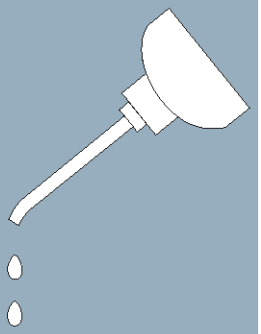
Published Manual Number/ECN: MAP36C4EAE/2016294A

- **Publishing System: TPAS2**
- **Access date: 07/13/2016**
- **Document ECNs: Latest**

Service

36021C4E



Read the separate safety manual before installing, operating, or servicing

PELLERIN MILNOR CORPORATION POST OFFICE BOX 400, KENNER, LOUISIANA 70063-0400, U.S.A.

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PELLERIN MILNOR CORPORATION
LIMITED STANDARD WARRANTY

We warrant to the original purchaser that MILNOR machines including electronic hardware/software (hereafter referred to as "equipment"), will be free from defects in material and workmanship for a period of one year from the date of shipment (unless the time period is specifically extended for certain parts pursuant to a specific MILNOR published extended warranty) from our factory with no operating hour limitation. This warranty is contingent upon the equipment being installed, operated and serviced as specified in the operating manual supplied with the equipment, and operated under normal conditions by competent operators.

Providing we receive written notification of a warranted defect within 30 days of its discovery, we will at our option repair or replace the defective part or parts, FOB our factory. We retain the right to require inspection of the parts claimed defective in our factory prior to repairing or replacing same. We will not be responsible, or in any way liable, for unauthorized repairs or service to our equipment, and this warranty shall be void if the equipment is tampered with, modified, or abused, used for purposes not intended in the design and construction of the machine, or is repaired or altered in any way without MILNOR's written consent.

Parts damaged by exposure to weather, to aggressive water, or to chemical attack are not covered by this warranty. For parts which require routine replacement due to normal wear such as gaskets, contact points, brake and clutch linings, belts, hoses, and similar parts the warranty time period is 90 days.

We reserve the right to make changes in the design and/or construction of our equipment (including purchased components) without obligation to change any equipment previously supplied.

ANY SALE OR FURNISHING OF ANY EQUIPMENT BY MILNOR IS MADE ONLY UPON THE EXPRESS UNDERSTANDING THAT MILNOR MAKES NO EXPRESSED OR IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR USE OR PURPOSE OR ANY OTHER WARRANTY IMPLIED BY LAW INCLUDING BUT NOT LIMITED TO REDHIBITION. MILNOR WILL NOT BE RESPONSIBLE FOR ANY COSTS OR DAMAGES ACTUALLY INCURRED OR REQUIRED AS A RESULT OF: THE FAILURE OF ANY OTHER PERSON OR ENTITY TO PERFORM ITS RESPONSIBILITIES, FIRE OR OTHER HAZARD, ACCIDENT, IMPROPER STORAGE, MIS-USE, NEGLECT, POWER OR ENVIRONMENTAL CONTROL MALFUNCTIONS, DAMAGE FROM LIQUIDS, OR ANY OTHER CAUSE BEYOND THE NORMAL RANGE OF USE. REGARDLESS OF HOW CAUSED, IN NO EVENT SHALL MILNOR BE LIABLE FOR SPECIAL, INDIRECT, PUNITIVE, LIQUIDATED, OR CONSEQUENTIAL COSTS OR DAMAGES, OR ANY COSTS OR DAMAGES WHATSOEVER WHICH EXCEED THE PRICE PAID TO MILNOR FOR THE EQUIPMENT IT SELLS OR FURNISHES.

THE PROVISIONS ON THIS PAGE REPRESENT THE ONLY WARRANTY FROM MILNOR AND NO OTHER WARRANTY OR CONDITIONS, STATUTORY OR OTHERWISE, SHALL BE IMPLIED.

WE NEITHER ASSUME, NOR AUTHORIZE ANY EMPLOYEE OR OTHER PERSON TO ASSUME FOR US, ANY OTHER RESPONSIBILITY AND/OR LIABILITY IN CONNECTION WITH THE SALE OR FURNISHING OF OUR EQUIPMENT TO ANY BUYER.

BIUUUD19 (Published) Book specs- Dates: 20081231 / 20081231 / 20081231 Lang: ENG01 Applic: UUU

How to Get the Necessary Repair Components

This document uses Simplified Technical English.
Learn more at http://www.asd-ste100.org.

You can get components to repair your machine from the approved supplier where you got this machine. Your supplier will usually have the necessary components in stock. You can also get components from the Milnor® factory.

Tell the supplier the machine model and serial number and this data for each necessary component:

- The component number from this manual
- The component name if known
- The necessary quantity
- The necessary transportation requirements
- If the component is an electrical component, give the schematic number if known.
- If the component is a motor or an electrical control, give the nameplate data from the used component.

To write to the Milnor factory:

Pellerin Milnor Corporation
Post Office Box 400
Kenner, LA 70063-0400
UNITED STATES

Telephone: 504-467-2787
Fax: 504-469-9777
Email: parts@milnor.com

— End of BIUUUD19 —

BIUUUD14 (Published) Book specs- Dates: 20140821 / 20140821 / 20140821 Lang: ENG01 Applic: UUU

Trademarks of Pellerin Milnor Corporation

These words are trademarks of Pellerin Milnor Corporation:

Table 1: Trademarks

AutoSpot™	E-P Plus®	Linear Costa Master™	MilTouch™	Ram Command™
CBW®	ExactXtract®	Linear Costo™	MilTouch-EX™	RecircONE®
Drynet™	Gear Guardian®	Mentor®	Miltrac™	RinSave®
E-P Express®	GreenTurn™	Mildata®	MultiTrac™	SmoothCoil™
E-P OneTouch®	GreenFlex™	Milnor®	PBW™	Staph Guard®
	Hydro-cushion™	MilMetrix®	PulseFlow®	

— End of BIUUUD14 —

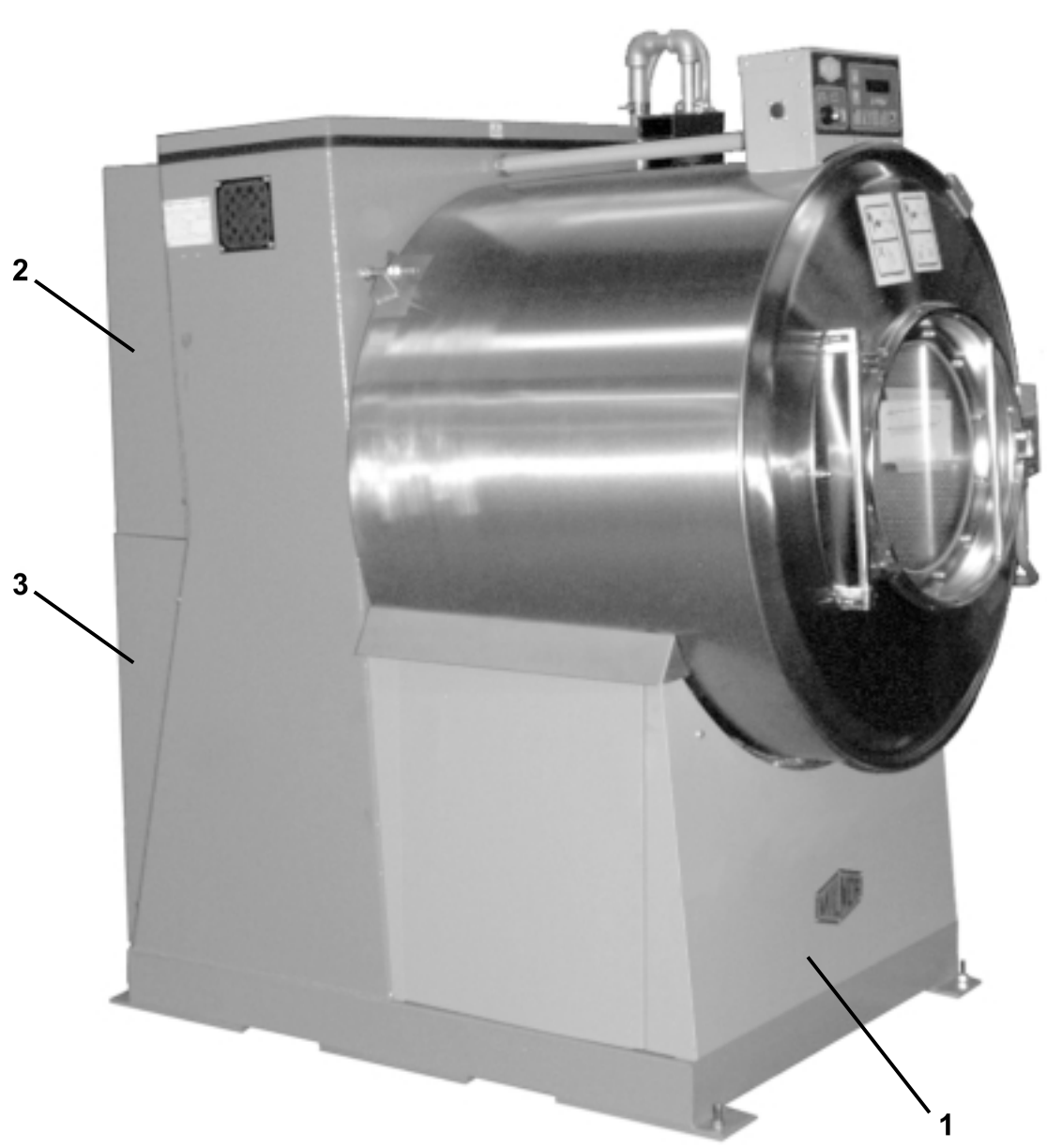
Guards and Covers

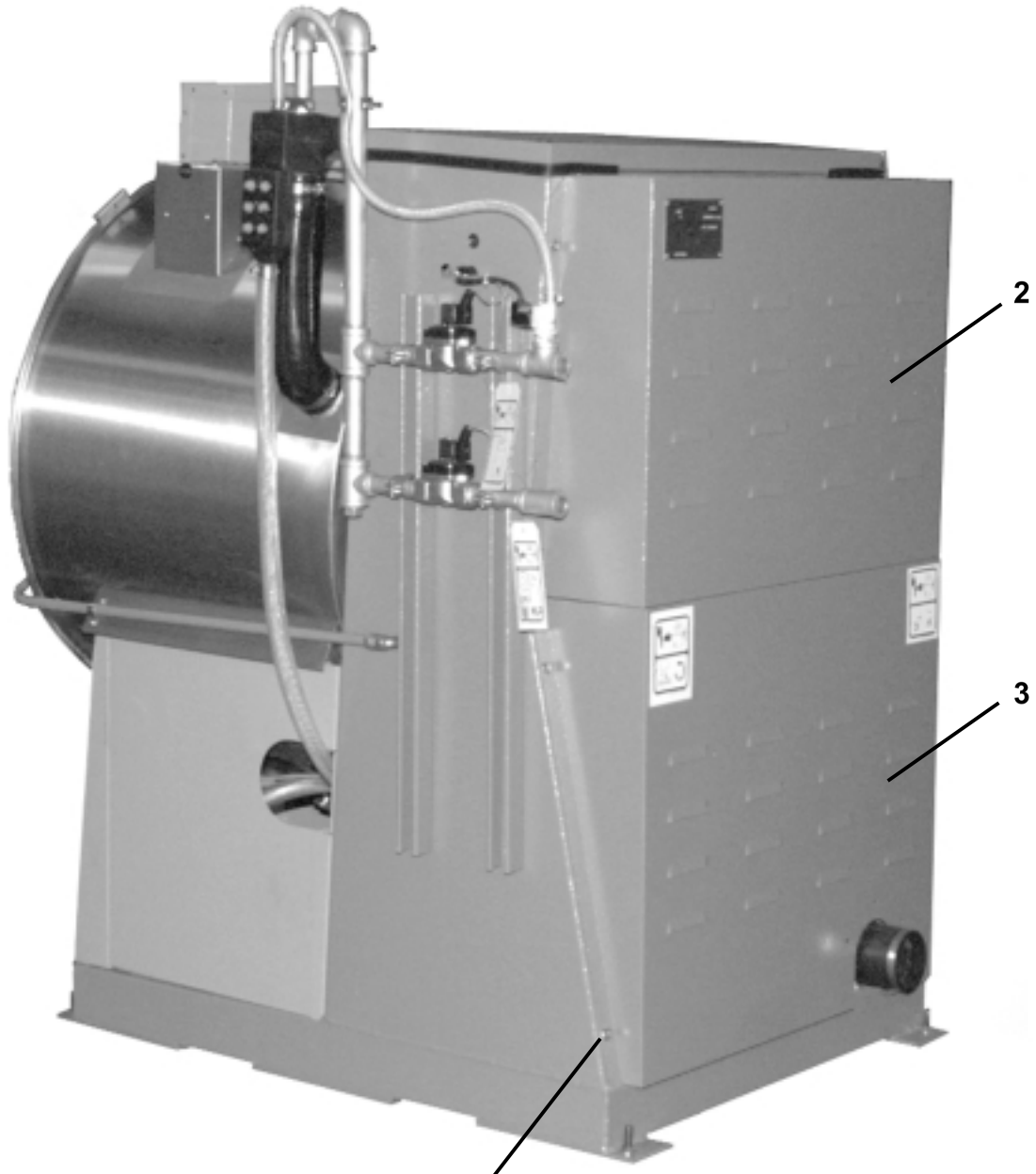
36026V5J

BMP010034/2002103V
(Sheet 1 of 2)

Pellerin Milnor Corporation
P. O. Box 400, Kenner, LA 70063-0400

Litho in U.S.A.





36026V5J

Pellerin Milnor Corporation
P. O. Box 400, Kenner, LA 70063-0400

Litho in U.S.A.

Parts List—Guards and Covers

Find the correct assembly first, then find the needed components. The item letters (A, B, C, etc.) assigned to assemblies are referred to in the "Used In" column to identify which components belong to an assembly. The item numbers (1, 2, 3, etc.) assigned to components relate the parts list to the illustration.

Used In	Item	Part Number	Description	Comments
			----------ASSEMBLIES----------	
	A	GGS14808	GUARD + COVER INSTALL 36V5 Mk2	
			----------COMPONENTS----------	
all	1	AGS14808	FRONT COVER ASSY 36V5	
all	2	03 11064	BELTGD-UPPER REAR 36V5	
all	3	03 11065	BELTGD-LOWER REAR 36V5	
all	4	15P200	TRDCUT-F HXWASHD 3/8-16X3/4NIK	

About the Forces Transmitted by Milnor® Washer-extractors

During washing and extracting, all washer-extractors transmit both static and dynamic (cyclic) forces to the floor, foundation, or any other supporting structure. During washing, the impact of the goods as they drop imparts forces which are quite difficult to quantify. Size for size, both rigid and flexibly-mounted machines transmit approximately the same forces during washing. During extracting, rigid machines transmit forces up to 30 times greater than equivalent flexibly-mounted models. The actual magnitude of these forces vary according to several factors:

- machine size,
- final extraction speed,
- amount, condition, and type of goods being processed,
- the liquor level and chemical conditions in the bath preceding extraction, and
- other miscellaneous factors.

Estimates of the maximum force normally encountered are available for each Milnor® model and size upon request. Floor or foundation sizes shown on any Milnor® document are only for on-grade situations based only on previous experience without implying any warranty, obligation, or responsibility on our part.

1. Rigid Machines

Size for size, rigid washer-extractors naturally require a stronger, more rigid floor, foundation, or other supporting structure than flexibly-mounted models. If the supporting soil under the slab is itself strong and rigid enough and has not subsided to leave the floor slab suspended without support, on grade installations can often be made directly to an existing floor slab if it has enough strength and rigidity to safely withstand our published forces without transmitting undue vibration. If the subsoil has subsided, or if the floor slab itself has insufficient strength and rigidity, a deeper foundation, poured as to become monolithic with the floor slab, may be required. Support pilings may even be required if the subsoil itself is “springy” (i.e., if its resonant frequency is near the operating speed of the machine). Above-grade installations of rigid machines also require a sufficiently strong and rigid floor or other supporting structure as described below.

2. Flexibly-mounted Machines

Size for size, flexibly-mounted machines generally do not require as strong a floor, foundation, or other supporting structure as do rigid machines. However, a floor or other supporting structure having sufficient strength and rigidity, as described in Section 3, is nonetheless vitally important for these models as well.

3. How Strong and Rigid?

Many building codes in the U.S.A. specify that laundry floors must have a minimum live load capacity of 150 pounds per square foot (732 kilograms per square meter). However, even compliance with this or any other standard does not necessarily guarantee sufficient rigidity. In any event, it is the sole responsibility of the owner/user to assure that the floor and/or any other supporting structure exceeds not only all applicable building codes, but also that the floor and/or any other supporting structure for each washer-extractor or group of washer-extractors actually has sufficient strength and rigidity, plus a reasonable factor of safety for both, to support the weight of all the fully loaded machine(s) including the weight of the water and goods, and including the published 360º rotating sinusoidal RMS forces that are transmitted by the machine(s). Moreover, the floor, foundation, or other supporting structure must have sufficient

rigidity (i.e., a natural or resonant frequency many times greater than the machine speed with a reasonable factor of safety); otherwise, the mentioned 360º rotating sinusoidal RMS forces can be multiplied and magnified many times. It is especially important to consider all potential vibration problems that might occur due to all possible combinations of forcing frequencies (rotating speeds) of the machine(s) compared to the natural frequencies of the floor and/or any other supporting structure(s). A qualified soil and/or structural engineer must be engaged for this purpose.

Figure 1: How Rotating Forces Act on the Foundation

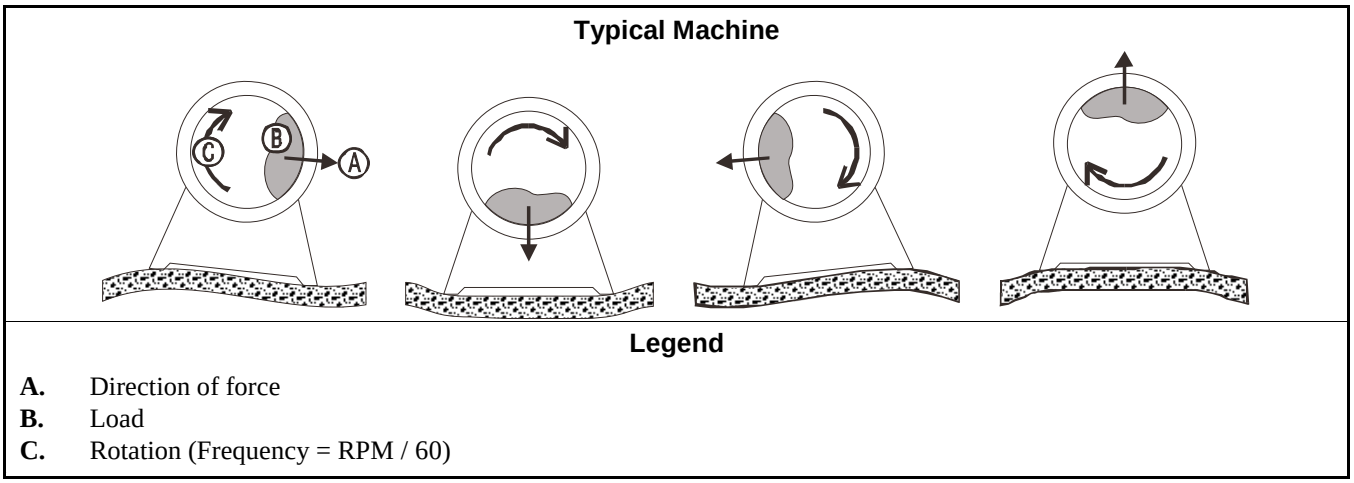


Figure 1 above is intended to depict both on-grade and above-grade installations and is equally applicable to flexibly-mounted washer-extractors, as well as to rigid models installed either directly on a floor slab or on a foundation poured integrally with the slab. Current machine data is available from Milnor® upon request. All data is subject to change without notice and may have changed since last printed. It is the sole responsibility of every potential owner to obtain written confirmation that any data furnished by Milnor® applies for the model(s) and serial number(s) of the specific machines.

— End of BIWUUI02 —

BIUUUI02RQ (Published) Book specs- Dates: 20160713 / 20160713 / 20160713 Lang: ENG01 Applic: RQV 36021C4E

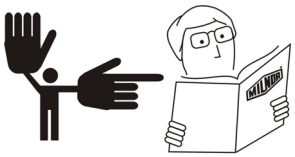
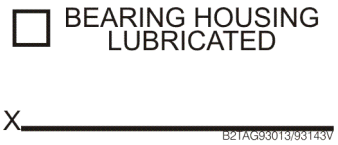
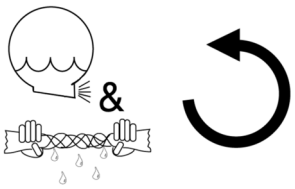
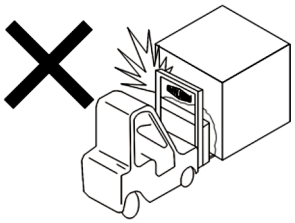
Tag Guidelines for the Models Listed Below

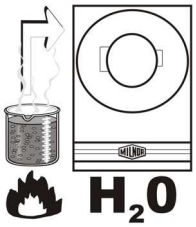
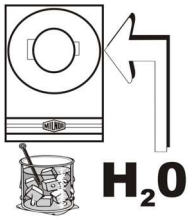
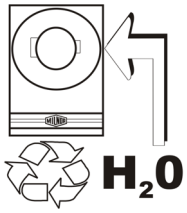
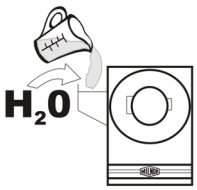
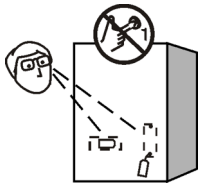
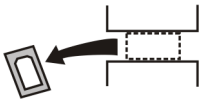
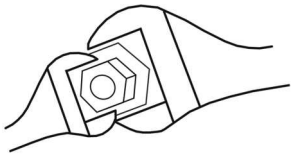
36021V5J 36021V7J 36026V5J 36026V7J 36026V7W 42026V6J 42026V6W 42030V6J 36021C4E

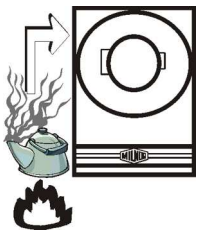
Notice 1: This information may apply to models in addition to those listed above. It applies to paper tags. It does not apply to the vinyl or metal safety placards, which must remain permanently affixed to the machine and replaced if no longer readable.

Paper tags on the machine provide installation guidelines and precautions. The tags can be tie-on or adhesive. You can remove tie-on tags and white, adhesive tags after installation. Yellow adhesive tags must remain on the machine.

The following entries explain the installation tags. Each entry includes: 1) the tag illustration, 2) the tag part number displayed st the bottom of the tag, and 3) the meaning of the tag.

Display or Action	Explanation
	Read the manuals before proceeding. This symbol appears on most tags. The machine ships with safety, operator, and routine maintenance guides for customer use. Milnor dealer manuals for installing, servicing, and commissioning this machine are also available from the Milnor Parts department.
	B2TAG88005: This carefully built product was tested and inspected to meet Milnor® performance and quality standards by (identification mark of tester).
	B2TAG93013: This bearing housing was lubricated at the Milnor factory before shipment. (This tag not used on 42" V models.)
	B2TAG94078: Do not forklift here; do not jack here; do not step here—whichever applies.
	B2TAG94081: Motor must rotate in this direction. On single motor washer-extractors and centrifugal extractors, the drive motor must turn in this direction during draining and extraction. This tag is usually wrapped around a motor housing. If the motor turns in the opposite direction when the machine is first tested, the electrical hookup is incorrect and must be reversed as explained in the schematic manual.
	B2TAG94097: The cylinder must rotate **counterclockwise** during draining and extraction (spin) when viewed from here (rear of machine). Otherwise, reverse the electric power connections, as explained in the schematic manual.
	B2TAG94118: Do not strike shipping container during fork-lifting. Fragile components inside.

Display or Action	Explanation
	B2T2001013: Hot water connection.
	B2T2001014: Cold water connection.
	B2T2001015: Reuse (third) water connection.
	B2T2001016: Flushing water connection. This is the water that goes into the supply compartment or pumped chemical manifold to flush chemicals into the machine.
	B2T2001028: Look for tags inside the machine. These tags may identify shipping restraints to be removed or components to be installed. Do not start the machine until these actions are completed.
 	B2T2002013: Do not start the machine until shipping restraints are removed. This tag will appear on the outside of the machine to alert you to the presence of internal shipping restraints. A tag will also appear on the restraint to help identify it. Most, but not all shipping restraints display the color red. Some shipping restraints are also safety stands. Do not discard these.
	B2T2003001: Hold the side of the connection stationary with a wrench as you tighten the connection with another wrench. Otherwise, you may twist components, such as valves, damaging them.

Display or Action	Explanation
	B2T2004027: Steam connection (optional)
	B2T2006012: Retain the motor mount spring adjustment sleeve provided with certain machine models. This sleeve is used to increase drive belt tension as the belt wears. Instructions are provided in the maintenance guide.

— End of BIUUUI02 —

Avoiding Damage From Allied Remote Chemical Delivery Systems

Milnor® does not manufacture or supply remote chemical delivery systems and this document is meant only to illustrate some of the possible problems that can be minimized during installation of such systems by the chemical supply company. Milnor washer-extractors and CBW® batch washers (tunnels) are available with convenient inlets for such systems (see Figure 1). Most common of the types of systems currently used in commercial laundering operations are pumped chemical systems. Other types, such as constant pressure, re-circulating ring main systems have also been, and may continue to be used with Milnor equipment.

