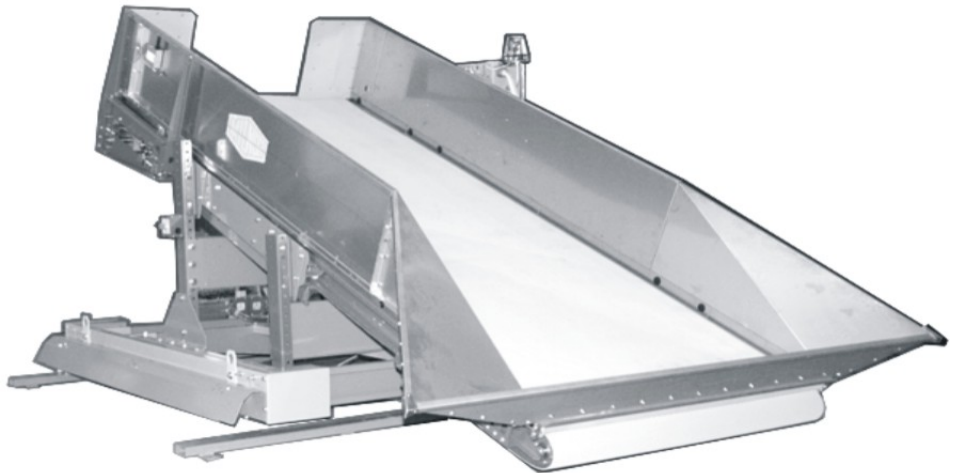


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CF_ Models



MQVGCM01U1/16254A

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1. English
Maintenance Guide—Travel-only Shuttle (loose goods)

MQVGCM01EN/20120823

English

1



**Read the
separate
safety
manual
before
installing,
operating,
or servicing**

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Maintenance Guide— Travel-only Shuttle (loose goods)

Applicable Milnor® products by model number:

CF4008CS CF4010CS CF4010JS **CF4010MS** CF4010XS CF4014CS CF4014FS
CF4014MS CF4016CS CF4808PS **CF4814FS** CF4814JS CF6012TS CF6014CS
CF6014MS CF6014TS CF6014VS

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Chapter 1

Machine Description, Identification, and Certification

BIUUUF01 (Published) Book specs- Dates: 20120823 / 20120823 / 20120823 Lang: ENG01 Applic: VGC

1.1. About This Milnor® Machine—Travel-only Shuttle (loose goods)

This manual applies to the Milnor products whose model numbers are listed inside the front cover and which are in the families of machines defined below.

1.1.1. Functional Description

Laundering system machines perform some process within a commercial or industrial laundering system. Laundering system machines manufactured by Milnor® include CBW® tunnel washers, centrifugal extractors, press extractors, pass-through dryers, lint collectors, and various types of conveyors including stationary, shuttle, load, discharge, and storage conveyors.

Travel-only Shuttle (loose goods) models move loose goods horizontally on an inclined conveyor, from a washer-extractor to the next available dryer in a bank of dryers. The inclined conveyor is supported and driven horizontally by a four-wheel cart.

1.1.2. Machine Identification

Find the model number and other data for your machine on the machine data plate affixed to the machine. See the figure that follows.

Figure 1: Machine Data Plate

| View of Data Plate (English text shown) | | Legend |
|---|--|--|
| | | <ol style="list-style-type: none"> Model number. See inside the front cover of this manual. Data that uniquely identifies your machine Cylinder maximum rotation speed in revolutions per minute, if applicable Cylinder volume in the units of measure shown, if applicable Piped utility requirements Hydraulic oil pressure, if applicable Electrical requirements Part number for multi-unit machine, if applicable. |

Supplement 1

About Machines With Multiple Data Plates

Machines shipped as multiple units for assembly on site (example: CBW tunnel washer) will have multiple data plates—one for each unit and a master plate for the complete machine, located on the primary unit. Although each unit can have a different model number, they will all share the same basic serial number. The basic serial number is usually 8 digits. Some of the units will have a two-digit suffix at the end of the serial number.

— End of BIUUUF01 —

BIPCUL01 (Published) Book specs- Dates: 20120823 / 20120823 / 20120823 Lang: ENG01 Applic: VGC

1.2. General Content of the EC-Declaration of Conformity

Manufacturer: Pellerin Milnor Corporation

Hereby we declare under our sole responsibility that the machinery

- Type (see the declaration for your machine)
- Serial no (see the declaration for your machine)
- Manufacturing date (see the declaration for your machine)

is in conformity with the provisions of

- 2006/42/EC (17 May 2006) - Machinery
- 2004/108/EC (15 December 2004) - Electromechanical compatibility
- 2006/95/EC (12 December 2006) - Low voltage

Pellerin Milnor Corporation certifies that the machine(s) listed above, manufactured in Kenner, Louisiana, 70063, USA conform(s) as stipulated by schedule of verification of

- ISO 10472-1:1997 - Safety requirements for industrial laundry machinery - Part 1: Common requirements

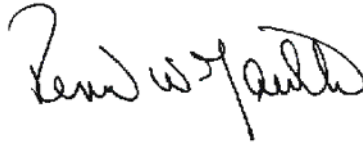
ISO 10472-3:1997 - Safety requirements for industrial laundry machinery - Part 3: Washing tunnel lines including component machines
ISO 13857:2008 - Safety of machinery - Safety distances to prevent hazard zones being reached by upper and lower limbs
EN 61000-6-3:2007/A1:2011 - Emission standard for residential, commercial and light-industrial environments
EN 61000-6-4:2007/A1:2011 - Emission standard for industrial environments
EN 60204-1:2006/A1:2009 - Safety of machinery - Electrical equipment of machines, Part One, General requirements.

Safety compliance to the standard is described in detail in MILNOR manual (see the declaration for your machine).

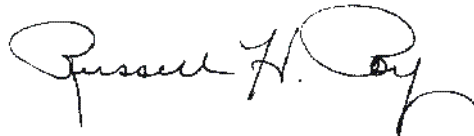
This letter confirms that the machine(s) only meets the required aforementioned standards. It is the responsibility of the installer/owner of the machine(s) to ensure compliance with all requirements for on-site preparation, installation, and operation.

Our conformance to the above listed standards is certified with exceptions listed in MILNOR Conformance Report (see the declaration for your machine).

Place Kenner, Louisiana, 70063, USA
Date of first issue of above mentioned machine type
Signature Kenneth W. Gaulter Engineering Manager



Signature Russell H. Poy Vice President, Engineering



— End of BIPCUL01 —

1.3. Machines to Move Linen—Types and Maintenance Differences

Maintenance guides specific to each type are available. This guide is for the type: **Travel-only Shuttle (loose goods)**. [Table 1](#) is a cross-reference of the machine types and the components with necessary maintenance that apply to each type.

Table 1: Types of Machines to Move Linen and Primary Components of Each

| Types of Machines to Move Linen | | | | | | | | | | |
|---|--|---|---|---|---|---|---|---|---|---|
| | Cart Drive Bucket Shuttle (wet goods) ↓ | | | | | | | | | ↓ |
| | Tractor Drive Bucket Shuttle (wet goods) ↓ | | | | | | | | | ↓ |
| | Travel-only Shuttle (loose goods) ↓ | | | | | | | | | ↓ |
| | Light Elevator (pressed cakes) ↓ | | | | | | | | | ↓ |
| | Cart Drive Shuttle (pressed cakes or loose goods) ↓ | | | | | | | | | ↓ |
| | Heavy Elevator (pressed cakes or loose goods) ↓ | | | | | | | | | ↓ |
| | Tractor Drive Shuttle (pressed cakes or loose goods) ↓ | | | | | | | | | ↓ |
| | Press Discharge Conveyor, Pivot (pressed cakes) ↓ | | | | | | | | | ↓ |
| | CBW® Load/Weigh Conveyor (loose batches) ↓ | | | | | | | | | ↓ |
| | Simple Conveyor (pressed cakes or loose goods) ↓ | | | | | | | | | ↓ |
| Components With Necessary Maintenance | | | | | | | | | | |
| inverter (@ = optional) | @ | @ | @ | X | @ | X | @ | X | X | X |
| belt-to-belt drive chain (@ = some models) | @ | | | | | | | | | |
| weigh scale (@ = CONWA_ models) | | @ | | | | | | | | |
| conveyor belts | X | X | X | X | X | X | X | X | | |
| photoeyes | X | X | X | X | X | X | X | X | | |
| proximity switches | | | X | X | X | X | X | X | X | X |
| emergency stop mechanisms | X | X | X | X | X | X | X | X | X | X |
| external proximity guarding | | | X | X | X | X | X | X | X | X |
| tractor with two wheels and track guides | | | | X | | | | | X | |
| light cart with four wheels (one bearing each) and plastic track guides | | | | | | * | | | | |
| heavy cart with four wheels (two bearings each) and plastic track guides | | | | | | * | | X | | X |
| Milnor hoist | | | | X | X | | | | | |
| Demag DC-Pro 10 or DC-Pro 20 hoist | | | | | | X | X | | | |
| Speed reducers (@ = Sealed. No oil maintenance) | @ | @ | @ | @ | @ | @ | @ | @ | @ | @ |
| bed plastic guides and guide rollers | | | | X | X | X | X | | X | X |
| air cylinders (@ = loose goods, extend models) | | | | @ | @ | @ | @ | @ | X | X |
| oil injector for air line | | | | | | | | | X | X |
| safety pins (and bar on wet goods shuttles) | | | | X | X | X | X | | X | X |
| * All cart drive shuttles have a light cart except for COSHR_ models which have a heavy cart. | | | | | | | | | | |

