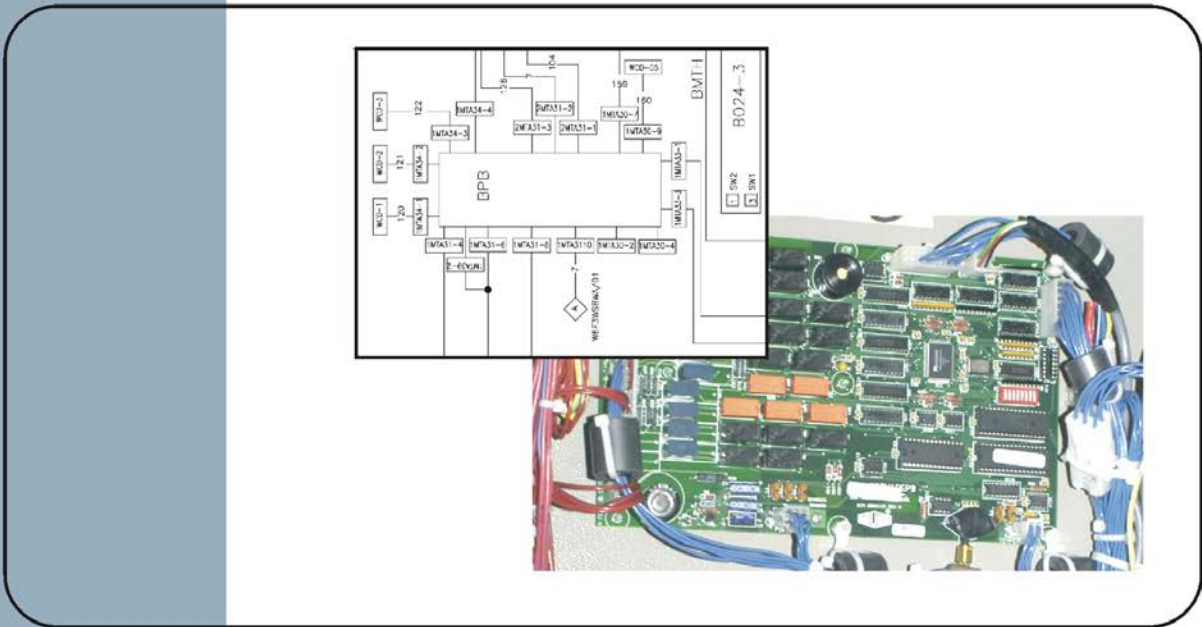


Published Manual Number/ECN: MC6UTCS1BX/2024462A

- Publishing System: TPAS2
- Access date: 11/14/2024
- Document ECNs: NOT latest



# MultiTrac™



PELLERIN MILNOR CORPORATION POST OFFICE BOX 400, KENNER, LOUISIANA 70063-0400, U.S.A.



# MC6UTCS1BX/24462A

<b>1</b>	<b>English-Japanese / 英語 - 日本語</b>	
2	Text information / テキスト情報	WX2011004JP/2014185A
3	Safety / 安全性	WX2011003JP/2014185A
4	Repair parts / 修理部品	WX2011001JP/2014184A
5	Parts List / 部品表	W6UT5PLJ/2019273N
12	Legend of Symbols / シンボルのキャプション	WX2011002JP/2014185A
<b>19</b>	<b>MultiTRAC tm Console / コンソール</b>	
20	MultiTrac dryer & shuttle controls / MultiTrac 乾燥機・シャトル制御	W6UT4MDJ/2012152A
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<b>23</b>	<b>.. P.C. Device Master</b>	
24	DEVICE MASTER console / DEVICE MASTER 操作盤	W6DM4BWBj/2012235A
25	Cake Breaker / ケーキブレーカー	W6DM5CB1J/2018462B
26	Cake Breaker Outputs / ケーキブレーカの出力	W6DM5CB2J/2019033A
27	DEVICE MASTER device finished / DEVICE MASTER 装置終了	W6DM5DFJ/2012152A
28	DEVICE MASTER extend conveyer / DEVICE MASTER 延長コンベア	W6DM5EBJ/2012152A
29	DEVICE MASTER flag down / DEVICE MASTER 停止合図	W6DM5FDJ/2012152A
30	Conveyor controls for loading / 投入時のコンベア制御	W6DM4FPJ/2012235A
31	Conveyor controls for loading / 投入時のコンベア制御	W6DM4FQJ/2012235A
32	Conveyor 0 forward & reverse / コンベア 0 正転と逆転	W6DM5FR0J/2023383A
33	Conveyor 1 forward & reverse / コンベア 1 正転と逆転	W6DM5FR1J/2023383A
34	Conveyor 2 forward & reverse / コンベア 2 正転と逆転	W6DM5FR2J/2023383A
35	Conveyor 3 forward & reverse / コンベア 3 正転と逆転	W6DM5FR3J/2023383A
36	Conveyor 4 forward & reverse / コンベア 4 正転と逆転	W6DM5FR4J/2023383A
37	Conveyor 5 forward & reverse / コンベア 5 正転と逆転	W6DM5FR5J/2023383A
38	Conveyor 6 forward & reverse / コンベア 6 正転と逆転	W6DM5FR6J/2023195A
39	Conveyor 7 forward & reverse / コンベア 7 正転と逆転	W6DM5FR7J/2023195A
40	Conveyor 8 forward & reverse / コンベア 8 正転と逆転	W6DM5FR8J/2023195A
41	Conveyor 9 forward & reverse / コンベア 9 正転と逆転	W6DM5FR9J/2023195A
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43	Conveyor 11 forward & reverse / コンベア 11 正転と逆転	W6DM5FRBJ/2023195A
44	Conveyor 12 forward & reverse / コンベア 12 正転と逆転	W6DM5FRCJ/2023195A
45	Conveyor 13 forward & reverse / コンベア 13 正転と逆転	W6DM5FRDJ/2023195A
46	Conveyor 14 forward & reverse / コンベア 14 正転と逆転	W6DM5FREJ/2023195A
47	Conveyor 15 forward & reverse / コンベア 15 正転と逆転	W6DM5FRFJ/2023195A
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50	Feeder/Sequencer Conveyor 5 / フィーダ/シーケンサコンベア5	W6DM4FS5J/2012235A
51	Feeder/Sequencer Conveyor 6 / フィーダ/シーケンサコンベア6	W6DM4FS6J/2012235A
52	Load waiting different customer / 投入待ち、顧客別	W6DM5LWJ/2012152A
53	Conveyor motor / コンベア動力	W6DM4MRJ/2017463A
54	600V-480V Transformer / 変圧器	W6DM4MR6J/2019444A
55	Conveyor loading lights / コンベア投入灯	W6DM4RRJ/2012235A
56	Device Master start circuit / Device Master 開始回路	W6DM5S+J/2012235A
57	Device Mastе special board / Device Master 特殊基板	W6DM4SBJ/2012235A
58	Code selection switch / コード選択スイッチ	W6DM4SDJ/2012152A
59	COHORP 1 forward & reverse / COHORP 1 正転と逆転	WINSFR1AJ/2024062A
60	COHORP Controls / COHORP コントロール	WINSFR1BJ/2024062A
61	Remote formula select switch / リモートコース選択スイッチ	W6DM4SFJ/2012152A
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65	LINEAR COSTA allied interface / LINEAR COSTA 関連インターフェース	W6DM5AI2J/2012152A
66	DEVICE MASTER allied weight / DEVICE MASTER 関連重量	W6DM5DIJ/2012152A
67	Allied data pass / 関連データパス	W6DM5DPJ/2012152A
68	DEVICE MASTER allied weight out / DEVICE MASTER 関連重量アウト	W6DM5DWJ/2012152A
69	DEVICE MASTER dryer / DEVICE MASTER 乾燥機	W6DM5IJ/2012152A
<b>71</b>	<b>English-Portuguese / língua Inglesa-idioma portugues</b>	
72	Text information / Informações em texto	WX2011004PT/2014484A
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74	Repair parts / Peças de manutenção	WX2011001PT/2014484A
75	Parts List / Lista de peças	W6UT5PLP/2019273N
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<b>91</b>	<b>Multitrac™ Console / computador Multitrac™</b>	
92	MultiTrac dryer & shuttle controls / secadora e controles de transporte Multitrac™	W6UT4MDP/2012152A
93	MultiTrac computer / computador Multitrac™	W6UT4MTAP/2019273A
94	Ticket printers / impressoras de tickets	W6UT5TPP/2012152A
<b>95</b>	<b>.. P.C.Device Master</b>	

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96	DEVICE MASTER console / DEVICE MASTER console	W6DM4BWBP/2012235A
97	Cake Breaker / Bolinho de bolo	W6DM5CB1P/2018462B
98	Cake Breaker Outputs / Saídas do disjuntor de bolo	W6DM5CB2P/2019033A
99	DEVICE MASTER device finished / DEVICE MASTER dispositivo terminou	W6DM5DFP/2012152A
100	DEVICE MASTER extend conveyer / DEVICE MASTER estender transportador	W6DM5EBP/2012152A
101	DEVICE MASTER flag down / DEVICE MASTER bandeira para baixo	W6DM5FDP/2012152A
102	Conveyor controls for loading / controles do transportador para carga	W6DM4FPP/2012235A
103	Conveyor controls for loading / controles do transportador para carga	W6DM4FQP/2012235A
104	Conveyor 0 forward & reverse / transportador de 0 para a frente e reverso	W6DM5FR0P/2023383A
105	Conveyor 1 forward & reverse / transportador de 1 para a frente e reverso	W6DM5FR1P/2023383A
106	Conveyor 2 forward & reverse / transportador de 2 para a frente e reverso	W6DM5FR2P/2023383A
107	Conveyor 3 forward & reverse / transportador de 3 para a frente e reverso	W6DM5FR3P/2023383A
108	Conveyor 4 forward & reverse / transportador de 4 para a frente e reverso	W6DM5FR4P/2023383A
109	Conveyor 5 forward & reverse / transportador de 5 para a frente e reverso	W6DM5FR5P/2023383A
110	Conveyor 6 forward & reverse / transportador de 6 para a frente e reverso	W6DM5FR6P/2023195A
111	Conveyor 7 forward & reverse / transportador de 7 para a frente e reverso	W6DM5FR7P/2023195A
112	Conveyor 8 forward & reverse / transportador de 8 para a frente e reverso	W6DM5FR8P/2023195A
113	Conveyor 9 forward & reverse / transportador de 9 para a frente e reverso	W6DM5FR9P/2023195A
114	Conveyor 10 forward & reverse / transportador de 10 para a frente e reverso	W6DM5FRAP/2023195A
115	Conveyor 11 forward & reverse / transportador de 11 para a frente e reverso	W6DM5FRBP/2023195A
116	Conveyor 12 forward & reverse / transportador de 12 para a frente e reverso	W6DM5FRCP/2023195A
117	Conveyor 13 forward & reverse / transportador de 13 para a frente e reverso	W6DM5FRDP/2023195A

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118	Conveyor 14 forward & reverse / transportador de 14 para a frente e reverso	W6DM5FREP/2023195A
119	Conveyor 15 forward & reverse / transportador de 15 para a frente e reverso	W6DM5FRFP/2023195A
120	Slave Conveyor forward & reverse / transportadora dedicada para a frente e reverso	W6DM5FRSP/2017075A
121	VAMC Modification / VAMC modificações	W6DM5FRVAP/2018456A
122	Feeder/Sequencer Conveyor 5 / alimentador/sequenciador transportador 5	W6DM4FS5P/2012235A
123	Feeder/Sequencer Conveyor 6 / alimentador/sequenciador transportador 6	W6DM4FS6P/2012235A
124	Load waiting different customer / carga em espera, cliente diferente	W6DM5LWP/2012152A
125	Conveyor motor / motores de transportadores	W6DM4MRP/2017463A
126	600V-480V Transformer / 600V-480V transformador	W6DM4MR6P/2019444A
127	Conveyor loading lights / luzes de carga do transportador	W6DM4RRP/2012235A
128	Device Master start circuit / Device Master circuito de partida	W6DM5S+P/2012235A
129	Device Maste special board / DEVICE MASTER placa especial	W6DM4SBP/2012235A
130	Code selection switch / interruptor de seleção de código	W6DM4SDP/2012152A
131	COHORP 1 forward & reverse / COHORP de 1 para a frente e reverso	WINSFR1AP/2024062A
132	COHORP Controls / COHORP Controles	WINSFR1BP/2024062A
133	Remote formula select switch / interruptor de seleção remota de fórmula	W6DM4SFP/2012152A
<b>135</b>	<b>DEVICE MASTER Allied Interface / DEVICE MASTER interface associada</b>	
136	LINEAR COSTA allied interface / LINEAR COSTA interface associada	W6DM5AI1P/2012152A
137	LINEAR COSTA allied interface / LINEAR COSTA interface associada	W6DM5AI2P/2012152A
138	DEVICE MASTER allied weight / DEVICE MASTER peso associado	W6DM5DIP/2012152A
139	Allied data pass / passagem de dados associados	W6DM5DPP/2012152A
140	DEVICE MASTER allied weight out / DEVICE MASTER limite de peso associado	W6DM5DWP/2012152A
141	DEVICE MASTER dryer / DEVICE MASTER secadora	W6DM5IP/2012152A
<b>143</b>	<b>English-Turkish / İngilizce-Türkçe</b>	
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145	Safety / güvenlik	WX2011003T/2012156A

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147	Parts List / Parça listesi	W6UT5PLT/2019273N
154	Legend of Symbols / Legenda dos símbolos	WX2011002T/2014484A
<b>163</b>	<b>Multitrac Console / Multitrac Konsolu</b>	
164	MultiTrac dryer & shuttle controls / Multitrac kurutucu ve mekik kontrolleri	W6UT4MDT/2012152A
165	MultiTrac computer / Multitrac bilgisayarı	W6UT4MTAT/2019273A
166	Ticket printers / Bilet yazıcıları	W6UT5TPT/2012152A
<b>167</b>	<b>.. P.C. DEVICE MASTER</b>	
168	DEVICE MASTER console / Device Master konsolu	W6DM4BWBT/2012235A
169	Cake Breaker / Kek Kesici	W6DM5CB1T/2018462A
170	Cake Breaker Outputs / Kek Kırıcı Çıktıları	W6DM5CB2T/2019033A
171	DEVICE MASTER device finished / Device Master cihaz işlemi tamamladı	W6DM5DFT/2012152A
172	DEVICE MASTER extend conveyor / Device Master konveyörü uzat	W6DM5EBT/2012152A
173	DEVICE MASTER flag down / Device Master bayrağı aşağı	W6DM5FDT/2012152A
174	Conveyor controls for loading / Yükleme için konveyör kontrolleri	W6DM4FPT/2012235A
175	Conveyor controls for loading / Yükleme için konveyör kontrolleri	W6DM4FQT/2012235A
176	Conveyor 0 forward & reverse / Konveyör 0 ileri ve geri	W6DM5FR0T/2023383A
177	Conveyor 1 forward & reverse / Konveyör 1 ileri ve geri	W6DM5FR1T/2023383A
178	Conveyor 2 forward & reverse / Konveyör 2 ileri ve geri	W6DM5FR2T/2023383A
179	Conveyor 3 forward & reverse / Konveyör 3 ileri ve geri	W6DM5FR3T/2023383A
180	Conveyor 4 forward & reverse / Konveyör 4 ileri ve geri	W6DM5FR4T/2023383A
181	Conveyor 5 forward & reverse / Konveyör 5 ileri ve geri	W6DM5FR5T/2023383A
182	Conveyor 6 forward & reverse / Konveyör 6 ileri ve geri	W6DM5FR6T/2023195A
183	Conveyor 7 forward & reverse / Konveyör 7 ileri ve geri	W6DM5FR7T/2023195A
184	Conveyor 8 forward & reverse / Konveyör 8 ileri ve geri	W6DM5FR8T/2023195A
185	Conveyor 9 forward & reverse / Konveyör 9 ileri ve geri	W6DM5FR9T/2023195A
186	Conveyor 10 forward & reverse / Konveyör 10 ileri ve geri	W6DM5FRAT/2023195A
187	Conveyor 11 forward & reverse / Konveyör 11 ileri ve geri	W6DM5FRBT/2023195A
188	Conveyor 12 forward & reverse / Konveyör 12 ileri ve geri	W6DM5FRCT/2023195A
189	Conveyor 13 forward & reverse / Konveyör 13 ileri ve geri	W6DM5FRDT/2023195A
190	Conveyor 14 forward & reverse / Konveyör 14 ileri ve geri	W6DM5FRET/2023195A
191	Conveyor 15 forward & reverse / Konveyör 15 ileri ve geri	W6DM5FRFT/2023195A
192	Slave Conveyor forward & reverse / Köle Konveyör ileri ve geri	W6DM5FRST/2017075A

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193	VAMC Modification / VAMC Modifikasyonları	W6DM5FRVAT/2018456A
194	Feeder/Sequencer Conveyor 5 / Feeder/Sequencer Conveyor 5	W6DM4FS5T/2012235A
195	Feeder/Sequencer Conveyor 6 / Feeder/Sequencer Conveyor 6	W6DM4FS6T/2012235A
196	Load waiting different customer / Yük bekliyor farklı müşteri	W6DM5LWT/2012152A
197	Conveyor motor / Konveyör Motoru	W6DM4MRT/2017463A
198	600V-480V Transformer / 600V-480V transformatör	W6DM4MR6T/2019444A
199	Conveyor loading lights / Konveyör yükleme lambaları	W6DM4RRT/2012235A
200	Device Master start circuit / Device Master devreyi başlat	W6DM5S+T/2012235A
201	Device Maste special board / Device Master özel kart	W6DM4SBT/2012235A
202	Code selection switch / Kod seçim anahtarı	W6DM4SDT/2012152A
203	COHORP 1 forward & reverse / COHORP 1 ileri ve geri	WINSFR1AT/2024062A
204	COHORP Controls / COHORP Kontroller	WINSFR1BT/2024062A
205	Remote formula select switch / Uzak formül seçim anahtarı	W6DM4SFT/2012152A
<b>207</b>	<b>DEVICE MASTER Allied Interface / DEVICE MASTER Yardımcı Arabirim</b>	
208	LINEAR COSTA allied interface / LINEAR COSTA yardımcı arabirim	W6DM5AI1T/2012152A
209	LINEAR COSTA allied interface / LINEAR COSTA yardımcı arabirim	W6DM5AI2T/2012152A
210	DEVICE MASTER allied weight / DEVICE MASTER yardımcı ağırlık	W6DM5DIT/2012152A
211	Allied data pass / Yardımcı veri geçişi	W6DM5DPT/2012152A
212	DEVICE MASTER allied weight out / DEVICE MASTER yardımcı ağırlık dışarı	W6DM5DWT/2012152A
213	DEVICE MASTER dryer / DEVICE MASTER kurutucu	W6DM5IT/2012152A



English-Japanese / 英語 -  
日本語

1

The text in this Circuit Guide is provided in the following languages:

1. **English**
  2. Japanese
- 

回路ガイドの説明文は、次の言語で提供されます

1. 英語
  2. 日本語
-



Read the separate safety manual before installing, operating, or servicing

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設置、操作、保守を行う前に、添付の安全マニュアルをお読みください

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## How to Get the Necessary Repair Components

You can get components to repair your machine from the approved supplier where you got this machine. Your supplier will usually have the necessary components in stock. You can also get components from the Milnor® factory.