This document warns about some of the possible hazards posed by chemical systems and lists certain requirements needed to minimize those hazards. The procedures for interfacing with allied chemical systems and information pertinent to chemical use in general are provided elsewhere in the product manuals (see Note 1).

Figure 1: Pumped Chemical Inlets on CBW Batch Washer

Note 1: Misuse of laundering chemicals (such as injecting excessive concentrations of chlorine bleach or permitting acid sours to react with hypo chlorite) due to incorrect formulation can also be hazardous. Information pertinent to chemical use is provided elsewhere in the product manuals.

1. How a Chemical System Can Damage the Machine It Serves

Milnor has manufactured washer-extractors and tunnel washers with the same stainless steel specification since its founding. Every batch of steel used is certified and documented by the steel mill. Testing of samples damaged by corrosion have, in every case, proven the steel to be well within the AISI 304 specification.

Chemical products commonly found in the laundry industry, when used in **established** dosages and proper operating parameters, under the auspices of an experienced chemical specialist, should produce satisfactory results, with no consequential detrimental effects. The industry has published standards in Riggs and Sherrill, “Textile Laundering Technology”. However, the stainless steel can be damaged and even destroyed by **abnormal** contact with chlorine bleach, hydrofluosilicic acid and other commonly used chemicals, as will occur if chemicals are unintentionally leaked into the machine, particularly when it is no longer in use and especially when machine surfaces are dry.

Some chemical systems have been found to permit chemicals to dribble from the supply lines, or worse, to siphon from the supply tank into the machine, during operation and long after the system is shut down—as after working hours and during weekends. If this occurs, **deterioration (rusting) of the stainless steel and damage to any textiles therein will inevitably result. If this condition goes undetected, machine damage is likely to be catastrophic.** No machine is immune to such damage.

CAUTION 1: Equipment and Textile Damage Hazards—Chemicals leaked into the machine, particularly when it is idle can destroy machine components and textiles left in the machine. **Pellerin Milnor Corporation accepts absolutely no responsibility for damage to its equipment or to textiles therein from abnormal contact with chemicals.**

- Ensure that the chemical system prevents unintentional release of chemicals.
- Inspect regularly for proper operation and evidence of damage.

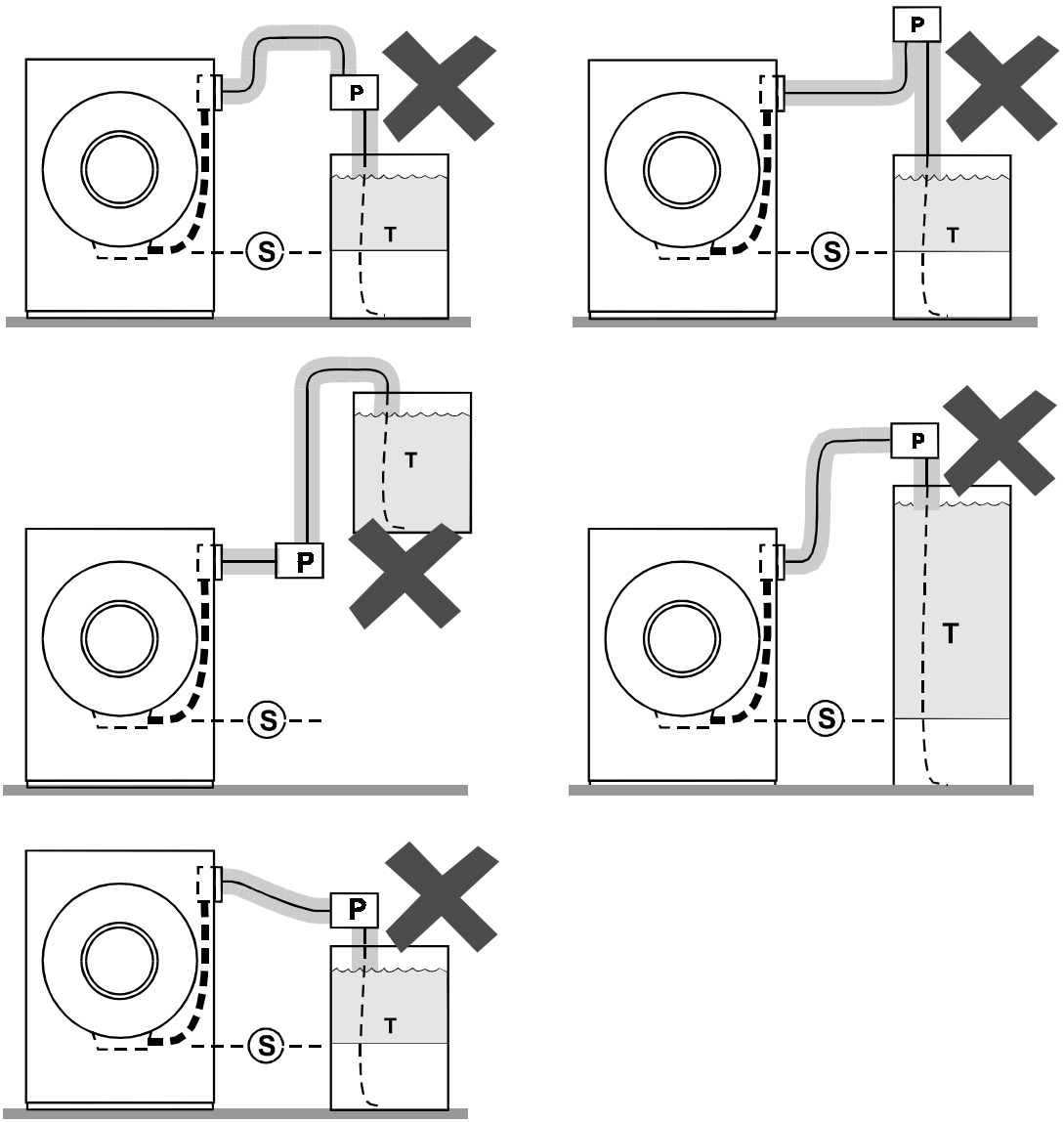
2. Requirements for Chemical Systems Used With Milnor Machines

It is the responsibility of the chemical system manufacturer and supplier to ensure that their system is safe for personnel and equipment. Some important points are described below.

2.1. Ensure the System Cannot Siphon.—The supply system must be designed to counteract any siphoning that could occur as a result of having a sealed supply line between the bottom of the chemical tank and the internal machine connection at the drain trough. As shown in the Figure 2 examples, if the pump (P) and/or the valving does not provide positive closure and there is no vacuum breaker protection, siphoning is likely to occur. In each of the Figure 2 illustrations, the volume of chemical in the tank above the siphon level (S), and indicated by shading, will flow into the machine.

Figure 2: Siphoning From the Chemical Tank into the Machine

Examples

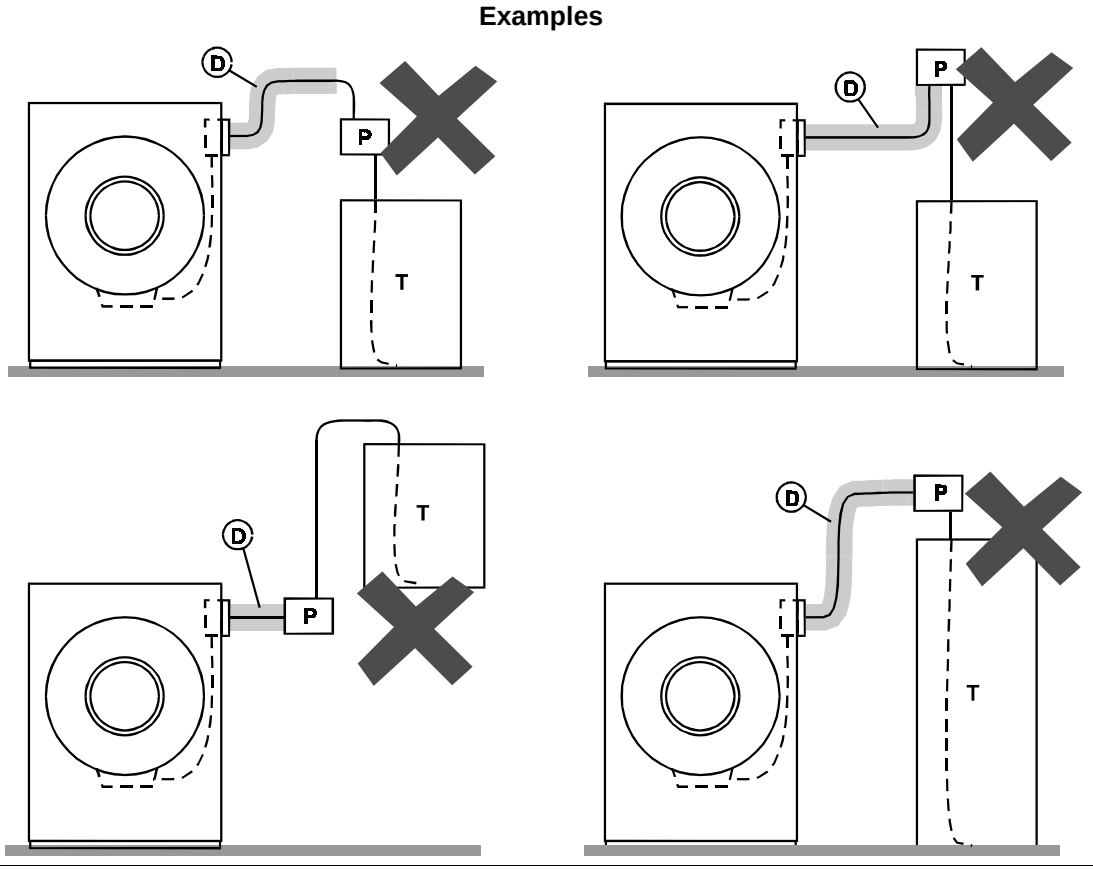


Legend

P. Pump
S. Siphon level. Shading indicates the chemical delivery line and tank content that can siphon into the machine.
T. Chemical tank

2.2. Ensure the Chemical Lines Cannot Dribble—The pumped chemical system may provide a means of positively closing the chemical line at the pump location, but not at the injection site. Hence, any concentrated chemical that remains in the injection line between the pump and the machine is free to flow into the machine. Some examples of this are shown in Figure 3.

Figure 3: Dribbling From Chemical Supply Line Into Machine (assumes positive closure at the pump)



Legend

D. Portion of supply line, the contents of which can dribble into the machine
P. Pump
T. Chemical tank

3. Design and Installation Recommendations

It is the responsibility of the chemical system manufacturer and supplier to use whatever measures are necessary to ensure that their system is safe for personnel and equipment. The following are some of the possible methods the manufacturer or supplier may wish to use, as appropriate.

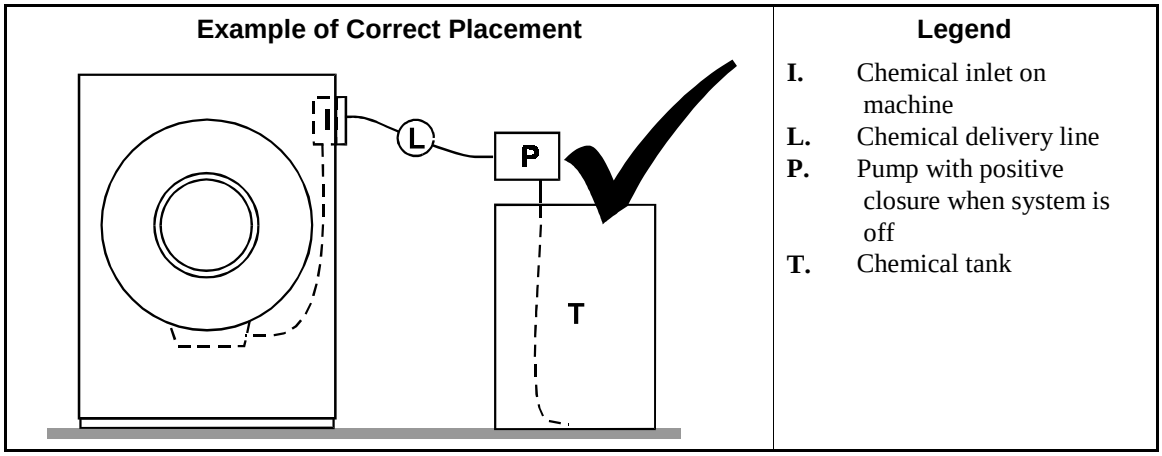
3.1. Siphoning: Positively close the line.—If the pump does not provide positive closure when the system is off, employ a shutoff valve in the line to serve this purpose.

3.2. Siphoning: Break the siphon.—Provide an air gap or vacuum breaker in the chemical delivery line. This must be located above the "full" line of the tank.

3.3. Dribbling: Flush the entire chemical delivery line.—If any concentrated chemical that remains in the injection line between the pump and the machine is free to flow into the machine, employ a system that flushes the entire line between the pump and the injection point with fresh water after each injection.

3.4. Dribbling: Locate the entire chemical line below the machine inlet.—Assuming the chemical system does not retain any line pressure and that the pump provides positive closure when the system is off, locate the entire chemical delivery line below the level of the chemical inlet. An example of this is shown in Figure 4.

Figure 4: Locating a Pumped Chemical System With Positive Closure To Protect Against Machine Damage



4. Guarding Against Leaks

All personnel who may work with the chemical system (e.g., chemical system manufacturer, chemical system supplier, chemical supplier, operator, maintenance personnel) should be vigilant in observing for leaks in the system. When connecting, or reconnecting chemical lines, whether at installation, after taking samples, or when replacing components, at a minimum ensure that:

1. the proper components are used,
2. all connections are the proper fit, and
3. all components are securely connected.

CAUTION 2: Injury and Damage Hazards—Chemicals leaking from a chemical system may be corrosive or toxic. Such chemicals can injure personnel and damage equipment.

- Use care when connecting chemical lines.
- Inspect regularly for leaks.

— End of BIWUUI03 —

Safety Placard Use and Placement

36021CPE, NSP, V5J, V5Z & 36026V5J, V5Z

Pellerin Milnor Corporation
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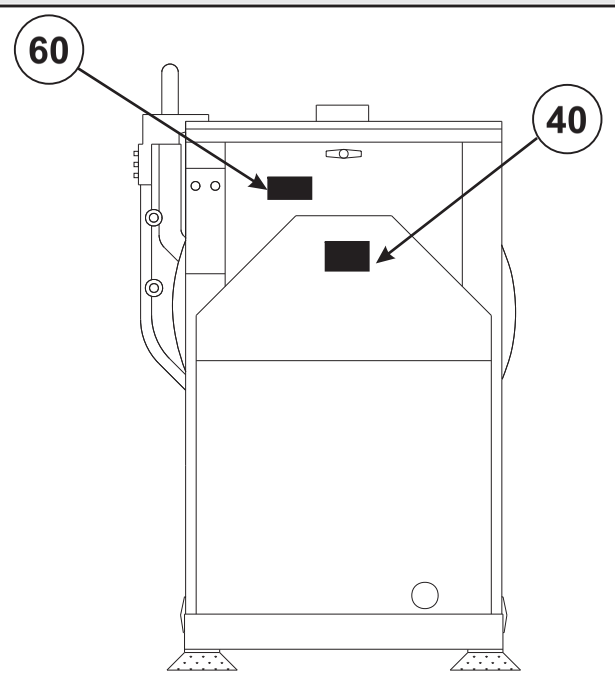
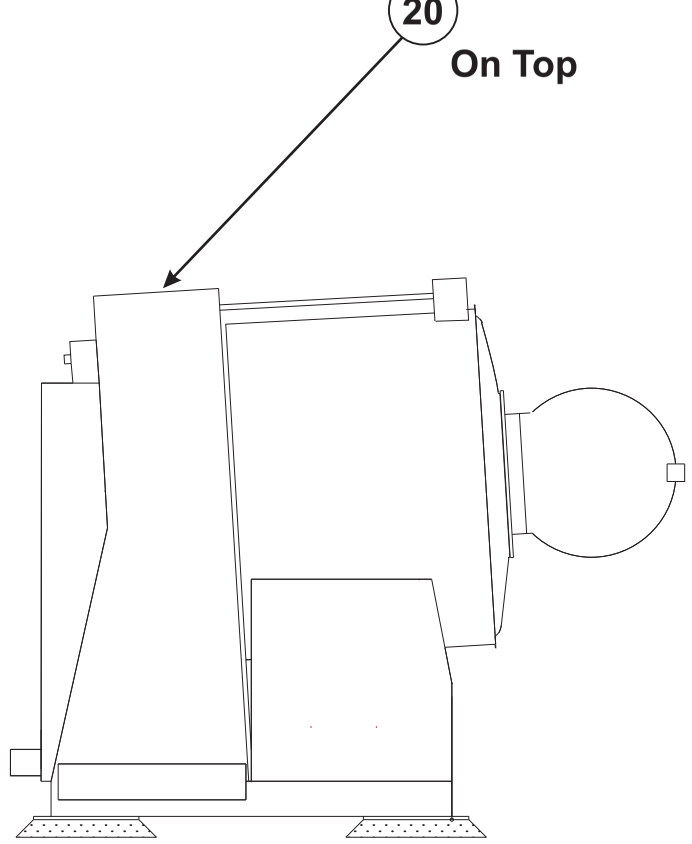
Litho in U.S.A.

Notes:

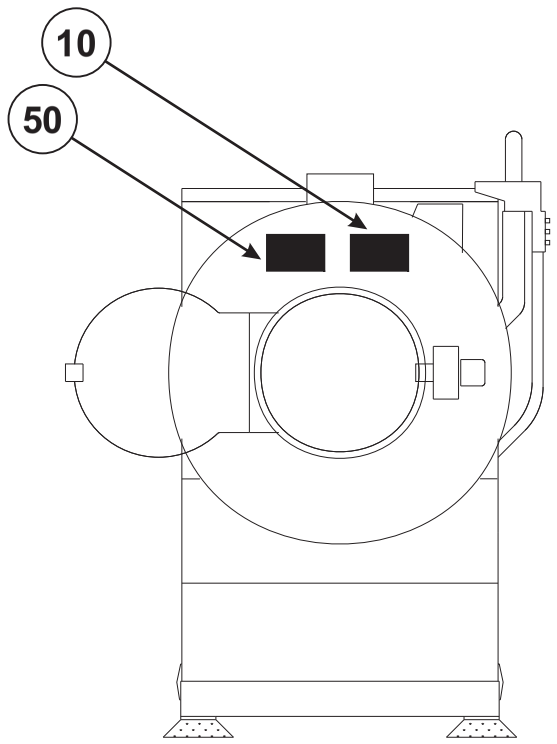
1. **Replace placard immediately, if removed or unreadable.**
2. **Approximate locations of placards are shown. Mounting holes are provided on machine. If aluminum placard use #8 self-tapping screws.**



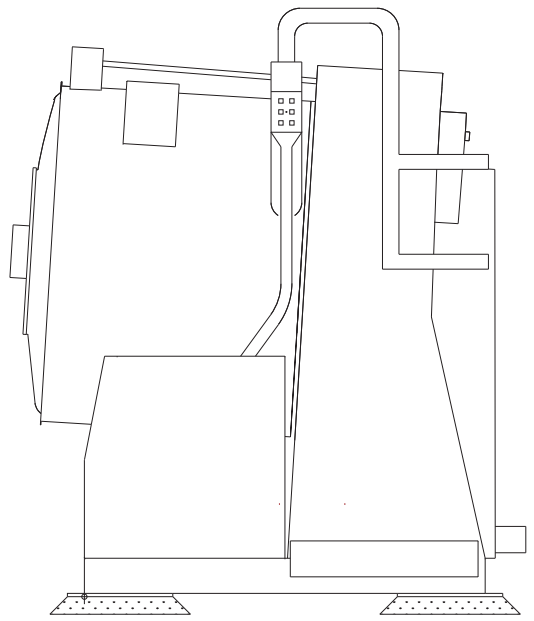
REAR VIEW



LEFT VIEW



FRONT VIEW



RIGHT VIEW

Pellerin Milnor Corporation
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Parts List—Safety Placard Placement

Find the correct assembly first, then find the needed components. The item letters (A, B, C, etc.) assigned to assemblies are referred to in the "Used In" column to identify which components belong to an assembly. The item numbers (1, 2, 3, etc.) assigned to components relate the parts list to the illustration.

Used In	Item	Part Number	Description	Comments
----------	----------	----------	----------ASSEMBLIES----------	----------
			none	
----------	----------	----------	----------COMPONENTS----------	----------
all	10	01 10635A	NPLT:SHELL FRONT RIDGID-TCATA	
all	20	01 10375B	NPLT:ELEC HAZARD SMALL-TCATA	
all	40	01 10689A	NPLT:BELT HAZARD SM TCATA	
all	50	01 10699A	NPLT:SERV HZRD-PLYEST-TCATA	
all	60	01 10377A	NPLT:ELEC HAZARD LG-TCATA	

Service and Maintenance

1

Aligning 36 and 42Vxx Motor Mount Plate with the Drive Pulley

Document..... BIRQVM01
Specified Date..... 20010822
As-of Date..... 20010822
Access Date..... 20010822

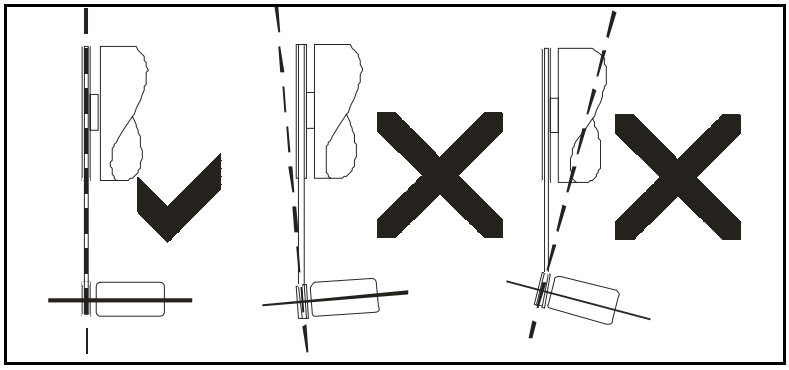
Applicability.....RQV
Language Code..... ENG01

The motors on 36 and 42Vxx machines rest on a spring tensioned motor mount plate. Any misalignment between this motor mount and the drive pulley results in excessive drive belt twist and stress, greatly reducing belt life. Check motor mount to drive pulley alignment whenever excessive drive train dust is noted, or whenever any type of drive train service (belt replacement, main bearing or motor replacement) is required.

WARNING 1: Entangle and Sever Hazards—Contact with moving components normally isolated by guards, covers, and panels, can entangle and crush your limbs. These components move automatically.

- Lock out and tag out power at the main machine disconnect before servicing, or in accordance with factory service procedures.

Figure 1: Drive Pulley and Motor Alignment



1. Required Tools

This procedure requires a 4' contractors square and hand tools.

2. Alignment Kit

Shims are available under the following part number; 02 02822-(0.78").

3. Adjustment Procedure

1. Lock out and tag out power to the machine.
2. Remove rear pulley cover.
3. Set the angle of the contractors square at 90 degrees.
4. Hold the square flush against the drive pulley (Figure 2 and Figure 3).
5. If the bottom straight edge of the contractors square does not rest flush against the motor (as shown in the Figure 4 example), note which end of the motor must be shimmed to eliminate the gap.
6. Loosen the bolt securing the motor mount plate to the channel weldment. Bolt should be just loose enough to allow shims to be inserted between the motor platform and the channel weldment beneath (Figure 5).

7. The shims are made in a u-shape to fit around the bolt. Estimate the thickness needed and slip the appropriate number of shims around the bolt.
8. Tighten bolt and measure again with the contractors square. Repeat steps 7 and 8, adding or subtracting shims as required until the straight edge touches the motor top at all points (or as close as possible with the shims used).