— End of BIVUUF01 —

Chapter 2

Safety

BIUUUS27 (Published) Book specs- Dates: 20120823 / 20120823 / 20120823 Lang: ENG01 Applic: VGC

2.1. Safety—Shuttle

2.1.1. General Safety Requirements—Vital Information for Management Personnel [Document BIUUUS04]

Incorrect installation, neglected preventive maintenance, abuse, and/or improper repairs, or changes to the machine can cause unsafe operation and personal injuries, such as multiple fractures, amputations, or death. The owner or his selected representative (owner/user) is responsible for understanding and ensuring the proper operation and maintenance of the machine. The owner/user must familiarize himself with the contents of all machine instruction manuals. The owner/user should direct any questions about these instructions to a Milnor® dealer or the Milnor® Service department.

Most regulatory authorities (including OSHA in the USA and CE in Europe) hold the owner/user ultimately responsible for maintaining a safe working environment. Therefore, the owner/user must do or ensure the following:

- recognize all foreseeable safety hazards within his facility and take actions to protect his personnel, equipment, and facility;
- work equipment is suitable, properly adapted, can be used without risks to health or safety, and is adequately maintained;
- where specific hazards are likely to be involved, access to the equipment is restricted to those employees given the task of using it;
- only specifically designated workers carry out repairs, modifications, maintenance, or servicing;
- information, instruction, and training is provided;
- workers and/or their representatives are consulted.

Work equipment must comply with the requirements listed below. The owner/user must verify that installation and maintenance of equipment is performed in such a way as to support these requirements:

- control devices must be visible, identifiable, and marked; be located outside dangerous zones; and not give rise to a hazard due to unintentional operation;
- control systems must be safe and breakdown/damage must not result in danger;
- work equipment is to be stabilized;
- protection against rupture or disintegration of work equipment;

- guarding, to prevent access to danger zones or to stop movements of dangerous parts before the danger zones are reached. Guards to be robust; not give rise to any additional hazards; not be easily removed or rendered inoperative; situated at a sufficient distance from the danger zone; not restrict view of operating cycle; allow fitting, replacing, or maintenance by restricting access to relevant area and without removal of guard/protection device;
- suitable lighting for working and maintenance areas;
- maintenance to be possible when work equipment is shut down. If not possible, then protection measures to be carried out outside danger zones;
- work equipment must be appropriate for preventing the risk of fire or overheating; discharges of gas, dust, liquid, vapor, other substances; explosion of the equipment or substances in it.

2.1.1.1. Laundry Facility—Provide a supporting floor that is strong and rigid enough to support—with a reasonable safety factor and without undue or objectionable deflection—the weight of the fully loaded machine and the forces transmitted by it during operation. Provide sufficient clearance for machine movement. Provide any safety guards, fences, restraints, devices, and verbal and/or posted restrictions necessary to prevent personnel, machines, or other moving machinery from accessing the machine or its path. Provide adequate ventilation to carry away heat and vapors. Ensure service connections to installed machines meet local and national safety standards, especially regarding the electrical disconnect (see the National Electric Code). Prominently post safety information, including signs showing the source of electrical disconnect.



WARNING 1: Collision, Crushing and Pinch Hazards—Serious bodily injury or death can result to personnel in proximity to machinery/systems that traverse, elevate, extend, pivot, and/or tilt. The following mandatory minimum safety requirements must be installed with the machinery system: • Safety fence inclosing machine movement areas, • Lockable electrical interlocks on all gates, properly interfaced as shown on machine schematics, to disable machine movement when any gate is opened, • Signs to alert personnel to these hazards, placed prominently around the fenced area. Local codes may require additional precautions.

2.1.1.2. Personnel—Inform personnel about hazard avoidance and the importance of care and common sense. Provide personnel with the safety and operating instructions that apply to them. Verify that personnel use proper safety and operating procedures. Verify that personnel understand and abide by the warnings on the machine and precautions in the instruction manuals.

2.1.1.3. Safety Devices—Ensure that no one eliminates or disables any safety device on the machine or in the facility. Do not allow machine to be used with any missing guard, cover, panel or door. Service any failing or malfunctioning device before operating the machine.

2.1.1.4. Hazard Information—Important information on hazards is provided on the machine safety placards, in the Safety Guide, and throughout the other machine manuals. **Placards must be kept clean so that the information is not obscured. They must be replaced immediately if lost or damaged. The Safety Guide and other machine manuals must be available at all times to the appropriate personnel.** See the machine service manual for safety placard part numbers. Contact the Milnor Parts department for replacement placards or manuals.

2.1.1.5. Maintenance—Ensure the machine is inspected and serviced in accordance with the norms of good practice and with the preventive maintenance schedule. Replace belts, pulleys, brake shoes/disks, clutch plates/tires, rollers, seals, alignment guides, etc. before they are severely worn. Immediately investigate any evidence of impending failure and make needed repairs (e.g., cylinder, shell, or frame cracks; drive components such as motors, gear boxes, bearings, etc., whining, grinding, smoking, or becoming abnormally hot; bending or cracking of cylinder, shell, frame, etc.; leaking seals, hoses, valves, etc.) Do not permit service or maintenance by unqualified personnel.

2.1.2. Safety Alert Messages—Internal Electrical and Mechanical Hazards [Document BIUUUS11]

The following are instructions about hazards inside the machine and in electrical enclosures.



WARNING 2: Electrocutation and Electrical Burn Hazards—Contact with electric power can kill or seriously injure you. Electric power is present inside the cabinetry unless the main machine power disconnect is off.

- Do not unlock or open electric box doors.
- Do not remove guards, covers, or panels.
- Do not reach into the machine housing or frame.
- Keep yourself and others off of machine.
- Know the location of the main machine disconnect and use it in an emergency to remove all electric power from the machine.



WARNING 3: Entangle and Crush Hazards—Contact with moving components normally isolated by guards, covers, and panels, can entangle and crush your limbs. These components move automatically.

- Do not remove guards, covers, or panels.
- Do not reach into the machine housing or frame.
- Keep yourself and others off of machine.
- Know the location of all emergency stop switches, pull cords, and/or kick plates and use them in an emergency to stop machine motion.

2.1.3. Safety Alert Messages—External Mechanical Hazards [Document BIUUUS12]

The following are instructions about hazards around the front, sides, rear or top of the machine.



CAUTION 4: Strike and Crush Hazards—A traveling machine such as a shuttle can strike, crush, or entrap you if you ride on it or enter its path. Traveling machines or their components can move automatically in any direction. Placing a system machine on line by energizing the machine control may immediately summon a shuttle or other traveling machine.

- Keep yourself and others off of machine.
- Keep yourself and others clear of movement areas and paths.
- Understand the consequences of placing a system machine on line.
- Know the location of all emergency stop switches, pull cords, and/or kick plates and use them in an emergency to stop machine motion.
- Know the location of the main machine disconnect and use it in an emergency to remove all electric power from the machine.



CAUTION 5: Crush and Entrap Hazards—A traveling machine such as a shuttle can crush or entrap you if the bed or bucket descends while you are under it. The bed or bucket can descend with power off or on.

- Keep yourself and others clear of movement areas and paths.



WARNING 6: Fall, Entangle, and Strike Hazards—Machine motion can cause you to fall or become entangled in or struck by nearby objects if you stand, walk, or ride on the machine. Shuttles and conveyor belts move automatically.

- Keep yourself and others off of machine.

2.1.4. Safety Alert Messages—Unsafe Conditions [Document BIUUUS14]

2.1.4.1. Damage and Malfunction Hazards

2.1.4.1.1. Hazards Resulting from Inoperative Safety Devices



WARNING 7: Multiple Hazards—Operating the machine with an inoperative safety device can kill or injure personnel, damage or destroy the machine, damage property, and/or void the warranty.

- Do not tamper with or disable any safety device or operate the machine with a malfunctioning safety device. Request authorized service.



WARNING 8: Electrocutation and Electrical Burn Hazards—Electric box doors—Operating the machine with any electric box door unlocked can expose high voltage conductors inside the box.