Tell the supplier the machine model and serial number and this data for each necessary component:

- The component number from this manual
- The component name if known
- The necessary quantity
- The necessary transportation requirements
- The schematic number
- If the component is a motor or electrical control, give the nameplate data from the used component.

To write the Milnor factory:

Pellerin Milnor Corporation  
Post Office Box 400  
Kenner, LA 70063-0400  
United States

Telephone: 504-467-2787  
Fax: 504-469-9777  
Email: [parts@milnor.com](mailto:parts@milnor.com)

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## 修理に必要な部品の入手方法

本洗濯機の修理に必要な部品は、本機を購入された認定サプライヤから入手してください。サプライヤは通常必要な部品を在庫として保有しています。構成部品はMilnorの工場からも入手可能です。

- 本マニュアル記載の構成部品番号
- 構成部品名（わかっている場合）
- 必要数量
- 必要な輸送要件
- 概略図
- 構成部品がモータ制御装置または電気制御装置の場合は、使用されている構成部品の銘板データを提供する

Milnor工場の問い合わせ先：

Pellerin Milnor Corporation  
P. O. Box 400  
Kenner, LA 70063-0400  
United States

電話： 504-467-2787  
ファクシミリ 504-469-9777  
Eメール： [parts@milnor.com](mailto:parts@milnor.com)

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W6UT5PLJ/2019273N

B			
BIO-1	W6DM4BWB	08BS816CT	
BIO-16	W6DM4EB	08BS816CT	
BIO-2	W6DM4BWB	08BS816CT	
BIO-5	W6DM4FD	08BS816CT	
BMTH-1	W6DM5CB2	08BS8MTHAT	
BO24-1	W6DM4LW	08BSO24AT	
BO24-10	W6DM4DF	08BSO24AT	
BO24-2	W6DM4DP	08BSO24AT	
BO24-2	W6DM4DW	08BSO24AT	
BO24-5	W6DM5CB2	08BSO24AT	
BPB	W6DM4BWB	08BSPE1T	
BPC	W6UT4MTA	ECBW12SSPC	
CD			
CD1	W6DM4AD	09CF016037	
CDL	W6DM4SB	09CF002037	
CHCHP	WINSFR1B	09RPE011	
CLL	W6DM4AD	09CL2C-C37	
CP			
CPPEF	W6DM4FP	09RPE004	
CPPEF	W6DM4SB	09RPE004	
CPPEF	WINSFR1A	09RPE011	
CPPEF0	W6DM4FR0	09RPE011	
CPPEF1	W6DM4FR1	09RPE011	
CPPEF2	W6DM4FR2	09RPE011	
CPPEF3	W6DM4FR3	09RPE011	
CPPEF4	W6DM4FR4	09RPE011	
CPPEF5	W6DM4FR5	09RPE011	
CPPEF6	W6DM4FR6	09RPE011	
CPPEF7	W6DM4FR7	09RPE011	
CPPEF8	W6DM4FR8	09RPE011	
CPPEF9	W6DM4FR9	09RPE011	
CPPEFA	W6DM4FRA	09RPE011	
CPPEFB	W6DM4FRB	09RPE011	
CPPEFC	W6DM4FRC	09RPE011	
CPPEFD	W6DM4FRD	09RPE011	
CPPEFE	W6DM4FRE	09RPE011	
CPPEFF	W6DM4FRF	09RPE011	
CPPER	WINSFR1A	09RPE011	
CPPER0	W6DM4FR0	09RPE011	
CPPER1	W6DM4FR1	09RPE011	
CPPER2	W6DM4FR2	09RPE011	
CPPER3	W6DM4FR3	09RPE011	
CPPER4	W6DM4FR4	09RPE011	
CPPER5	W6DM4FR5	09RPE011	
CPPER6	W6DM4FR6	09RPE011	
CPPER7	W6DM4FR7	09RPE011	
CPPER8	W6DM4FR8	09RPE011	
CPPER9	W6DM4FR9	09RPE011	
CPPERA	W6DM4FRA	09RPE011	

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W6UT5PLJ/2019273N

CPPERB	W6DM4FRB	09RPE011	
CPPERC	W6DM4FRC	09RPE011	
CPPERD	W6DM4FRD	09RPE011	
CPPERE	W6DM4FRE	09RPE011	
CPPERF	W6DM4FRF	09RPE011	
CPPSB5	W6DM4FS5	09RPE011	
CPPSB6	W6DM4FS6	09RPE011	
CPRD	W6DM4AD	09RPE004	
CR			
CRCBK	W6DM5CB1	09C024D37	
CRCD	WINSFR1B	09C024D37	
CRCH	WINSFR1B	09C024D37	
CRCHP	WINSFR1B	09C024E24	
CRD	W6DM4AD	09C01DDD37	
CRD	W6DM4FQ	09C024D37	
CRD	W6DM4SB	09C024D37	
CRD	WINSFR1B	09C024D37	
CRDL	W6DM4FQ	09C024D37	
CRDS	W6DM4FQ	09C024D37	
CRFL	W6DM4SB	09C024D37	
CRH	WINSFR1B	09C024D37	
CRL	W6DM4FQ	09C024D37	
CRLLS	W6DM4FQ	09C024D37	
CRLM	W6DM4FQ	09C024D37	
CRLP	W6DM4FQ	09C024D37	
CRM	W6DM4FQ	09C024D37	
CRMS	W6DM4FQ	09C024D37	
CRPEF	W6DM4FP	09C024D37	
CRPEF	W6DM4SB	09C024D37	
CRPEF	WINSFR1A	09C024E24	
CRRBF0	W6DM4FR0	09C024D37	
CRRBF1	W6DM4FR1	09C024D37	
CRRBF2	W6DM4FR2	09C024D37	
CRRBF3	W6DM4FR3	09C024D37	
CRRBF4	W6DM4FR4	09C024D37	
CRRBF5	W6DM4FR5	09C024D37	
CRRBF6	W6DM4FR6	09C024D37	
CRRBF7	W6DM4FR7	09C024D37	
CRRBF8	W6DM4FR8	09C024D37	
CRRBF9	W6DM4FR9	09C024D37	
CRRBFA	W6DM4FRA	09C024D37	
CRRBFB	W6DM4FRB	09C024D37	
CRRBFC	W6DM4FRC	09C024D37	
CRRBFD	W6DM4FRD	09C024D37	
CRRBFE	W6DM4FRE	09C024D37	
CRRBFF	W6DM4FRF	09C024D37	
CRRBR0	W6DM4FR0	09C024D37	
CRRBR1	W6DM4FR1	09C024D37	
CRRBR2	W6DM4FR2	09C024D37	
CRRBR3	W6DM4FR3	09C024D37	

# MC6UTCS1BX

W6UT5PLJ/2019273N

CRRBR4	W6DM4FR4	09C024D37	
CRRBR5	W6DM4FR5	09C024D37	
CRRBR6	W6DM4FR6	09C024D37	
CRRBR7	W6DM4FR7	09C024D37	
CRRBR8	W6DM4FR8	09C024D37	
CRRBR9	W6DM4FR9	09C024D37	
CRRBRA	W6DM4FRA	09C024D37	
CRRBRB	W6DM4FRB	09C024D37	
CRRBRC	W6DM4FRC	09C024D37	
CRRBRD	W6DM4FRD	09C024D37	
CRRBRE	W6DM4FRE	09C024D37	
CRRBRF	W6DM4FRF	09C024D37	
CRS+	W6DM4AD	09C01DDD37	
CRS+	W6DM4FQ	09C024D37	
CRS+	W6DM4S+	09C024D37	
CRS+	WINSFR1A	09C024D37	
CRSB5	W6DM4FS5	09C024D37	
CRSB6	W6DM4FS6	09C024D37	
CRSG	W6DM4S+	09C024D37	
CRT			
CRT-1	W6UT4MTA	08MN23TVGA	
CRUP	W6DM4FQ	09C01DDD37	
CS			
CSBF	W6DM4AD	09MR08B337	
CSBR	W6DM4AD	09MR08B337	
CSRBF	W6DM4FP	09MR08B337	
CSRBF	W6DM4SB	09MR08B337	
CSRBF	WINSFR1A	09MR08B337	
CSRBF0	W6DM4FR0	09MR08B337	
CSRBF1	W6DM4FR1	09MR08B337	
CSRBF2	W6DM4FR2	09MR08B337	
CSRBF3	W6DM4FR3	09MR08B337	
CSRBF4	W6DM4FR4	09MR08B337	
CSRBF5	W6DM4FR5	09MR08B337	
CSRBF6	W6DM4FR6	09MR08B337	
CSRBF7	W6DM4FR7	09MR08B337	
CSRBF8	W6DM4FR8	09MR08B337	
CSRBF9	W6DM4FR9	09MR08B337	
CSRBF A	W6DM4FRA	09MR08B337	
CSRBF B	W6DM4FRB	09MR08B337	
CSRBF C	W6DM4FRC	09MR08B337	
CSRBF D	W6DM4FRD	09MR08B337	
CSRBF E	W6DM4FRE	09MR08B337	
CSRBF F	W6DM4FRF	09MR08B337	
CSRBR	W6DM4FP	09MR08B337	
CSRBR	W6DM4SB	09MR08B337	
CSRBR	WINSFR1A	09MR08B337	
CSRBR0	W6DM4FR0	09MR08B337	
CSRBR1	W6DM4FR1	09MR08B337	
CSRBR2	W6DM4FR2	09MR08B337	

# MC6UTCS1BX

W6UT5PLJ/2019273N

CSRBR3	W6DM4FR3	09MR08B337	
CSRBR4	W6DM4FR4	09MR08B337	
CSRBR5	W6DM4FR5	09MR08B337	
CSRBR6	W6DM4FR6	09MR08B337	
CSRBR7	W6DM4FR7	09MR08B337	
CSRBR8	W6DM4FR8	09MR08B337	
CSRBR9	W6DM4FR9	09MR08B337	
CSRBRA	W6DM4FRA	09MR08B337	
CSRBRB	W6DM4FRB	09MR08B337	
CSRBRC	W6DM4FRC	09MR08B337	
CSRBRD	W6DM4FRD	09MR08B337	
CSRBRE	W6DM4FRE	09MR08B337	
CSRBRF	W6DM4FRF	09MR08B337	
CSVS	W6DM4FR0	09MR08B337	
CSVS	W6DM4FR1	09MR08B337	
CSVS	W6DM4FR2	09MR08B337	
CSVS	W6DM4FR3	09MR08B337	
CSVS	W6DM4FR4	09MR08B337	
CSVS	W6DM4FR5	09MR08B337	
CSVS	W6DM4FR6	09MR08B337	
CSVS	W6DM4FR7	09MR08B337	
CSVS	W6DM4FR8	09MR08B337	
CSVS	W6DM4FR9	09MR08B337	
CSVS	W6DM4FRA	09MR08B337	
CSVS	W6DM4FRB	09MR08B337	
CSVS	W6DM4FRC	09MR08B337	
CSVS	W6DM4FRD	09MR08B337	
CSVS	W6DM4FRE	09MR08B337	
CSVS	W6DM4FRF	09MR08B337	
EB			
EBC	WINSFR1B	09H020	
EBSG	W6DM4AD	09H015	
EBSG	W6DM4FQ	09H015	
EBSG	W6DM4S+	09H015	
EC			
ECF	W6UT4MTA	13AF100A37	
EF			
EF37	W6DM4FR0	09FF004AHG	
EF37	W6UT4MTA	09FF002AMG	
EFC	WINSFR1B	09H026V37	
EFCF	WINSFR1B	08FL007537	
EL			
EL0	W6DM4FR0	09J060G37	
ELD	W6DM4RR	09J070REC	
ELESR	W6DM5FRVA	09N507E	
ELFRN*	W6DM5FRVA	09H025V12	
ELLL	W6DM4RR	09J070REC	
ELP	W6DM4RR	09J070REC	
ELS+	W6DM4AD	09J060G37	
ELS+	W6DM4FQ	09J060G37	



# MC6UTCS1BX

W6UT5PLJ/2019273N

ELS+	WINSFR1A	09J060G37	
ELSF	W6UT4MTA	08BNOTPT	
ELSF	W6UT4MTA	09H025V37	
ELSG	W6DM4S+	09J060WH37	
ELUP	W6DM4RR	09J070REC	
EMES	W6DM5FRVA	09N507F	
ES			
ESPC	W6UT4MTA		B-PC
ESPL*	W6DM5FRVA	08PSS3401T	
ESPS	W6UT4MTA	08PSS3401T	
ESPS3	W6DM4BWB	08PSL1B224	
ET			
ETB	W6DM4MR	09FTC0010T	
EX			
EX33	W6UT4MTA	09US010A96	
EX96A	W6DM4MR6	09UA050AAB	
EX96B	W6DM4MR6	09UA050AAB	
EXL	W6DM4RR	09U002EBR	
EXSA	W6DM4MR6	09X001A	
EXSA	W6DM4MR6	09X001B	
KB			
KB1	W6UT4MTA	08PCME005K	
KBM1	W6UT4MTA	08PCME001M	
MR			
MTB	W6DM4MR		
MTVS	W6DM5FR0	13AF300A37	
MTVS	W6DM5FR1	13AF300A37	
MTVS	W6DM5FR2	13AF300A37	
MTVS	W6DM5FR3	13AF300A37	
MTVS	W6DM5FR4	13AF300A37	
MTVS	W6DM5FR5	13AF300A37	
MTVS	W6DM5FR6	13AF300A37	
MTVS	W6DM5FR7	13AF300A37	
MTVS	W6DM5FR8	13AF300A37	
MTVS	W6DM5FR9	13AF300A37	
MTVS	W6DM5FRA	13AF300A37	
MTVS	W6DM5FRB	13AF300A37	
MTVS	W6DM5FRC	13AF300A37	
MTVS	W6DM5FRD	13AF300A37	
MTVS	W6DM5FRE	13AF300A37	
MTVS	W6DM5FRF	13AF300A37	
SH			
SHAD	W6DM4FP	09N405M210	
SHAD	W6DM4FR0	09N405M210	
SHAD	W6DM4FR1	09N405M210	
SHAD	W6DM4FR2	09N405M210	
SHAD	W6DM4FR3	09N405M210	
SHAD	W6DM4FR4	09N405M210	
SHAD	W6DM4FR5	09N405M210	
SHAD	W6DM4FR6	09N405M210	

# MC6UTCS1BX

W6UT5PLJ/2019273N

SHAD	W6DM4FR7	09N405M210	
SHAD	W6DM4FR8	09N405M210	
SHAD	W6DM4FR9	09N405M210	
SHAD	W6DM4FRA	09N405M210	
SHAD	W6DM4FRB	09N405M210	
SHAD	W6DM4FRC	09N405M210	
SHAD	W6DM4FRD	09N405M210	
SHAD	W6DM4FRE	09N405M210	
SHAD	W6DM4FRF	09N405M210	
SHAD	W6DM4I	09N405M210	
SHAL	W6DM4I	09N405M210	
SHAM	W6DM4AD	09N400CBNO	
SHAM	W6DM4FQ	09N405M210	
SHBAL	W6DM4FS5	09N405PB10	
SHBAL	W6DM4FS6	09N405PB10	
SHD	W6DM4FQ	09N405PB10	
SHDT	W6DM4FR0	09N405M210	
SHDT	W6DM4FR1	09N405M210	
SHDT	W6DM4FR2	09N405M210	
SHDT	W6DM4FR3	09N405M210	
SHDT	W6DM4FR4	09N405M210	
SHDT	W6DM4FR5	09N405M210	
SHDT	W6DM4FR6	09N405M210	
SHDT	W6DM4FR7	09N405M210	
SHDT	W6DM4FR8	09N405M210	
SHDT	W6DM4FR9	09N405M210	
SHDT	W6DM4FRA	09N405M210	
SHDT	W6DM4FRB	09N405M210	
SHDT	W6DM4FRC	09N405M210	
SHDT	W6DM4FRD	09N405M210	
SHDT	W6DM4FRE	09N405M210	
SHDT	W6DM4FRF	09N405M210	
SHFA	W6DM4SD	09N041N	
SHFA	W6DM4SF	09N041N	
SHFN	W6DM4SD	09N041N	
SHFN	W6DM4SF	09N041N	
SHFR	W6DM4AD	09N400CBNO	
SHFR	WINSFR1A	09N405S320	
SHFS	W6DM4SD	09N041N	
SHJOG	W6DM4FS5	09N405PB10	
SHJOG	W6DM4FS6	09N405PB10	
SHL	W6DM4FQ	09N405M210	
SHL	W6DM4I	09N405M210	
SHLR	W6DM4FQ	09N405PB01	
SHM	W6DM4FS6	09N405M210	
SHM	W6DM4FS5	09N405M210	
SHMA	W6DM4FQ	09N405M210	
SHMD	W6DM4MR	09N042204	
SHMD	W6DM4S+	09N042204	

# MC6UTCS1BX

W6UT5PLJ/2019273N

SHMD	WINSFR1A	09N042204	
SHPE1	W6DM4FQ	09R014A	
SHPE1	W6DM4S+	09R014A	
SHPE1	W6DM5FRVA	09R014A	
SHPE1	WINSFR1A	09RS0002	
SHPE2	W6DM4FQ	09R014A	
SHPE2	W6DM4S+	09R014A	
SHPE2	WINSFR1A	09RS0002	
SHS+	W6DM4AD	09N400CBNO	
SHS+	W6DM4FQ	09N405PG10	
SHS+	W6DM4S+	09N405PG10	
SHS+	W6UT4MD	09N405PG10	
SHS+	WINSFR1A	09N405PG10	
SHSFR	W6DM4SD	09N405M210	
SHSG	W6DM4S+	09N405PY10	
SHSM	WINSFR1A	09N405M220	
SHSMA	W6DM4AD	09N400CBNO	
SHSMA	W6DM4BWB	09N405M210	
SHSMA	W6DM4S+	09N405M210	
SHSMA	W6UT4MD	09N405M210	
SHSO	W6DM4AD	09N400CBNC	
SHSO	W6DM4FQ	09N405PR01	
SHSO	W6DM4S+	09N405PR01	
SHSO	W6UT4MD	09N405PR01	
SHSO	WINSFR1A	09N405PR01	
SHTL	W6UT4MTA	09N405PB11	
SHTL	W6DM5FR0	09N405PB11	
SM			
SMD	WINSFR1B	09RPS30CAS	
SMFB1	W6DM4FP	09R014A	
SMFB2	W6DM4FP	09R014A	
SMH	WINSFR1B	09RPS30CAS	
SMLP	W6DM4FQ	09R012	
SMUP	W6DM4FQ	09R012	
ST			
STD	W6DM5FRS	30RA175T	
UPS			
UPS1	W6UT4MTA		BPC
VE			
VECB1	W6DM5CB1	96R301A37	
VECB2	W6DM5CB1	96R301A37	
VECD	WINSFR1B	96R301A37	
VECH	WINSFR1B	96R301A37	
VEET	W6DM4FQ	96R301A37	
VEET	W6DM4SB	96R301A37	
ZF			
ZFDL	W6DM4RR	09A020EBR	
ZFL	W6DM4RR	09A020EBR	
ZFP	W6DM4RR	09A020EBR	
ZFUP	W6DM4RR	09A020EBR	