Figure 2: Checking Pulley/Motor Alignment

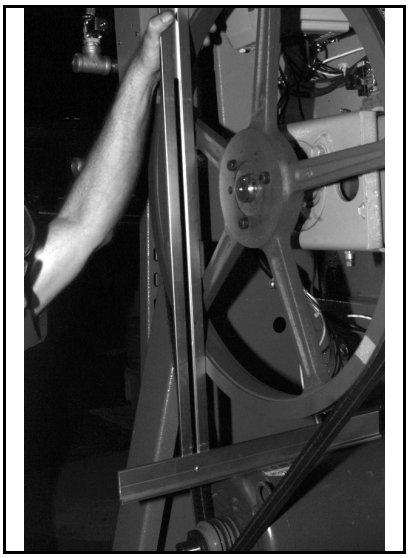


Figure 3: Contractors Square Touching Both Sides of the Pulley

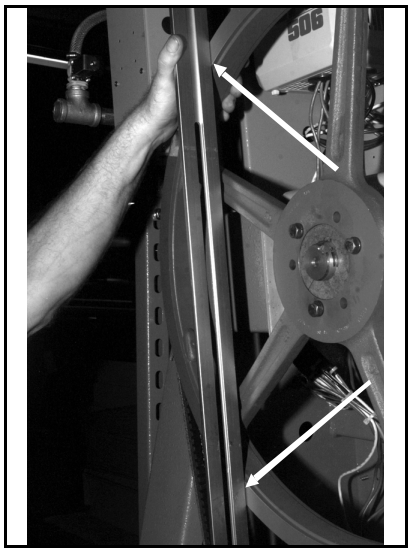


Figure 4: Close-up of Contractors Square Showing Degree of Motor Misalignment

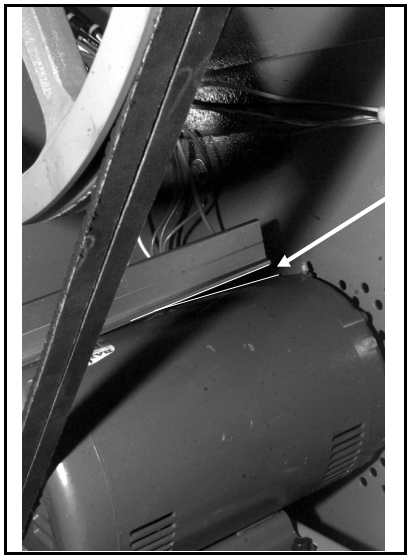
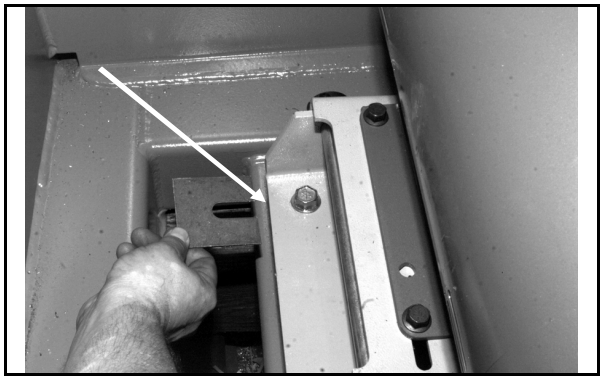


Figure 5: Inserting Shims Between Motor Mount Plate and Channel Weldment



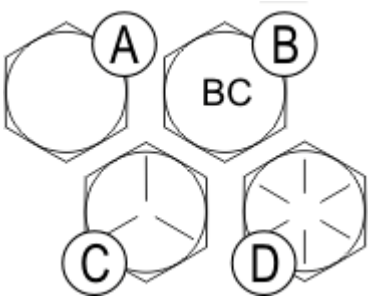
— End of BIRQVM01 —

BIUUUM04 (Published) Book specs- Dates: 20080506 / 20080506 / 20080506 Lang: ENG01 Applic: UUU

Fastener Torque Requirements

Torque requirements for other fasteners are specified in the specific document which describes the assembly. **If fastener torque specifications or threadlocking compound requirements in an assembly document vary from the specifications in this document, use the assembly document.**

Figure 1: Common Bolts Used in Milnor Equipment

Bolt Head Identifying Marks	Legend
	**A.** SAE Grades 1 and 2, ASTM A307, and stainless steel **B.** ASTM A354 Grade BC **C.** SAE Grade 5, ASTM A449 **D.** SAE Grade 8 and ASTM A354 BD

1. Torque Values

The tables below list the standard size, grade, threadlocking compound, and torque requirements for fasteners commonly used on Milnor® equipment.

Note 1: Data derived from Pellerin Milnor® Corporation "Bolt Torque Specification" (bolt_torque_milnor.xls/2002096).

1.1. Carbon Steel Fasteners

1.1.1. Without Threadlocking Compound

Table 1: Torque Values for Dry Fasteners 5/16-inch and Smaller

	Bolt Grade							
	Grade 2		Grade 5		Grade 8		Grade BC	
Bolt Size	Pound-Inches	N-m	Pound-Inches	N-m	Pound-Inches	N-m	Pound-Inches	N-m
1/4 x 20	66	7	101	11	143	16	126	14
1/4 x 28	76	9	116	13	163	18	--	--
5/16 x 18	136	15	209	24	295	33	258	29
5/16 x 24	150	17	232	26	325	37	--	--

Table 2: Torque Values for Dry Fasteners Larger Than 5/16-inch

	Bolt Grade							
	Grade 2		Grade 5		Grade 8		Grade BC	
Bolt Size	Pound-feet	N-m	Pound-feet	N-m	Pound-feet	N-m	Pound-feet	N-m
3/8 x 16	20	27	31	42	44	59	38	52
3/8 x 24	23	31	35	47	50	68	--	--
7/16 x 14	32	43	49	66	70	95	61	83
7/16 x 20	36	49	55	75	78	105	--	--
1/2 x 13	49	66	75	102	107	145	93	126
1/2 x 20	55	75	85	115	120	163	--	--
9/16 x 12	70	95	109	148	154	209	134	182
9/16 x 18	78	106	121	164	171	232	--	--
5/8 x 11	97	131	150	203	212	287	186	252
5/8 x 18	110	149	170	231	240	325	--	--
3/4 x 10	172	233	266	361	376	510	329	446
3/14 x 16	192	261	297	403	420	569	--	--
7/8 x 9	167	226	429	582	606	821	531	719
7/8 x 14	184	249	473	641	668	906	--	--
1 x 8	250	339	644	873	909	1232	796	1079
1 x 12	274	371	704	954	994	1348	--	--
1 x 14	281	381	723	980	1020	1383	--	--
1 1/8 x 7	354	480	794	1077	1287	1745	1126	1527
1 1/8 x 12	397	538	891	1208	1444	1958	--	--
1 1/4 x 7	500	678	1120	1519	1817	2464	1590	2155
1 1/4 x 12	553	750	1241	1682	2012	2728	--	--
1 3/8 x 6	655	888	1469	1992	2382	3230	2085	2827
1 3/8 x 12	746	1011	1672	2267	2712	3677	--	--
1 1/2 x 6	869	1178	1949	2642	3161	4286	2767	3751
1 1/2 x 12	979	1327	2194	2974	3557	4822	--	--

Table 3: Torque Values for Plated Fasteners 5/16-inch and Smaller

	Bolt Grade							
	Grade 2		Grade 5		Grade 8		Grade BC	
Bolt Size	Pound-Inches	N-m	Pound-Inches	N-m	Pound-Inches	N-m	Pound-Inches	N-m
1/4 x 20	49	6	76	9	107	12	95	11
1/4 x 28	56	6	88	10	122	14	--	--
5/16 x 18	102	12	156	18	222	25	193	22
5/16 x 24	113	13	174	20	245	28	--	--

Table 4: Torque Values for Plated Fasteners Larger Than 5/16-inch

	Bolt Grade							
	Grade 2		Grade 5		Grade 8		Grade BC	
Bolt Size	Pound-feet	N-m	Pound-feet	N-m	Pound-feet	N-m	Pound-feet	N-m
3/8 x 16	15	20	23	31	33	44	29	38
3/8 x 24	17	23	26	35	37	49	--	--
7/16 x 14	24	32	37	50	52	71	46	61
7/16 x 20	27	36	41	55	58	78	--	--
1/2 x 13	37	49	56	76	80	106	70	93
1/2 x 20	41	55	64	85	90	120	--	--
9/16 x 12	53	70	81	110	115	153	101	134
9/16 x 18	59	79	91	122	128	174	--	--
5/8 x 11	73	97	113	150	159	212	139	186
5/8 x 18	83	110	127	172	180	240	--	--
3/4 x 10	129	173	200	266	282	376	246	329
3/14 x 16	144	192	223	297	315	420	--	--
7/8 x 9	125	166	322	430	455	606	398	531
7/8 x 14	138	184	355	474	501	668	--	--
1 x 8	188	250	483	644	682	909	597	796
1 x 12	205	274	528	716	746	995	--	--
1 x 14	210	280	542	735	765	1037	--	--
1 1/8 x 7	266	354	595	807	966	1288	845	1126
1 1/8 x 12	298	404	668	890	1083	1444	--	--
1 1/4 x 7	375	500	840	1120	1363	1817	1192	1590
1 1/4 x 12	415	553	930	1261	1509	2013	--	--
1 3/8 x 6	491	655	1102	1470	1787	2382	1564	2085
1 3/8 x 12	559	758	1254	1672	2034	2712	--	--
1 1/2 x 6	652	870	1462	1982	2371	3161	2075	2767
1 1/2 x 12	733	994	1645	2194	2668	3557	--	--

1.1.2. With Threadlocking Compound

Table 5: Threadlocking Compound Selection by Bolt Size

	Bolt Size			
LocTite Product	1/4"	1/4" – 5/8"	5/8" – 7/8"	1" +
LocTite 222	OK			
LocTite 242		OK		
LocTite 262			OK	
LocTite 272			High temperature	
LocTite 277				OK

Table 6: Torque Values for Applications of LocTite 222

	Bolt Grade							
	Grade 2		Grade 5		Grade 8		Grade BC	
Bolt Size	Pound-inches	N-m	Pound-inches	N-m	Pound-inches	N-m	Pound-inches	N-m
1/4 x 20	60	7	96	11	132	15	108	12
1/4 x 28	72	8	108	12	144	16	--	--

Table 7: Torque Values for Applications of LocTite 242

	Bolt Grade							
	Grade 2		Grade 5		Grade 8		Grade BC	
Bolt Size	Pound-feet	N-m	Pound-feet	N-m	Pound-feet	N-m	Pound-feet	N-m
5/16 x 18	11	15	17	23	25	34	22	30
5/16 x 24	13	18	19	26	27	37	27	37
3/8 x 16	20	27	31	42	44	60	38	52
3/8 x 24	23	31	35	47	50	68	--	--
7/16 x 14	32	43	49	66	70	95	61	83
7/16 x 20	36	49	55	75	78	106	--	--
1/2 x 13	49	66	75	102	107	145	93	126
1/2 x 20	55	75	85	115	120	163	--	--
9/16 x 12	70	95	109	148	154	209	134	182
9/16 x 18	78	106	121	164	171	232	--	--
5/8 x 11	97	132	150	203	212	287	186	252
5/8 x 18	110	149	170	230	240	325	--	--

Table 8: Torque Values for Applications of LocTite 262

	Bolt Grade							
	Grade 2		Grade 5		Grade 8		Grade BC	
Bolt Size	Pound-feet	N-m	Pound-feet	N-m	Pound-feet	N-m	Pound-feet	N-m
3/4 x 10	155	210	240	325	338	458	296	401
3/4 x 16	173	235	267	362	378	512	--	--
7/8 x 9	150	203	386	523	546	740	477	647
7/8 x 14	165	224	426	578	601	815	--	--

Table 9: Torque Values for Applications of LocTite 272 (High Temperature)

	Bolt Grade							
	Grade 2		Grade 5		Grade 8		Grade BC	
Bolt Size	Pound-feet	N-m	Pound-feet	N-m	Pound-feet	N-m	Pound-feet	N-m
1 x 8	350	475	901	1222	1272	1725	1114	1510
1 x 12	383	519	986	1337	1392	1887	--	--
1 x 14	393	533	1012	1372	1428	1936	--	--
1-1/8 x 7	496	672	1111	1506	1802	2443	1577	2138
1-1/8 x 12	556	754	1247	1691	2022	2741	--	--
1-1/4 x 7	700	949	1568	2126	2544	3449	2226	3018
1-1/4 x 12	774	1049	1737	2355	2816	3818	--	--
1-3/8 x 6	917	1243	2056	2788	3335	4522	2919	3958
1-3/8 x 12	1044	1415	2341	3174	3797	5148	--	--
1-1/2 x 6	1217	1650	2729	3700	4426	6001	3873	5251
1-1/2 x 12	1369	1856	3071	4164	4980	6752	--	--

Table 10: Torque Values for Applications of LocTite 277

	Bolt Grade							
	Grade 2		Grade 5		Grade 8		Grade BC	
Bolt Size	Pound-feet	N-m	Pound-feet	N-m	Pound-feet	N-m	Pound-feet	N-m
1 x 8	325	441	837	1135	1181	1601	1034	1402
1 x 12	356	483	916	1242	1293	1753	--	--
1 x 14	365	495	939	1273	1326	1798	--	--
1-1/8 x 7	461	625	1032	1399	1674	2270	1464	1985
1-1/8 x 12	516	700	1158	1570	1877	2545	--	--
1-1/4 x 7	650	881	1456	1974	2362	3202	2067	2802
1-1/4 x 12	719	975	1613	2187	2615	3545	--	--
1-3/8 x 6	851	1154	1909	2588	3097	4199	2710	3674
1-3/8 x 12	970	1315	2174	2948	3526	4781	--	--
1-1/2 x 6	1130	1532	2534	3436	4110	5572	3597	4877
1-1/2 x 12	1271	1723	2852	3867	4624	6269	--	--

1.2. Stainless Steel Fasteners

Table 11: Torque Values for Stainless Steel Fasteners 5/16-inch and Smaller

	316 Stainless		18-8 Stainless		18-8 Stainless with Loctite 767	
Nominal Bolt Size	Pound-Inches	N-m	Pound-Inches	N-m	Pound-Inches	N-m
1/4 x 20	79	9	76	9	45	5
1/4 x 28	100	11	94	11	56	6
5/16 x 18	138	16	132	15	79	9
5/16 x 24	148	17	142	16	85	10

Table 12: Torque Values for Stainless Steel Fasteners Larger Than 5/16-inch

Bolt Size	316 Stainless		18-8 Stainless		18-8 Stainless with Loctite 767	
	Pound-feet	N-m	Pound-feet	N-m	Pound-feet	N-m
3/8 x 16	21	28	20	27	12	16
3/8 x 24	23	31	22	29	13	18
7/16 x 14	33	44	31	42	19	25
7/16 x 20	35	47	33	45	20	27
1/2 x 13	45	61	43	58	26	35
1/2 x 20	47	64	45	61	27	37
9/16 x 12	59	81	57	77	34	46
9/16 x 18	66	89	63	85	38	51
5/8 x 11	97	131	93	125	56	75
5/8 x 18	108	150	104	141	62	84
3/4 x 10	132	179	128	173	77	104
3/4 x 16	130	176	124	168	75	101
7/8 x 9	203	275	194	263	116	158
7/8 x 14	202	273	193	262	116	157
1 x 8	300	406	287	389	172	233
1 x 14	271	367	259	351	156	211
1-1/8 x 7	432	586	413	560	248	336
1-1/8 x 12	408	553	390	529	234	317
1-1/4 x 7	546	740	523	709	314	425
1-1/4 x 12	504	683	480	651	288	390
1-1/2 x 6	930	1261	888	1204	533	722
1-1/2 x 12	732	992	703	953	422	572

2. Preparation

WARNING 1: Fire Hazard—Some solvents and primer products are flammable.

- Use in a well ventilated area.
- Do not use flammable products near ignition sources.

1. Clean all threads with a wire brush, a tap, or a die.
2. Degrease the fasteners and the mating threads with a cleaning solvent. Wipe the parts dry.

   Note 2: LocTite 7649 Primer N™ will remove grease from parts, but it costs more than a standard organic or petroleum solvent.

3. Prime the fasteners and the mating threads with LocTite 7649 Primer N™ or equal. Allow the primer to dry for at least one minute.

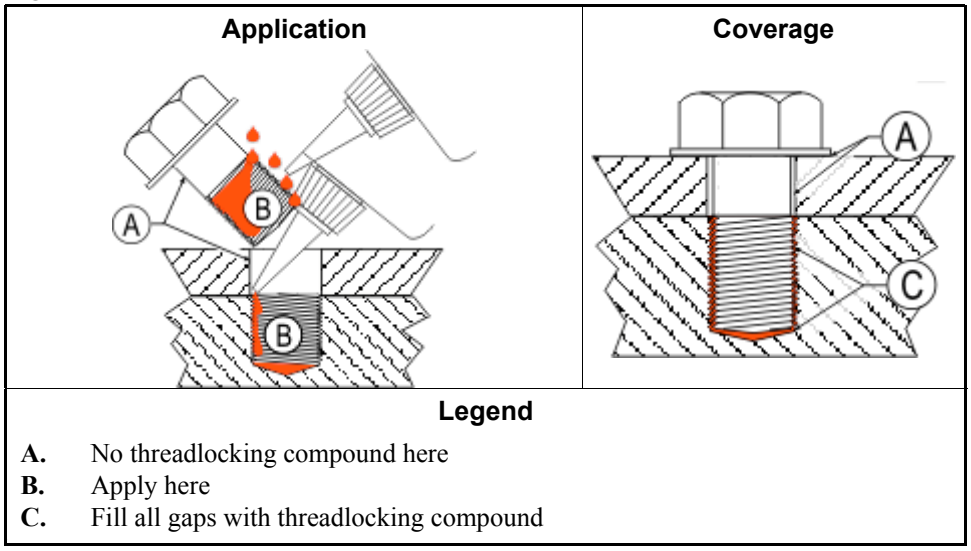
3. Application of Threadlocking Compound

CAUTION 2: Malfunction Hazard—Improper application of threadlocking compounds may result in fasteners becoming loose from impact, heat, or vibration. Loose fasteners can cause the equipment to malfunction.

- Read and follow the threadlocking compound manufacturer's instructions and warnings.

Apply threadlocking compound to the thread engagement areas of fasteners and mating threads only.

Figure 2: Blind Hole



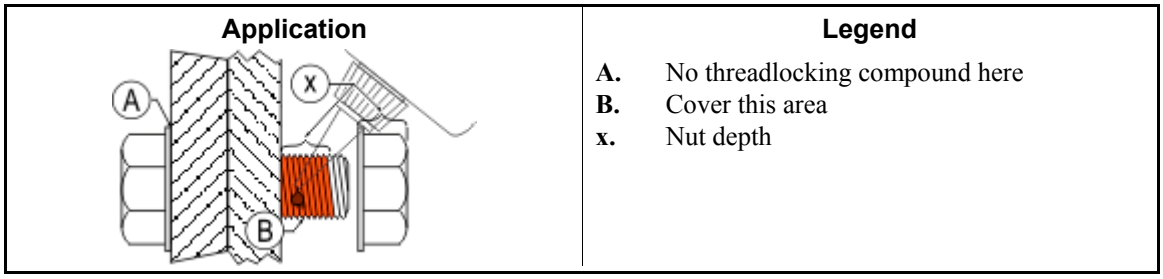
3.1. Blind Holes

1. Apply several drops of threadlocking compound down the female threads to the bottom of the hole.
2. Apply several drops of threadlocking compound to the bolt.
3. Tighten bolt to value shown in the appropriate table (Table 5 through Table 11).

3.2. Through Holes

1. Insert bolt through assembly.
2. Apply several drops of threadlocking compound to the bolt thread area that will engage the nut.
3. Tighten bolt to value shown in the appropriate table (Table 5 through Table 11).

Figure 3: Through Hole

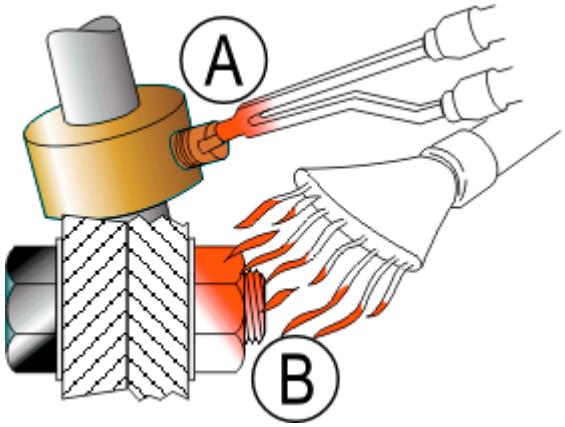


3.3. Disassembly—For low-strength and medium-strength products, disassemble with hand tools.

For high-strength products, apply localized heat for five minutes. Disassemble with hand tools while the parts are still hot.

Figure 4: Disassembly

Use Localized Heat



Legend

A. Soldering gun heating small fastener
B. Torch heating large fastener

— End of BIUUUM04 —

Drive Assemblies 2

Drive Chart
3621C4E

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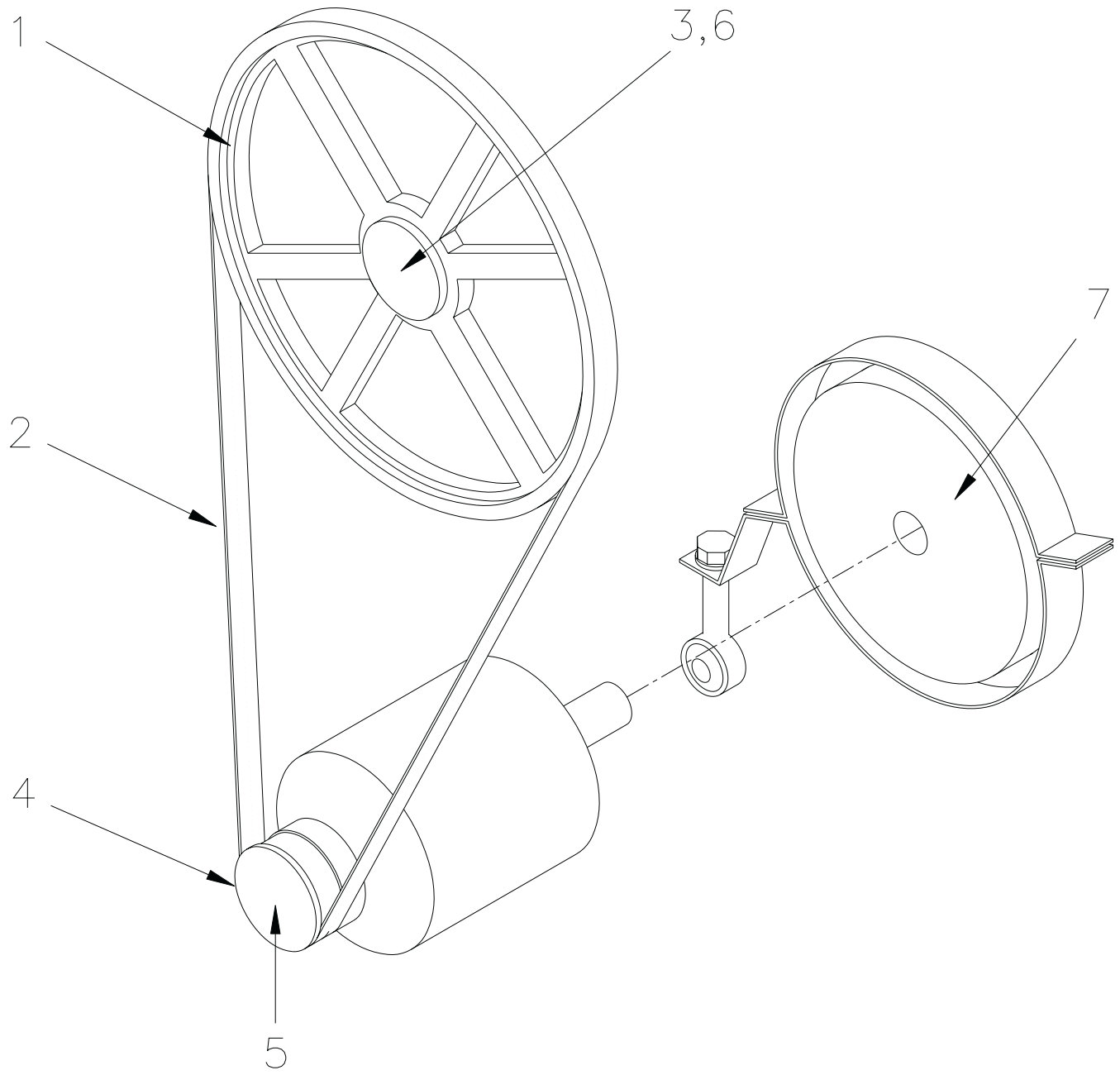

Parts List—Drive Chart

Find the correct assembly first, then find the needed components. The item letters (A, B, C, etc.) assigned to assemblies are referred to in the "Used In" column to identify which components belong to an assembly. The item numbers (1, 2, 3, etc.) assigned to components relate the parts list to the illustration.