- Do not unlock or open electric box doors.



WARNING 9: Entangle and Crush Hazards—Guards, covers, and panels—Operating the machine with any guard, cover, or panel removed exposes moving components.

- Do not remove guards, covers, or panels.

2.1.4.1.2. Hazards Resulting from Damaged Mechanical Devices



WARNING 10: Multiple Hazards—Operating a damaged machine can kill or injure personnel, further damage or destroy the machine, damage property, and/or void the warranty.

- Do not operate a damaged or malfunctioning machine. Request authorized service.

2.1.4.2. Careless Use Hazards

2.1.4.2.1. Careless Operation Hazards—Vital Information for Operator Personnel (see also operator hazards throughout manual)



WARNING 11: Multiple Hazards—Careless operator actions can kill or injure personnel, damage or destroy the machine, damage property, and/or void the warranty.

- Do not tamper with or disable any safety device or operate the machine with a malfunctioning safety device. Request authorized service.
- Do not operate a damaged or malfunctioning machine. Request authorized service.
- Do not attempt unauthorized servicing, repairs, or modification.

- Do not use the machine in any manner contrary to the factory instructions.
- Use the machine only for its customary and intended purpose.
- Understand the consequences of operating manually.



CAUTION [12]: Goods Damage and Wasted Resources—Entering incorrect cake data causes improper processing, routing, and accounting of batches.

- Understand the consequences of entering cake data.



WARNING [13]: Strike and Crush Hazards—Carelessly moving the machine with manual controls can cause it to strike, crush, entrap, or entangle personnel. You have total control of machine movement immediately after setting the Manual/Automatic switch to manual.

- Keep yourself and others clear of movement areas and paths.
- Understand the consequences of operating manually.

2.1.4.2.2. Careless Servicing Hazards—Vital Information for Service Personnel (see also service hazards throughout manuals)



WARNING [14]: Electrocutation and Electrical Burn Hazards—Contact with electric power can kill or seriously injure you. Electric power is present inside the cabinetry unless the main machine power disconnect is off.

- Do not service the machine unless qualified and authorized. You must clearly understand the hazards and how to avoid them.
- Abide by the current OSHA lockout/tagout standard when lockout/tagout is called for in the service instructions. Outside the USA, abide by the OSHA standard in the absence of any other overriding standard.



WARNING [15]: Entangle and Crush Hazards—Contact with moving components normally isolated by guards, covers, and panels, can entangle and crush your limbs. These components move automatically.

- Do not service the machine unless qualified and authorized. You must clearly understand the hazards and how to avoid them.
- Abide by the current OSHA lockout/tagout standard when lockout/tagout is called for in the service instructions. Outside the USA, abide by the OSHA standard in the absence of any other overriding standard.



WARNING [16]: Crush and Entrap Hazards—A traveling machine such as a shuttle can crush or entrap you if the bed or bucket descends while you are under it. The bed or bucket can descend with power off or on.

- Secure both red safety pins in accordance with the instructions furnished, then lock out and tag out power at the main machine disconnect before working under bed or bucket.



WARNING [17]: Strike and Crush Hazards—A traveling machine such as a shuttle can strike, crush, or entrap you if you ride on it or enter its path. Traveling machines or their components can move automatically in any direction. Placing a system machine on line by energizing the machine control may immediately summon a shuttle or other traveling machine.

- Lock out and tag out power to the traveling machine at the main machine disconnect if you must work in the path of the traveling machine.

— End of BIUUUS27 —

Chapter 3

Routine Maintenance

BIUUUM09 (Published) Book specs- Dates: 20120823 / 20120823 / 20120823 Lang: ENG01 Applic: VGC

3.1. Routine Maintenance—Travel-only Shuttle (loose goods)



This document uses Simplified Technical English.
Learn more at <http://www.asd-ste100.org>.

Do the maintenance in [Section 3.1.2 “Maintenance Summary”](#) to make sure that the machine is safe, keeps the warranty, and operates correctly. This will also decrease repair work and unwanted shutdowns. Speak to your dealer or Milnor if repairs are necessary.



WARNING 19: **Risk of severe injury**—Mechanisms can pull in and mutilate your body.

- You must be approved by your employer for this work.
- Use extreme care when you must examine components in operation. Remove power from the machine for all other work. Obey safety codes. In the USA, this is the OSHA lockout/tagout (LOTO) procedure. More local requirements can also apply.
- Replace guards and covers that you remove for maintenance.

3.1.1. How To Show the Maintenance On a Calendar

If you use software to keep the maintenance schedule for your plant, add the items in [Section 3.1.2](#) to that schedule. If not, you can put marks on a calendar that work with the tables in [Section 3.1.2](#). The marks are the numbers 2, 3, 4, 5, and 6. It is not necessary to show the number 1 (items you do each day) on the calendar. The number 2 = items you do each 40 to 60 hours, 3 = each 200 hours, 4 = each 600 hours, 5 = each 1200 hours, and 6 = each 2400 hours. These are the "Mark" numbers at the top of the narrow columns on the left of each table in [Section 3.1.2](#).

[Table 2](#) shows where to put the marks on a calendar. For example, if your machine operates between 41 and 60 hours each week, the first three marks are 2, 2, and 3. Put these marks on the first, second, and third weeks after the machine starts operation. If you do routine maintenance on a given day of the week, put the mark on that day of each week. Continue to put marks on the subsequent weeks. **It can be necessary to do the 40 to 60 hour (2) maintenance more than one time each week.** If the machine operates between 61 and 100 hours, put a 2 on two days of the week. If the machine operates 101 or more hours, put a 2 on three days of the week.

On each date with a 3, do the items with an x in the 3 or the 2 column of each table in [Section 3.1.2](#). On each date with a 4, do the items with an x in the 4, 3, or 2 column. Continue this pattern.

Table 2: Where to Put Marks On a Calendar

| Hours / Week | Week Number | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|--------------|------------------------|----|----|----|----|----|----|----|----|----|--------|----|----|----|----|----|----|----|--------|----|--------|----|----|----|--------|----|----|----|----|----|---|
| | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 29 | 30 | |
| Up to 40 | 2 | 2 | 2 | 2 | 3 | 2 | 2 | 2 | 2 | 3 | 2 | 2 | 2 | 2 | 4 | 2 | 2 | 2 | 2 | 3 | 2 | 2 | 2 | 2 | 3 | 2 | 2 | 2 | 2 | 2 | 5 |
| 41 - 60 | 2 | 2 | 3 | 2 | 2 | 2 | 3 | 2 | 2 | 4 | 2 | 2 | 3 | 2 | 2 | 2 | 3 | 2 | 2 | 5 | 2 | 2 | 3 | 2 | 2 | 2 | 3 | 2 | 2 | 4 | |
| 61 - 80 | 2 | 2 | 3 | 2 | 3 | 2 | 4 | 2 | 2 | 3 | 2 | 2 | 3 | 2 | 5 | 2 | 3 | 2 | 2 | 3 | 2 | 4 | 2 | 2 | 3 | 2 | 2 | 3 | 2 | 6 | |
| 81 - 100 | 2 | 3 | 2 | 3 | 2 | 4 | 2 | 3 | 2 | 3 | 2 | 5 | 2 | 3 | 2 | 3 | 2 | 4 | 2 | 3 | 2 | 3 | 2 | 6 | repeat | | | | | | |
| 101 - 120 | 2 | 3 | 2 | 3 | 4 | 2 | 3 | 2 | 3 | 5 | 2 | 3 | 2 | 3 | 4 | 2 | 3 | 2 | 3 | 6 | repeat | | | | | | | | | | |
| 121 - 140 | 2 | 3 | 2 | 3 | 4 | 3 | 2 | 3 | 5 | 2 | 3 | 2 | 3 | 4 | 3 | 2 | 3 | 6 | repeat | | | | | | | | | | | | |
| Hours / Week | Week Number, continued | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | 31 | 32 | 33 | 34 | 35 | 36 | 37 | 38 | 39 | 40 | 41 | 42 | 43 | 44 | 45 | 46 | 47 | 48 | 49 | 50 | 51 | 52 | 53 | 54 | 55 | 56 | 57 | 58 | 59 | 60 | |
| Up to 40 | 2 | 2 | 2 | 2 | 3 | 2 | 2 | 2 | 2 | 3 | 2 | 2 | 2 | 2 | 4 | 2 | 2 | 2 | 2 | 3 | 2 | 2 | 2 | 2 | 3 | 2 | 2 | 2 | 2 | 6 | |
| 41 - 60 | 2 | 2 | 3 | 2 | 2 | 2 | 3 | 2 | 2 | 6 | repeat | | | | | | | | | | | | | | | | | | | | |

3.1.2. Maintenance Summary

The tables in this section give the routine maintenance items for your machine. Each table is for one type of procedure (example: apply grease to bearings and bushings). The top of the table gives the general procedure. The "More Data" column gives special instructions if necessary.