Legend of Symbols

シンボルのキャプション



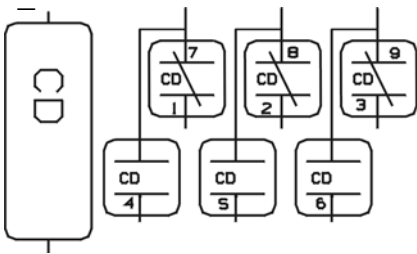
**BA = Printed Circuit Board**

**BA =** プリント回路基板



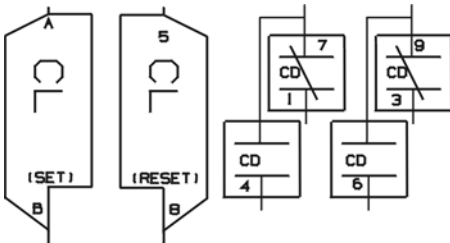
**CB = Circuit Breaker**

**CB =** 遮断器



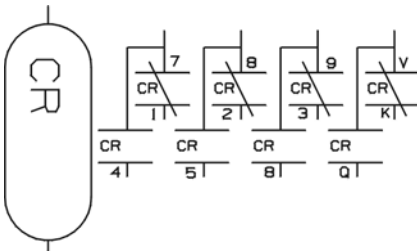
**CD = Time Delay Relay**

**CD =** 時間遅延リレー



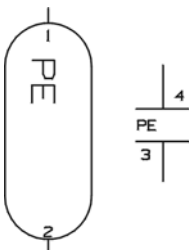
**CL = Latch Relay**

**CL =** ラッチングリレー



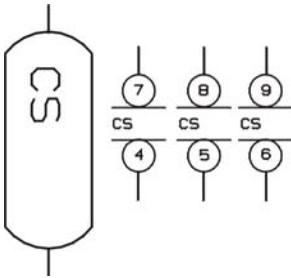
**CR = Relay**

**CR =** リレー



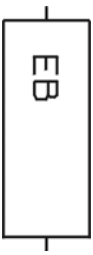
**CP = Photoeye**

**CP =** 光電管



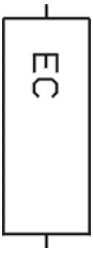
**CS = Contactor/Motor Starter**

**CS =** モータ接触器



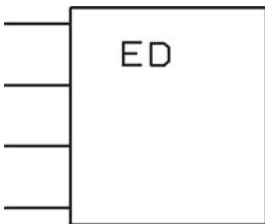
**EB = Audible Signal**

**EB =** 音声信号



**EC = Clutch**

**EC =** クラッチ



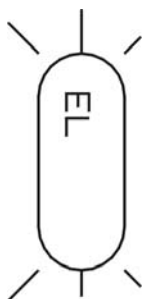
**ED = Electronic Display**

**ED =** 電子表示



**EF = Fuse**

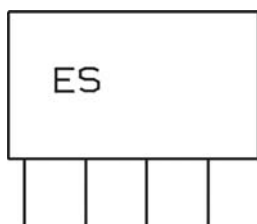
**EF =** フューズ



**EL = Light**  
**EL = ライト**



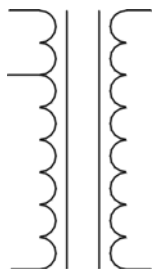
**EM = Electro Magnatic Solenoid**  
**EM = 電磁機器 (ソレノイド)**



**ES = Electronic Power Supply**  
**ES = 電源**



**ET = Thermal Overload**  
**ET = 熱過負荷**



**EX = Transformer**  
**EX = 変圧器**

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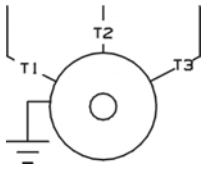
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**KB = Keyboard/Keypad**  
**KB = キーボード/キーパッド**

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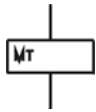
**MN = Electronic Monitor**  
**MN = 電子表示装置**

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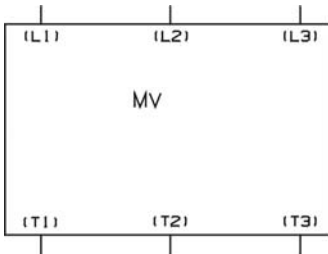
**MR = Motor**  
**MR = モータ**

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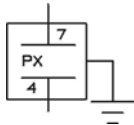
**MT = Board Connector**  
**MT = PC基板用コネクタ**

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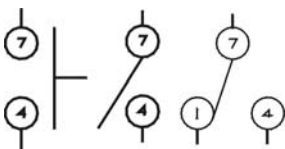
**MV = Motor Inverter**  
**MV = モータインバータ**

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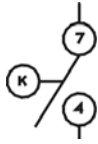
**PX = Proximity Switch**  
**PX = 近接スイッチ**

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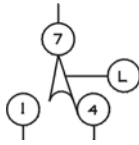
**SH = Switch Hand Operated**  
**SH = スイッチ、手動操作**

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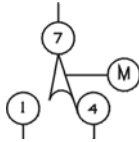
**SK = Switch Key Operated**