Used In	Item	Part Number	Description	Comments
			----------ASSEMBLIES----------	
	A	D33 00950	* DRIVECHART=46E-50HZ	
			----------COMPONENTS----------	
all	1	56250B2SF	VPUL 2B25.0 (SF) TYPE QD	
all	2	56VB095XM2	VBELT BX95 MATCHSET2 EA=1BELT	
all	3	56Q1KSF	1+1/2" BUSH VPUL QD TYPE SF	
all	4	56030B2H	VPUL 2B3.0/A2.6 2BK32H R EQUAL	
all	5	56Q1GH	1+3/8" BUSH VPUL TYPE H,D,ORQT	
all	6	15E230	STRMACHKEY 3/8SQX2+1/2 TOL.+0	
all	7	54H168A	CLUTCH 12VDC MA-PM01H3	

Motor Mount

3621C4E

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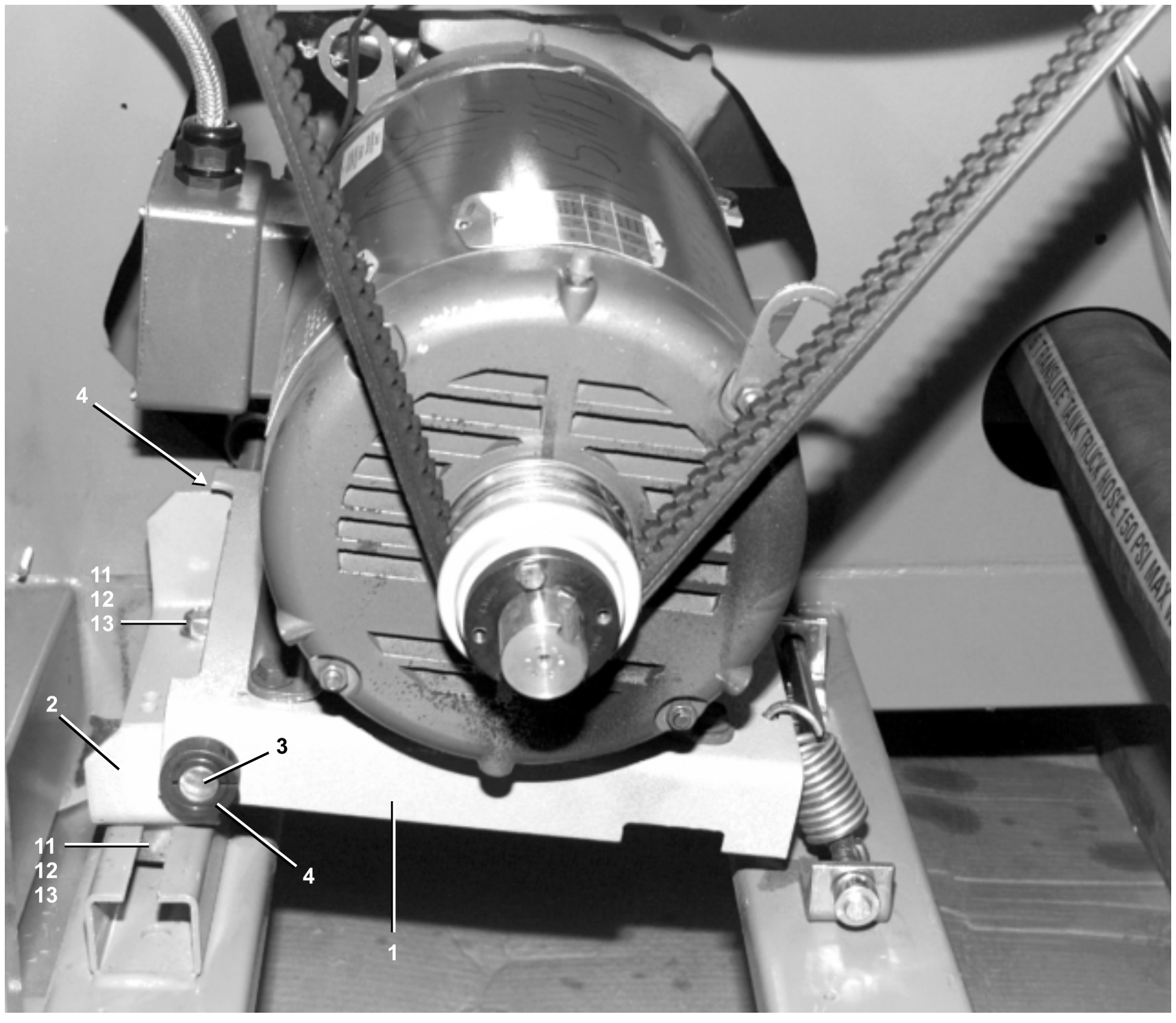

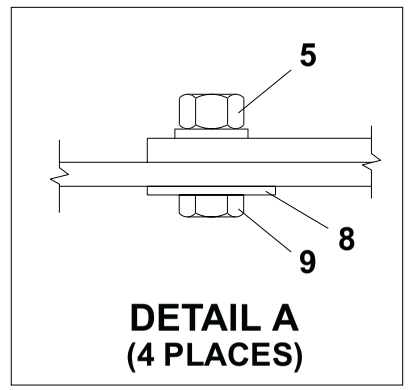

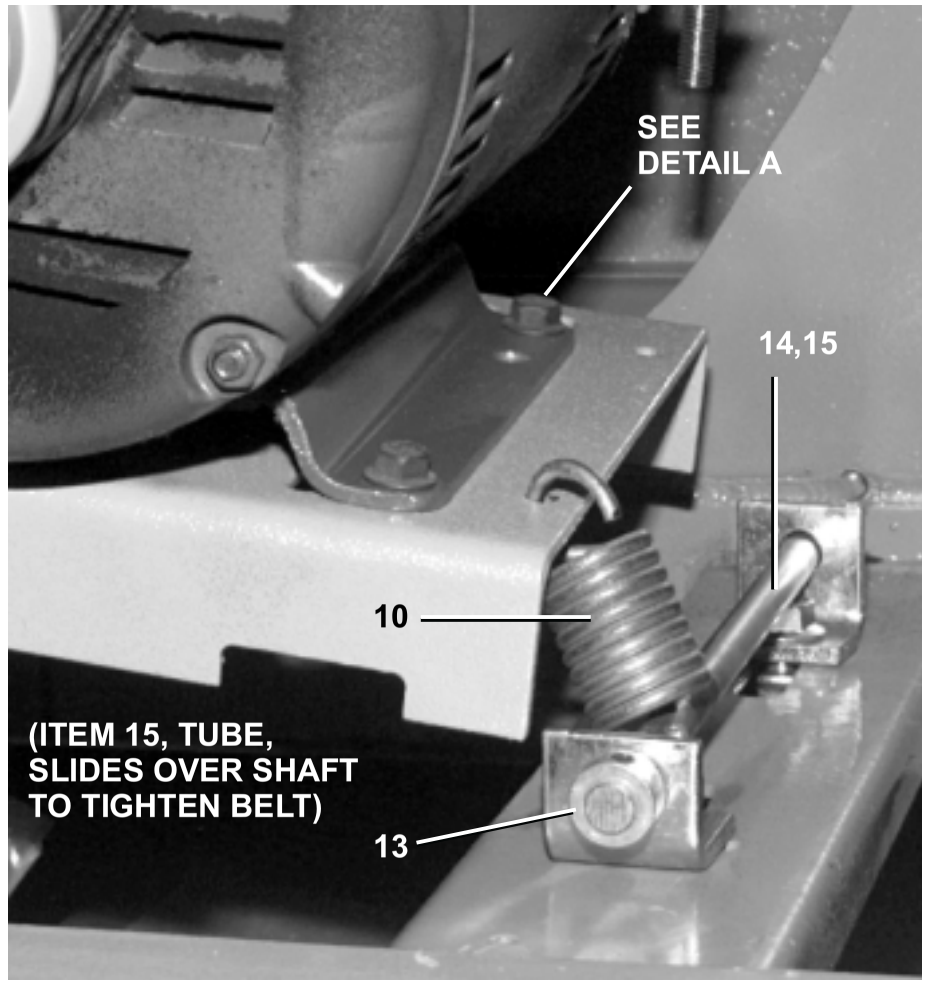

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Parts List—Motor Mount

Find the correct assembly first, then find the needed components. The item letters (A, B, C, etc.) assigned to assemblies are referred to in the "Used In" column to identify which components belong to an assembly. The item numbers (1, 2, 3, etc.) assigned to components relate the parts list to the illustration.

Used In	Item	Part Number	Description	Comments
			----------ASSEMBLIES----------	
	A	GDB14809	3621C4 DRIVE BASE INSTALL	
	B	ADB3621C4	2003000Z ASSY=DRIVE BASE 36C4	
			----------COMPONENTS----------	
all	1	02 04256	PLATE=MOTOR MNT, 3022S4	
all	2	02 04257B	BRKT=MOTOR MOUNT 36V5	
all	3	02 04258D	SHAFT=MOTOR MOUNT,C4	
all	4	54JH10750C	SHFTCOLLAR 3/4" CLPTYP CFG#12S	
all	5	15K092Z	HEXFLGSCR 3/8-16X1 GR5 ZINC	
all	8	15U241	FLATWASHER 13/32IDX1+3/4ODX14G	
all	9	15G198	HXFLGNUT 3/8-16 ZINC	
all	10	02 04259	SPRNG/MOT MOUNT/3022S4#SPC2690	
all	11	02 19283	NUT=1/2-13UNCX1+1/2SQ SPEC	
all	12	15K162	HXCAPSCR 1/2-13UNC2AX1.5 GR5 P	
all	13	54JH10750C	SHFTCOLLAR 3/4" CLPTYP CFG#12S	
all	14	02 04258	SHAFT=MOTOR MOUNT, 3022S4	
all	15	02 04258B	TUBE=MOTOR MOUNT SPRING ADJ	

Clutch Brake

3621C4E

BMP030022/2003276V
(Sheet 1 of 1)

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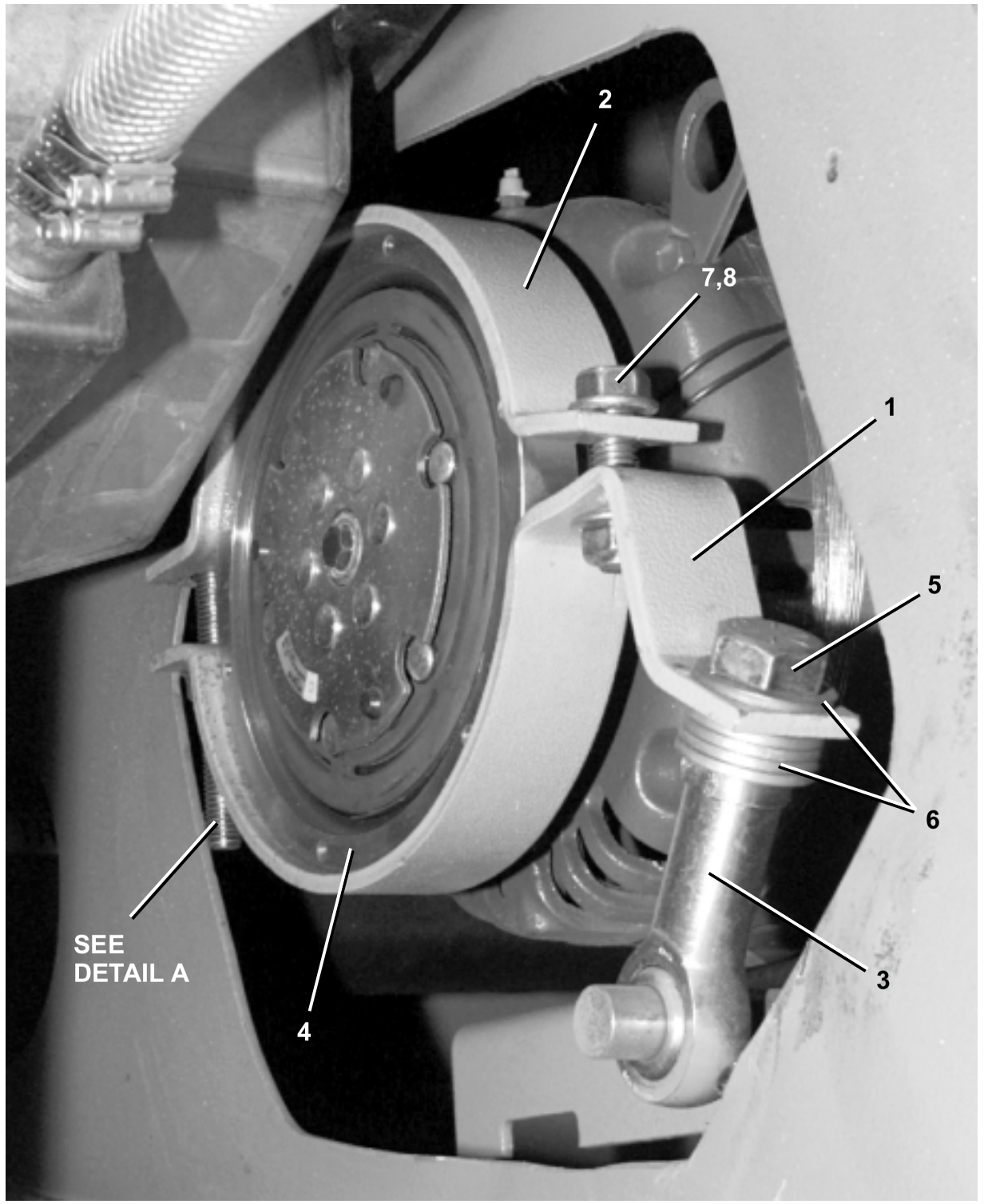

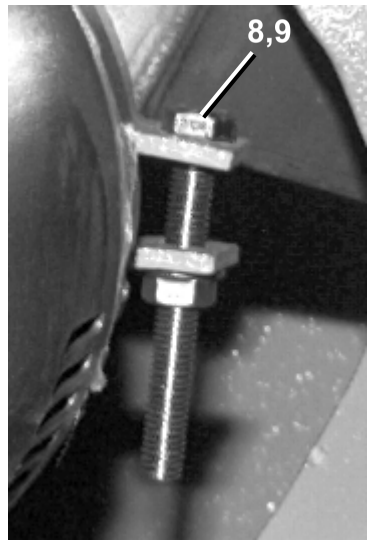

DETAIL A

Parts List—Clutch Brake

Find the correct assembly first, then find the needed components. The item letters (A, B, C, etc.) assigned to assemblies are referred to in the "Used In" column to identify which components belong to an assembly. The item numbers (1, 2, 3, etc.) assigned to components relate the parts list to the illustration.

Used In	Item	Part Number	Description	Comments
----------ASSEMBLIES----------				
	A	GBR36002	36C4 BRAKE INSTALL	
----------COMPONENTS----------				
all	1	04 20257	BRAKE SHOE-TOP -SHUTTLE	
all	2	04 20369A	BRAKE SHOE-BOTTOM 30XX COIN	
all	3	54AA00PFRE	FEM ROD END ALIN#VF-12G 3/4"	
all	4	54H168A	CLUTCH 12VDC MA-PM01H3	
all	5	15K230	HXCPSC-3/4-16X1+3/4 GR8 ZINC	
all	6	15U321H	FLTWASH 3/4 HARD ASTM F436	
all	7	15K154H	INDHEXFLGSCR 1/2-13X1+3/4GR8ZN	
all	8	15G225H	HEXFLGNUT 1/2-13 SERRATED 18-8	
All	9	15B110A	HXTAPBOLT 1/2-13UNC2X4 ZINC GR	

Bearing Assemblies 3

Main Bearing, Shell, Cylinder Installation

36021Q4G/Q4J/Q4P/C4E 36026Q4G/Q4J/Q4P 36026V5J

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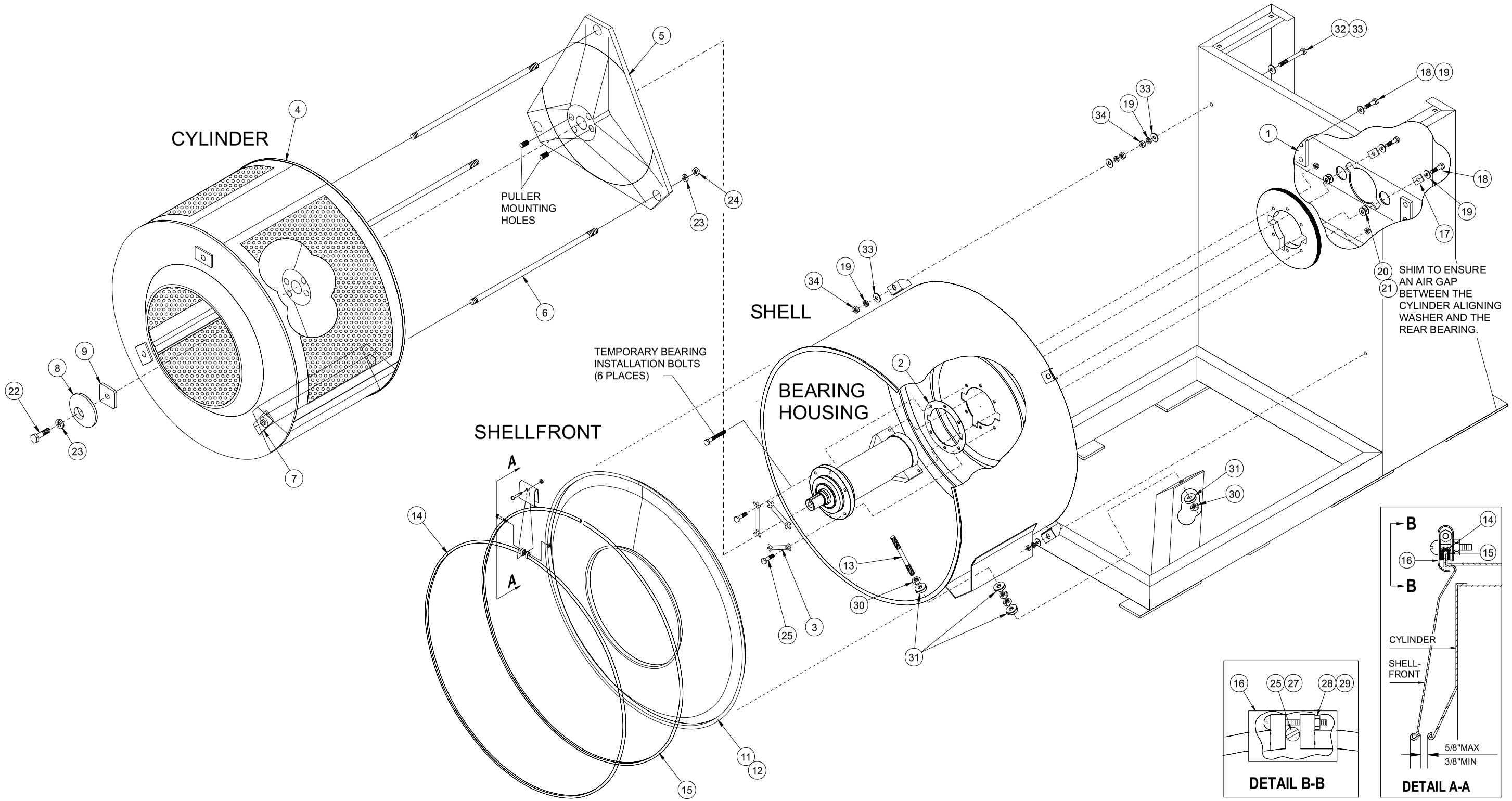

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Parts List—Main Bearing Assembly

Find the correct assembly first, then find the needed components. The item letters (A, B, C, etc.) assigned to assemblies are referred to in the "Used In" column to identify which components belong to an assembly. The item numbers (1, 2, 3, etc.) assigned to components relate the parts list to the illustration.

Used In	Item	Part Number	Description	Comments
			----------ASSEMBLIES----------	
	A	GBM13002	BRG INSTALL 3621/26F	36021Q4X,36026Q4X 36026V5J
	B	GCA3621Q4	CYL INSTL 3621 Q4	36021Q4X,C4E
	C	GCA3626Q4	CYLINDER INSTALL 3626Q4	36026Q4X,36026V5J
	D	GSF14804	*INST=SHEL+BASE+FRME 3621F	36021Q4X
	E	GSF14805	*INST=SHEL+BASE+FRME 3626F	36026Q4X
	F	GSF14806	INST=SHELL+BASE+FRM 3626V5	36026V5J
			----------COMPONENTS----------	
all	1	02 03560	TAPSTRIP=BEARING SUPPORT	
all	2	02 13139	GASKET=MAINBRHOUS--1/3626SWE	
all	3	02 03629	LOCKSTRAP=BEAR HOUS S/S	
B	4	ACA3621Q4	*CYL ASSY 3621 Q4	(CONTAINS ITEMS 5-7)
C	4	ACA3626Q4	*CYLINDER ASSY 3626Q4	(CONTAINS ITEMS 5-7)
all	5	X2 13112A	SPIDER=3626SWE+QWE W/3/4"ROD	
B	6	02 14561	CYL TIE ROD 24.25LG 3621RWP	
C	6	02 12012	CYLTIEROD=4226W	
all	7	02 13138A	PLATE CYLFRONT REINF=3/4"ROD	
all	8	02 11196	COVER=SHAFT RETAINER=304S/S	
all	9	02 14359	SPACER SHT RETNR-LG OUR MATL	
all	11	ASF14801	*SHELL FRONT ASSY=3621RWP	CONTAINS ITEM 12
all	12	X2 14195A	SHELLFRONT ALL 36" W/ILOCK	
all	13	17R024A07A	THREADED ROD 5/8-11X7" ZNPL GR	
all	14	Y2 09031	*SHELL CLAMP RING=36" MACHINE	
all	15	02 02087A	EXTRUS*ION-SHELL=36"MACHINES (	
all	16	02 02181	GUARD=SHELL MOUNT RING CLIP	
all	17	02 03397	CYLINDER ALIGNING WASHER	
all	18	15K173A	HXCAPSCR 1/2-13UNC2AX1.75 GR5	
all	19	15U300	LOKWASHER REGULAR 1/2 ZINC PLT	
all	20	15U312	FLAWASHER 3/4ODX33/64IDX11GA Z	
all	21	15U243	FLAWASHER 7/8ODX33/64IDX16GA Z	
all	22	15B200	HEXCAPSCR 3/4-10X1+3/4 SS18-8	
all	23	15U350	LOCKWASHER 3/4 MED SS18-8	
all	24	15G243	HEXNUT 3/4-10UNC2 SS18-8	
all	25	15K180S	HXCAPSCR 1/2-13UNCAX2 18-8SS	
all	26	15N146	RDMACHSCR 10-24UNC2X1 SS18-8	
all	27	15G130	HEXMACHSCRNUT 10-24UNC2 SS18-8	
all	28	15K046S	HEXCAPSCR 1/4-20UNC2A X 2.25 S	
all	29	15G170	HEXNUT 1/4-20UNC2 SS18-8	
all	30	15G238	HXNUT 5/8-11UNC2B SAE ZINC GR2	
all	31	17W030	SPHERICAL WASHER SET 5/8 M/F	
all	32	15K203	HXCAPSCR TFL 1/2-13X5 GR5 ZINC	
all	34	15G230	HXNUT 1/2-13UNC2B SAE ZINC GR2	

Main Bearing Assembly

36021Q4G/Q4J/Q4P 36026Q4G/Q4J/Q4P 36021V5J 36026V5J 3621C4E

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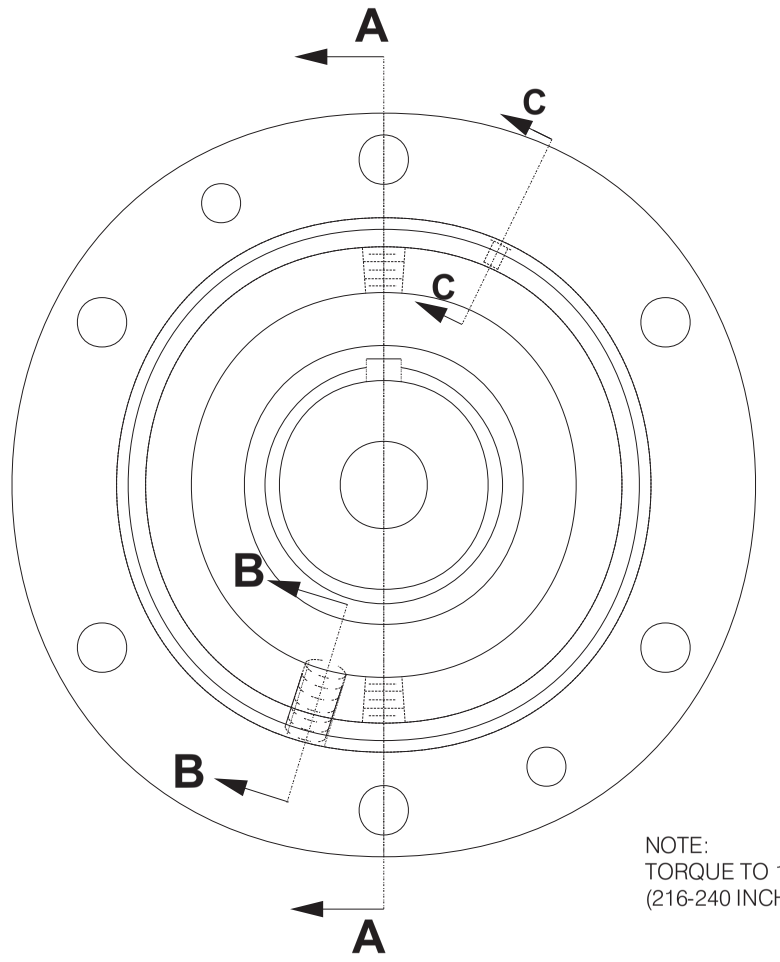
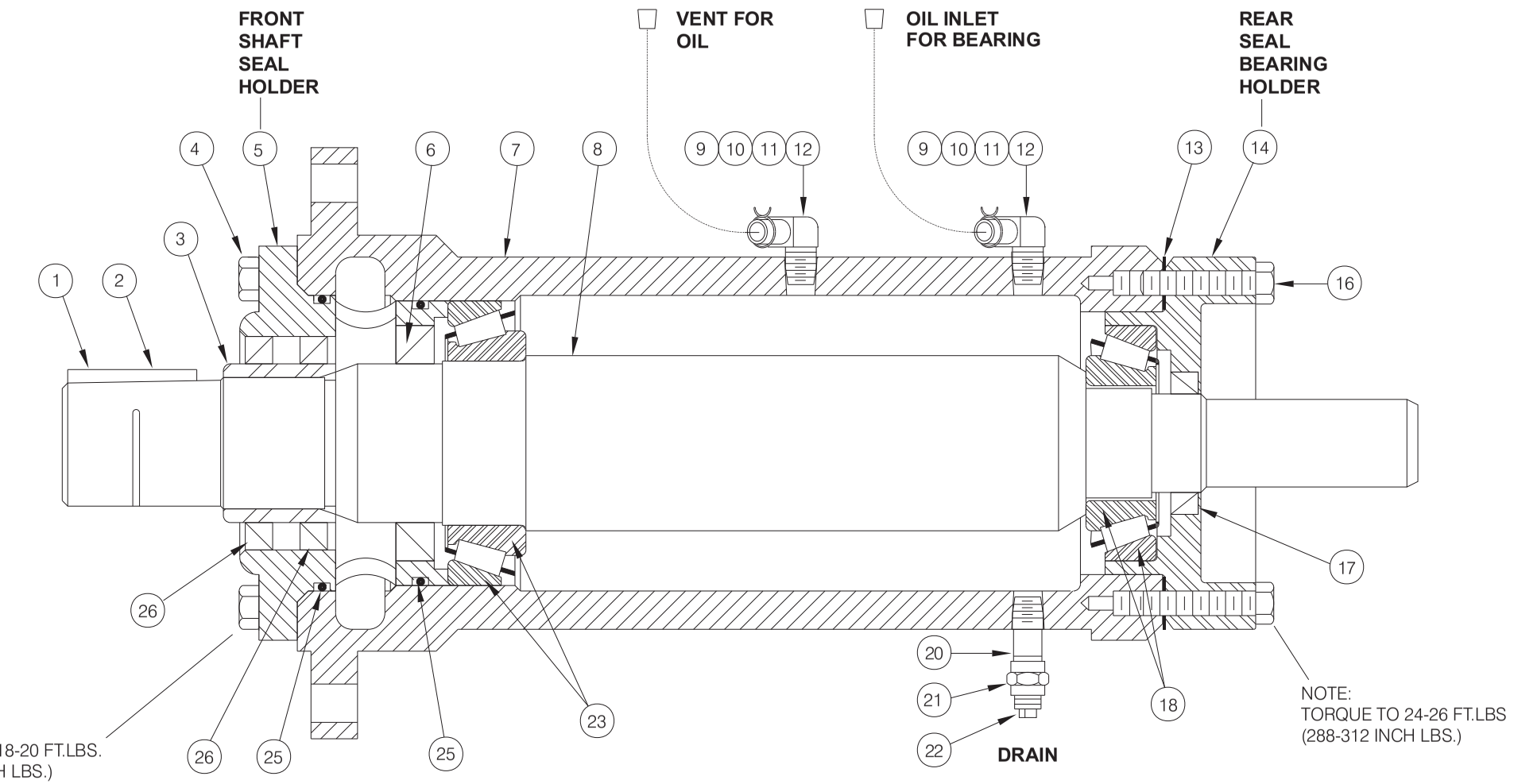
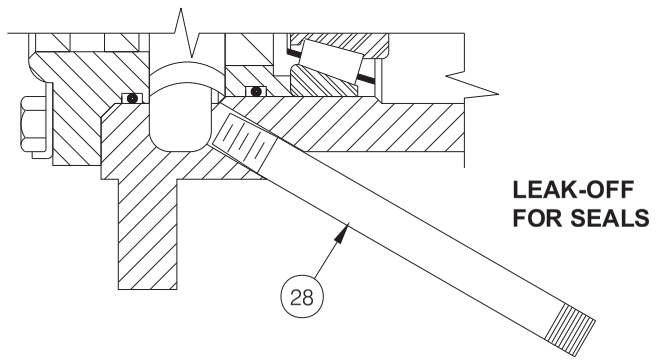


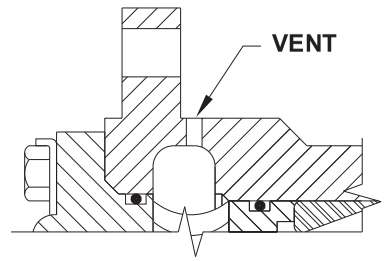


SECTION A-A

NOTE:
SEE PREVENTIVE MAINTENANCE/
LUBRICATION PROCEDURES IN
THE TECHNICAL MANUAL FOR
INSTRUCTIONS ON LUBRICATING
BEARINGS AND SEALS.