* If the machine operates more than 12 hours each day, do the "day" items two times each day. Do the other items at the given hours or on the days that you show on a calendar (see Section 1). **Do all items in all tables for the maintenance intervals that apply (for example, day, 40 to 60 hours, and 200 hours).**

Tip: The sections that follow the maintenance summary give more data about the maintenance items. After you know this data, it is only necessary to look at the summary to do the maintenance.

Table 3: Guards and Related Components

| Examine. If a component is damaged, missing, or not set, correct this immediately to prevent injury. | | | | | | | | | |
|--|--------------|---|---|---|---|---|----------------|---|---|
| Mark | Do this each | | | | | | Component | More Data | |
| | 1 | 2 | 3 | 4 | 5 | 6 | | | |
| x | | | | | | | day* | guards, covers | Speak to your dealer or Milnor for replacement components. |
| x | | | | | | | day* | safety placards | |
| | | x | | | | | 200 hours | fasteners | Fasteners must be tight. |
| x | | | | | | | day* | safety stands, bars or pins (painted red) | Speak to your dealer or Milnor for replacement components. |
| | | x | | | | | 200 hours | anchor bolts (and shims, if applicable) | Bolts must be tight. For shuttles, examine tracks. |
| x | | | | | | | day* | emergency stop mechanism | See Supplement 3 . Do a test of the control. |
| | x | | | | | | 40 to 60 hours | safety circuit for the gates in the fence that goes around the path of the shuttle conveyor | See Supplement 4 . Do a test of the circuit. If it does not operate correctly, repairs are necessary. This circuit is provided by others. |

Table 4: Filters, Screens, and Sensitive Components

| Remove contamination from these components to prevent damage and unsatisfactory performance. | | | | | | | | |
|--|---|---|---|---|---|----------------|---|---|
| Mark | | | | | | Do this each | Component | More Data. See also Section 3.1.3 “How to Remove Contamination” |
| 1 | 2 | 3 | 4 | 5 | 6 | | | |
| | x | | | | | 40 to 60 hours | inverter fans, vents, filters | See Figure 3 . Keep good air flow. |
| | | | x | | | 600 hours | motors | Keep good air flow. |
| | | | | | x | 2400 hours | entire machine | Remove excessive dust and dirt. |
| | | | x | | | 1200 hours | mufflers, quick exhaust valves for air cylinders, if supplied | See Figure 8 |
| x | | | | | | day* | photoeyes | See Figure 4 |

Table 5: Fluid Containers

| Examine. Add fluid if necessary and keep components clean to prevent damage. | | | | | | | | |
|--|---|---|---|---|---|--------------|---|---|
| Mark | | | | | | Do this each | Component | More Data. See also Section 3.1.4 “Lubricant Identification and Procedures” |
| 1 | 2 | 3 | 4 | 5 | 6 | | | |
| | | | | | | none | speed reducer (gear reducer) | Sealed. No oil maintenance necessary. |
| | | | x | | | 600 hours | air line lubricator for air cylinders, if supplied. | See Figure 8 . Add oil 23 (Table 10) if necessary. |

Table 6: Components that Become Worn

| Examine. Tighten or replace if necessary, to prevent shutdowns and unsatisfactory performance. Speak to your dealer for replacement parts | | | | | | | | |
|---|---|---|---|---|---|--------------|------------------------------|--|
| Mark | | | | | | Do this each | Component | More Data |
| 1 | 2 | 3 | 4 | 5 | 6 | | | |
| x | | | | | | day* | conveyor belts | See Supplement 5 . |
| | | | x | | | 600 hours | cart wheels and track guides | See Figure 7 . Wheel replacement is not routine maintenance. Speak to your dealer or Milnor. |

Table 7: Bearings and Bushings. See [Table 8](#) for Motors.

| Apply grease to these components to prevent damage. | | | | | | | | |
|---|---|---|---|---|---|--------------|--------------------------|---|
| Mark | | | | | | Do this each | Component | More Data. See also Section 3.1.4 “Lubricant Identification and Procedures” |
| 1 | 2 | 3 | 4 | 5 | 6 | | | |
| | | x | | | | 200 hours | conveyor roller bearings | See Figure 5 . Add 0.12 oz. (3.54 mL) of grease EPLF2 (Table 10) at four places for each conveyor belt. |
| | | x | | | | 200 hours | wheel shaft bearings | See Figure 7 . Add 0.12 oz. (3.54 mL) of grease EPLF2 (Table 10) at eight places |

Table 8: Motor Grease Schedule. Use the data in [Section 3.1.4.2](#) to complete this table.

| Motor Identification (example: main drive) | Interval | | Quantity | | Dates When Grease is Added | | | | | | | | |
|---|----------|-------|----------|----|----------------------------|--|--|--|--|--|--|--|--|
| | Years | Hours | fl oz | mL | | | | | | | | | |
| | | | | | | | | | | | | | |
| | | | | | | | | | | | | | |
| | | | | | | | | | | | | | |
| | | | | | | | | | | | | | |
| | | | | | | | | | | | | | |
| | | | | | | | | | | | | | |

3.1.3. How to Remove Contamination

Table 9: Contamination Types, Cleaning Agents, and Procedures

| Material or Component | Usual Contamination | Example | Cleaning Agent | More Data |
|---|---------------------------|--|--|--|
| machine housing | dust, dirt | — | compressed air or shop vacuum | Air—no more than 30 psi (207 kpa). Do not push dust in mechanisms. |
| fins and vents on electrical components | dust | motors, inverters, braking resistors | shop vacuum, soft bristle brush, canned air for electrical components | Do not push dust in mechanisms. |
| electric box interior | dust | all electric boxes | | |
| electrical connections | corrosion, varnish | spade connector, molex connector, plug-in relay | spray solvent for electrical components | Disconnect then connect it again. Use solvent if the bad connection continues. |
| electronic sensors | dust | photoeye lens, reflector, laser, proximity switch, temperature probe | none | Use a clean, soft, dry cloth. |
| | dirt | | warm water with soap, then water flush | Use clean, soft cloths. |
| stainless steel | chemical spill | shell, supply injector | water | Use a hose to flush the chemical supply from the surface fully. Do not get water on electrical components or mechanisms. |
| 300 series stainless steel | chemical corrosive attack | shell interior, cylinder | pickling and passivation | Speak to your dealer or Milnor. This is not routine maintenance. |
| painted metal, unpainted aluminum | dust, dirt, grease | frame members | warm water with soap, then water to flush | Use clean cloths. Do not get water in electrical components. |
| rubber | dirt, oil, grease | drive belts, hoses | warm water with soap, then water to flush | Use clean cloths. Flush fully. Oil or soap must not stay on drive belts. Make sure that drive belts are serviceable. |
| clear plastic, acrylic | discoloration (yellowing) | compressed air filter bowl, visual flow meter | warm water with soap, then water to flush, then acrylic cleaner. Do not use ammonia. | Use only the necessary cleaning agents. Wash and rinse with clean, soft cloths. Follow instructions on acrylic cleaner. |
| glass | discoloration (yellowing) | door glass, site glass | ammonia and water solution and water rinse then acetone | Use clean, soft cloths. Use only the necessary cleaning agents. If necessary, soak in cleaner. |
| soft air filter, lint filter, | dust, lint | on inverter electric box door, in air line filter bowl, in dryers | shop vacuum | Replace the used with a new filter when the vacuum cannot remove contamination. |
| rigid strainers, screens for water, steam | mineral particles | in water line, y-strainer | water | Use a rigid bristle brush. Flush with a flow of water. |
| rigid strainers, screens for oil | metal shavings | in hydraulic line | carburetor cleaner or equivalent solvent | Soak. Use a rigid bristle brush. |
| steel drive components | dirt, hardened lubricant | bearings, roller chains, sprockets, gears | carburetor cleaner or equivalent solvent | Soak. Use a cloth or soft bristle brush. |

3.1.4. Lubricant Identification and Procedures

Table 10 identifies the lubricant for each lubricant code given in the maintenance summary. Get these or equivalent lubricants from your local lubricant supplier.

When you add grease, always use the procedures given in [Section 3.1.4.1](#). When you add grease to motors, also use the procedures given in [Section 3.1.4.2](#).



CAUTION 20: Risk of damage—Bad lubricant will decrease the life of components.

- Make sure that all equipment and fittings used to apply lubricants are clean.
- Use only the given lubricants or equivalent lubricants that have the same specifications.