**SK =** スイッチ、キー操作



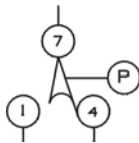
**SL = Switch Level Operated**

**SL =** スイッチ、水位作動



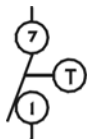
**SM = Switch Mechanically Operated**

**SM =** スイッチ、機械的作動



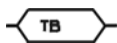
**SP = Switch Pressure Operated**

**SP =** スイッチ、圧力作動



**ST = Switch Temperature Operated**

**ST =** スイッチ、温度作動



**TB = Terminal Block**

**TB =** 端子台



**VE = Valve Electrically Operated**

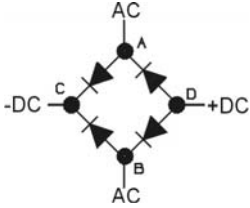
**VE =** バルブ、電動式





**WC = Wiring Connector**

**WC = 配線コネクタ**



**ZF = Rectifier**

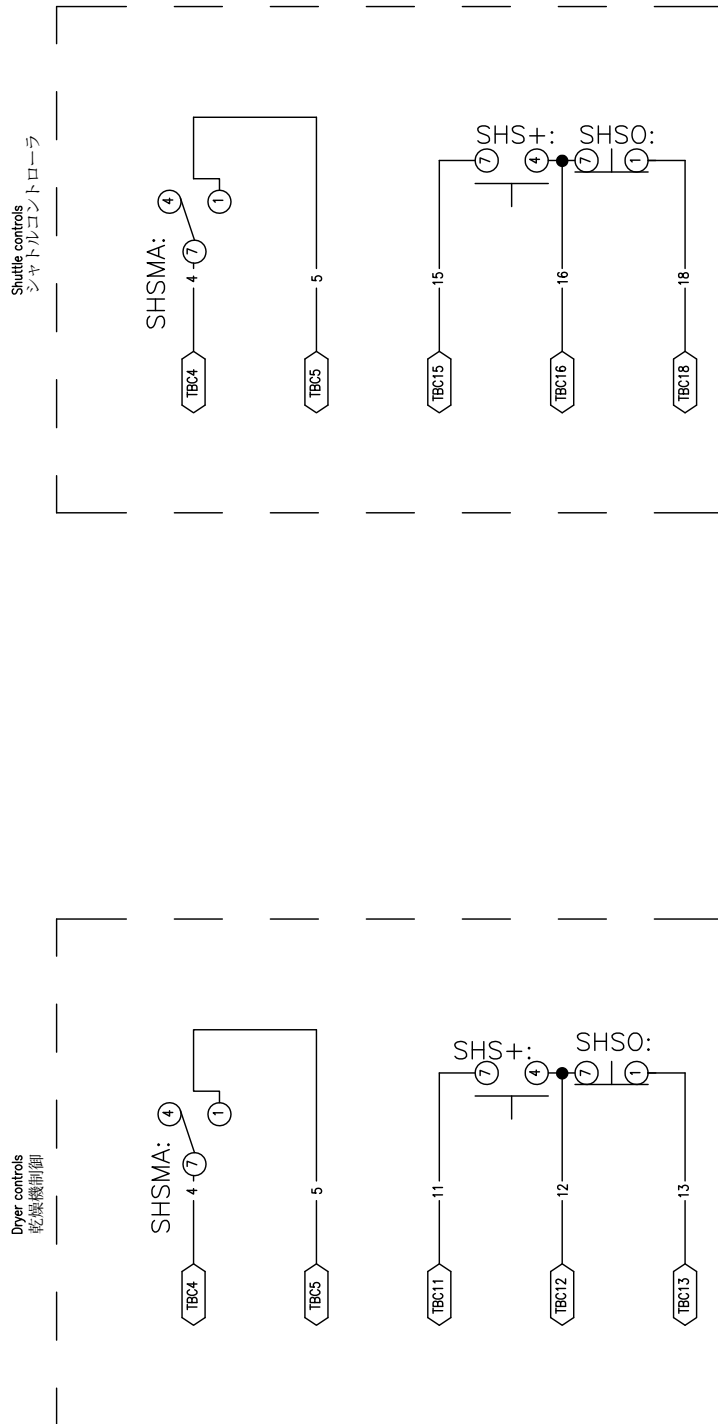
**ZF = 整流器**

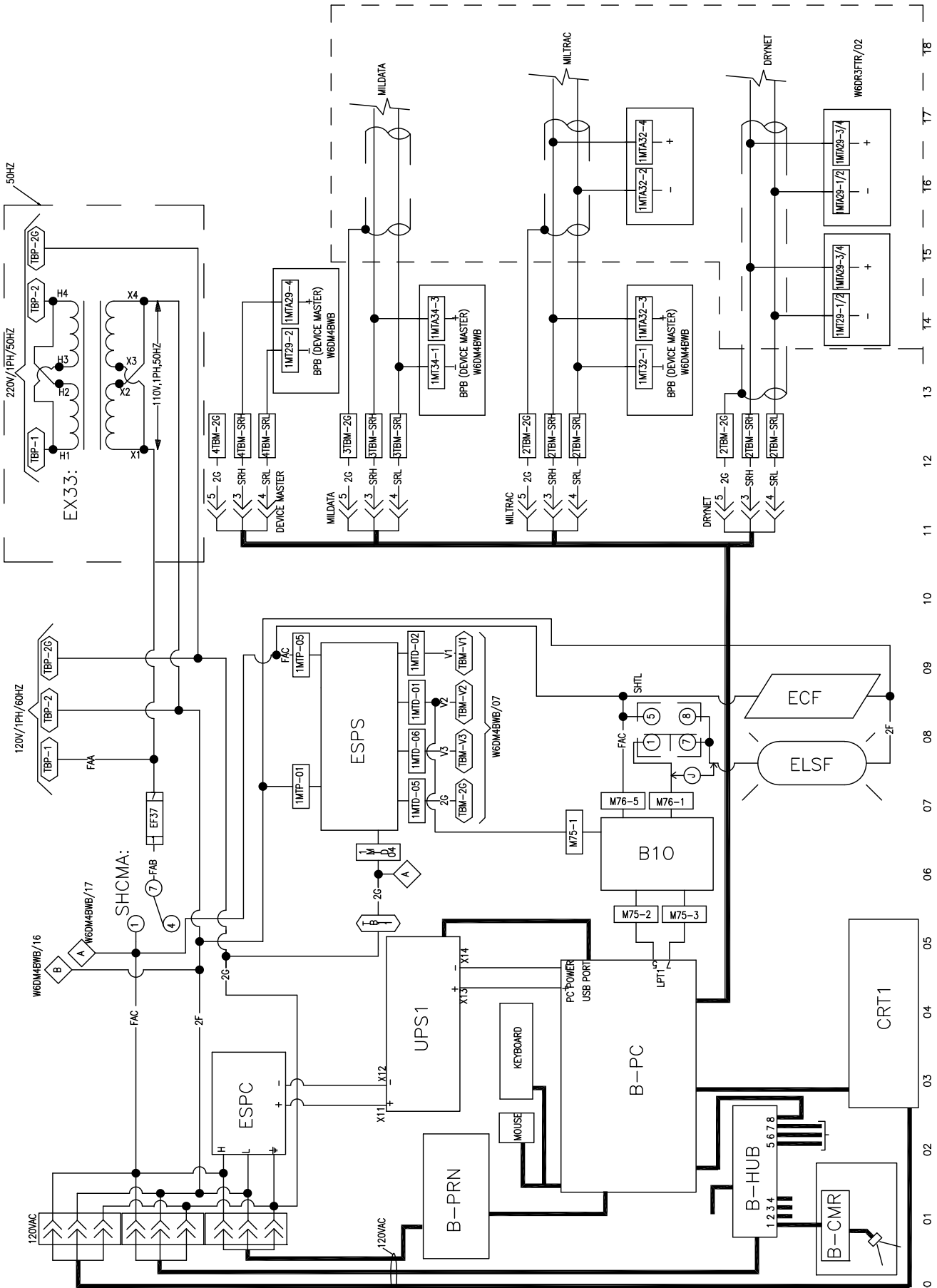


1

MultiTRAC tm Console / コンソール

1.1





# W6UT4MTA J

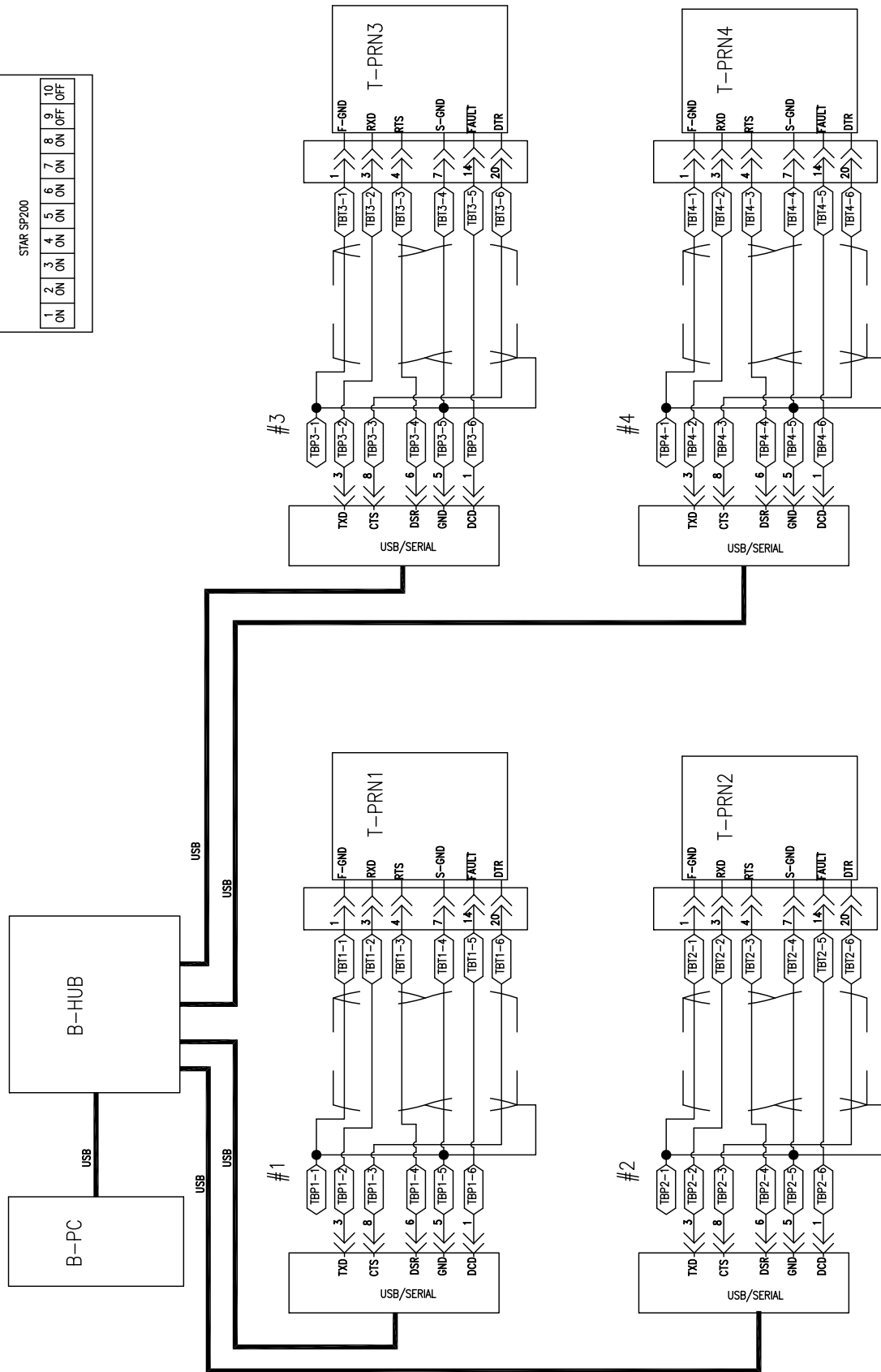
MultiTrac computer  
MultiTrac コンピュータ

PELLERIN MILNOR CORPORATION

2019273A

STAR SP200

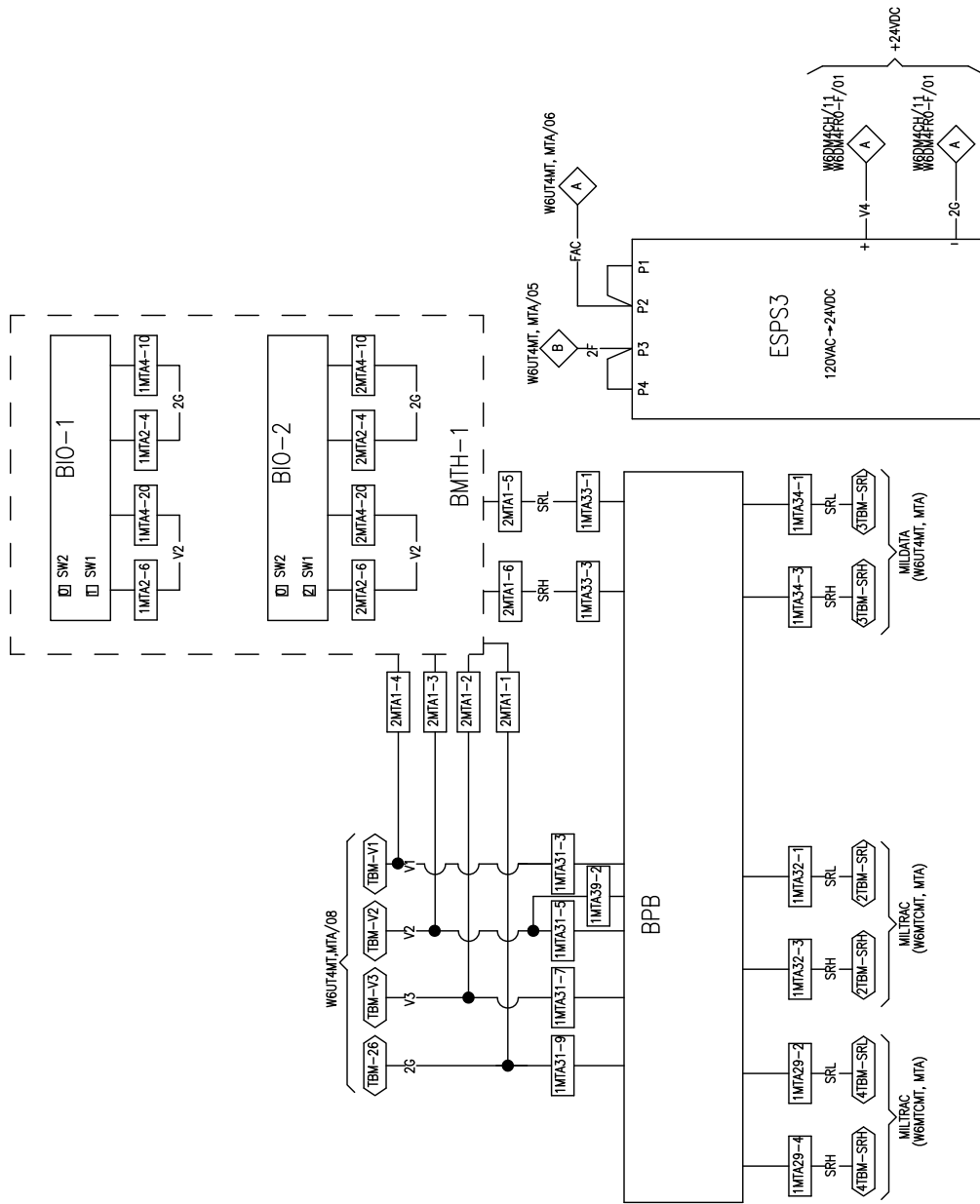
1	2	3	4	5	6	7	8	9	10
ON	ON	ON	ON	ON	ON	ON	ON	OFF	OFF



1

P.C. Device Master

1.2



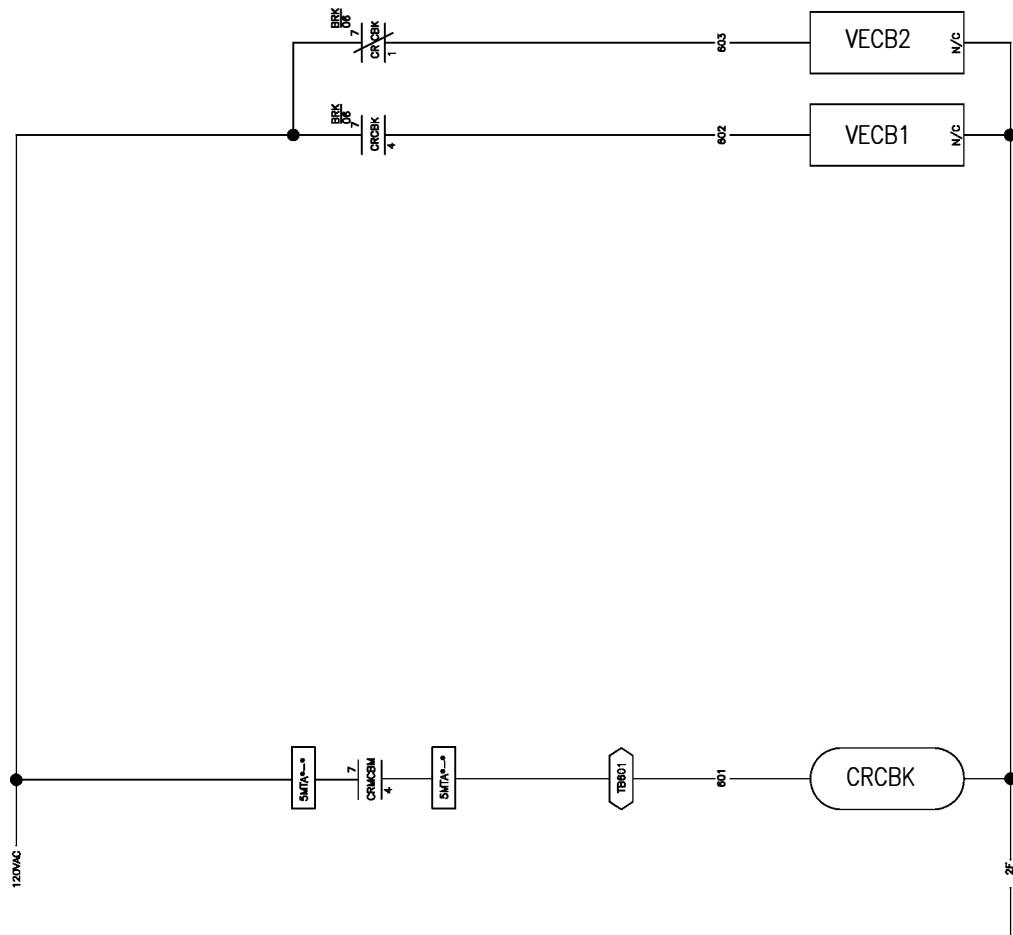


Cake Breaker  
 ケーキブレイカー

# W6DM5CB1J

PELLERIN MILNOR CORPORATION

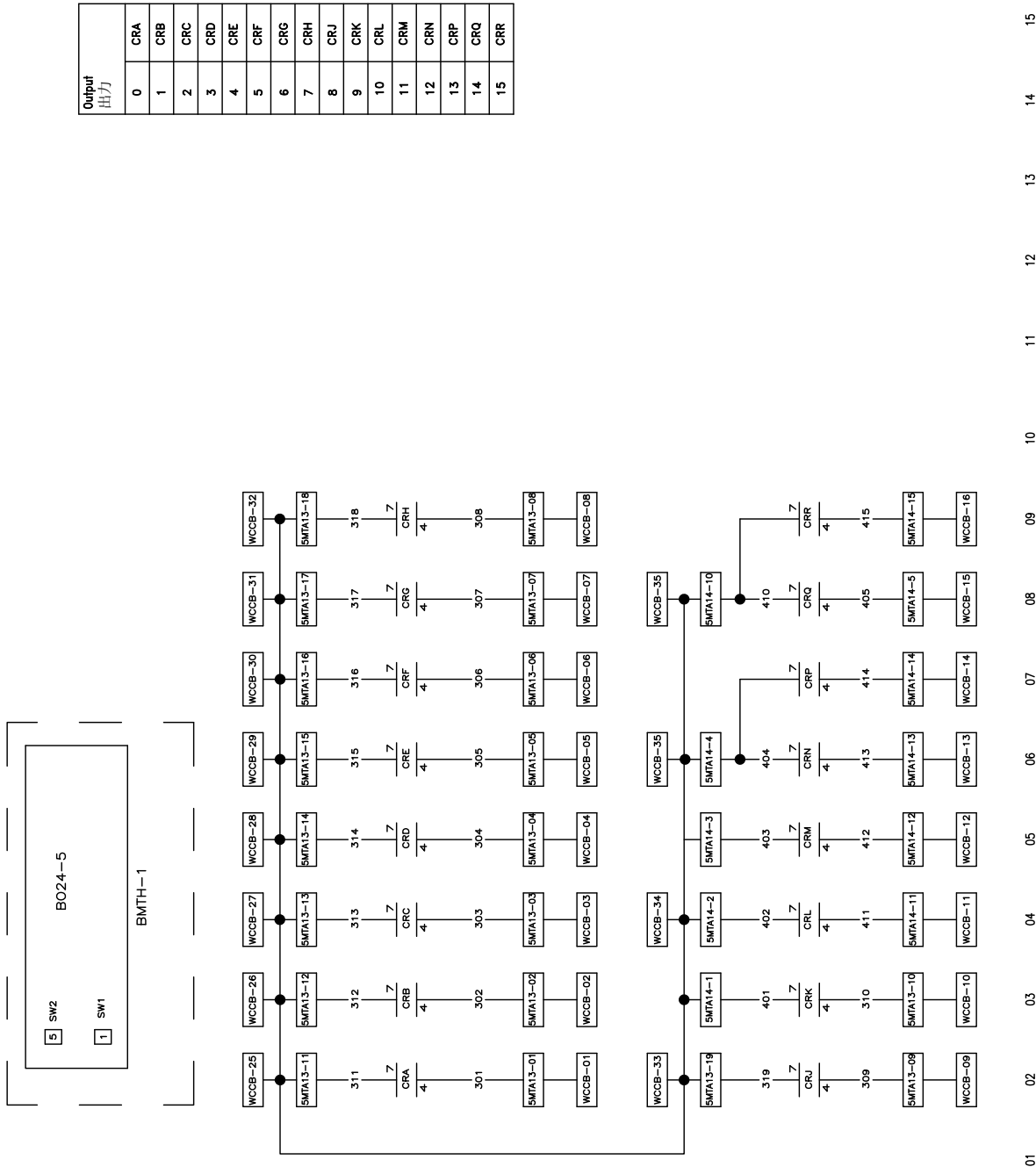
2018462A



# W6DM5CB2J

PELLERIN MILNOR CORPORATION

2019033A



DEVICE MASTER device finished  
 DEVICE MASTER 裝置終了

# W6DM5DFJ

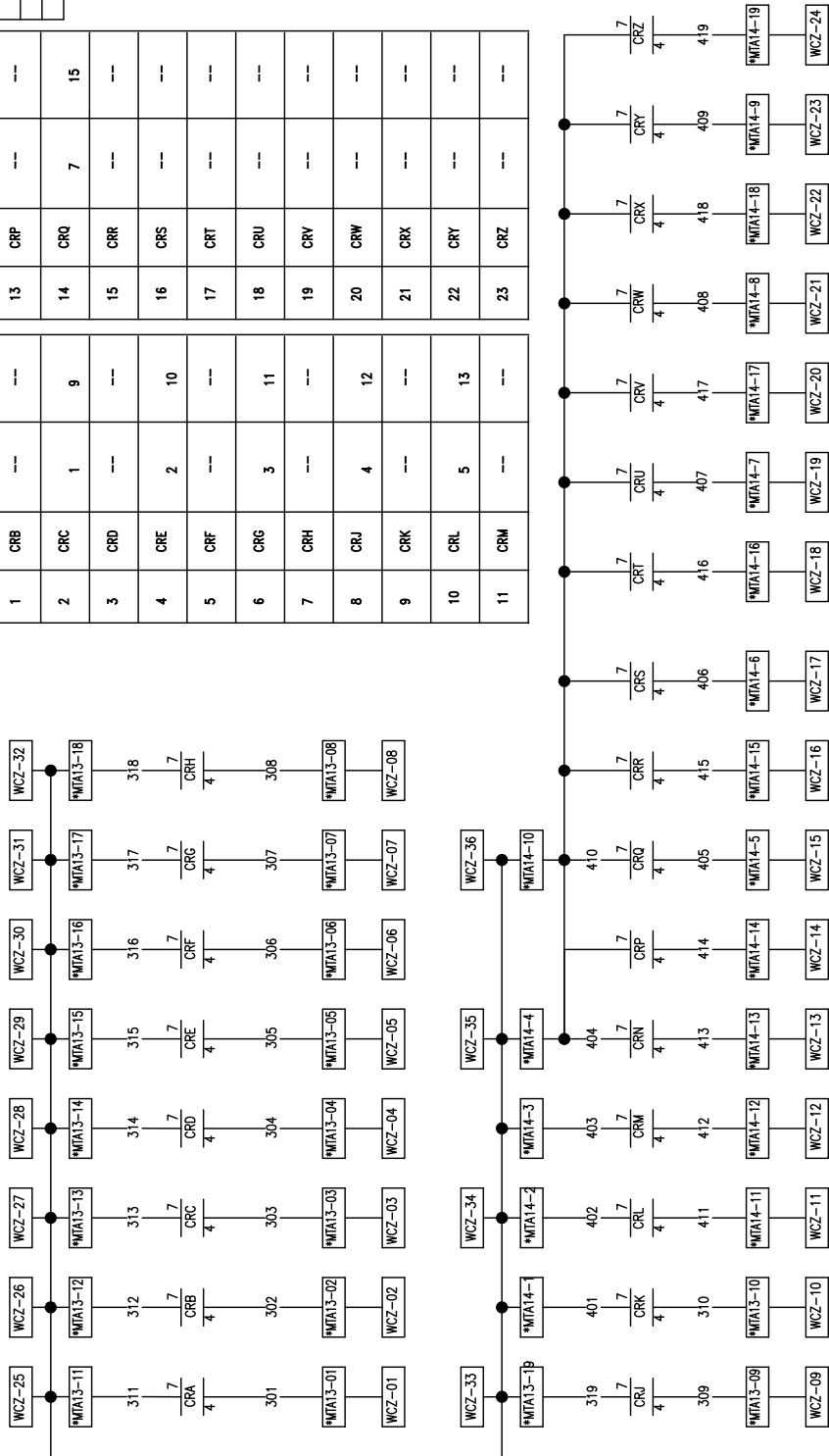
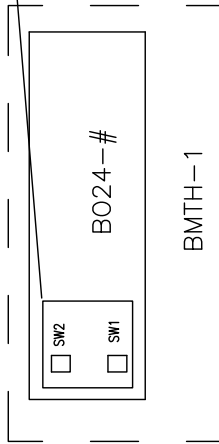
PELLERIN MILNOR CORPORATION

2012152A

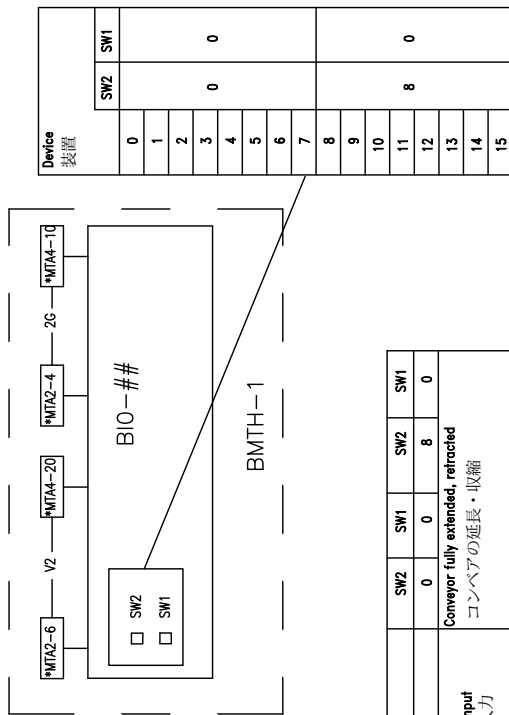
Device 装置	
SW2	SW1
0	
1	
2	
3	1
4	
5	
6	
7	
8	
9	
10	
11	9
12	
13	
14	
15	

finish discharging device number  
 仕上り排出口装置番号

Output 出力	SW2 SW1 SW1			SW2 SW1 SW1		
	1	A	9	1	A	9
0	CRA	0	8	CRN	6	14
1	CRB	--	--	CRP	--	--
2	CRC	1	9	CRQ	7	15
3	CRD	--	--	CRR	--	--
4	CRE	2	10	CRS	--	--
5	CRF	--	--	CRT	--	--
6	CRG	3	11	CRU	--	--
7	CRH	--	--	CRV	--	--
8	CRJ	4	12	CRW	--	--
9	CRK	--	--	CRX	--	--
10	CRL	5	13	CRY	--	--
11	CRM	--	--	CRZ	--	--

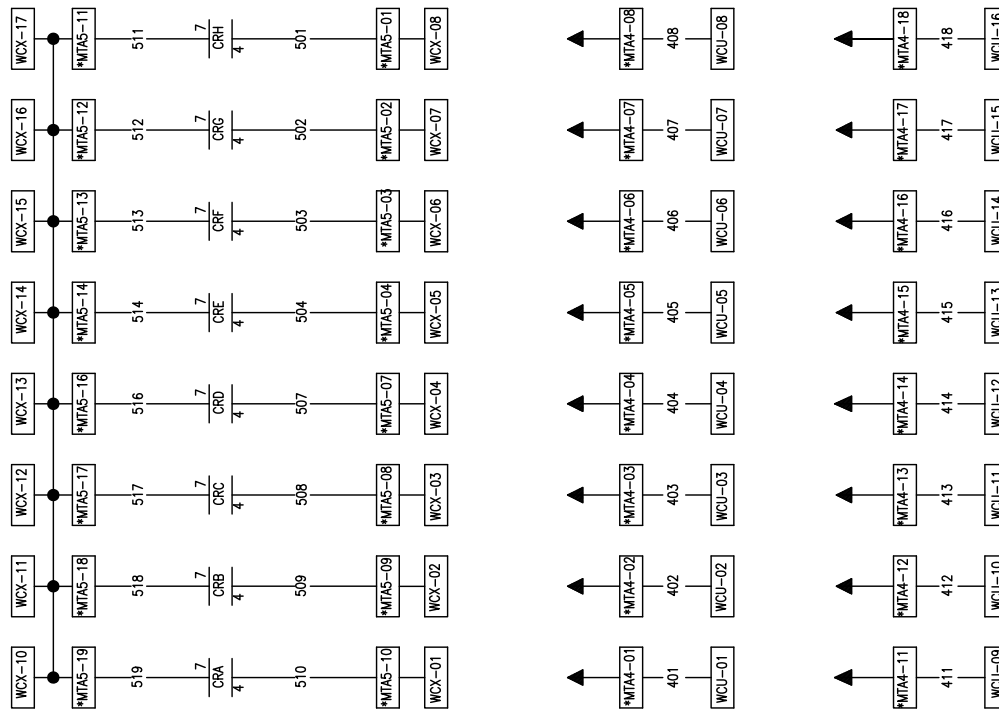


01 02 03 04 05 06 07 08 09 10 11 12 13 14 15 16 17

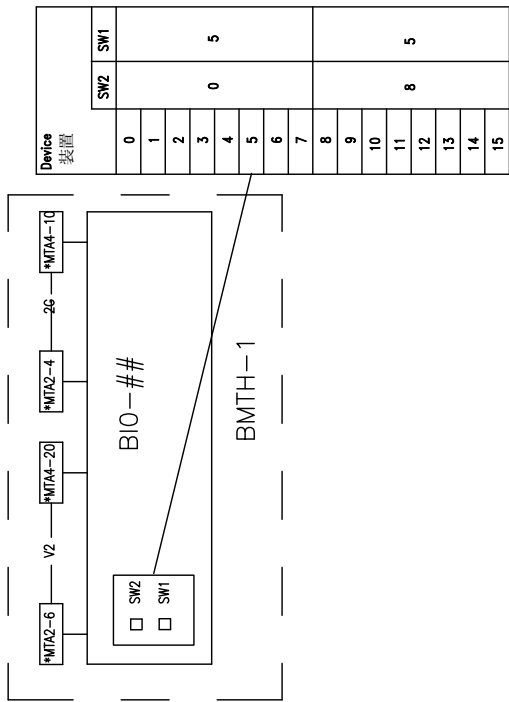


Input 入力	SW2	SW1	SW2	SW1
0	0	0	8	0
1	0	0	8	8
2	0	1	9	9
3	0	1	9	9
4	0	2	10	10
5	0	2	10	10
6	0	3	11	11
7	0	3	11	11
8	0	4	12	12
9	0	4	12	12
10	0	5	13	13
11	0	5	13	13
12	0	6	14	14
13	0	6	14	14
14	0	7	15	15
15	0	7	15	15