SECTION B-B



SECTION C-C

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Parts List—Bearing Assembly

Find the correct assembly first, then find the needed components. The item letters (A, B, C, etc.) assigned to assemblies are referred to in the "Used In" column to identify which components belong to an assembly. The item numbers (1, 2, 3, etc.) assigned to components relate the parts list to the illustration.

Used In	Item	Part Number	Description	Comments
			----------ASSEMBLIES----------	
	A	SA 13 012A	*BEARING ASSY-MAIN 36Q4 LIGHT	36021Q4G/Q4J/Q4P 36026Q4G/Q4J/Q4P 36021V5J/36026V5J 3621C4E
			----------COMPONENTS----------	
all	1	02 09126	SHAFTKEY-SS303=OEW'S 2+5/8"L	
all	2	15N082	FILMACSCR 8-32UNC2X3/8SS18-8	
all	3	02 13143	SEALSLEEVE=SWE-1/SWE	
all	4	15K062	HEXCAPSCR 5/16-18X1 18-8SS	
all	5	X2 13144A	HOLDER=SHFT SEAL(05=24S052A)	
all	6	24S052A	SEAL 2.559X3.55X.315 CR#25430	
all	7	X2 13105B	HOUSING = MAIN BEARING	
all	8	X2 13103	MAINSHAFT=1/3626SWE	
all	9	5SL0EBEC	NPTELB 90DEG STRT 1/4 BRASS125	
all	10	5N0E01KBE2	NPT NIP 1/4X1.5TBE BRASS STD.	
all	11	27A043A	HOSECLAMP.562"DIA.SPRG#HC9STZD	
all	12	60E005P	PVC TUBING 1/2"ID X 5/8"OD	
all	13	02 03320B	SHIM .003 ARTUS GREEN	
all	13	02 03320C	SHIM .005 ARTUS BLUE	
all	13	02 03320D	SHIM .010 ARTUS BROWN	
all	13	02 03320G	SHIM .0075 ARTUS TRANSMATTE	
all	14	X2 03659A	HOUSE=SEAL+BRG 30M,V7	
all	16	15K078	HXCAPSCR 5/16-18 UNC2A X 2" GR	
all	17	24S048AAA	SEAL 1.625X2.375X.375 CS/BUNA	
all	18	54A307308	TIMK M802011 2-24/M802048 2-24	
all	20	5SCC0EBE	NPT COUP 1/4 BRASS 125# W/HEX	
all	21	5N0E01KBE2	NPT NIP 1/4X1.5TBE BRASS STD.	
all	22	5SP0EFFSS	NPT PLUG 1/4 SQ SOLID BLKSTL	
all	23	54A915916	TIM##JLM710949C/TIM##JLM710910	
all	25	60C151	ORING 3+7/8ID1/8CS BUNA70#241	
all	26	24S053	SEAL 2.625X3.625X.437#10050LUP	
all	28	5N0E05AG42	NPT NIP 1/4X5 TBE GALSTL SK40	

Shell and Door Assemblies

4

Installation 18 Inch Door

3621C4E, 3621V5J/V7J, 3626V5J/V7J, 4226V6J, 4230V6J

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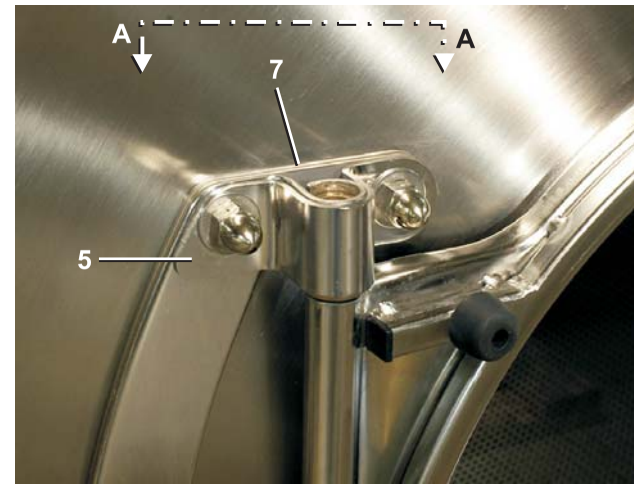

Hinge Installation: 3621C4E, 3621Vxx, 3626Vxx

Hinge Installation: 4226V6J, 4230V6J

Installation 18 Inch Door

3621C4E, 3621V5J/V7J, 3626V5J/V7J, 4226V6J, 4230V6J

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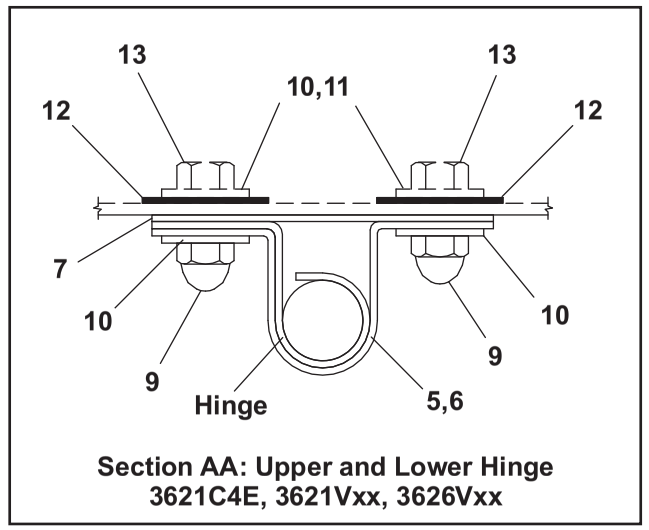
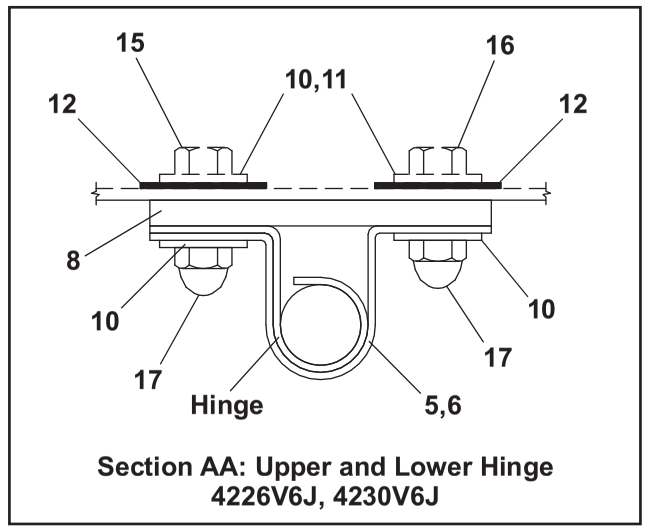
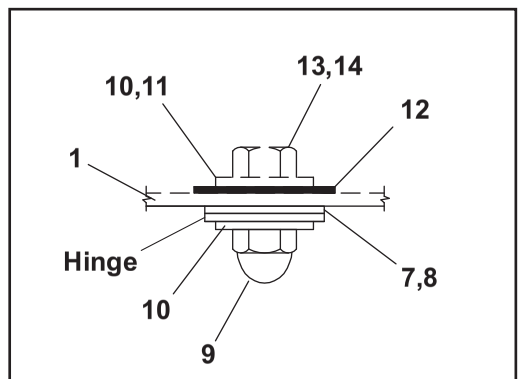


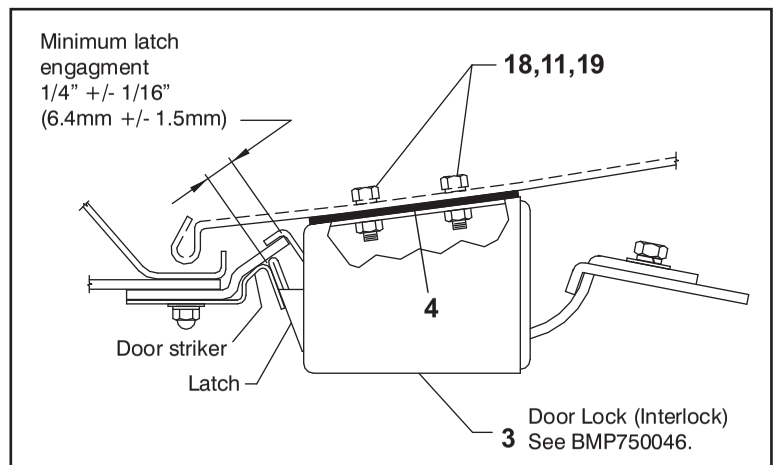
Section AA: Upper and Lower Hinge
3621C4E, 3621Vxx, 3626Vxx



Section AA: Upper and Lower Hinge
4226V6J, 4230V6J



Section BB: Middle of Hinge



Section CC: Door Lock Installation

Parts List—Door Installation

Find the correct assembly first, then find the needed components. The item letters (A, B, C, etc.) assigned to assemblies are referred to in the "Used In" column to identify which components belong to an assembly. The item numbers (1, 2, 3, etc.) assigned to components relate the parts list to the illustration.

Used In	Item	Part Number	Description	Comments
			----------ASSEMBLIES----------	
	A	ASF14801A	3621C4 SHELLFRONT ASSY	3621C4E
	B	ASF14801	*SHELL FRONT ASSY=3621RWP	3621V5J/V7J,3626V5J/V7J
	C	ASF119001	*SHELL FRONT+DOORASSY 4226RWP	4226V6J,4230V6J
			----------COMPONENTS----------	
A	1	X2 14195B	SHELLFRONT I-LOC W/PROX	
B	1	X2 14195A	SHELLFRONT ALL 36" W/ILOCK	
C	1	X2 11904R	SHELLFRONT STAMPING 42RWP	
A	2	A13 03500H	ASSY=SHELLDOOR 3621 C4E	
B	2	A13 03500G	ASSY=SHELLDOOR DRAWN, 36XX	
C	2	ASD119001B	ASSY=SHELLDOOR W/STIFF, 4226	
A	3	EDL00137C	INTRLKHSG ASSY=N/O W/PROX 120V	
BC	3	EDL00337	*INTRLKHSG ASSY=N/LOCK 120V	
A	4	02 03669C	GASKET=INTRLK HOUSING 8" LONG	
BC	4	02 03669	GASKET=INTRLK HOUSING	
all	5	02 09223	DOUBLER=UPPER S/S DOOR HINGE	
all	6	02 09224	DOUBLER=LOWER S/S DOOR HINGE	
B	7	03 11054A	SPACER=DOOR HINGE/4226	
C	8	03 11054	SPACER=SHELLFRONT/HINGE	
AB	9	15G200	HXCPNUT 3/8-16 UNC2A 5/8X1/2	
all	10	15U245	FLTWASH 3/8 STD COMM 18-8 SS	
all	11	24G030N	ROLLED WASH.379ID NYLTITE 37W	
BC	12	02 02293	DOOR HANDLE NUT GASKET	
AB	13	15K086	HXCAPSCR 3/8-16NCX3/4 SS18-8	
C	14	15K086D	HXCAPSCR 3/8-16 UNC2A X 7/8" 1	
C	15	15K096	HEXCAPSCR 3/8-16UNC2X1SS18-8	
C	16	15K100	HEXCAPSCR 3/8-16X1+1/4 SS18-8	
C	17	15G200C	HXCPNUT HI 3/8-16 BRASS NIK PL	
all	18	15N174	HXCAPSCR 1/4-20UNC X5/8SS188	
all	19	15G168	SQNUT 1/4-20UNC2 SS18-8	

Door Assembly

3621C4E, 3621V5J/V7J, 3626V5J/V7J, 4226V6J, 4230V6J

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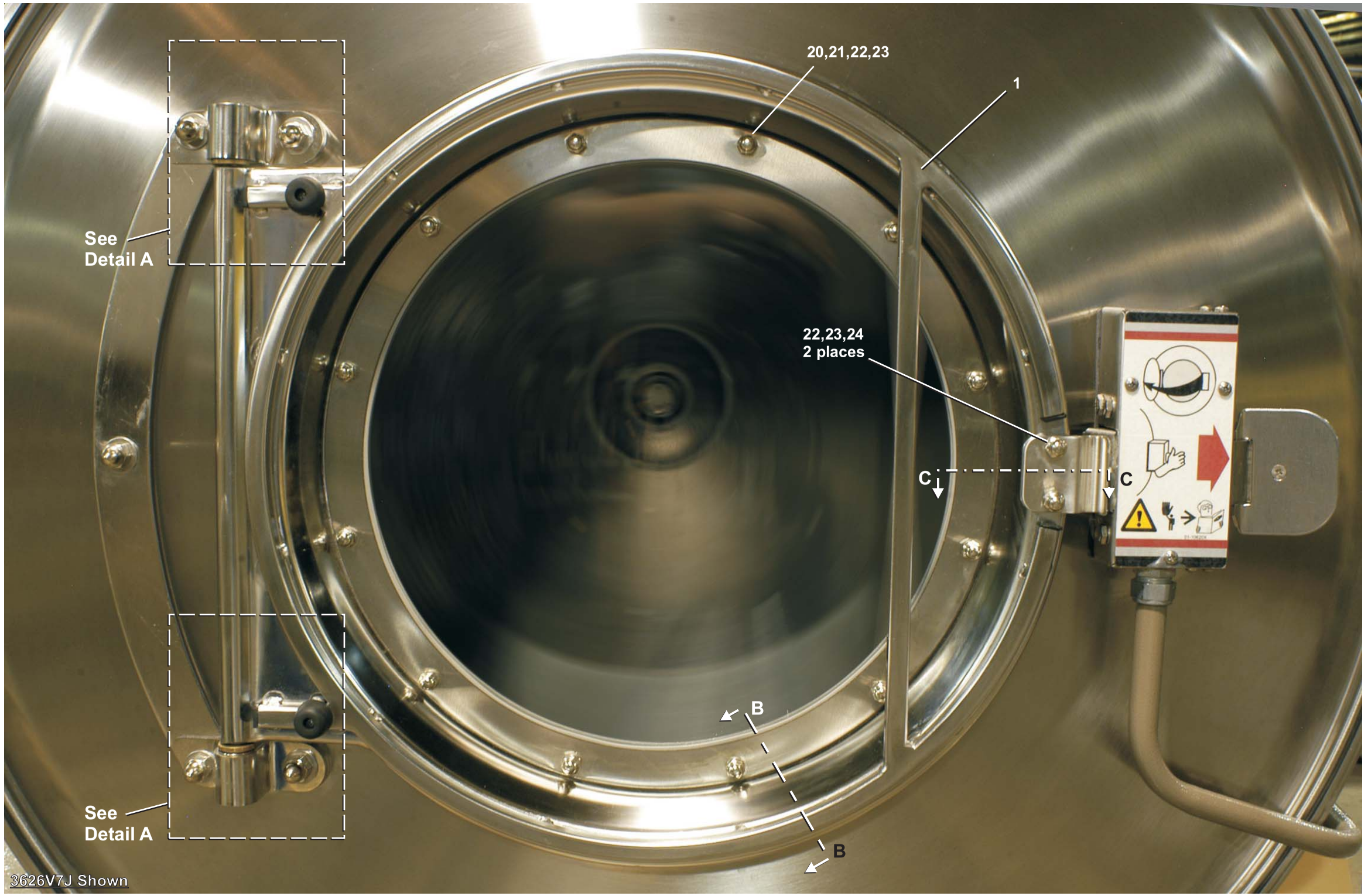

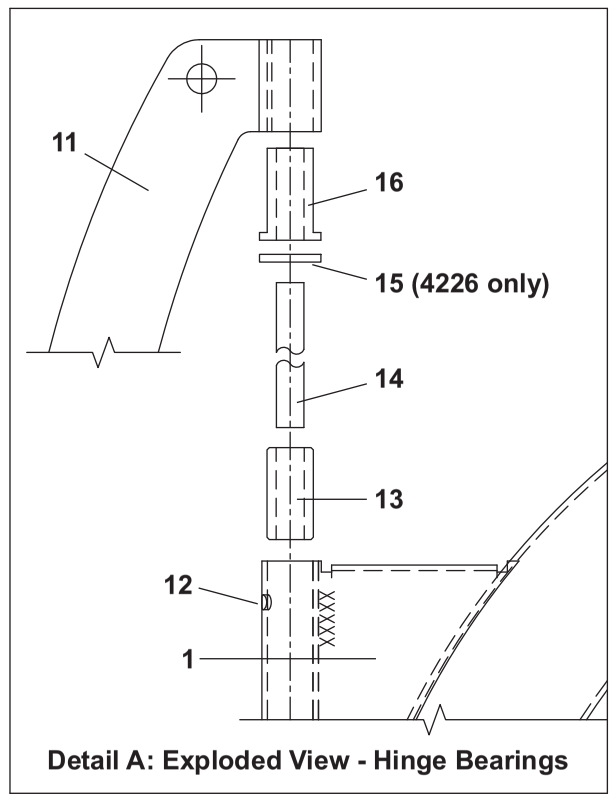

Detail A: Exploded View - Hinge Bearings

Door Assembly Detail:
3621C4E,V5J,V7J & 3626V5J,V7J

Door Assembly

3621C4E, 3621V5J/V7J, 3626V5J/V7J, 4226V6J, 4230V6J

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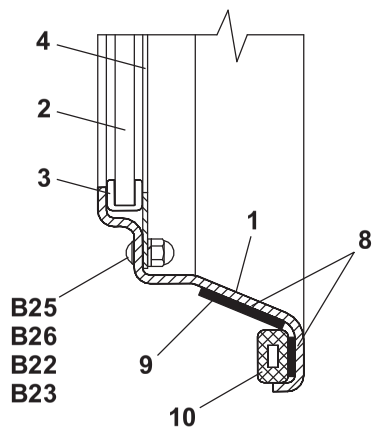
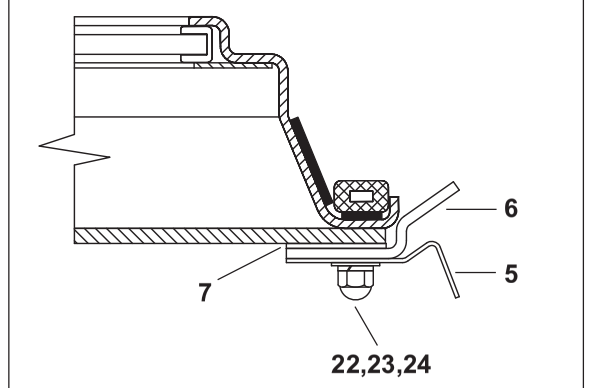
Door Assembly: 4226V6J,4230V6J



Section BB: Door Glass and Gaskets



Section CC: Door Striker

Parts List—Door Assembly

Find the correct assembly first, then find the needed components. The item letters (A, B, C, etc.) assigned to assemblies are referred to in the "Used In" column to identify which components belong to an assembly. The item numbers (1, 2, 3, etc.) assigned to components relate the parts list to the illustration.

Used In	Item	Part Number	Description	Comments
			ASSEMBLIES	
	A	A13 03500H	ASSY=SHELLDOOR 3621 C4E	3621C4E
	B	A13 03500G	ASSY=SHELLDOOR DRAWN, 36XX	3621V5J/V7J, 3626V5J/V7J
	C	ASD119001B	ASSY=SHELLDOOR W/STIFF, 4226	4226V6J, 4230V6J
			COMPONENTS	
AB	1	X2 09220G	MACH=SHELLDOOR DRAWN, 36XX	
C	1	W2 11904Q	WLMT=SHELLDOOR W/STIFF, 4226	
A	2	02 09219A	DR GLASS=3621 C4E W/LOGO	
B	2	02 09219	DRGLASS 14+13/16"36W+DRWN DR	
C	2	02 12008	DOORGLASS 17"DIA=4226W DOOR	
AB	3	02 09141	A GASKET-DORGLAS GTR52-5220-1	
C	3	02 12054	DOOR GLASS GASKET	
AB	4	02 09129	RING=DOOR GLASS PRESS-18"OPG	
C	4	02 11904P	RING=GLASS RETAINER-4226RWP	
all	5	03 01423H	LATCH GUARD = ILOC 3015-20	
all	6	03 01420G	DOOR STRIKER = ILOC	
all	7	02 11904K	SHIM=DOOR HANDLE=4226RWP	
all	8	20C018	ADHESIVE-3M #1357-QT CN	
AB	9	02 14431	EXTR BAND STAMPED SS CYLDOOR	
C	9	02 11904U	BUMPER=CYL DOOR STAMPED42RWP	
AB	10	02 14168	SPONGE DOORGASKET=BLACK	
C	10	02 11904V	DOOR GASKET 4226RWP MED BLACK	
all	11	02 09221	HINGE=SHELL DOOR 18" DRAWN S	
all	12	15Q077	SOKSETSCR 1/4-20X1/4 ZINC ALLE	
all	13	02 02815	PLAIN BRG=DOOR HINGE-NYLON	
all	14	02 12144	PIN-HINGE=20+18" DOORS	
all	15	15U201	FLATWASH 7/80DX3/8IDX.062THK S	
A	16	02 02817	FLANGE BRG=DOOR HINGE-NYLON	
BC	16	54E017	FLGBRG3/8X5/8X1.25BRZ FB610-10	
all	17	51PB0KM	SQUARE PLUG-CAPLUG#1/2-16-18	
all	18	60C080	RECESS BUMPER RUBBERLAVELLE #7	
all	19	15P103	TRDCUT-F RDHDSLOT 8-32UNCX1/2	
all	20	15K031	BUTSOKCAPSCR 1/4-20X1/2 SS18-8	
all	21	24G020N	ROLLED WASH.252ID NYLTITE 25W	
all	22	15U181	LOCKWASHER MEDIUM 1/4 SS18-8	
all	23	15G140	HXCAPNT 1/4-20 #C250=20 NKLPLT	
all	24	15N191	FLATMACHSCR 1/4-20X7/8 SS18-8	