Table 10: Lubricant Identification

| Code | Type | Trademark Name | Application Example |
|-------|--------|---|--|
| EM | grease | Mobil Polyrex EM or as given on the motor nameplate | motor bearings |
| EPLF2 | grease | Shell Alvania EP (LF) Type 2 | drive shaft bearings and bushings, ball joints, chain drives |
| 23 | oil | Shell Tellus 23 | air line lubricator |

3.1.4.1. Grease Gun Procedures



CAUTION 21: Risk of damage—Hydraulic pressure can push out seals and push grease into unwanted areas (example: motor windings).

- Use a hand grease gun. A power grease gun gives too much pressure.
- Know the quantity of grease your grease gun gives each cycle (each stroke).
- Operate the grease gun slowly (10 to 12 seconds for one cycle).
- Add only the specified quantity. Stop if new grease come out of a drain port or other opening.
- Remove spilled grease from belts and pulleys.

The tables give grease quantities in fluid ounces (fl oz) and milliliters (mL). You can also use grease gun cycles (strokes). A cycle is each time that you pull the trigger. One cycle is usually approximately 0.06 fl oz (1.8 mL). Your grease gun can give more or less than this. Measure the output of your grease gun as follows:

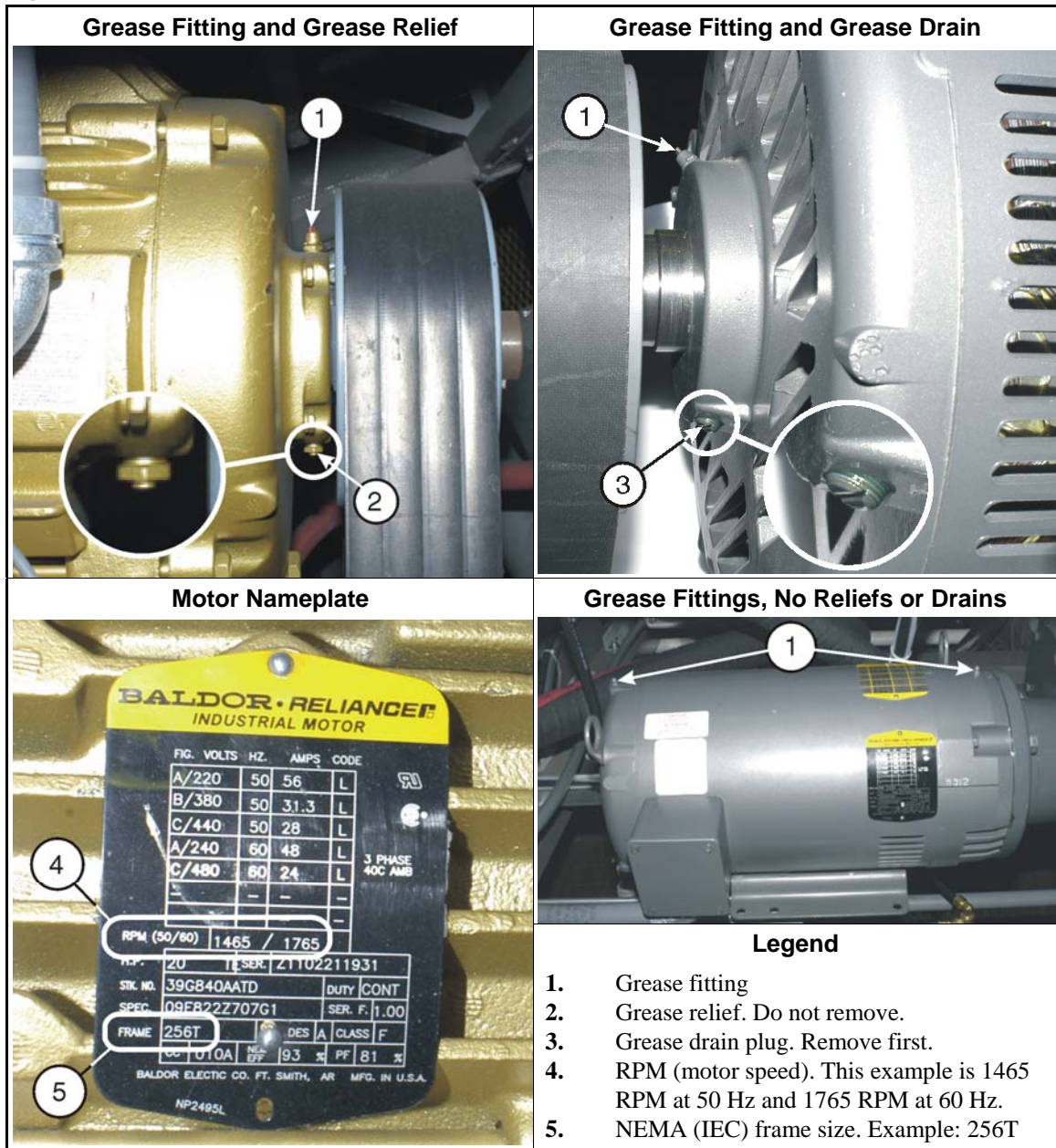
1. Make sure that the grease gun operates correctly.
2. Operate the grease gun to put grease into a small container with fluid ounce or milliliter increments. Pull the trigger fully and slowly.
3. Add a sufficient quantity of grease to measure accurately. Count the number of cycles of the grease gun (the number of times that you pull the trigger).
4. Calculate the quantity for each cycle of the grease gun.

Example: 2 fl oz / 64 cycles = 0.031 fl oz for each cycle

Example: 59 mL / 64 cycles = 0.92 mL for each cycle

3.1.4.2. Procedures for Motors—If a motor on your machine does not have grease fittings, no grease maintenance is necessary. If a motor on your machine has grease fittings, it is necessary to add grease. But the interval is usually longer than for other maintenance. [Table 11](#) gives motor grease intervals and quantities for motors with specified frame sizes and speeds. You get this data from the motor nameplate. Use [Table 8 in Section 3.1.2](#) to record the data for the motors on your machine.

Figure 2: Motor Grease Maintenance Conditions



CAUTION 22: Risk of damage—You can push grease into the windings and burn out the motor if you fail to remove the grease drain plugs.

- If the motor has grease drain plugs, remove them before you add grease. If the motor has grease relief fittings, it is not necessary to remove them.

Apply grease as follows:

1. Operate the machine or use manual functions to operate the motor until it is warm.
2. Remove power from the machine.
3. If the motor has grease drain plugs, remove them. See [caution statement 22](#) .
4. Add grease EM ([Table 10](#)) with the motor stopped. If the motor with the nameplate in [Figure 2](#) operates at 60 Hz, the specified grease quantity for each grease fitting is 0.65 fl oz (18.4 mL).
5. If the motor has a grease drain plugs, operate the machine or use manual functions to operate the motor for two hours. Replace the drain plug.

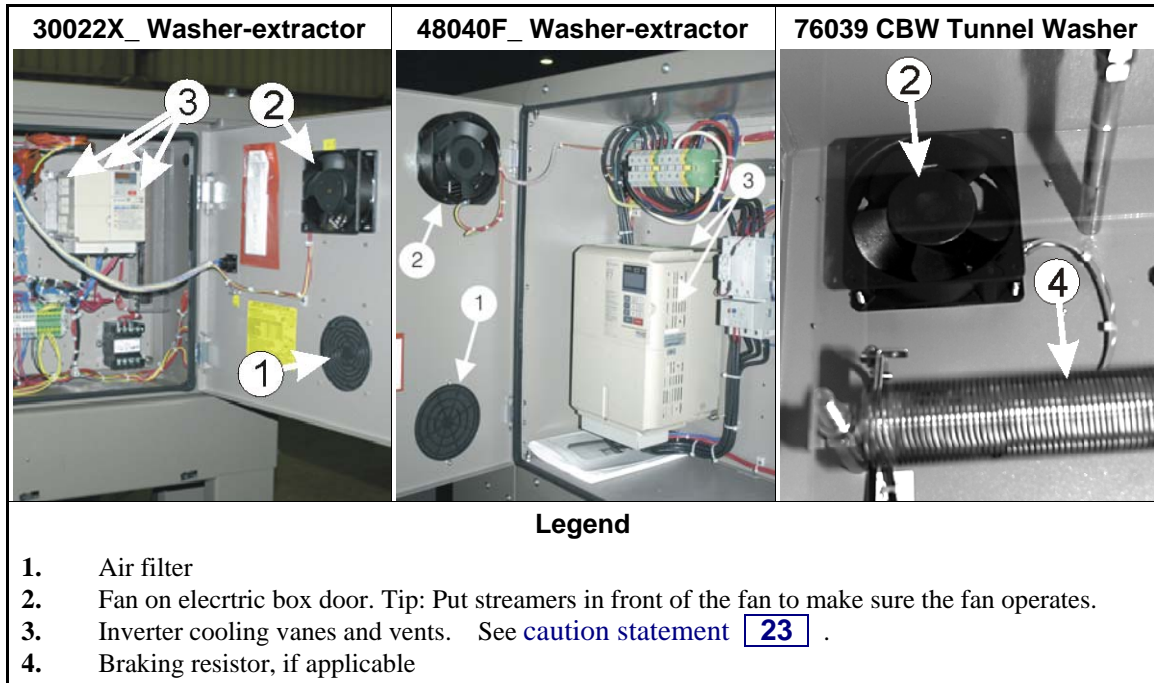
Table 11: Motor Grease Intervals and Quantities. Use grease EM ([Table 10](#))