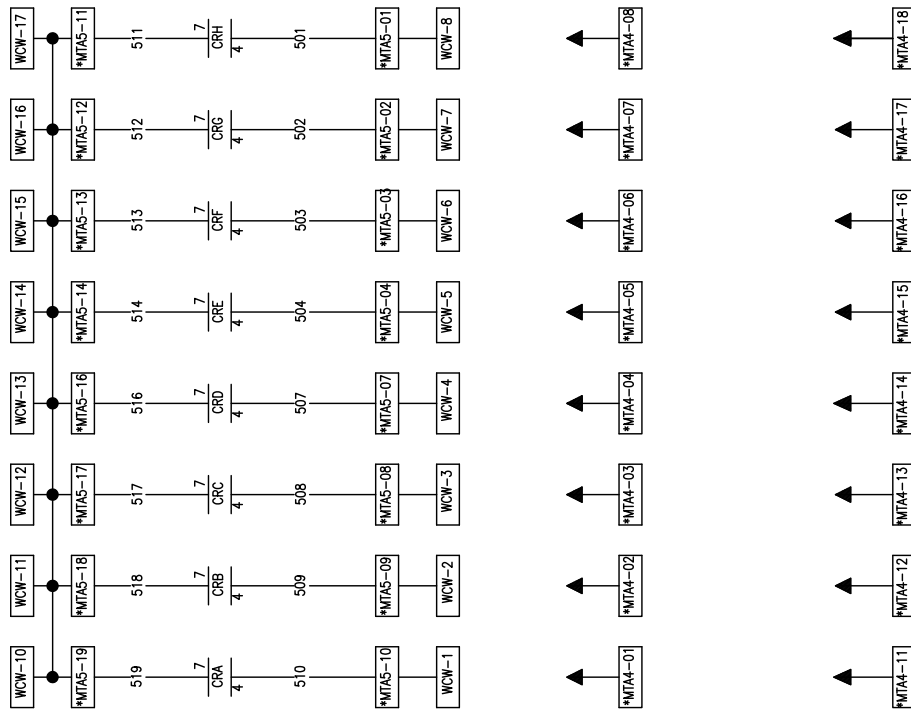
Output 出力	SW2	SW1	SW2	SW1
0	0	0	8	0
1	0	0	8	8
2	0	1	9	9
3	0	1	9	9
4	0	2	10	10
5	0	2	10	10
6	0	3	11	11
7	0	3	11	11
8	0	4	12	12
9	0	4	12	12
10	0	5	13	13
11	0	5	13	13
12	0	6	14	14
13	0	6	14	14
14	0	7	15	15
15	0	7	15	15



00 01 02 03 04 05 06 07 08 09 10 11 12 13 14 15 16 17



Output 出力	SW2	SW1	SW2	SW1
0	0	5	8	5
flag down 停止合図				
0	CRA	0	8	8
1	CRB	1	9	9
2	CRC	2	10	10
3	CRD	3	11	11
4	CRE	4	12	12
5	CRF	5	13	13
6	CRG	6	14	14
7	CRH	7	15	15

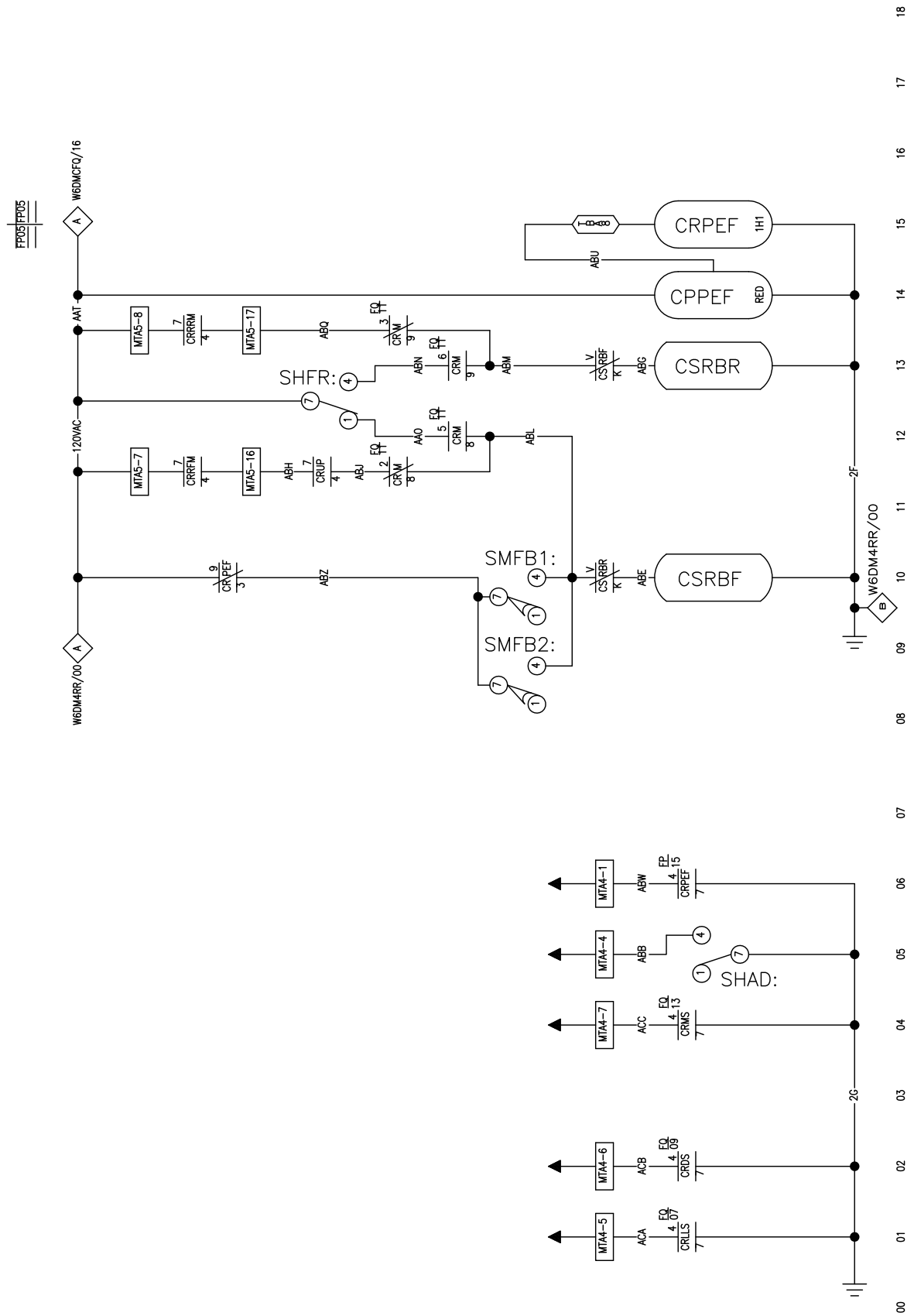


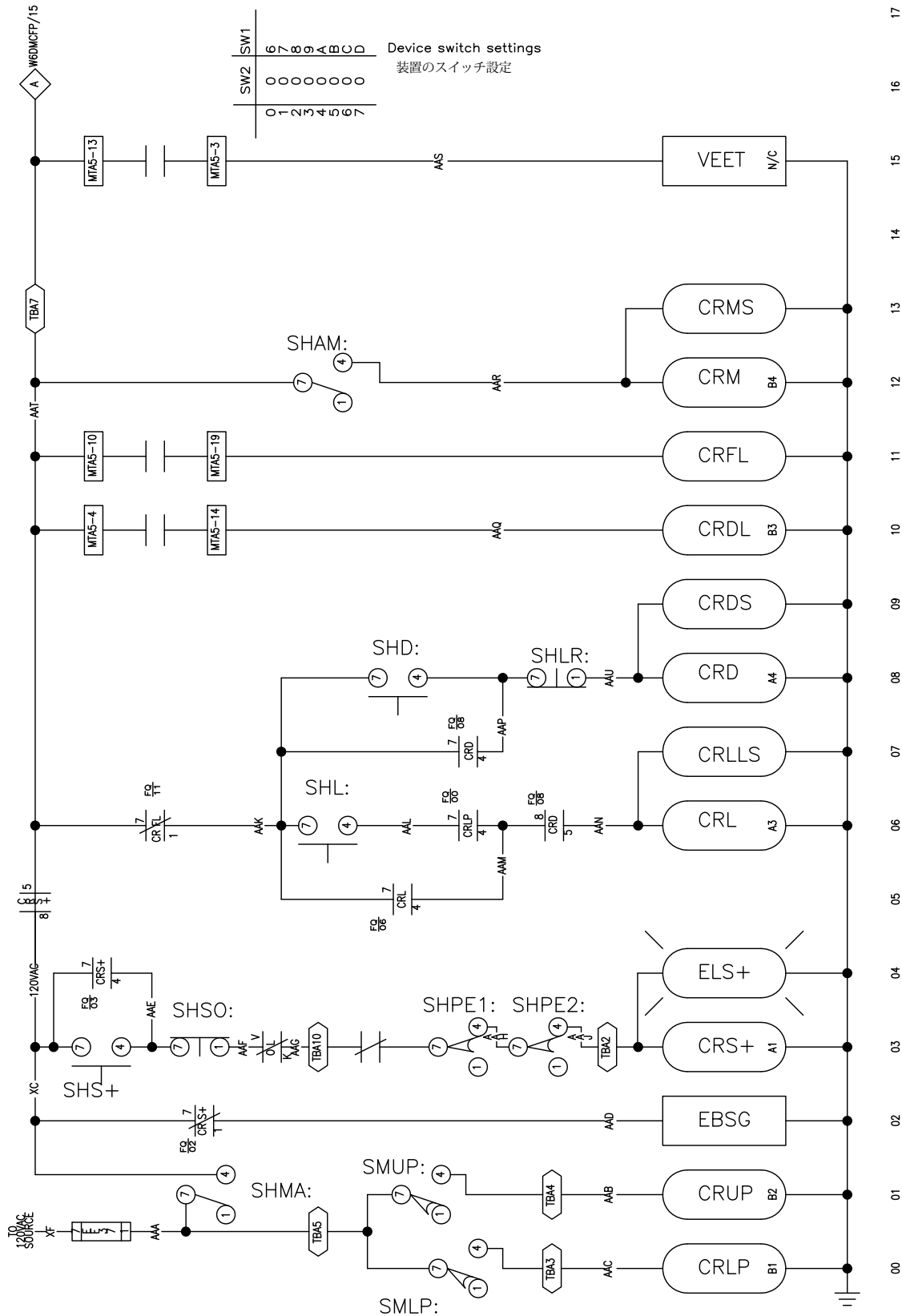
00 01 02 03 04 05 06 07 08 09 10 11 12 13 14 15 16 17