Interlock Assembly

30015, 30022, 3621 C4E

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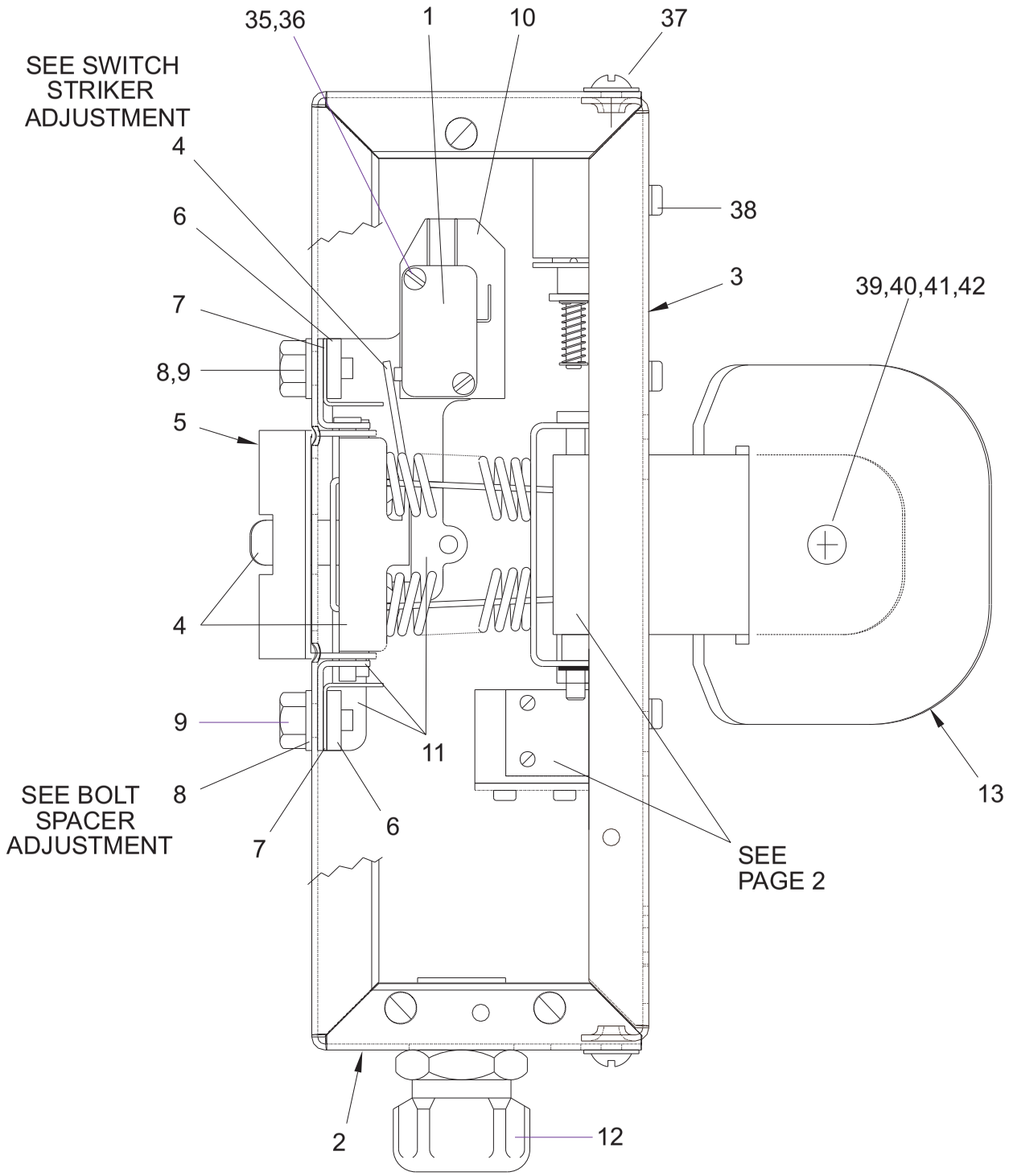
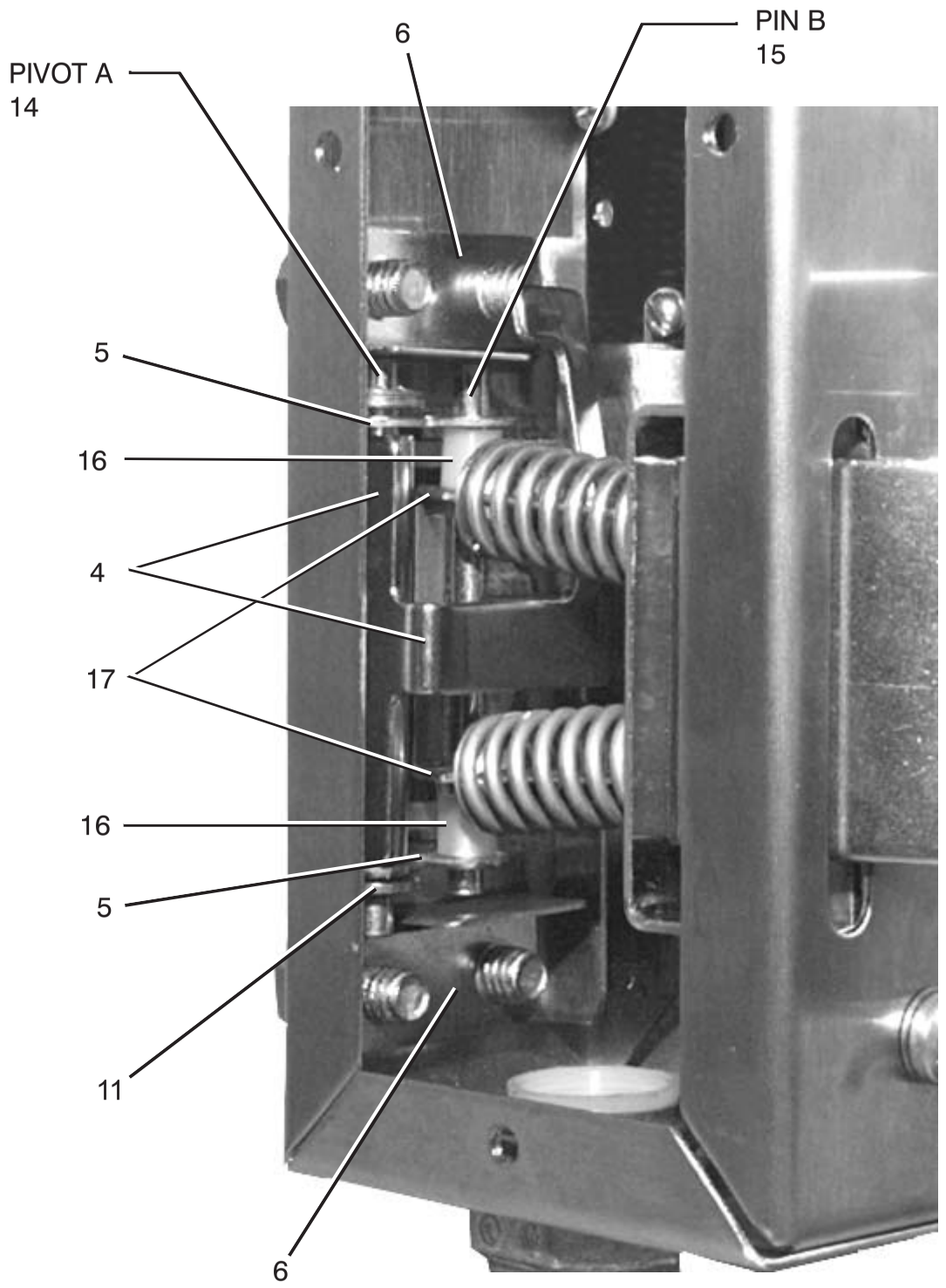
Litho in U.S.A.

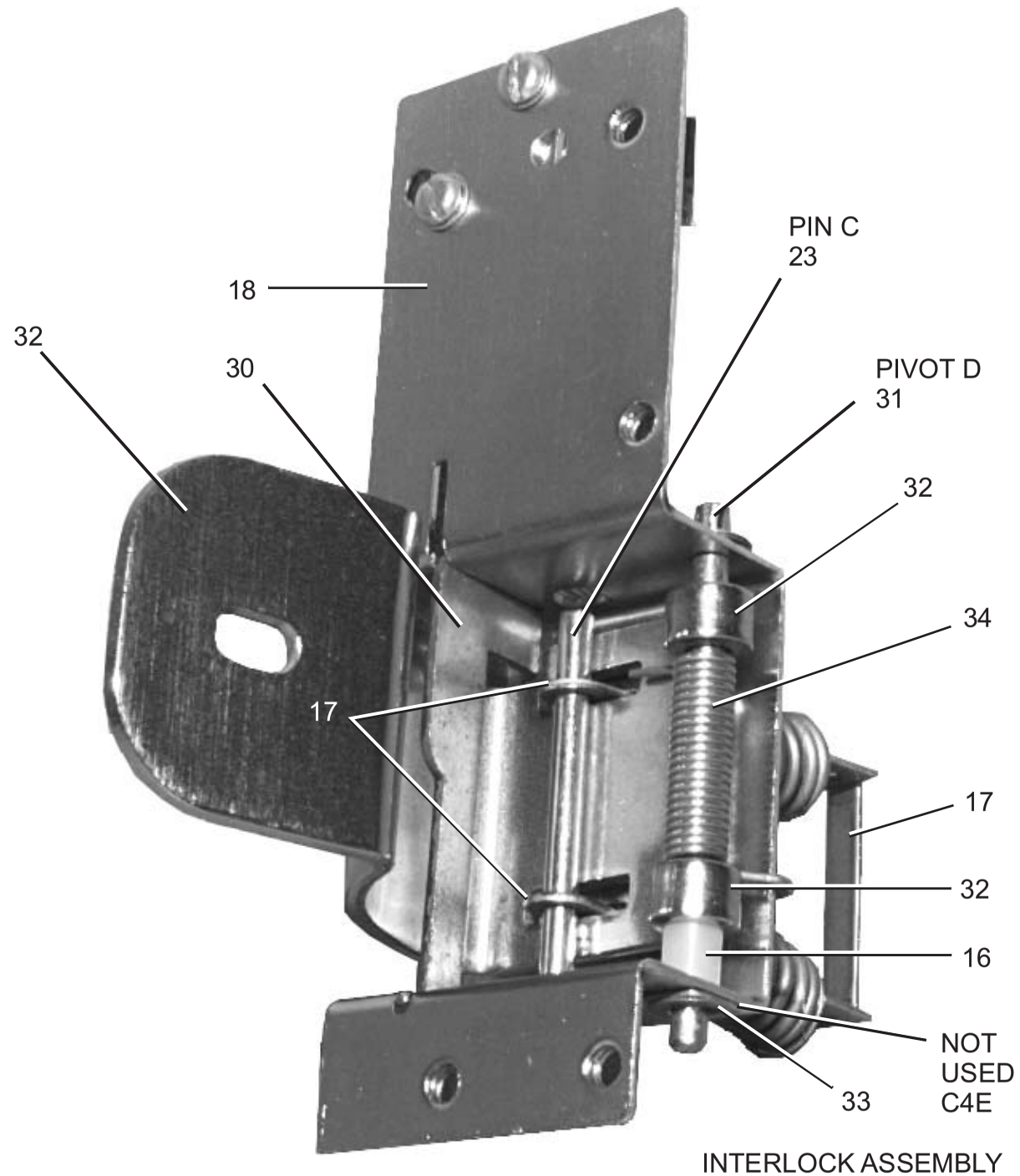




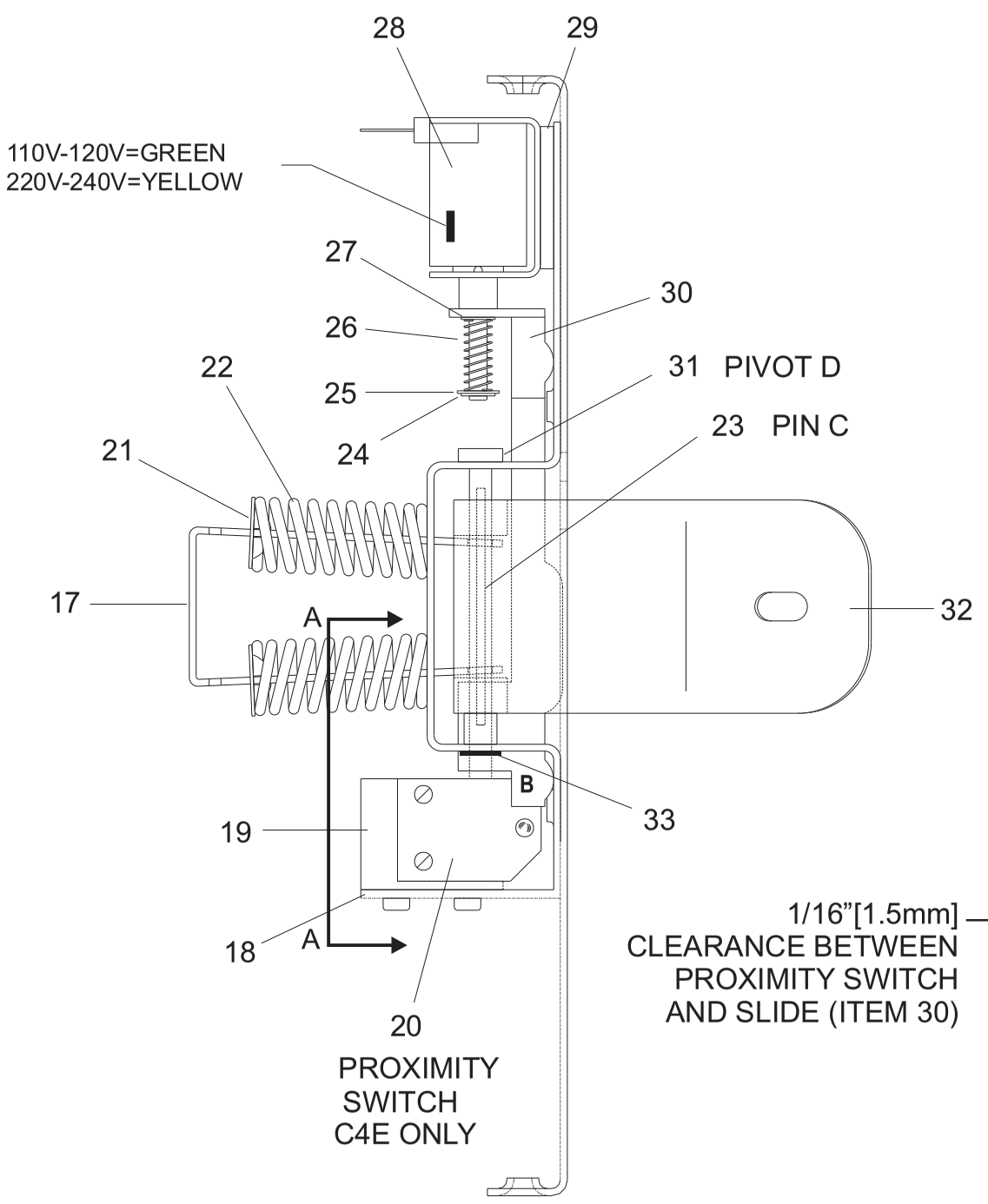
Interlock Assembly
30015, 30022, 3621 C4E

Pellerin Milnor Corporation
P. O. Box 400, Kenner, LA 70063-0400

Litho in U.S.A.



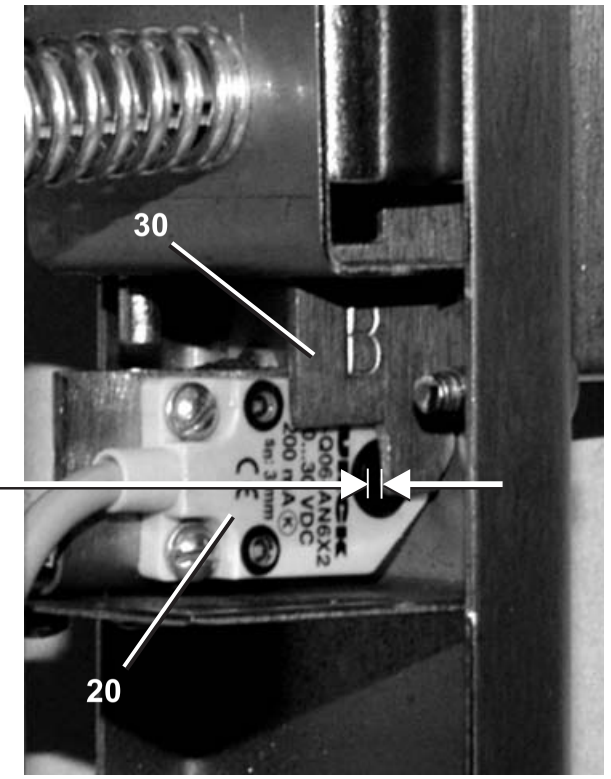
INTERLOCK ASSEMBLY
WITHOUT PROXIMITY
SWITCH SHOWN



FRONT VIEW

PROXIMITY SWITCH
HAS TWO LED LAMPS:

GREEN = ON / ENERGIZED
ORANGE= CLOSED CIRCUIT



VIEW A-A

Interlock Assembly
30015, 30022, 3621 C4E

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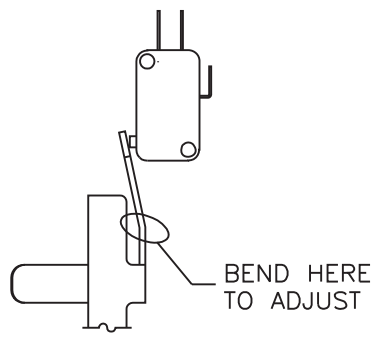
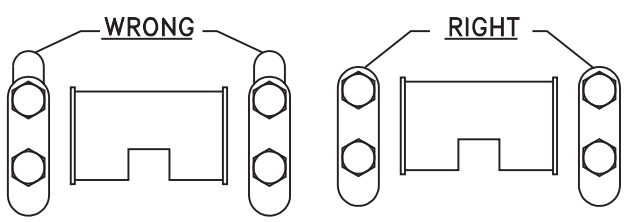
SWITCH STRIKER ADJUSTMENT



Adjust the switch striker arm by bending as shown so that :
1) The switch is activated when the door is closed
2) The switch does not actuate when the unlatching lever is fully depressed with the door open
3) The arm does not over travel and hit the switch housing when the door is closed and the switch is actuated.

BOLT SPACER ADJUSTMENT



Bolt Spacer Adjustment
1) On a new machine the slots on the front housing should not show a gap past the bolt spacers.
2) The spacers should be installed with the long side toward the shellfront

Parts List—Interlock Assembly

Find the correct assembly first, then find the needed components. The item letters (A, B, C, etc.) assigned to assemblies are referred to in the "Used In" column to identify which components belong to an assembly. The item numbers (1, 2, 3, etc.) assigned to components relate the parts list to the illustration.

Used In	Item	Part Number	Description	Comments
			ASSEMBLIES	
	A	EDL00171C	INTRLKHSG ASSY=N/O W/ PROX 240	3015,3022C4E
	B	EDL00171B	ILOC PIVOT ASSY W/PROX 240V	PART OF A
	C	EDL00137C	INTRLKHSG ASSY=N/O W/PROX 120V	3621C4E
	D	EDL00137B	I-LOC PIVOT ASSY=W/PROX 120V	PART OF C
			COMPONENTS	
AC	1	09R014A	MINI-SW SPDT STAKON #V15G1C26K	
AC	2	03 01426B	HOUSE=REAR ILOC W/PROX	
AC	3	03 01427C	HOUSING=REAR ILOC W/PROX	
AC	4	03 01424A	STRIKER=SWITCH=LONG TAB	
AC	5	03 01423	LATCH = INTERLOCK	
AC	6	03 01418B	KEEPER=LATCH PIN/NOTCH	
AC	7	03 01418	TAP STRIP = ELEC INTER LOCK	
AC	8	03 01417	PLATE=SPACER=ILOC	
AC	9	15N158	HEXCAPSCR 1/4-20NCX1/2SS18-8	
AC	10	03 01335	INSULATOR=AIROP AUTOSPOT+$8S	
AC	11	03 01429	PLATE=FNT PIVOT = ILOC	
AC	12	12K040	1/2"COND.EMT COND. PECO #260B	
AC	13	03 01425A	DOOR HANDLE EXTENSION	
AC	14	03 01443	FLATHDRIVET 5/32X2+5/16 ZINC	
AC	15	15H091	STRGHTPIN 5/32"X2.25 LG ZINC	
BD	16	27B205080Z	SPCRROLL.177ID.218L.027T STLZC	
BD	17	03 01422	KEEPER=SPRING=ILOC	
BD	18	03 01428C	PLT=RR PIVOT ILOC+PROX 220V	
BD	19	03 01428B	XROX BKT=REAR PIVOT ILOC N/O	
BD	20	09RPS03RDS	3MM SENSING RECTANGULAR SHLD	
BD	21	03 01444A	SPRING CUP = ILOC	
BD	22	03 01444	SPRING .51/1.69/46+CADPL	
BD	23	15H090I	STPIN 5/32 X DIA 1.75"LG ZN.	
BD	24	17B171	EXTRETRING IND#6100-9-ST-ZD ZI	
BD	25	15U063	FLATWASH STD #6 EXCEPT.010THK	
BD	26	03 01445	SPRING .2/.625/.319+CADPL	

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Litho in U.S.A.

Parts List, cont.—Interlock Assembly

Used In	Item	Part Number	Description	Comments
BD	27	15U060	FLAT WASHER#6 ANSI TYPEB BRASS	
B	28	09K062B71	SOLENOID 240/60--220/50 = ILOC	
D	28	09K062B37	SOLENOID(C-7)120/60--110/50	
BD	29	03 S1X1	SHIM:DOOR INTLK SOLENOID N4P	
BD	30	03 01421B	SLIDE=NORMALLY OPEN(C7 SOL)	
BD	31	03 01443	FLATHDRIVET 5/32X2+5/16 ZINC	
BD	32	03 01425	HANDLE=ILOC	
BD	33	17B170	EXTRETRING IND#6100-15-ST-ZD Z	
BD	34	03 01445B	TORQUE SPRING (.53 IN-#)	
BD	35	15N019	RDMACSCR 4-40UNC2AX5/8 ZINC GR	
BD	36	15U040	LOCKWASHER MEDIUM #4 ZINCPL	
BD	37	15N080S	PANHDPHILMACSCRSEMS8-32X1/4SS	
BD	38	15P010S	TRDCUTPNHD SEMS 10-24X1/2 SS41	
BD	39	15G130	HEXMACHSCRNUT 10-24UNC2 SS18-8	
BD	40	15N123C	FLATMACHSCR 10-24X7/16 U-CUT S	
BD	41	15U160	LOCKWASHER MEDIUM #10 SS18-8	
BD	42	15U135	FLATWASH#10 .4370DX.203IDX.04T	
BD	43	03 01442	SOLENOID INSULATION=DR INTRK	

Control and Sensing 5

Coin Acceptor and Vault

30015, 30022 & 3621C4E

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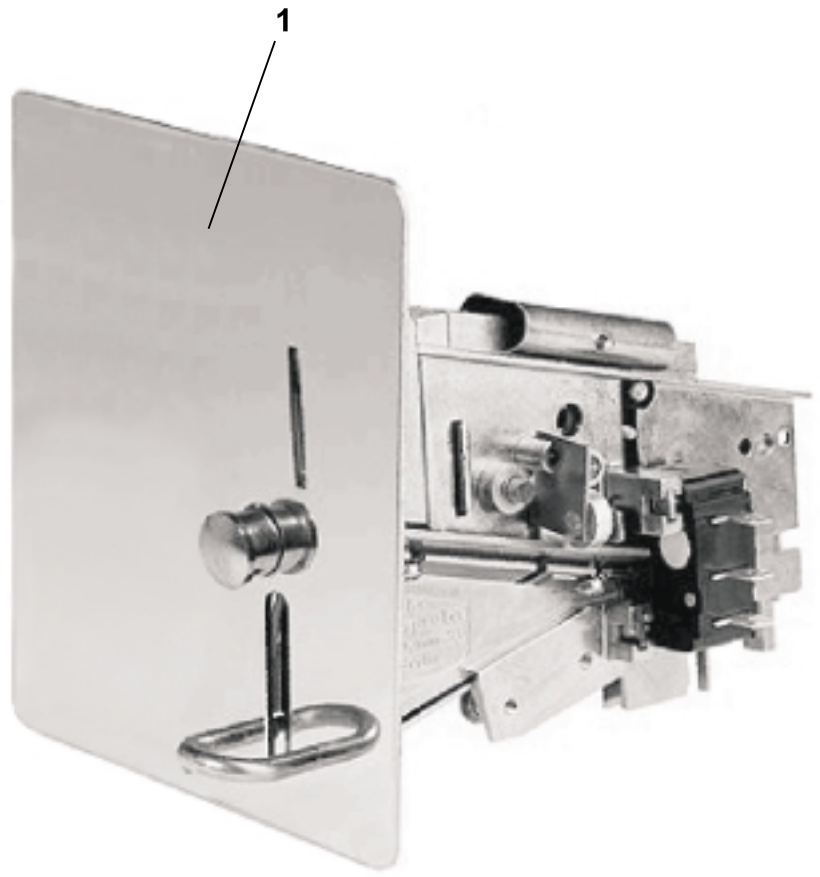