| On Motor Nameplate (see Figure 2) | | Interval | | Quantity | |
|--|---------------------------|----------|-------|--------------|------|
| NEMA (IEC) Frame Size | RPM Less Than or Equal To | Years | Hours | Fluid Ounces | mL |
| Up to 210 (132) | 900 | 5.5 | 11000 | 0.34 | 9.5 |
| | 1200 | 4.5 | 9000 | | |
| | 1800 | 3 | 6000 | | |
| | 3600 | 1.5 | 3000 | | |
| >210 to 280 (132 to 180) | 900 | 4.5 | 9000 | 0.65 | 18.4 |
| | 1200 | 3.5 | 7000 | | |
| | 1800 | 2.5 | 5000 | | |
| | 3600 | 1 | 2000 | | |
| >280 to 360 (180 to 200) | 900 | 3.5 | 7000 | 0.87 | 24.6 |
| | 1200 | 3 | 6000 | | |
| | 1800 | 2 | 4000 | | |
| | 3600 | 0.5 | 1000 | | |
| >360 to 5000 (200 to 300) | 900 | 2.5 | 5000 | 2.23 | 63.2 |
| | 1200 | 2 | 4000 | | |
| | 1800 | 1 | 2000 | | |
| | 3600 | 0.5 | 1000 | | |

3.1.5. Maintenance Components—Machines and Controls Group

[Document BIUUUM10]

Figure 3: Electric Box and Inverter. These are examples. Your machine can look different.



CAUTION 23: Risk of damage—The inverter will burn out without sufficient airflow.

- Keep fans, filter, vents, and braking resistors clean.

Supplement 2

How to Examine Compressed Air Mechanisms

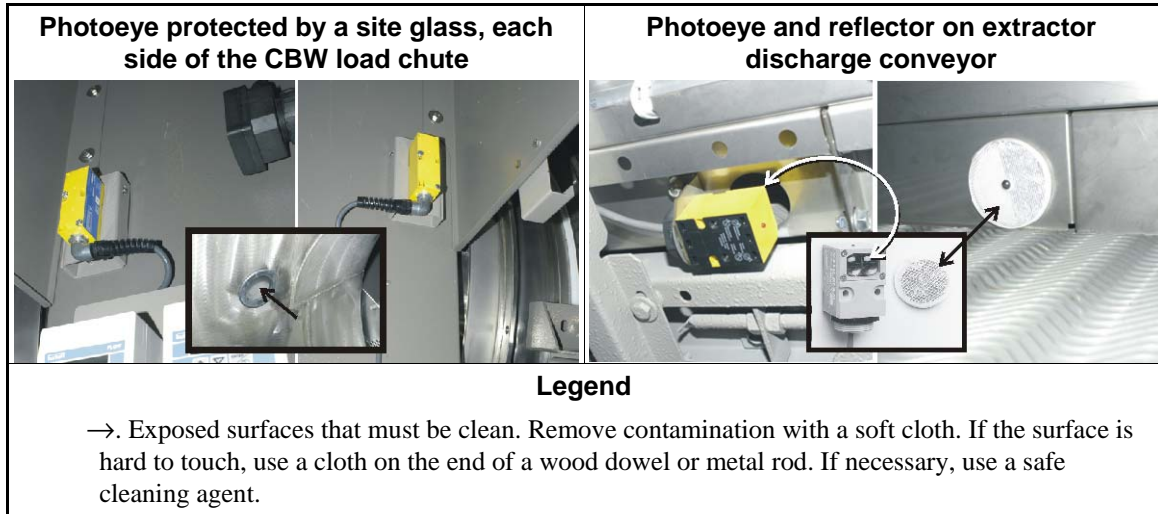
Your machine has one or more mechanisms that use compressed air for movement. See [Figure 8](#). To examine a compressed air mechanism, look at the mechanism and listen to it in operation. **Do not touch the mechanism or put your hand in the machine.** Usually you can see movement directly or on a position indicator. Frequently, you can hear a valve open and close. When a signal from the controller to operate the mechanism occurs, the air pressure must increase sufficiently before movement occurs. When the signal stops, the system must release the compressed air. You can usually hear the sound of the exhaust air for a short time.

When a compressed air mechanism operates correctly, its time of movement is usually less than two seconds. The movement is smooth. It does not shake, change speed, or stop in the middle of travel. A mechanism that does not operate correctly will cause unsatisfactory performance. If the mechanism does not operate correctly and you cannot repair the problem, speak to your dealer or Milnor. Possible causes are as follows:

- a blockage or a leak in the air tube,
- a worn pilot air valve,
- worn components in the mechanism,
- air pressure supplied to the machine is not sufficient,
- a component used to remove contamination from the air line is clogged,
- a quick exhaust valve or muffler is clogged,

- on machines with an air line lubricator, a malfunction or incorrect adjustment prevents sufficient lubrication.

Figure 4: Photoeyes. These are examples. Your machine can look different.



Supplement 3

How to Do a Test of Emergency Stop Mechanisms

This test applies to machines that have one or more stop mechanisms in addition to the Stop button (⓪). Do this test at the intervals given in the maintenance summary.

Definitions:

3-wire circuit—a series electrical circuit on a Milnor machine that must close before the machine can operate. If a switch in the circuit opens, machine movement stops and the operator alarm (a buzzer and a display message) comes on. When you push the start button (Ⓛ), this closes the 3-wire circuit, which stops the operator alarm and lets the machine operate.

emergency stop mechanism—a manual control that opens the 3-wire circuit when a person or object operates the control. Examples - emergency stop button, kick plate, pull cord.

emergency stop button—a red push button on a yellow field that locks when a person pushes it (the electrical contacts stay open). It is necessary to turn the button clockwise to unlock it. A machine can have zero or more emergency stop buttons.

kick plate—a metal plate on a shuttle conveyor that operates a switch when an object applies sufficient force to the plate. The kick plate is usually the first component of the shuttle to hit an object in the shuttle path. All Milnor shuttles that go left/right on a path have kick plates on the two sides of the machine.

WARNING 24: You can be killed or severely injured if a shuttle strikes you even if you come in contact with the kick plate first.

- Never do a test of the kick plate when the shuttle operates.

pull cord—a wire on a conveyor that operates a switch when a person pulls the wire. All Milnor free-stand conveyors (a conveyor that is not a component of a larger machine) have pull cords on the two sides of the conveyor.

Do a test of all emergency stop mechanisms on the machine as follows:



1. Apply power to the machine (⊕).
2. Push the start button (Ⓜ). **Do not cause the machine to operate.** For example, do not start a formula or operate the machine manually. It is not necessary to do the test when the machine operates.
3. Operate an emergency stop mechanism (examples - button, kick plate, pull cord). If the mechanism operates correctly, the operator alarm comes on. Did this occur?
 - Yes**—Release the emergency stop mechanism if necessary. For example, if this is an emergency stop button, turn the button clockwise to unlock it. Push the start button (Ⓜ). Do the test on a different emergency stop mechanism. Continue until you do the test on all emergency stop mechanisms on the machine.
 - No**—An electrical component is defective. Shut down the machine. Do not let the machine operate until you correct the problem.

Supplement 4

How to Do a Test of a Perimeter Safe-guarding System

This test applies to machines that must have perimeter safe-guarding. Do this test at the intervals given in the maintenance summary.

Definitions:

perimeter safe-guarding system—a system that causes the movement of machines to stop if a person goes in the perimeter. This area includes the full shuttle path. A typical system is a fence with gates that have gate interlock switches. If a gate opens, the 3-wire circuits on the machines open.

machines that must have perimeter safe-guarding—Milnor 1- and 2-station presses, centrifugal extractors, elevators, and shuttles. These types of machines have an electrical connection point to add external switches (example - gate interlock switches) to the machine's 3-wire circuit.

other machines that can be in the perimeter—tunnel washers, dryers, and conveyors. Often, these types of machines are also enclosed because of the laundering system layout.