# W6DM4FPJ

PELLERIN MILNOR CORPORATION

2012235A





Conveyor controls for loading  
投入時のコンベア制御

# W6DM4FQJ

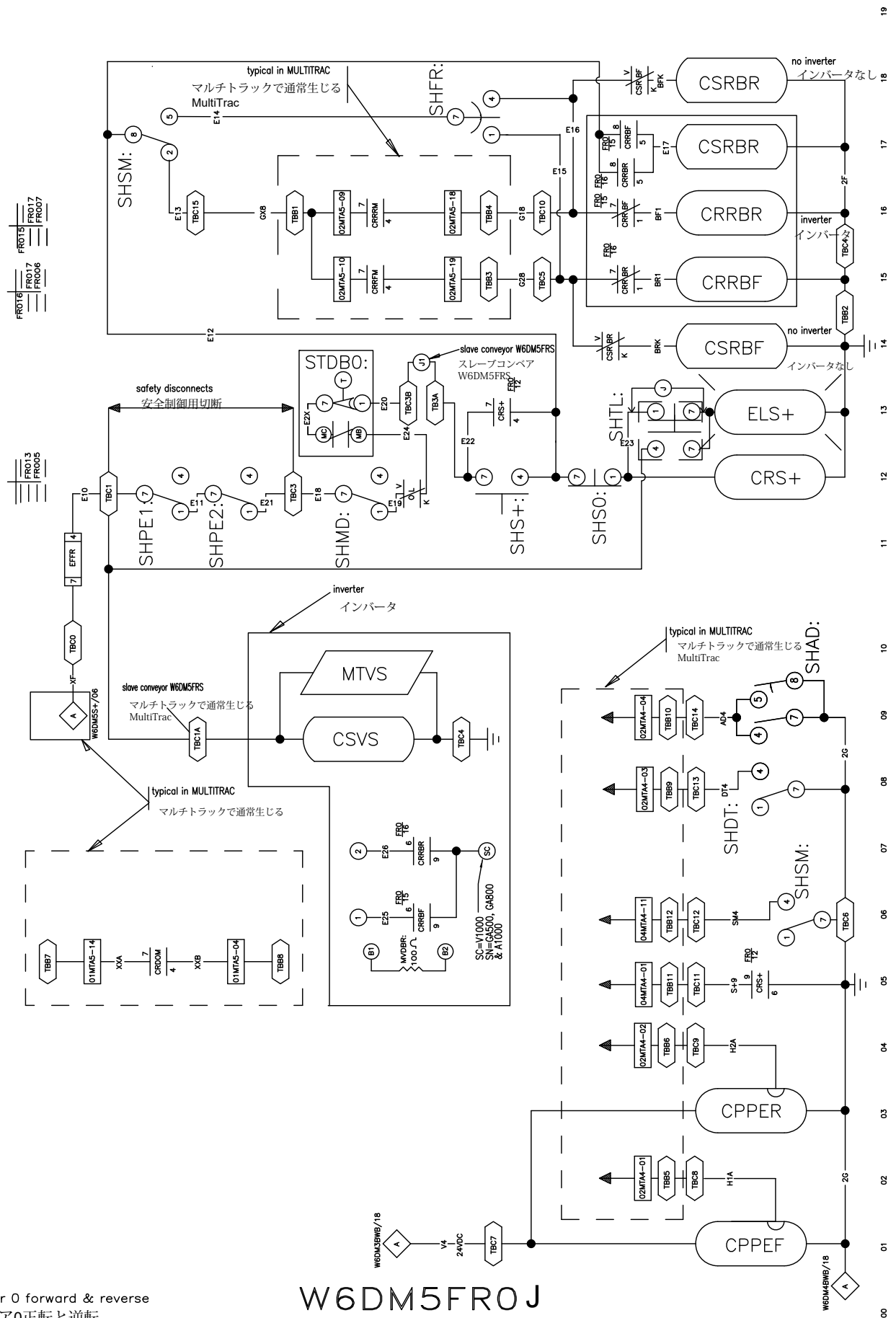
PELLERIN MILNOR CORPORATION

2012235A

# W6DM5FR0J

PELLERIN MILNOR CORPORATION

2023383A



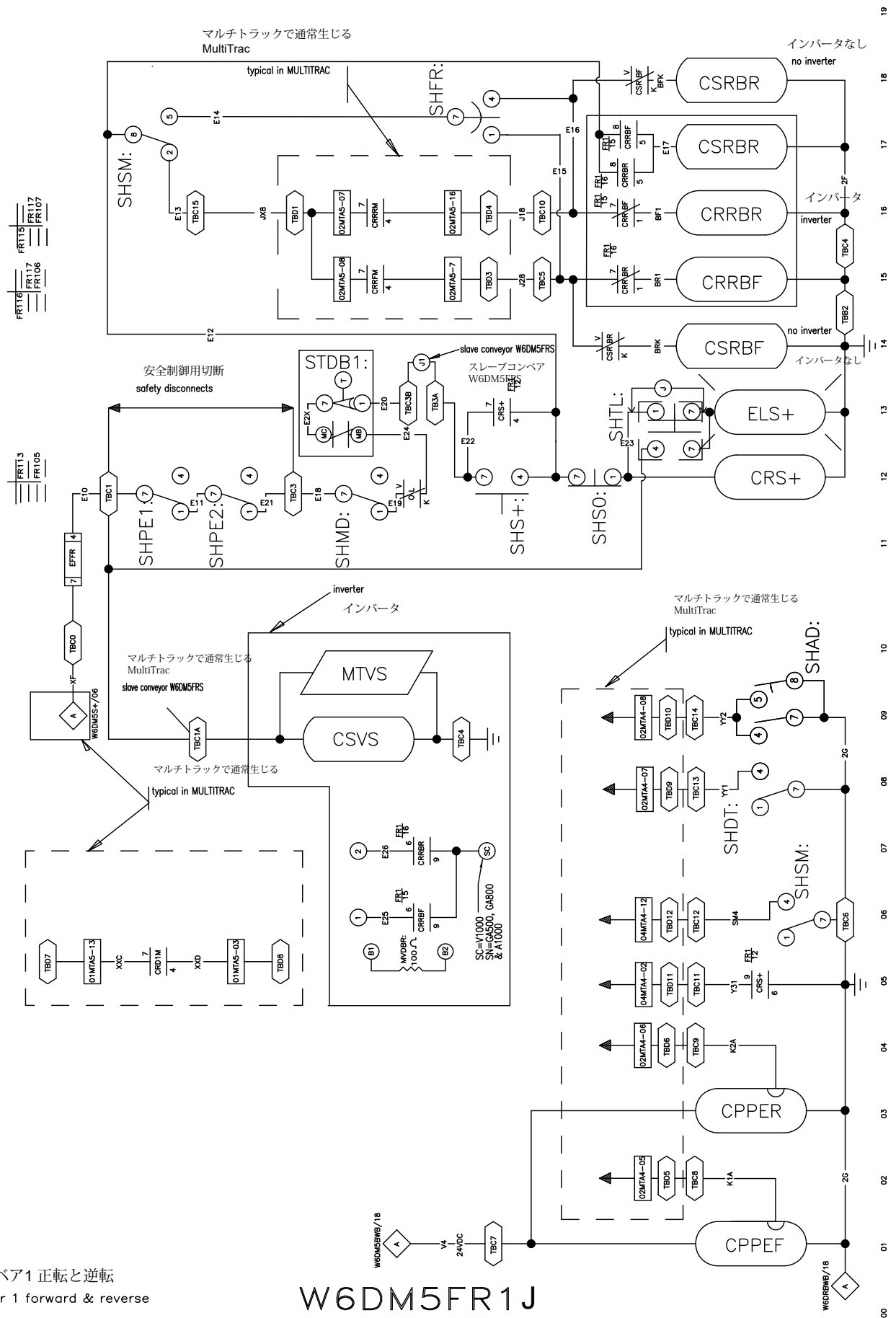


コンベア1 正転と逆転  
Conveyor 1 forward & reverse

# W6DM5FR1J

PELLERIN MILNOR CORPORATION

2023383A

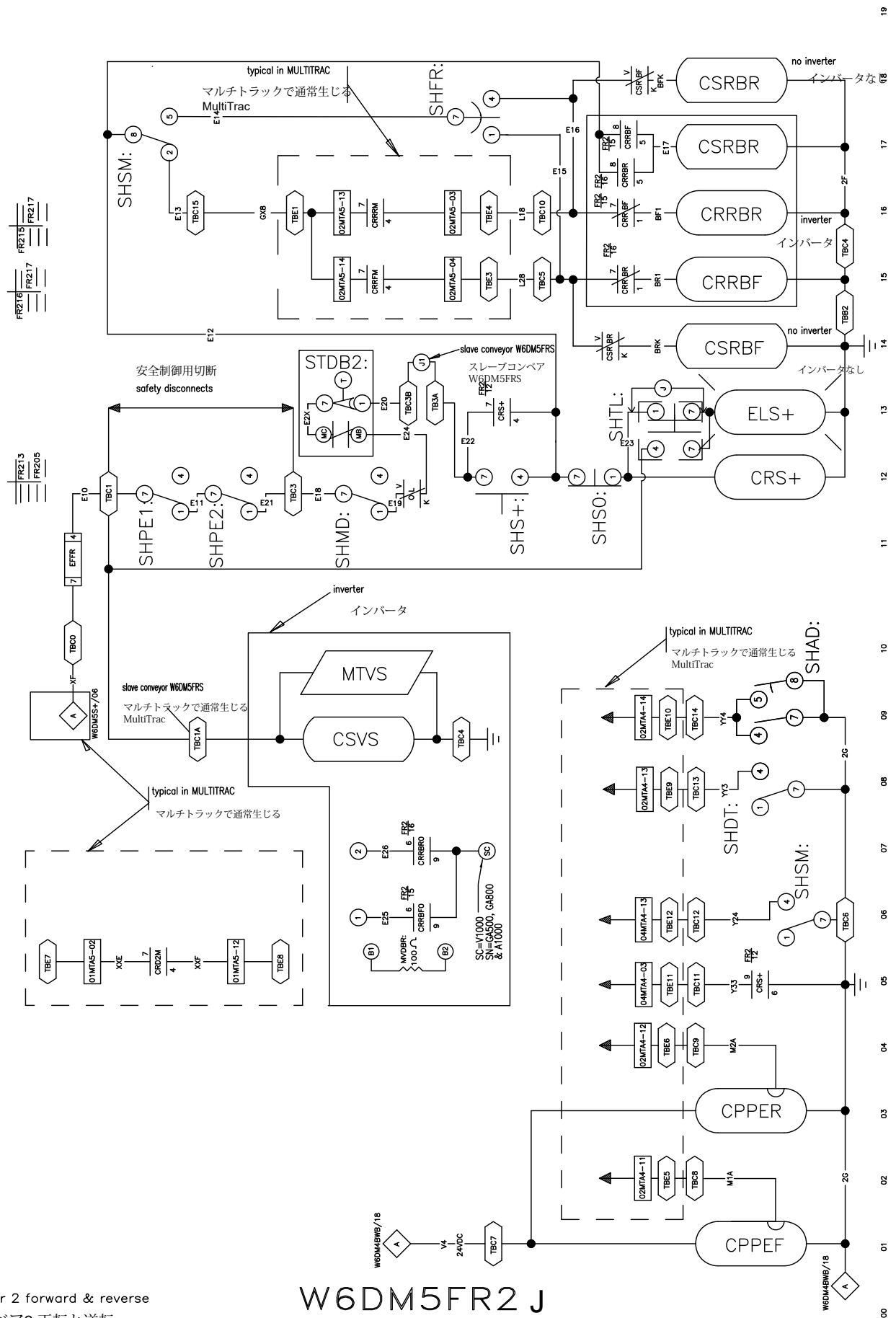


Conveyor 2 forward & reverse  
コンベア2 正転と逆転

# W6DM5FR2 J

PELLERIN MILNOR CORPORATION

2023383A

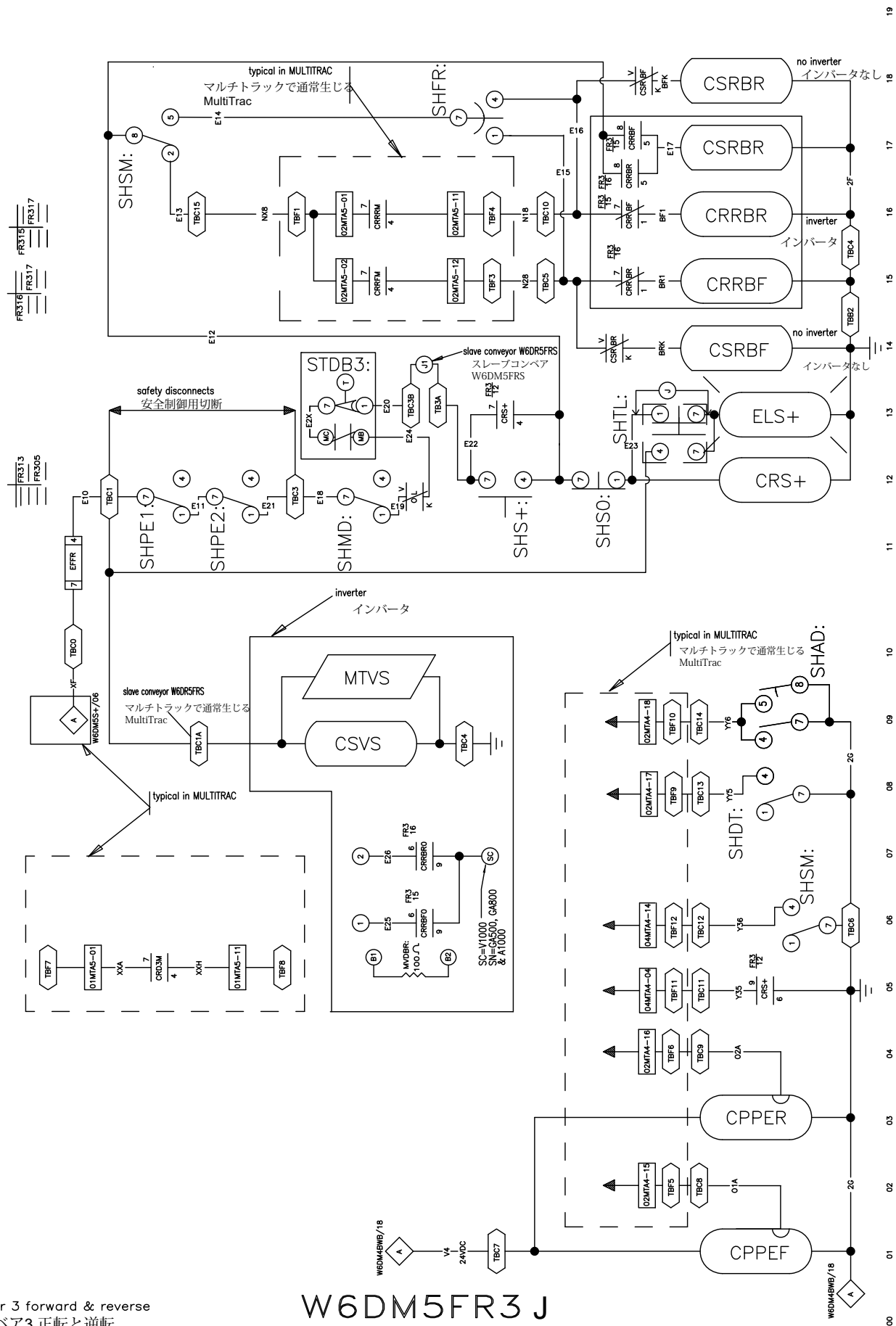


Conveyor 3 forward & reverse  
コンベア3 正転と逆転

# W6DM5FR3 J

PELLERIN MILNOR CORPORATION

2023383A

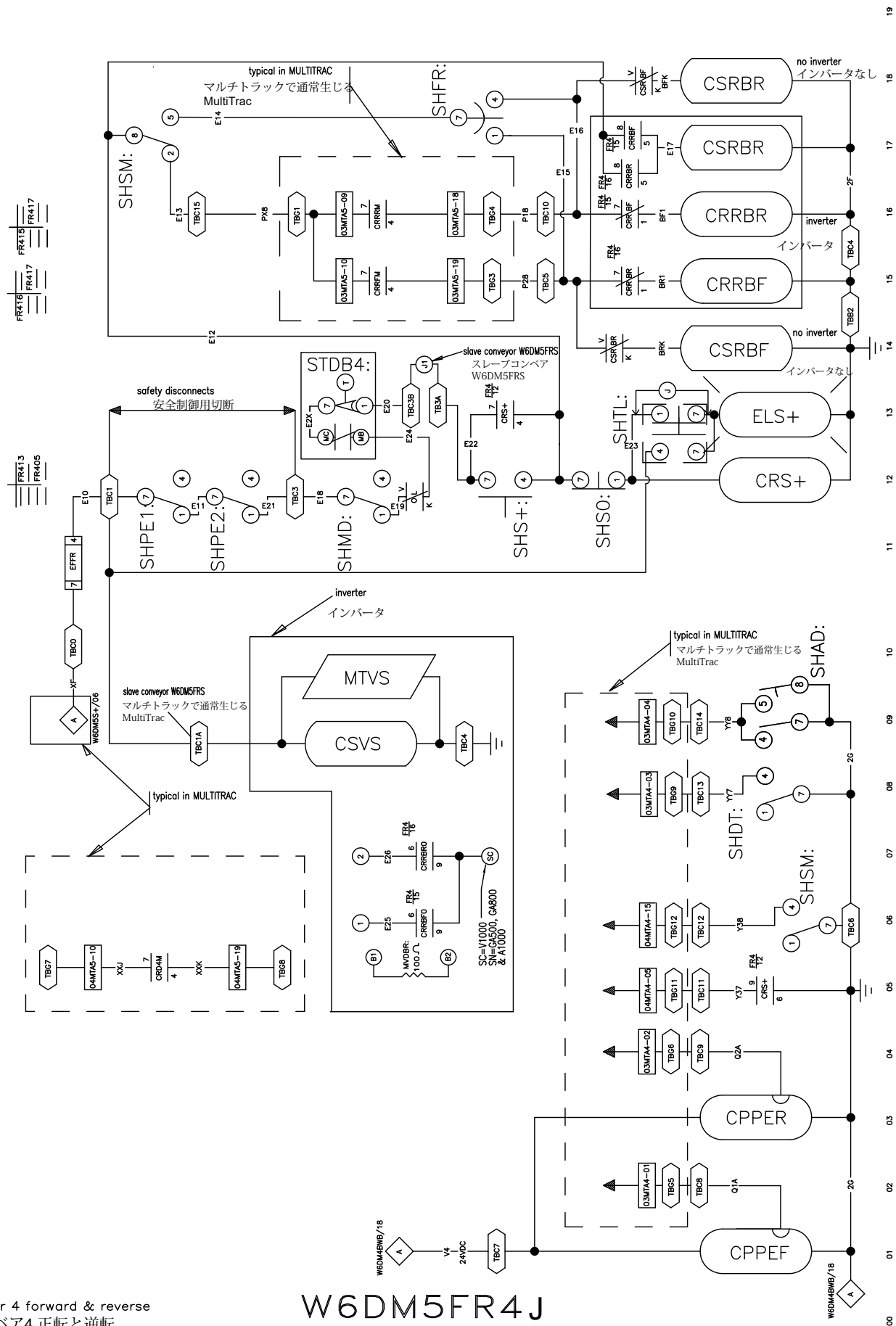