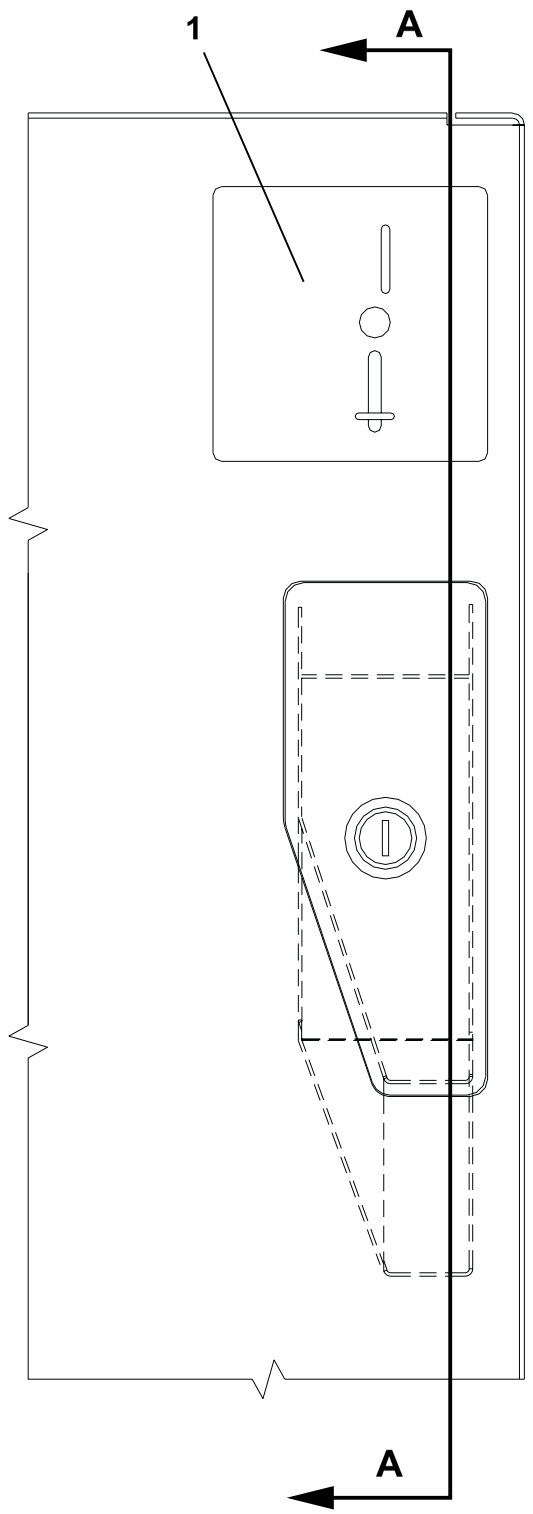

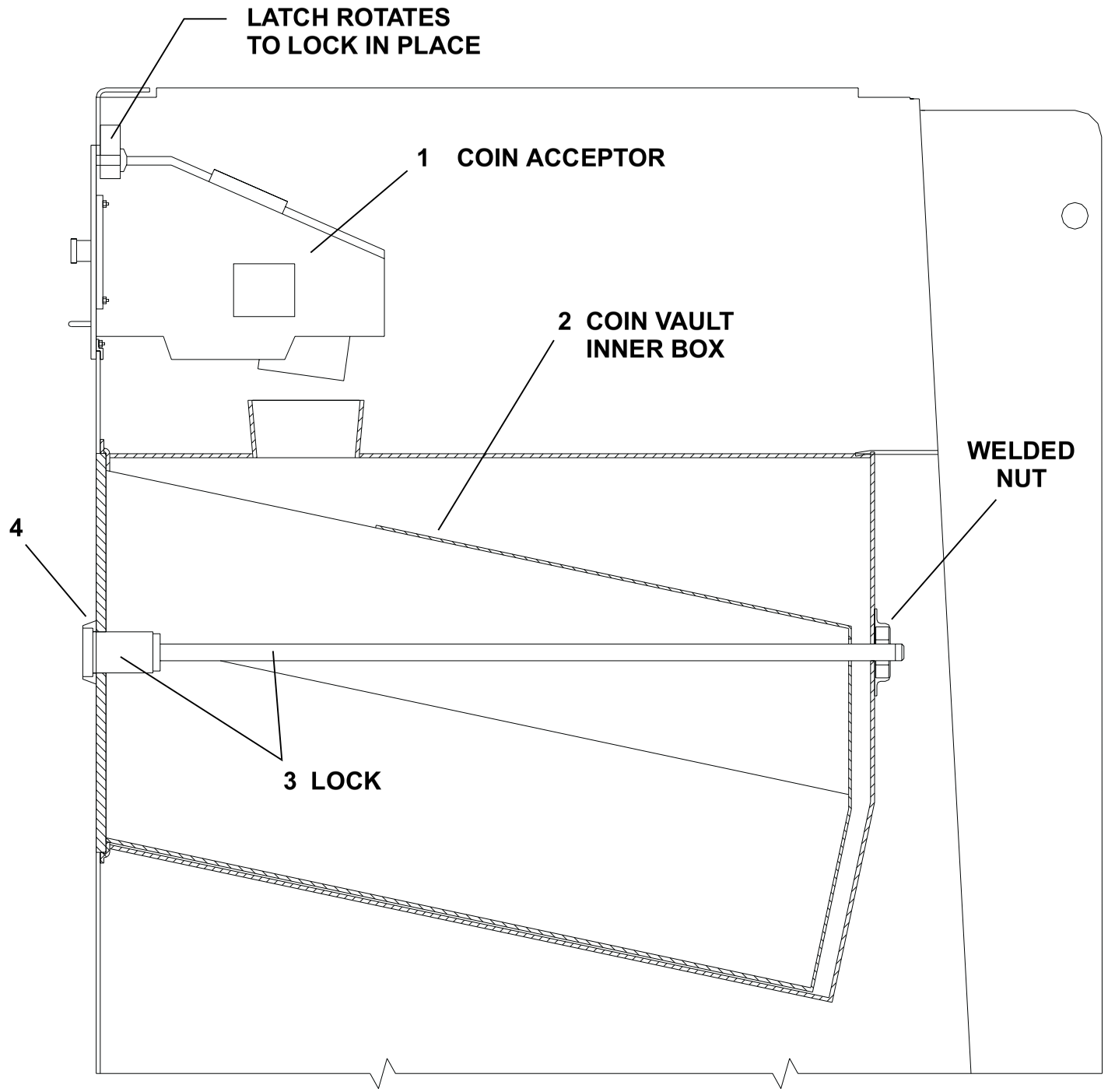

VIEW A-A

Pellerin Milnor Corporation
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Litho in U.S.A.

Parts List—Coin Acceptor and Vault

Find the correct assembly first, then find the needed components. The item letters (A, B, C, etc.) assigned to assemblies are referred to in the "Used In" column to identify which components belong to an assembly. The item numbers (1, 2, 3, etc.) assigned to components relate the parts list to the illustration.

Used In	Item	Part Number	Description	Comments
----------	----------	----------	----------ASSEMBLIES----------	----------
	A	A33 08500A	COIN VAULT 13.5X7 ASSY	
----------	----------	----------	----------COMPONENTS----------	----------
all	1	38C080	REJECTOR F77.1-W2004-I4	
all	2	W2 03690C	COIN VAULT INNER BOX WELD	
all	3	38C152A	LOCK+2KEY CONSEC NO.15+1/8"LG	
all	4	02 03426	WASHER-LOCK PROTECT-CHROME	

VIBRATION SAFETY SWITCH ADJUSTMENTS

What the Vibration Safety Switch Does

The *vibration safety switch* pictured below is an important safety feature. If properly adjusted, the switch will momentarily actuate as a result of repeated machine movement caused by an out-of-balance condition. Table A below illustrates the effect of the *vibration safety switch* actuation.

Table A—Effect of Tripping Vibration Safety Switch

Machine Model	Function of Vibration Safety Switch
30015, 30020, and 30022	Disables high speed extract
All microprocessor-controlled washer-extractors not listed above, and all dye machines	De-energizes three-wire relay, effectively terminating machine operation

Adjustments

When the machine leaves Milnor®, the actuator arm is tie-wrapped to prevent damage (except on 30015, 30020, and 30022 models). **This tie wrap must be removed after the machine is set into position but before the machine is operated.**

Adjustment of this switch from the factory setting is not recommended; however, it should be checked for proper functioning and adjusted if its proper setting is lost.

As shown at right in FIGURE 1, the unit consists of a *sensitive micro-switch* with an extended actuating arm supporting an eccentric weight. The weight may be adjusted by moving it up and down on the arm and by rotating it on the arm. In addition, the *micro-switch* itself may be tilted from side to side.

The sensitivity of the switch increases as the eccentricweight is raised on the actuating arm and decreases as the weight is lowered.

The unit should be adjusted so that the actuating arm will always reset by itself, this being accomplished by rotating either the switch or the weight to give just enough bias to cause the switch to reset. Check the adjustment by moving the arm to the left then slowly releasing it. Make sure the microswitch clicks when the arm is **slowly** released, thus indicating

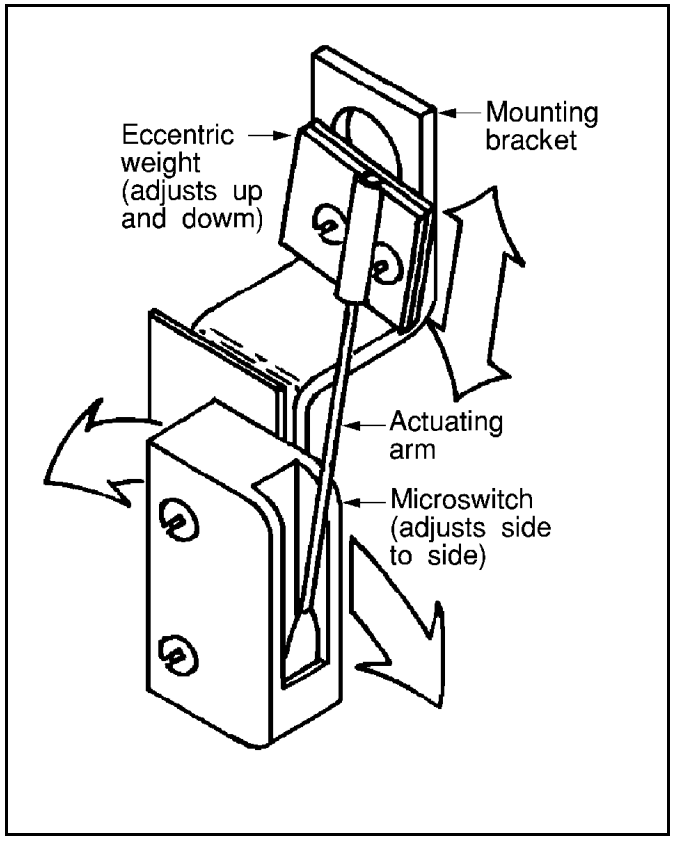

FIGURE 1 (MSSMA408BE)
Vibration Switch

that it has reset. In the released position the arm should rest **lightly** but definitely against the stop on the *micro-switch* case that prevents any further arm movement to the left.

For machines with rigid mounted shells, where the machine is bolted to a very substantial foundation, very little machine movement will occur for a given degree of out-of-balance. Under such conditions it may be better to adjust the switch to be very sensitive. With less substantial foundations (e.g., ones where the sub-soil is mushy or springy or otherwise not as desirable), considerably greater machine movement will occur for a given degree of out-of-balance, in which case a less sensitive *vibration switch* setting may be indicated.

Vibration Safety Switch

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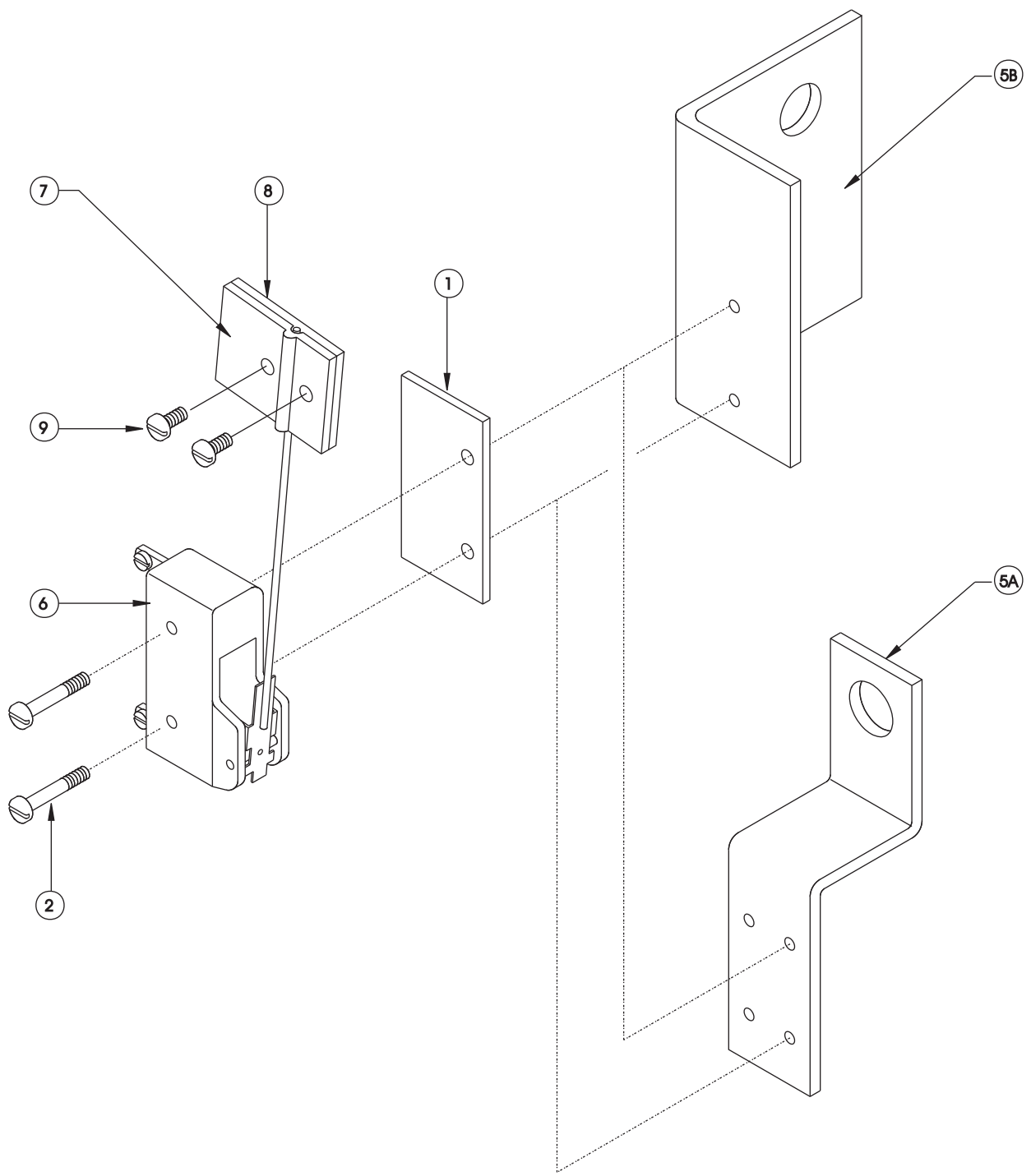

Parts List—Vibration Safety Switch

Find the correct assembly first, then find the needed components. The item letters (A, B, C, etc.) assigned to assemblies are referred to in the "Used In" column to identify which components belong to an assembly. The item numbers (1, 2, 3, etc.) assigned to components relate the parts list to the illustration.

Used In	Item	Part Number	Description	Comments
			----------ASSEMBLIES----------	
	A	SAE03 151	* ASSY-VIBRATION SWT=LG CONTR	(ALL MODELS EXCEPT BWP,CPE) 3015/22 V/T/G/F 3022F,362F, 4232F 3621,3626,4226,4230V 3022X,3626X,4226X,4232X 4244, 6044,7244WP/SP CONTAINS 001,002, 005A-009
	B	SAE03 151A	*ASSY-VIBRATION SWT=BALCOM	(MODELS 3621BWP,CPE ONLY) CONTAINS 001,002, 005B-009
			----------COMPONENTS----------	
all	1	02 02038	PLATE INSULATING SMALL9NOV51	
all	2	15P008	TRDCUT PANHD 6-32X1 NIKSTL +WA	
A	5	02 15119	BRACKET=VIBSW CAD	
B	5	02 10264	BRACKET=SAFESW CAD	
all	6	09R020	SWITCH NC VIBR#WZ-2RW84429-P52	
all	7	03 01059	VIBSWITCH CLAMP CADSTL	
all	8	03 01058	VIBSWITCH WEIGHT-CADSTL	
all	9	15P101	TRDCUT-F PANHD 8-32X3/8 NIKSTL	

Level Switches

3621C4E

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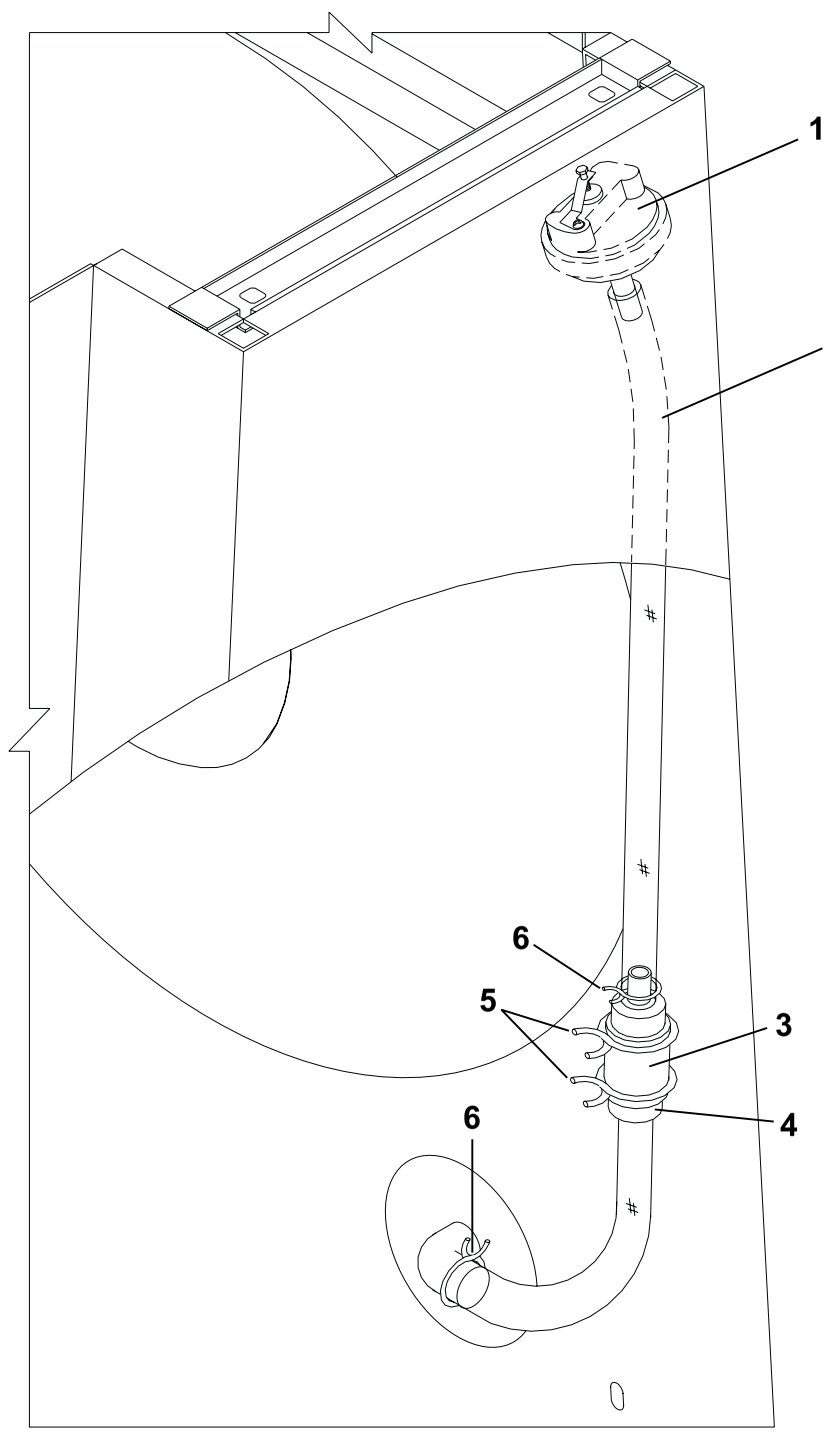

Parts List—Level Switches

Find the correct assembly first, then find the needed components. The item letters (A, B, C, etc.) assigned to assemblies are referred to in the "Used In" column to identify which components belong to an assembly. The item numbers (1, 2, 3, etc.) assigned to components relate the parts list to the illustration.

Used In	Item	Part Number	Description	Comments
			----------COMPONENTS----------	
all	1	09N086A	PRESS SWITCH EATON #738-761	
all	2	60E005P	PVC TUBING 1/2"ID X 5/8"OD	
all	3	02 03332C	AIRCHAMBER=PRESSWITH-CWU	
all	4	51AB1EN1A	INSERT REDUCER PVC 1+1/4"X 1"	
all	5	27A052	HOSECLAMP 1.5"DIA.SPRING#R24HC	
all	6	27A044A	HOSECLAMP.687"ID ROTOR#HC11STR	

Chemical and Supply Devices

6

Soap Chute Assembly

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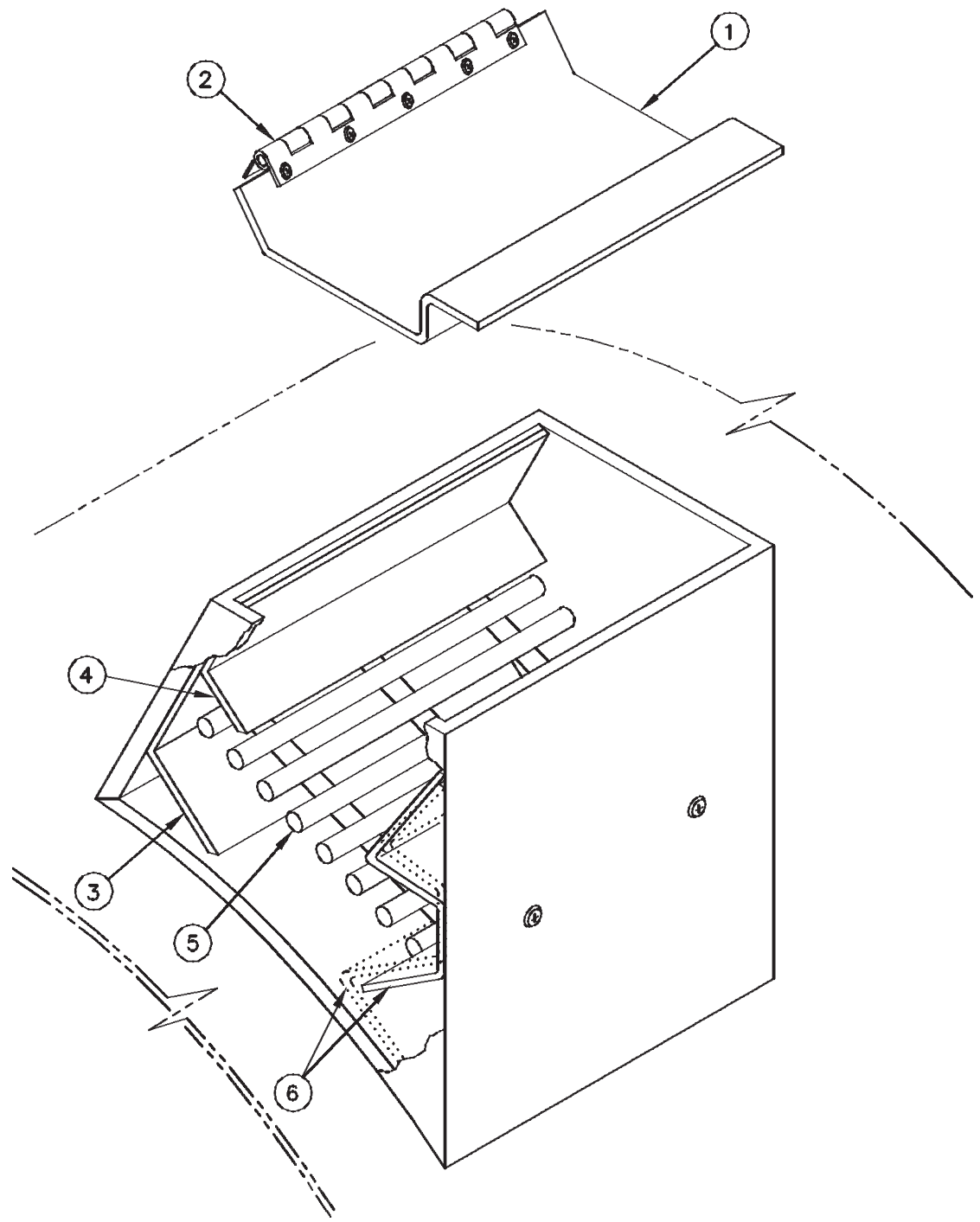

Parts List—Soap Chute Assembly

Find the correct assembly first, then find the needed components. The item letters (A, B, C, etc.) assigned to assemblies are referred to in the "Used In" column to identify which components belong to an assembly. The item numbers (1, 2, 3, etc.) assigned to components relate the parts list to the illustration.

Used In	Item	Part Number	Description	Comments
-			----------ASSEMBLIES----------	
	W	AD 02 013A	80182C SOAP CHUTE ASSY - BALCOM	36TMW,OEW,CPE,NSP,BWP
	X	GGS14804	89063# SOAP CHUTE INSTL 36RWP	36021/36026V5J,36026V7J 36021/36026QXX 3621C4E
	Y	GGS119002	89063D SOAP CHUTE INSTL 42RWP	42026V6J,42030V6J 42026QXX
	Z	SA 02 065	81223B COVER ASSY=SOAP CHUTE	CONTAINS 1 & 2
-			----------COMPONENTS----------	
Z	1	02 02739	91046B SOAP CHUTE COVER YOUR MATL	
Z	2	02 02706	87456A HINGE=SOAP CHUTE	
X,Y	3	02 10262A	78327B SPLASHPLATE,REAR=42Q SOAPCHT	
X,Y	4	02 11932	86361B PLATE-ANTI SPLASH 42 RWP	
W,X	5	02 02326A	78252B GUARD-BALCOM SOAP CHUTE	
Y	5	02 02326B	89063B GUARD-RWP SOAP CHUTE SPCL	
X	6	02 11936	87163C PLATE=ANTISPLASH RWP	
Y	6	02 11936A	89063C ANTI-SPLASH PLATE RWP SPCL	

Water Piping Assemblies

7

Schematic Symbols Key

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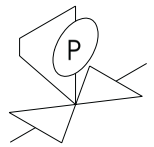
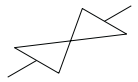
Litho in U.S.A.