General rules:

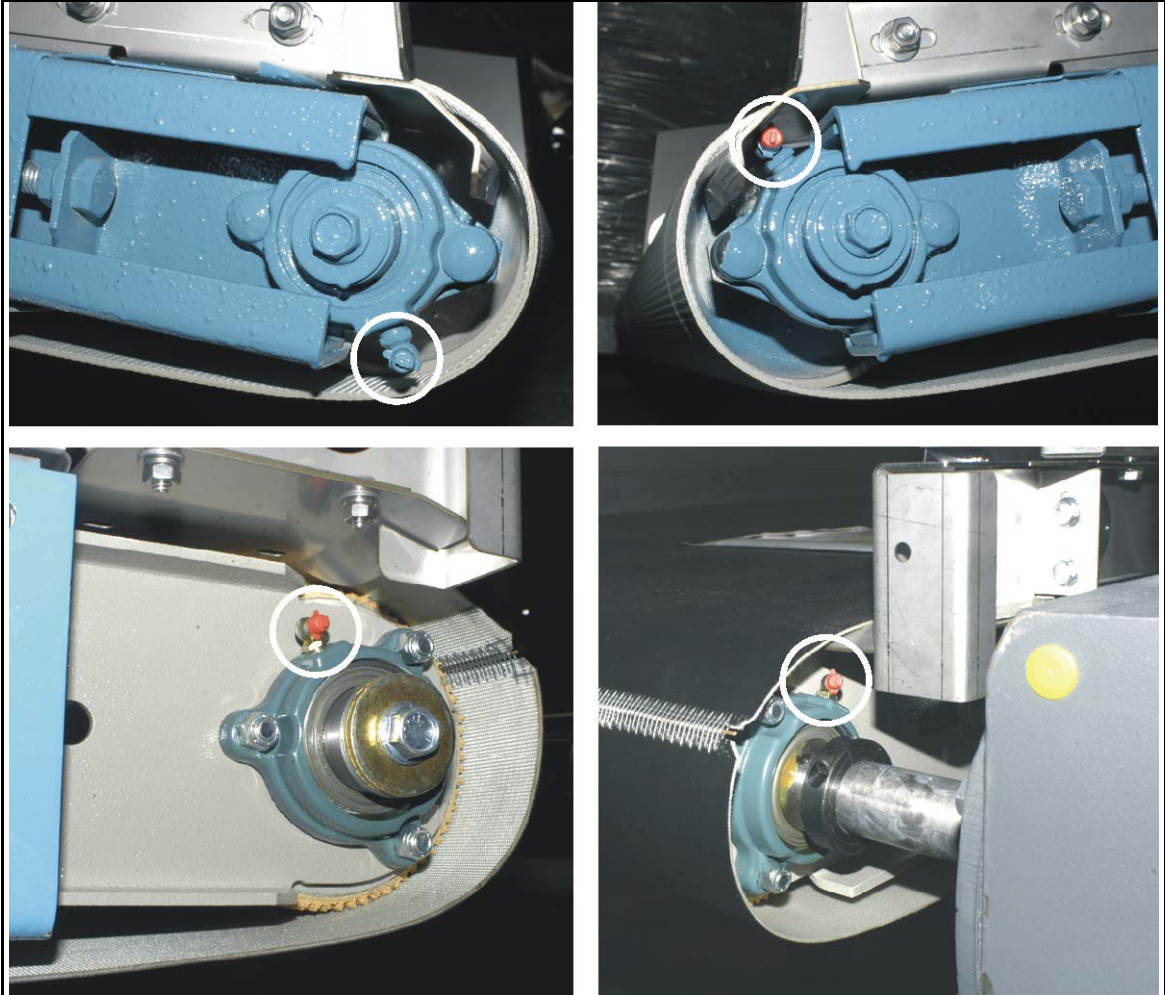
- Know which machines to include in the test (machines that must have perimeter safe-guarding) and which machines to not include (other machines that can be in the perimeter).
- Do the test when the laundering system is not in operation.

Do a test of all gates as follows:

1. Make sure that all gates are closed.
2. On all machines that are in the test, apply power (⊕) and push the start button (Ⓜ).
3. Open a gate. If the circuit operates correctly, the operator alarms on all machines come on. Did this occur?
 - Yes**—Close this gate. On all machines, push the start button (Ⓜ). Open a different gate. Continue until you do the test on all gates.
 - No**—An electrical component is defective. Shut down the laundering system. Do not let the system operate until you correct the problem.

3.1.6. Conveyor and Shuttle Group [Document BIVUUM03]

Figure 5: Grease Ports for End Roller Bearings. These are examples. Your machine can look different. All conveyor belts have four end roller bearings with grease ports.



Supplement 5

How to Adjust Conveyor Belt Tension and Prevent Side Movement

This instruction is for conveyor belts in flat bed conveyors, CBW[®] load conveyors, extractor conveyors, and pivot conveyors. It is also for belts in shuttles and elevators. But shuttle and elevator belts have a bead in the center of the belt that goes in a groove in the end rollers. This causes the belt to stay in the center of the bed unless an incorrect condition is very bad.

A conveyor belt refers to one belt loop and two end rollers. Many machines have more than one conveyor belt. The conveyor belts can be one above the other or in a line.

A belt must have sufficient tension that there is no slippage on the rollers when it has a full load. In time the belt length will increase because of operation. It can become necessary to adjust the position of the rollers to put more tension on the belt. When this occurs, it is also necessary to adjust the rollers to keep the belt at the center of the bed.

If a conveyor belt starts to move away from the center of the bed, do not adjust the rollers first. This can make the condition worse. Look for the cause of the incorrect condition. Some possible causes are:

- a piece of goods wound around a roller
- a damaged belt
- a twisted conveyor bed (for example, the conveyor legs do not give equal support)

If you replaced conveyor belt components, some other possible causes are:

- The ends of the belt that attach together are not cut straight or they are not perpendicular to the belt centerline.
- Brackets that were removed (example: idler roller brackets) were not attached at the same position on each side of the bed.

If there are no other causes and the belt continues to move away from the center of the bed, adjust the rollers. The rules of belt adjustment to prevent side movement are:

- The belt will move to the loose side (the side with less belt tension).
- The best condition is when the two end rollers are perpendicular to the bed centerline.
- Make small adjustments. Adjust the two sides of the roller to keep the tension at the center of the belt the same. (Increase tension on one side and decrease tension on the other side.)
- Some belts go in the two directions at different times when the machine operates automatically. It is not necessary to get the belt to stay in the center of the bed in the two directions, only in the primary direction.

Before you adjust belt tension, examine the tension mechanisms on your machine and know how they operate. [Figure 6](#) shows some typical mechanisms, but these are not the only ones that you will find on Milnor conveyor belts.

Figure 6: Conveyor Belt Tension Adjustment. These are examples. Your machine can look different.