Conveyor 4 forward & reverse  
コンベア4 正転と逆転

# W6DM5FR4J

PELLERIN MILNOR CORPORATION

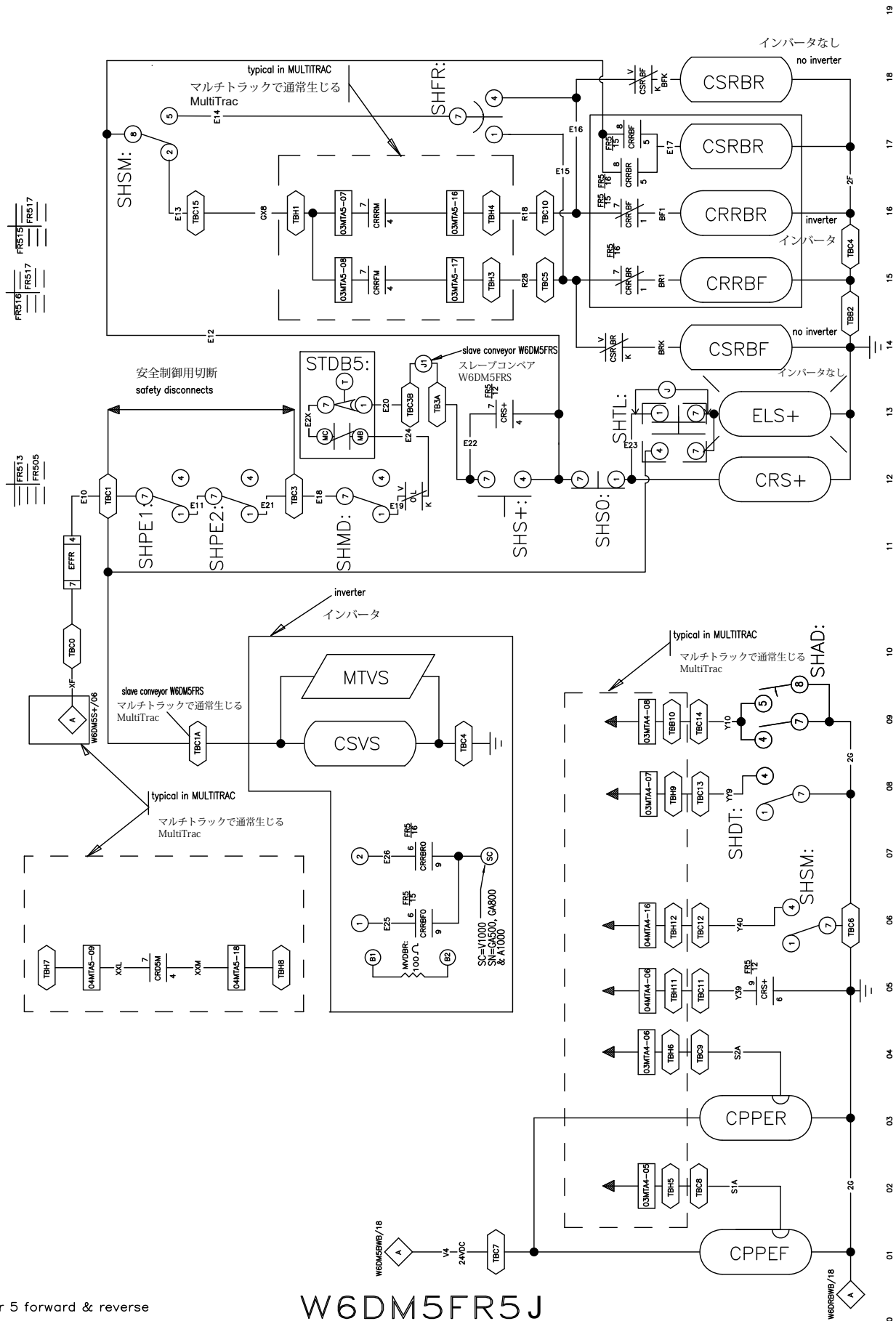
2023383A



# W6DM5FR5J

PELLERIN MILNOR CORPORATION

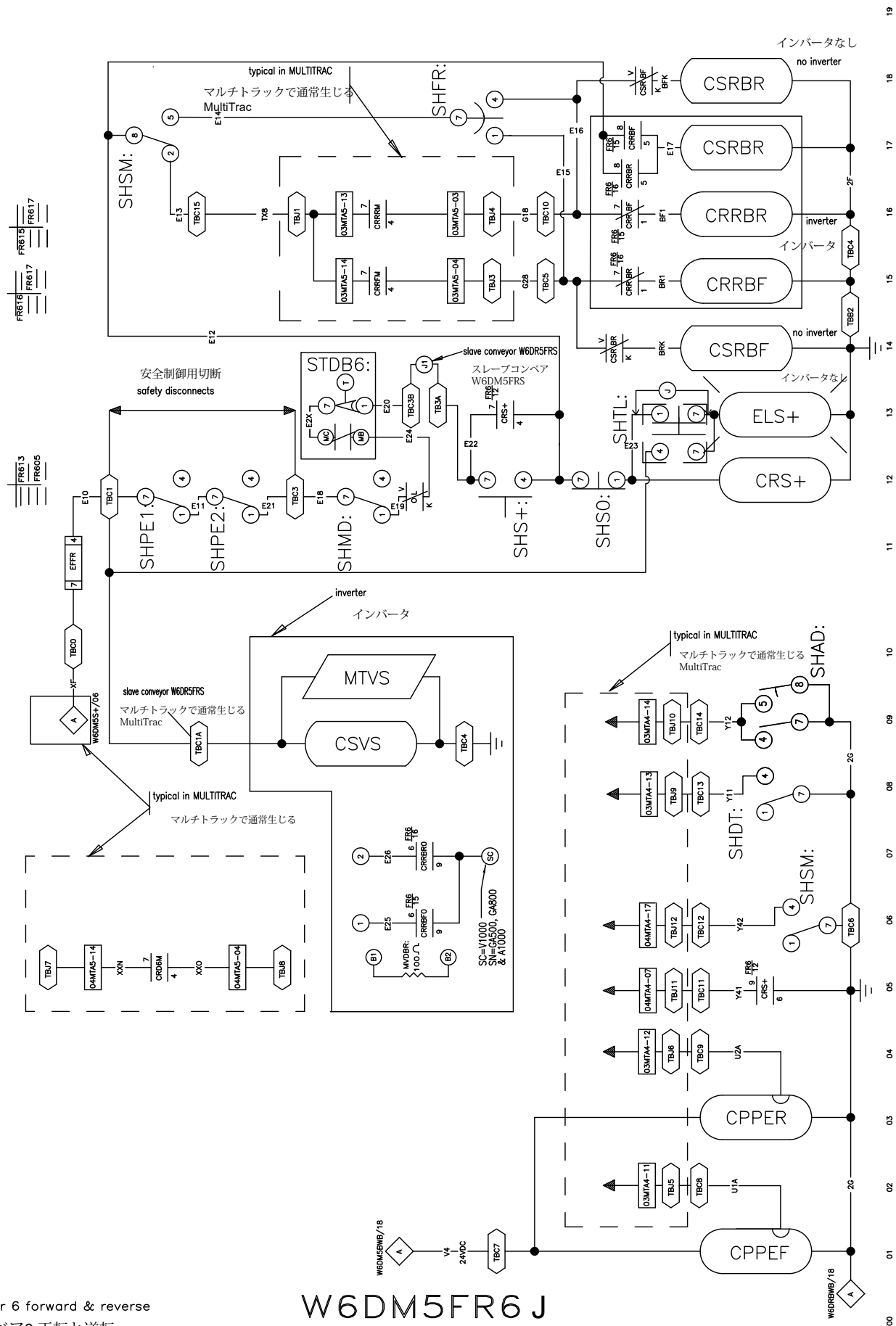
2023383A



# W6DM5FR6 J

PELLERIN MILNOR CORPORATION

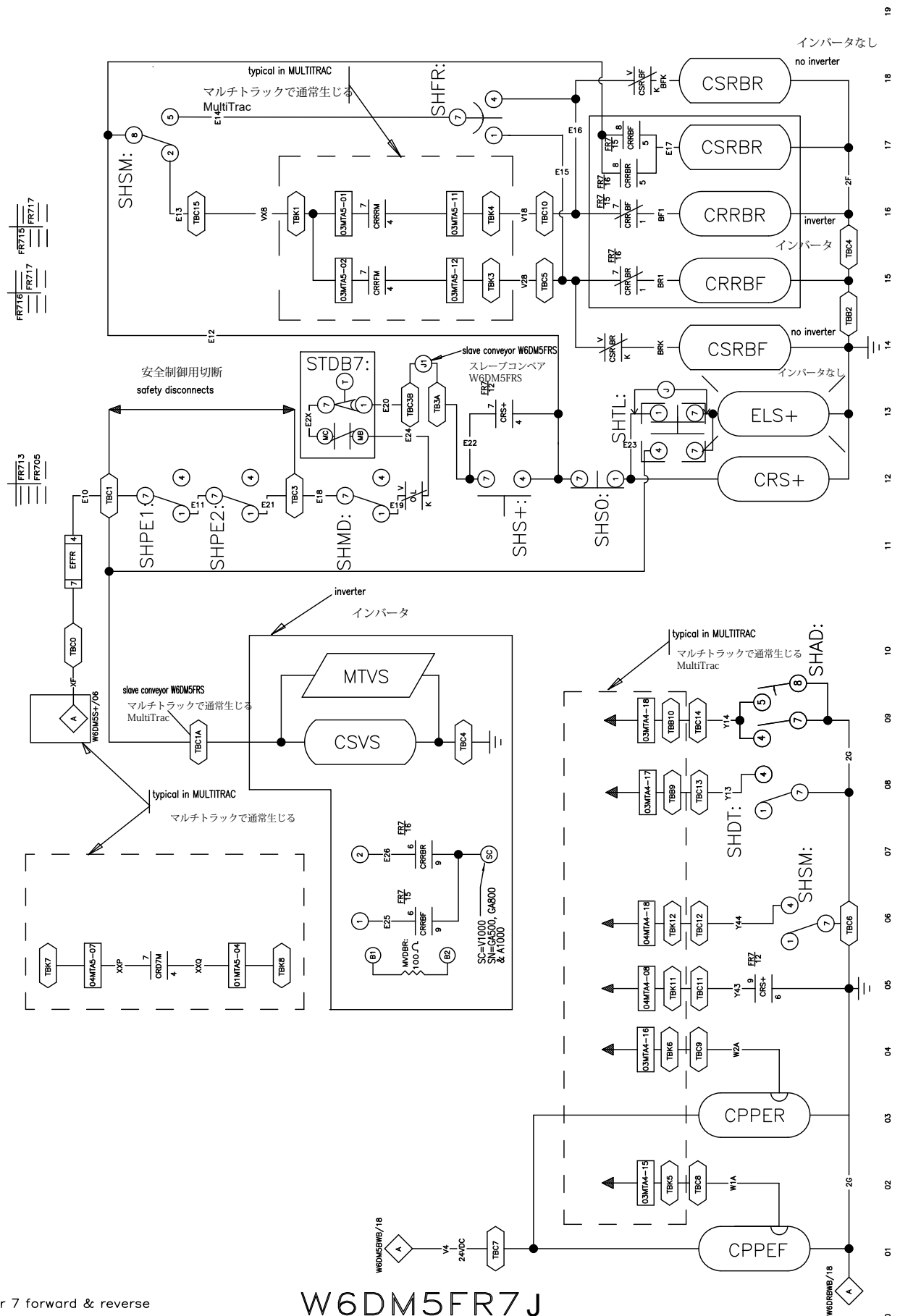
2023195A



# W6DM5FR7J

PELLERIN MILNOR CORPORATION

2023195A

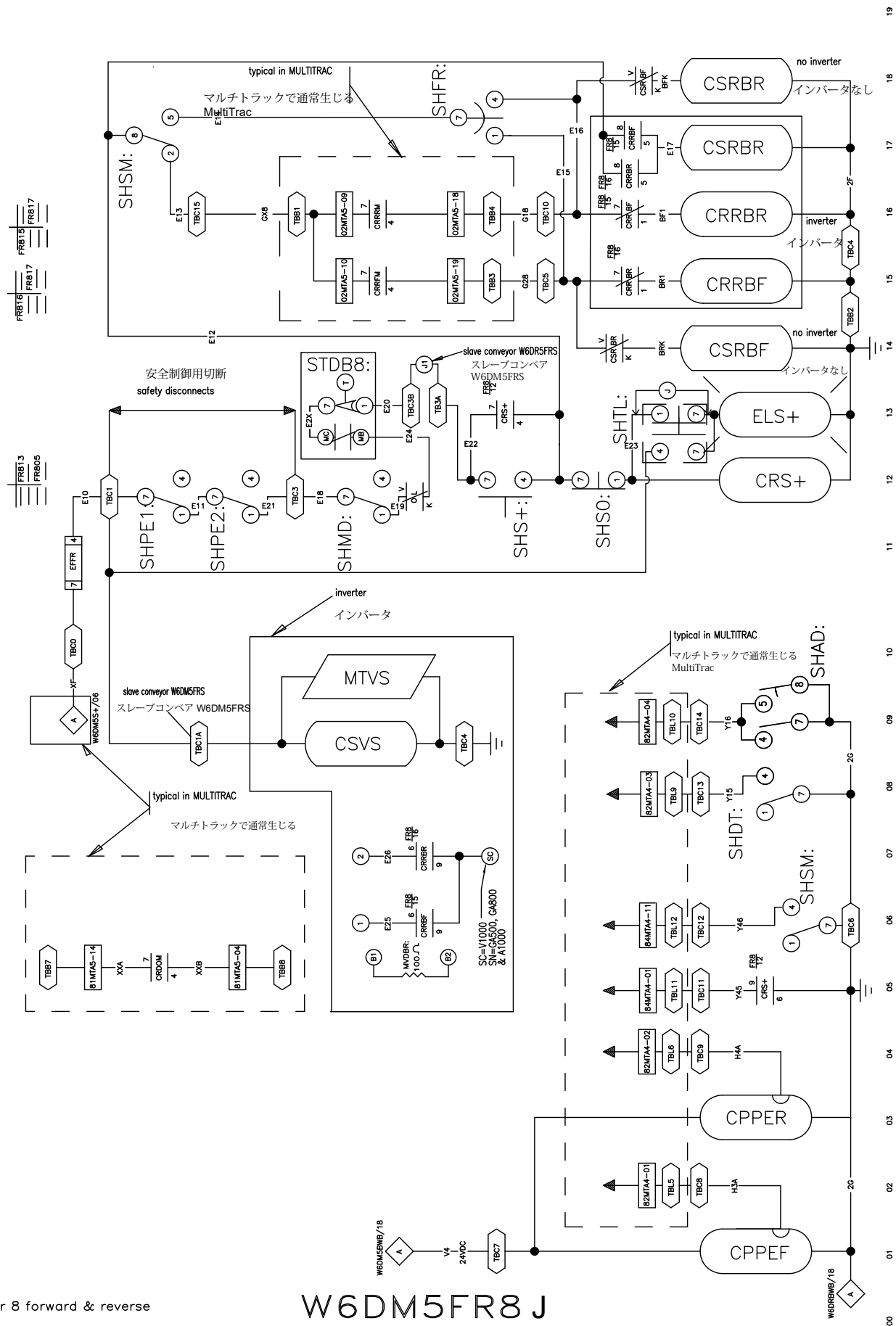


Conveyor 8 forward & reverse  
コンベア8 正転と逆転

# W6DM5FR8 J

PELLERIN MILNOR CORPORATION

2023195A



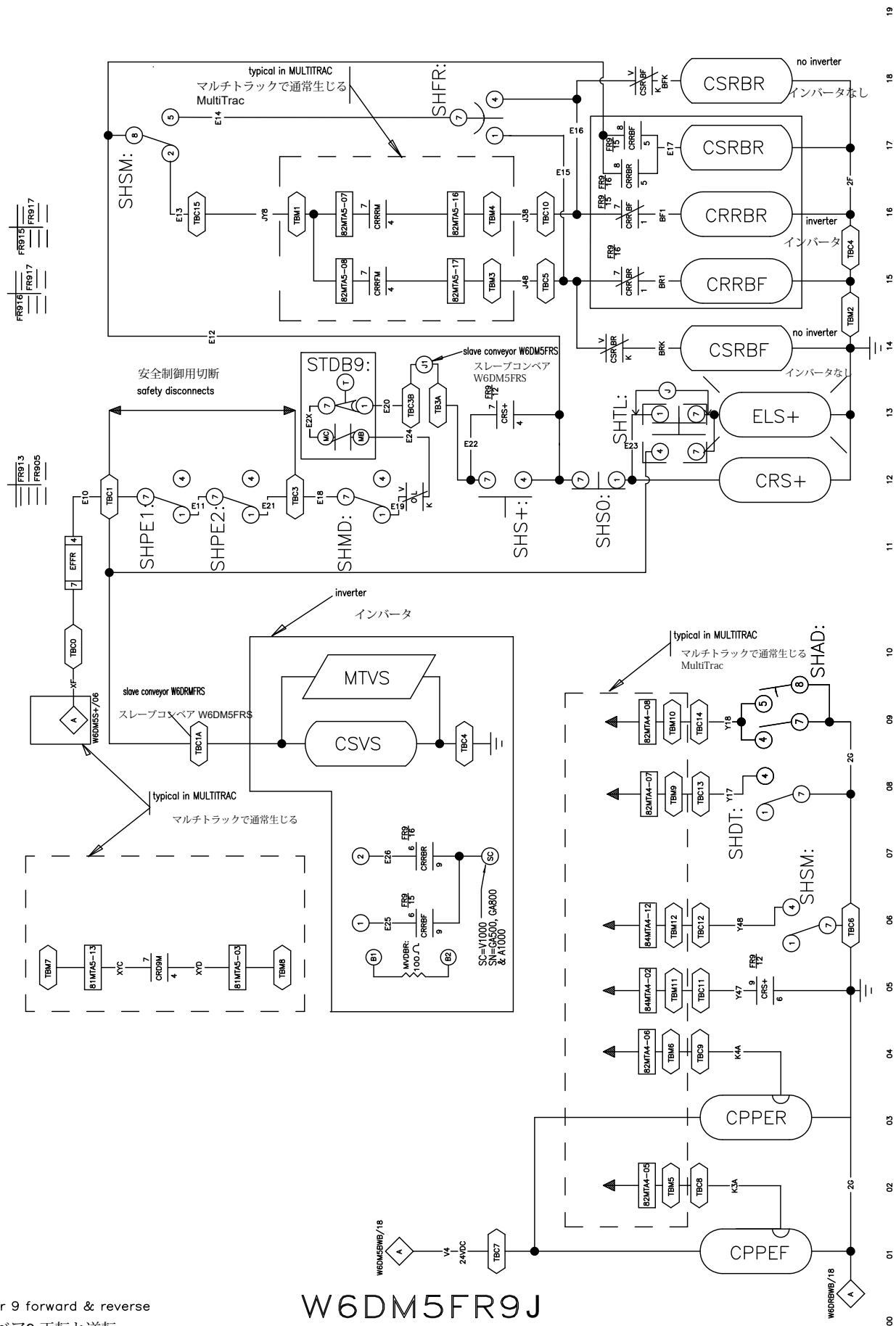


Conveyor 9 forward & reverse  
コンベア9 正転と逆転

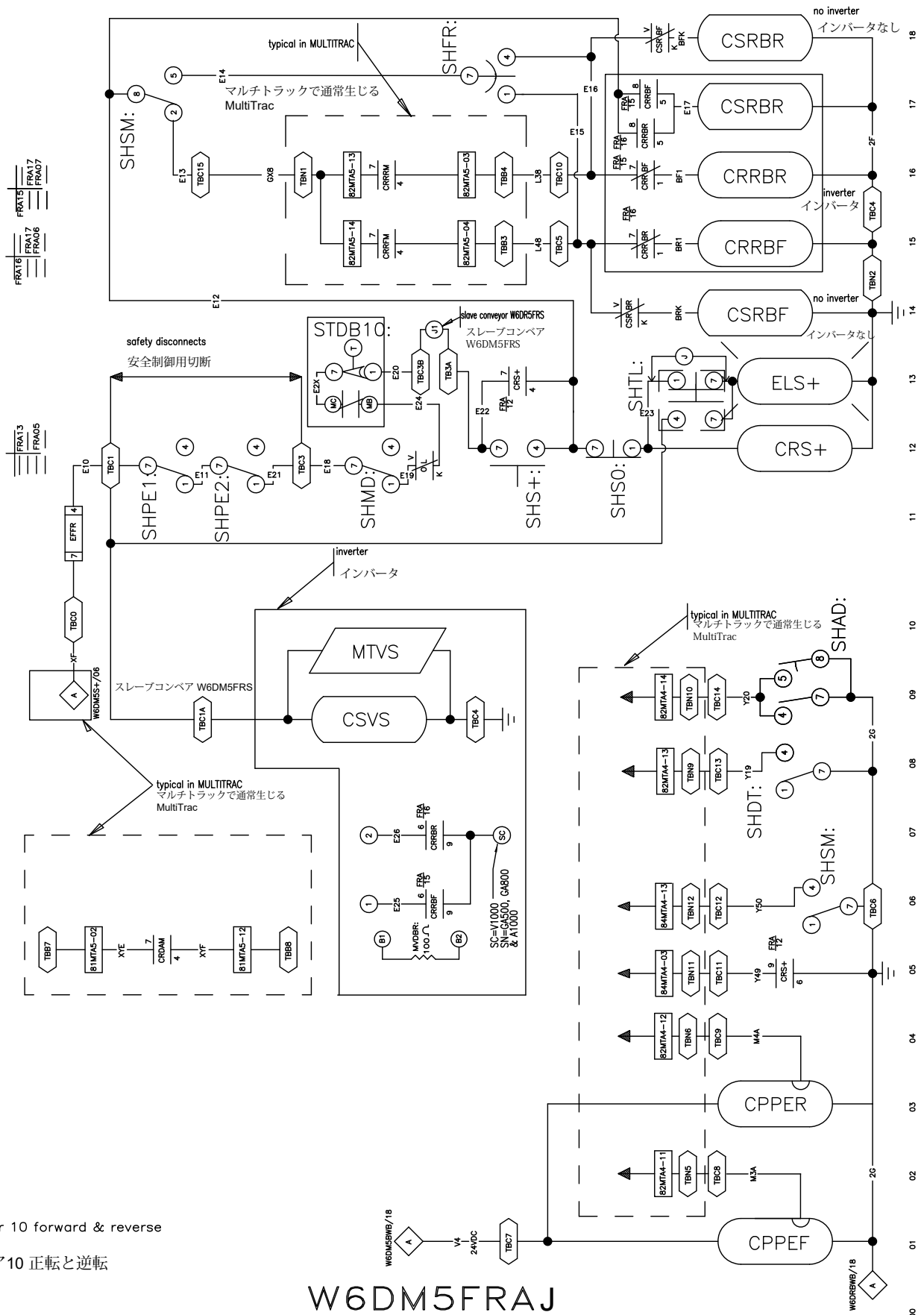
# W6DM5FR9J

PELLERIN MILNOR CORPORATION

2023195A