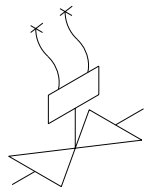
ISOMETRIC SYMBOLS



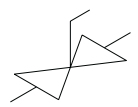
REGULATOR



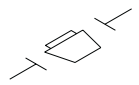
2-WAY VALVE



ON/OFF MODULATING VALVE



GAS STOP VALVE



GAS COCK

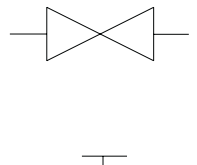
PRESSURE SWITCH

PIPE PLUG

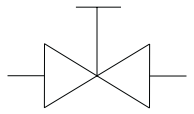
REDUCER

MALE CONNECTOR

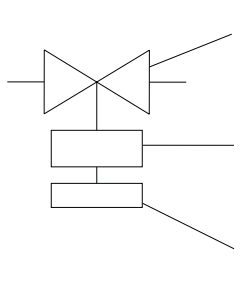
STANDARD SYMBOLS



INLINE VALVE NON-SPECIFIC



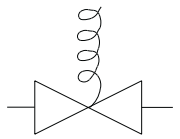
MANUAL BALLVALVE



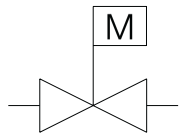
BALLVALVE (THERMAL)

PNEUMATIC ACTUATOR

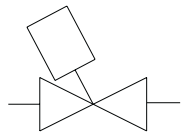
ELECTRIC VALVE POSITIONER



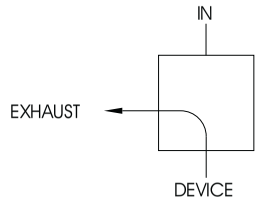
ELECTRICALLY OPERATED 2-WAY VALVE



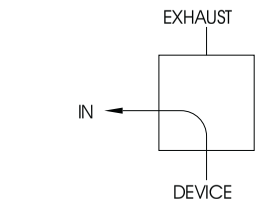
MOTOR OPERATED VALVE



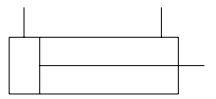
STEAM VALVE



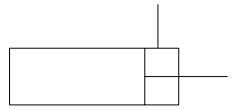
3-WAY N/C AIR PILOT VALVE



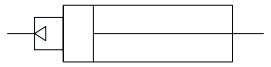
3-WAY N/O AIR PILOT VALVE



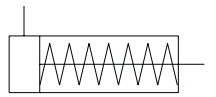
CYLINDER (DOUBLE ACTING)



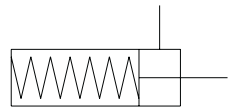
CYLINDER (SINGLE ACTING)



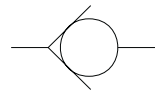
CYLINDER W/QUICK EXHAUST VALVE



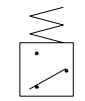
CYLINDER AIR EXTEND SPRING RETRACT



CYLINDER AIR RETRACT SPRING EXTEND



CHECK VALVE



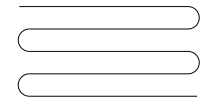
PRESSURE SWITCH

PRESSURE REGULATOR

RELIEF VALVE

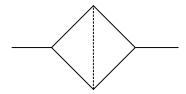
GAUGE

FLOW SENSOR

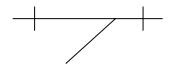


COIL

AIR LINE FILTER-AUTO

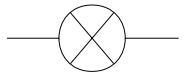


SPECIAL PURPOSE FILTER/STRAINER



Y-STRAINER

VACUUM BREAKER



STEAMTRAP

Water Schematic

3621C4E

BMP030024/2003276V
(Sheet 1 of 1)

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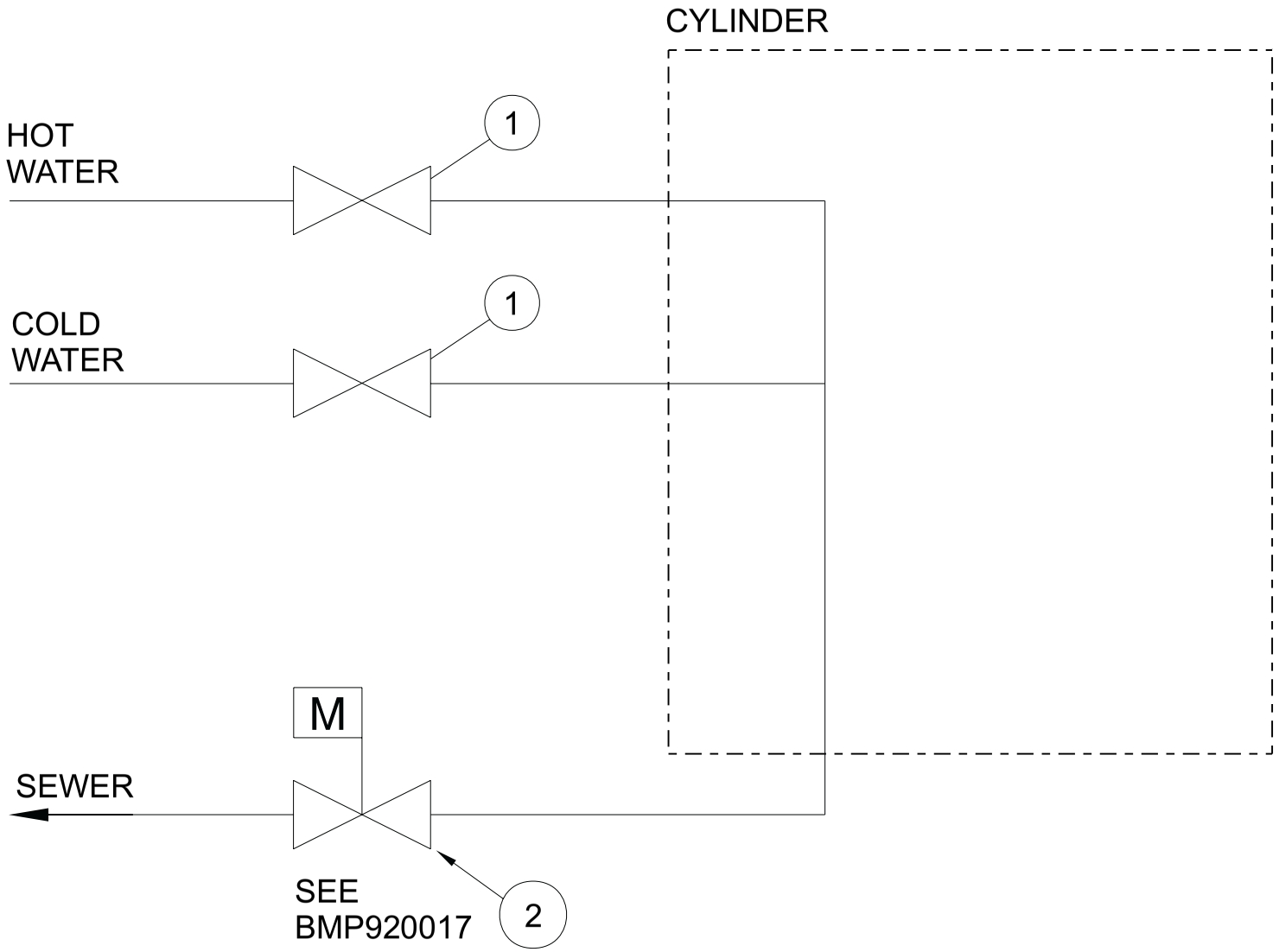
Litho in U.S.A.



Parts List—Water Schematic

Find the correct assembly first, then find the needed components. The item letters (A, B, C, etc.) assigned to assemblies are referred to in the "Used In" column to identify which components belong to an assembly. The item numbers (1, 2, 3, etc.) assigned to components relate the parts list to the illustration.

Used In	Item	Part Number	Description	Comments
			----------ASSEMBLIES----------	
	A	AVW14822A	36V5 H+C H20 VALASSY-ELECT	
			----------COMPONENTS----------	
all	1	96P056A37	3/4"NC 110V 50/60 W/LEADSBURK	
all	2	96D350A37	DRINVAL 3"N/O MTRDR120V 50/60C	

Water Inlets

3621C4E

BMP030025/2003276V
(Sheet 1 of 1)

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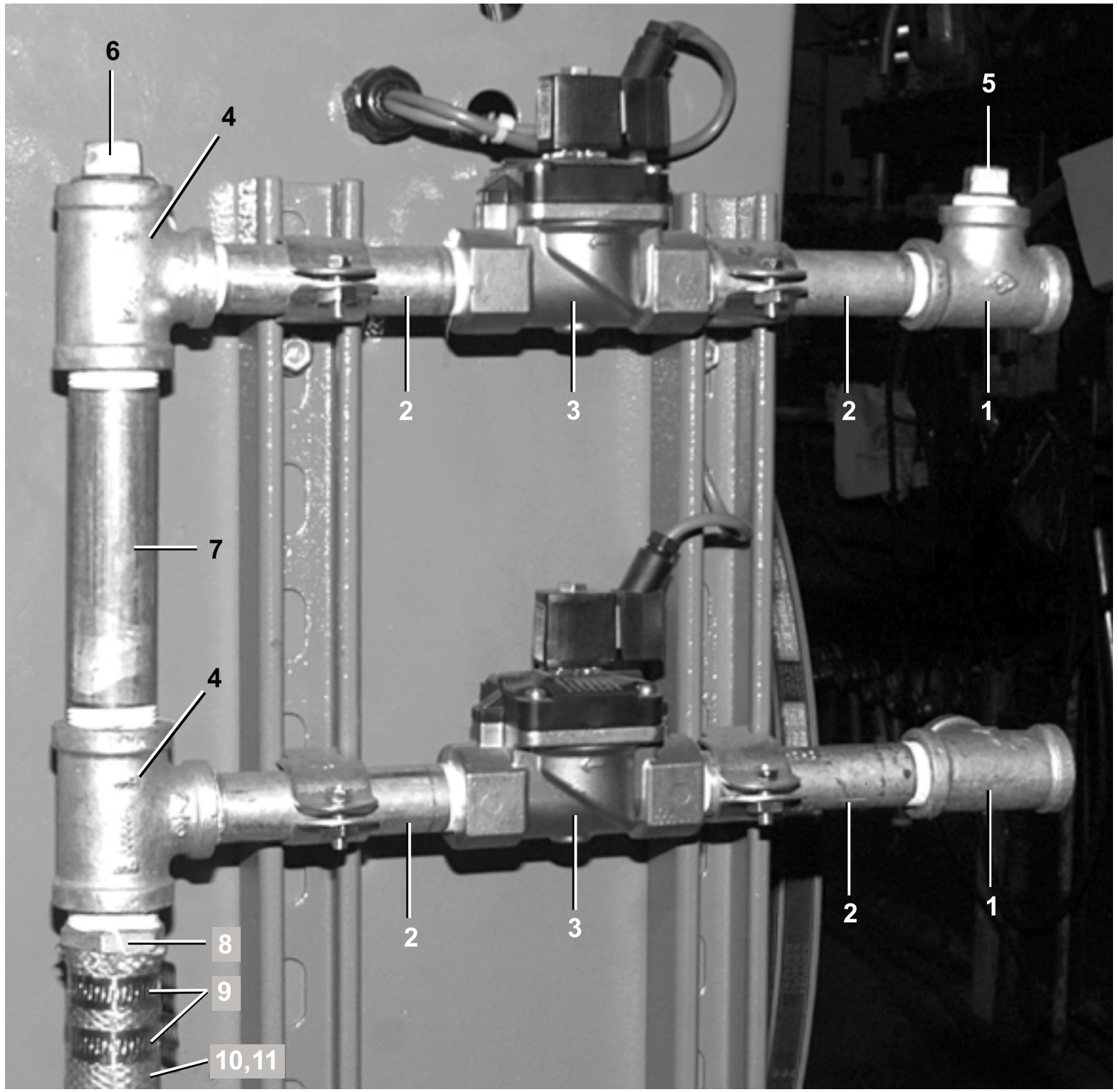
Litho in U.S.A.



Parts List—Water Inlets

Find the correct assembly first, then find the needed components. The item letters (A, B, C, etc.) assigned to assemblies are referred to in the "Used In" column to identify which components belong to an assembly. The item numbers (1, 2, 3, etc.) assigned to components relate the parts list to the illustration.

Used In	Item	Part Number	Description	Comments
			----------ASSEMBLIES----------	
	A	AVW14822A	36V5 H+C H20 VALASSY-ELECT	
			----------COMPONENTS----------	
all	1	5S0PNFA	NPT TEE 3/4" GALMAL 150#	
all	2	5N0P04AG42	NPT NIP 3/4X4 TBE GALSTL SK40	
all	3	96P056A37	3/4"NC 110V 50/60 W/LEADSBURK	
all	4	5S1ANFA0P1	NPT TEE 1X1X3/4" GALMAL 150#	
all	5	5SP0PHFSS	NPT PLUG 3/4 SQ SOLID STL/ZINC	
all	6	5SP1ADESC	NPT PLUG 1" SQ CORED GAL CI	
all	7	5N1A06KG42	NPT NIP 1X6.5 TBE GALSTL SK40	
all	8	5SB1A0PNFO	NPTHEXBUSH 1X3/4 GALMAL 150#	
all	9	27A090	HOSECLAMP 13/16-1.5"CADSC#HS16	
all	10	5N0P05AG41	NPT NIP 3/4"X5"TOE GALVSTL S40	
all	11	60E010	TUBINGPOLYBRAID 1"X1.312	

Drain Valve Installation

3621C4E

BMP030026/2003276V
(Sheet 1 of 2)

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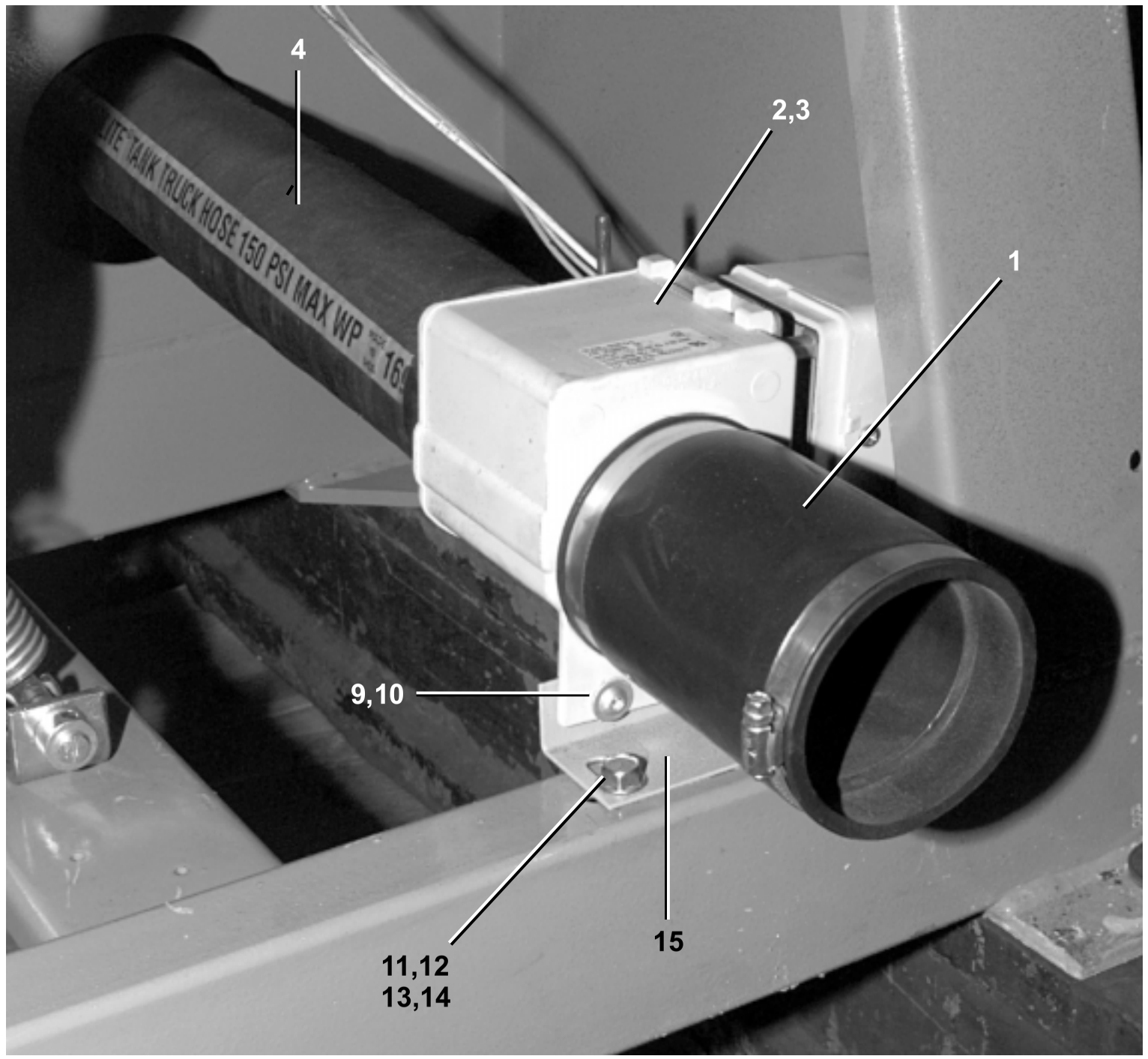
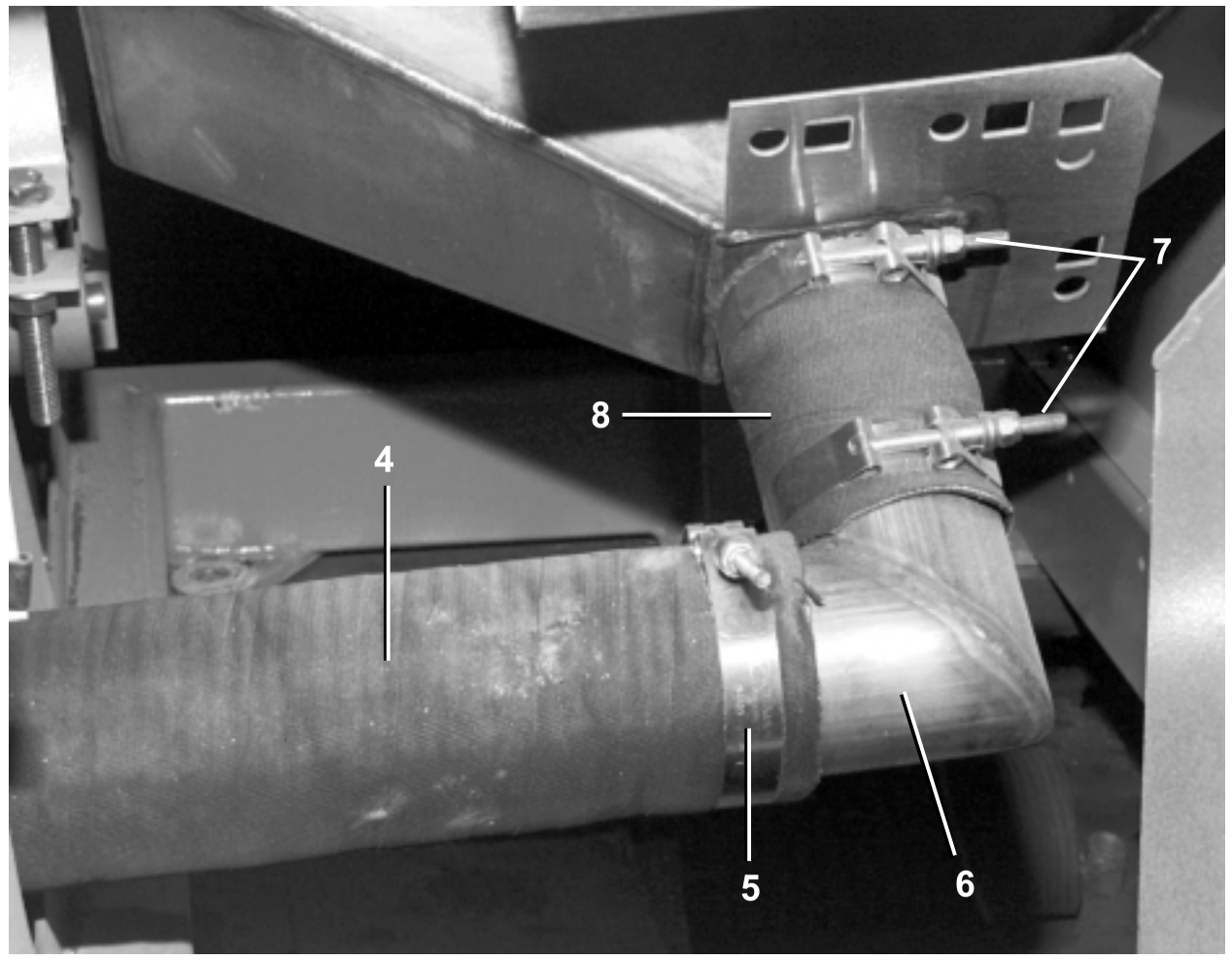
Litho in U.S.A.





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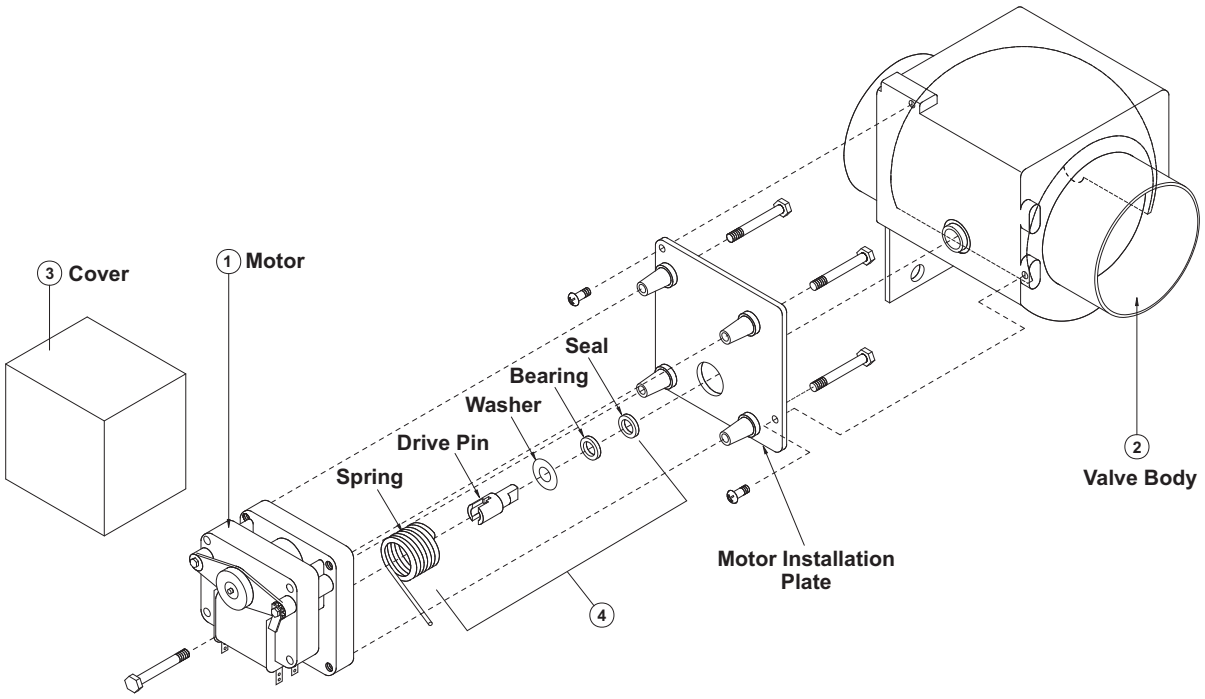
Litho in U.S.A.

Parts List—Drain Valve Installation

Find the correct assembly first, then find the needed components. The item letters (A, B, C, etc.) assigned to assemblies are referred to in the "Used In" column to identify which components belong to an assembly. The item numbers (1, 2, 3, etc.) assigned to components relate the parts list to the illustration.

Used In	Item	Part Number	Description	Comments
----------	----------	----------	----------ASSEMBLIES----------	----------
			none	
----------	----------	----------	----------COMPONENTS----------	----------
all	1	60B075	DFW56-33PMSP RUBB CONN.	
all	2	96D350A37	DRINVAL 3"N/O MTRDR120V 50/60C	
all	3	96D35C0V	MTRCOVER 2-PCFOR 3"DRAINVAL	
all	4	60E303C	HOSE 3"ID #7216-TRANSLITE	
all	5	27A077A	T-BOLT HOSECLAMP 3.37-3.68"SS	
all	6	W2 03974A	*WLMT=3022F8 RIGID DRAIN PIPE	
all	7	27A075A	T-BOLT HOSECLAMP 3.03"T03.34"	
all	8	60E303A05A	HOSE=3"ID X 5"LG	
all	9	15G198	HXFLGNUT 3/8-16 ZINC	
all	10	15K092	HEXFLGSCR 3/8-16X1 GR8 CS	
all	11	15P200	TRDCUT-F HXWASHD 3/8-16X3/4NIK	
all	12	15K095	HXCPSCR 3/8-16UNC2AX1 GR5 ZINC	
all	13	15G205	HXNUT 3/8-16UNC2B ZINC GR2	
all	14	15U255	LOCKWASHER MEDIUM 3/8 ZINCPL	
all	15	02 04197A	DUMP VALVE MT BKT	

3 Inch Electric Drain Valve



Parts List—3 Inch Electric Drain Valve

Find the correct assembly first, then find the needed components. The item letters (A, B, C, etc.) assigned to assemblies are referred to in the "Used In" column to identify which components belong to an assembly. The item numbers (1, 2, 3, etc.) assigned to components relate the parts list to the illustration.

Used In	Item	Part Number	Description	Comments
.			----------ASSEMBLIES----------	
	A	96D350A37C	DRNVAL 3"N/O 120V50/60C W/COVER	
	B	96D350A71	DRINVAL 3"N/O MTRDR240V 50/60C	
	C	96D350B71	DRINVAL 3"N/C MTRDR240V 50/60	
			----------COMPONENTS----------	
A	1	96D35MTR37	120V 50/60CMTR FOR 3"DRAINVAL	
BC	1	96D35MTR71	240V 50/60CMTR FOR 3"DRAINVAL	
all	2	96D35B0D	B0DY & BALL FOR 3" DRAIN VALVE	
all	3	96D35C0V	MTRCOVER 2-PCFOR 3"DRAINVAL	
all	4	96D35PIN	DRIVE PIN KIT FOR 3" DRAIN VAL	