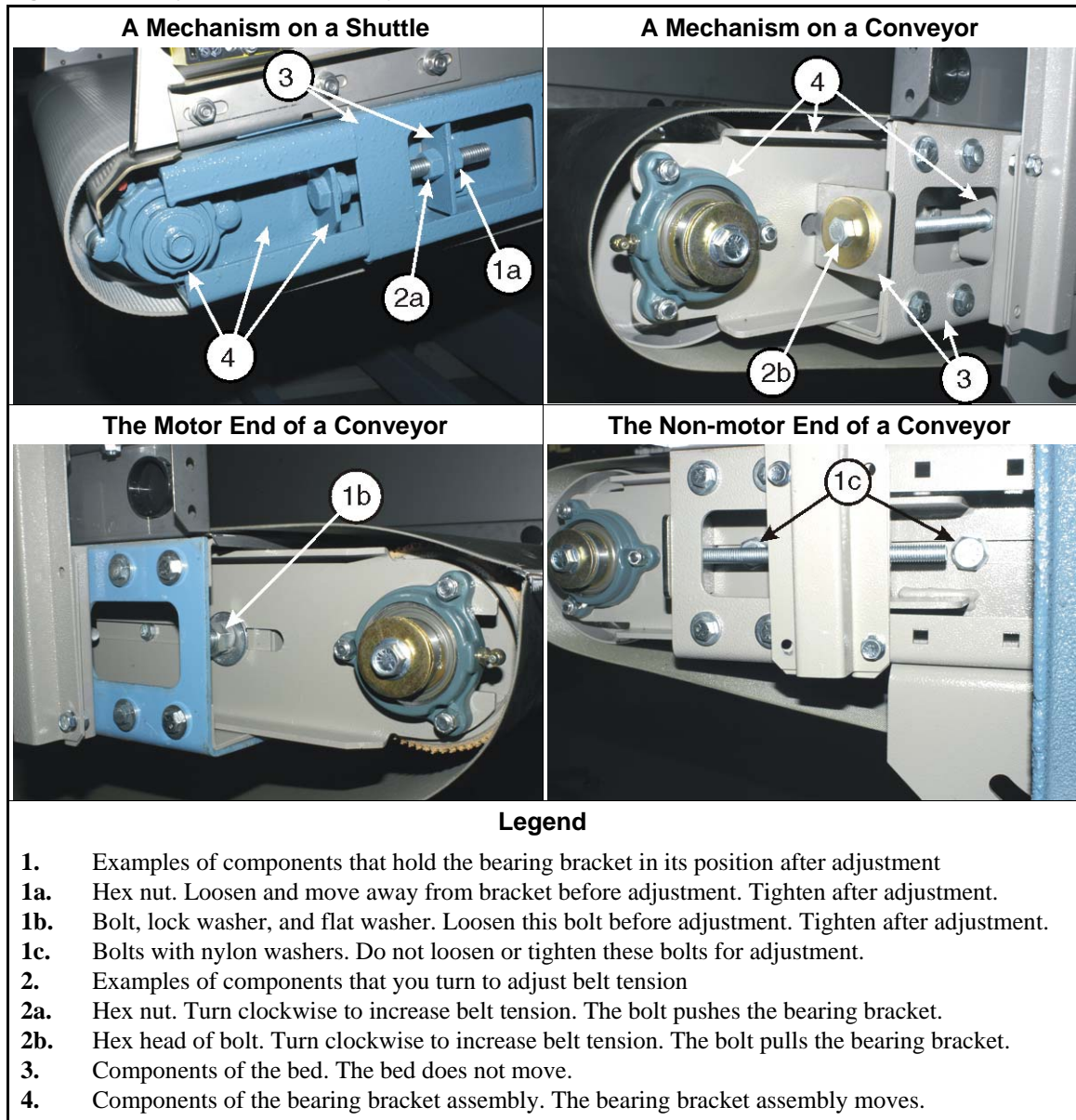


Figure 7: Heavy Cart Maintenance

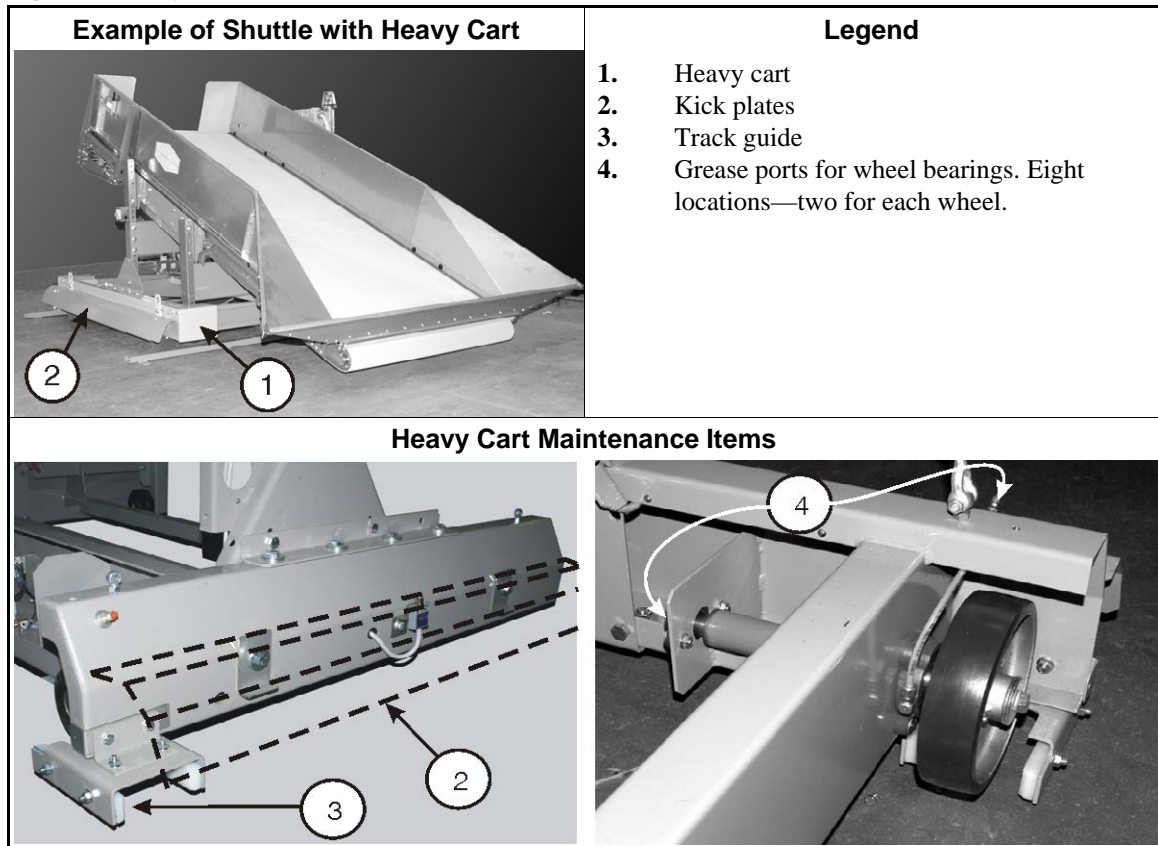
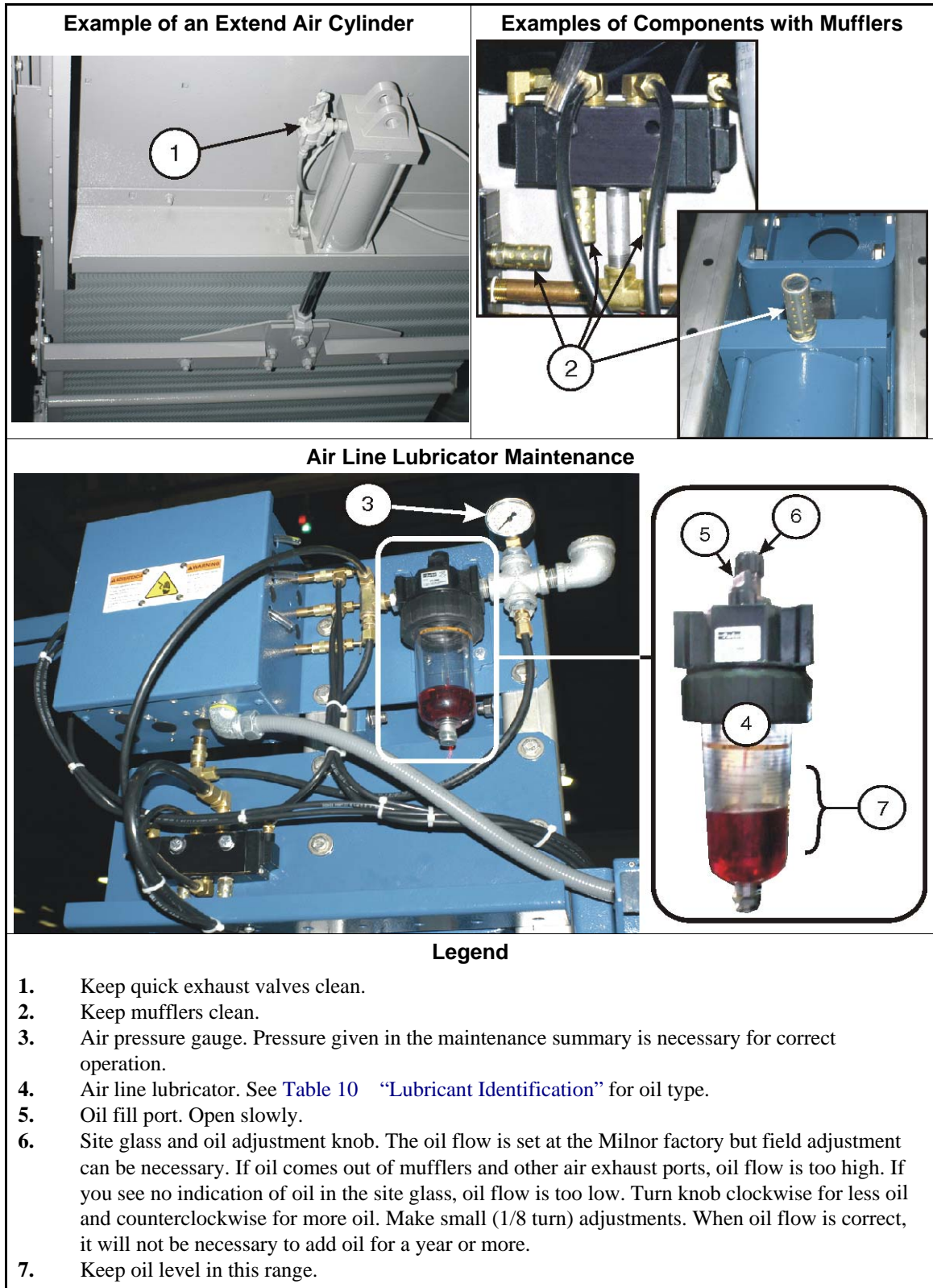


Figure 8: Compressed Air Mechanisms on Wet Goods Shuttles and Some Loose Goods Shuttles (see Supplement 2).



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