Formula Worksheet for Milnor E-P Plus Washer-extractors

Formula Number: _____

Formula Name: _____

Comments: _____

_____

How to end formula
0=Stop and signal
1=Wash reversing
2=Wash one way
3=Tumble
4=Stop and shut off
5=Reverse and shut off
6=Drain speed and shut off
7=Tumble and shut off

Type of step
0=End formula
1=One-way wash
2=Two-way wash
3=Soak wash
4=Intermediate extract
5=Intermediate or final extract
6=Final extract

Steam (Option)

	Early	After	Timer
1=	no	yes	runs
2=	no	no	stops
3=	no	yes	stops
4=	yes	yes	runs
5=	yes	no	stops
6=	yes	yes	stops

Chemical number
0=no chemical
or
1 through 5

Drain Destination (Option)
0=Sewer
1=Reuse

Step duration
001=15 seconds (minimum time)
072=7:30 (example)
633=63:45 (maximum time)

When to inject
0=With fill
1=At level
2=At level and temperature

Drain action
0=Standard drain
1=Two-way wash speed
2=Do not drain
3=Stop with fill
4=Stop with drain
5=Stop with fill and drain

Commanded bath temperature (Fahrenheit or Celsius)
050°F/010°C=Minimum temperature
150°F/066°C (example)
205°F/095°C=Maximum temperature

Inject duration
00=no injection
40=40 seconds (default value)
P5=245 seconds (see manual)

Wash speed
0=High wash speed
1=Regular wash speed

Water valves
0=Off
1=On
2=On to raise temperature
3=On to lower temperature

Bath level
1=Low level
2=High level

***=Signal with chemical**
0=no signal
1=yes

T	M	M	Q	CF	CF	CF	H	C	3	L	S	C	W	S	S	*	SPD	D	R	E

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