Conveyor 10 forward & reverse  
コンベア10 正転と逆転

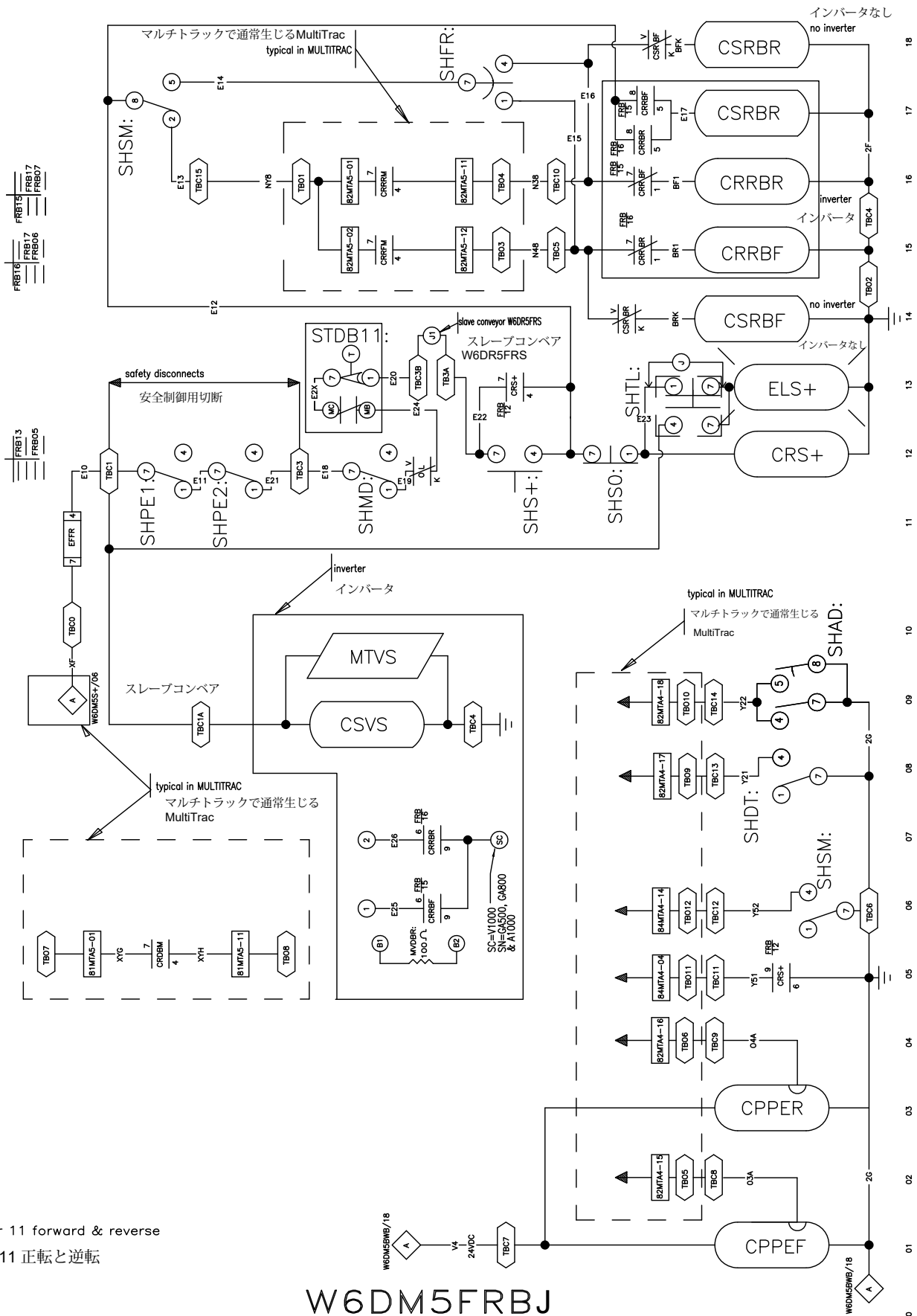


# W6DM5FRAJ

PELLERIN MILNOR CORPORATION

2023195A

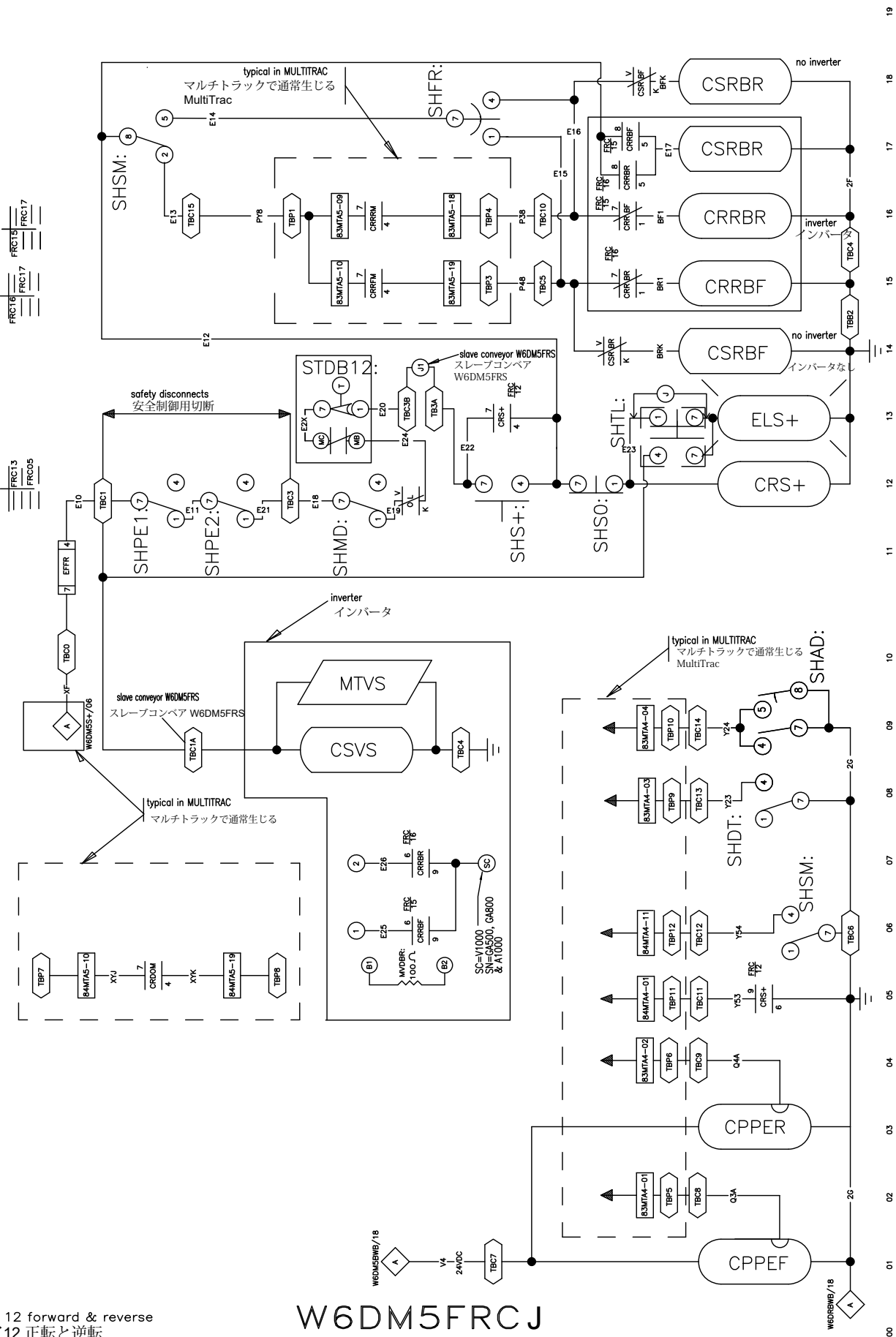
Conveyor 11 forward & reverse  
コンベア11 正転と逆転



# W6DM5FRBJ

PELLERIN MILNOR CORPORATION

2023195A



Conveyor 12 forward & reverse  
コンベア12 正転と逆転

# W6DM5FRCJ

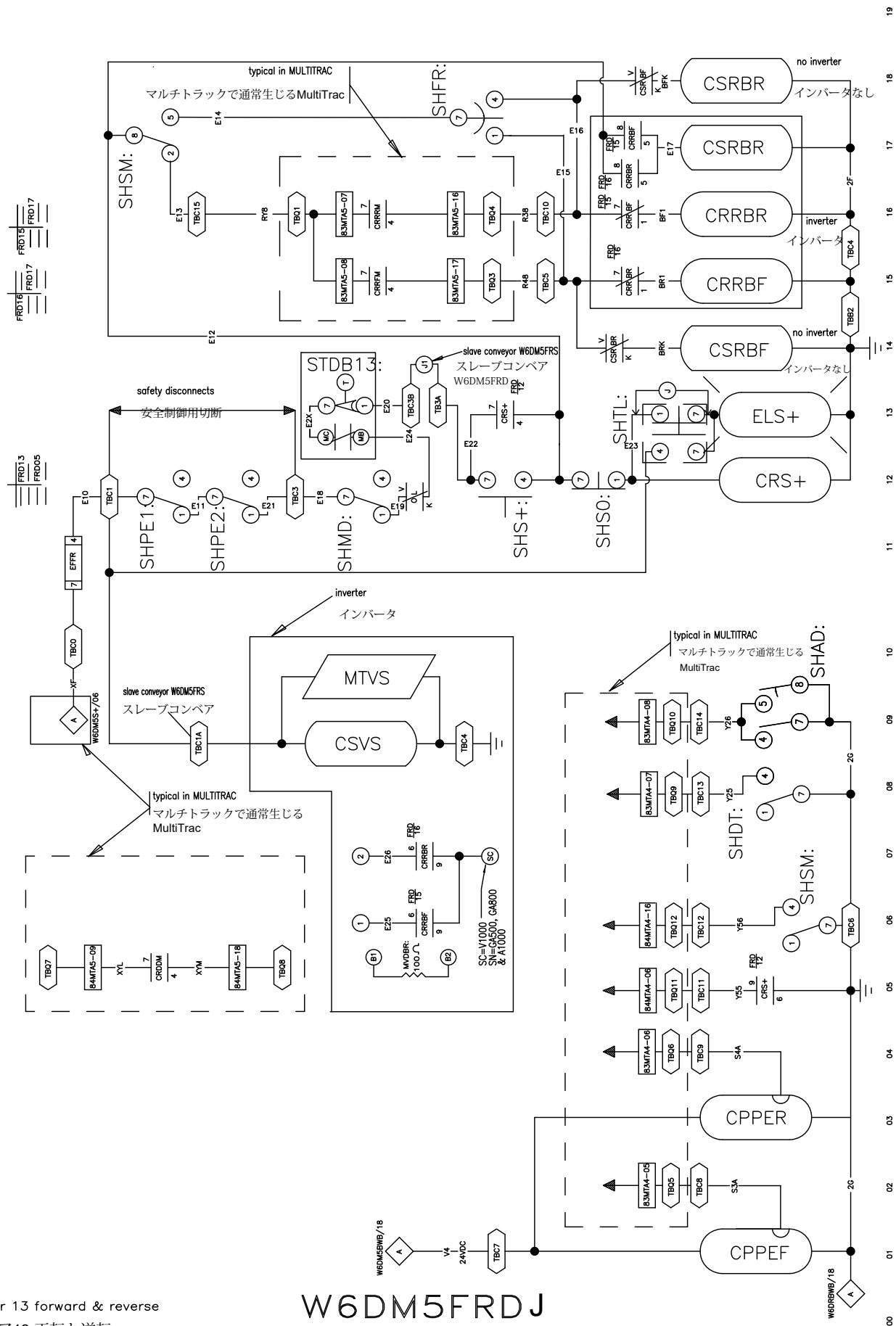
PELLERIN MILNOR CORPORATION

2023195A

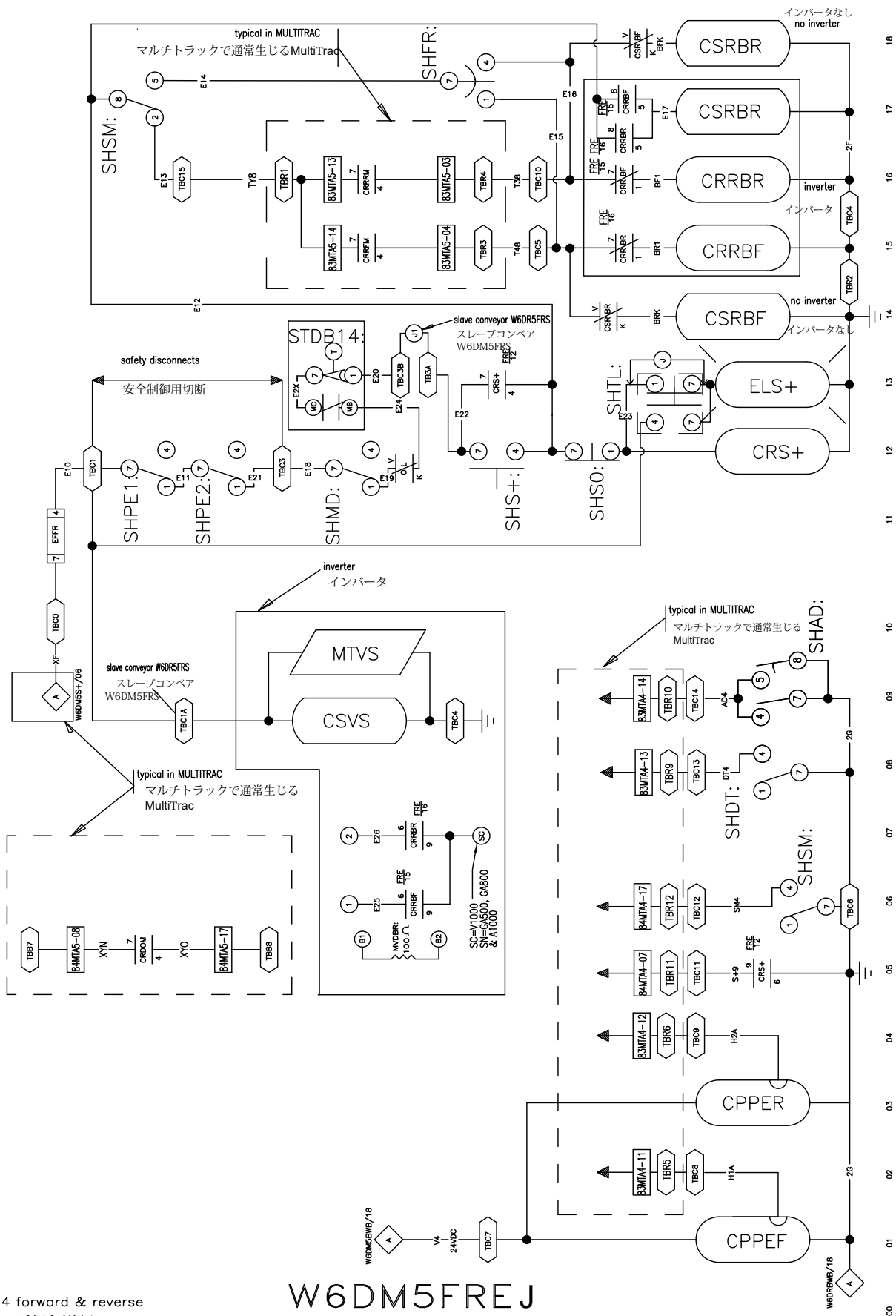
# W6DM5FRDJ

PELLERIN MILNOR CORPORATION

2023195A



FRE12  
FRE15  
FRE16  
FRE17  
FRE18  
FRE19



Conveyor 14 forward & reverse  
コンベア14 正転と逆転

# W6DM5FREJ

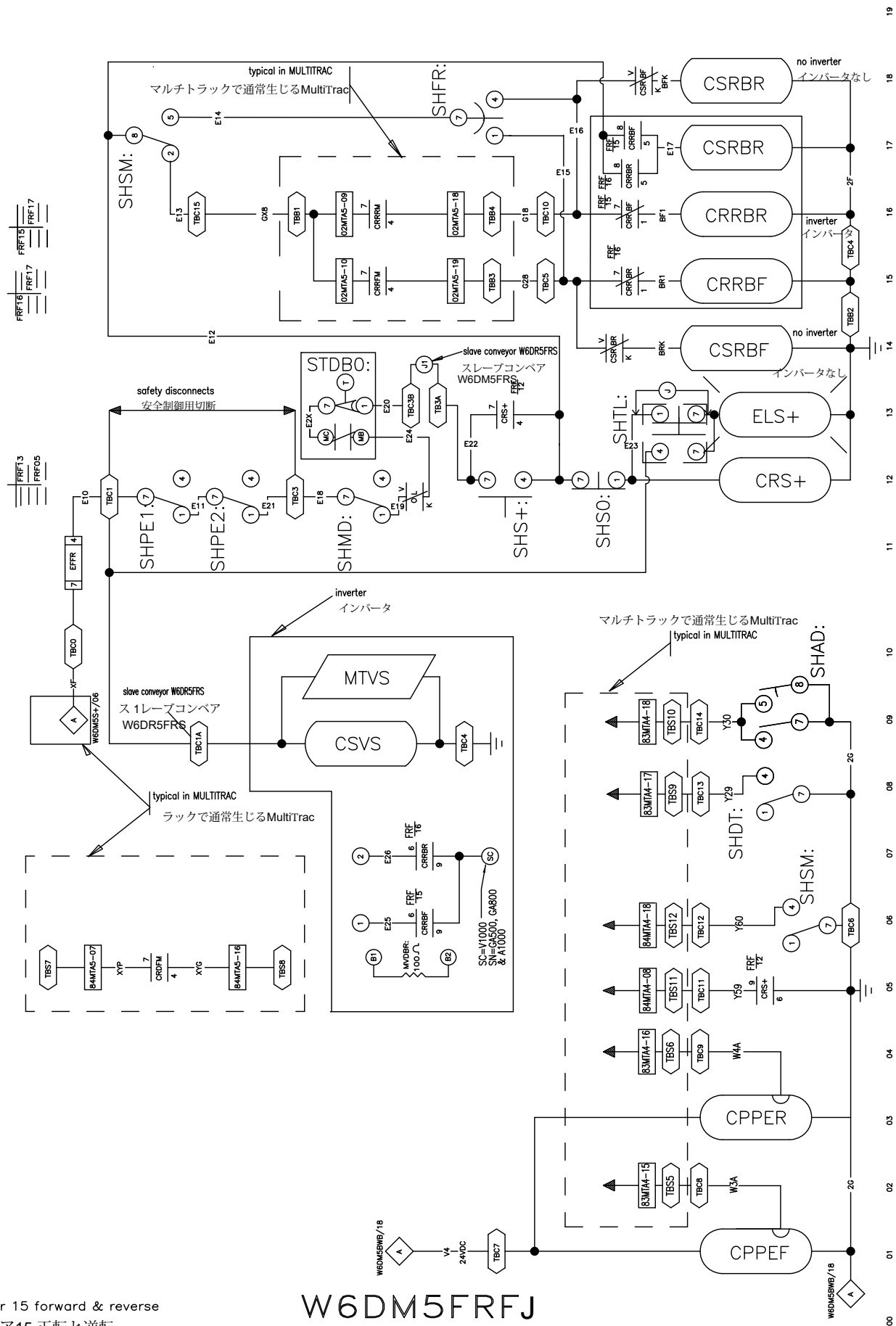
PELLERIN MILNOR CORPORATION

2023195A

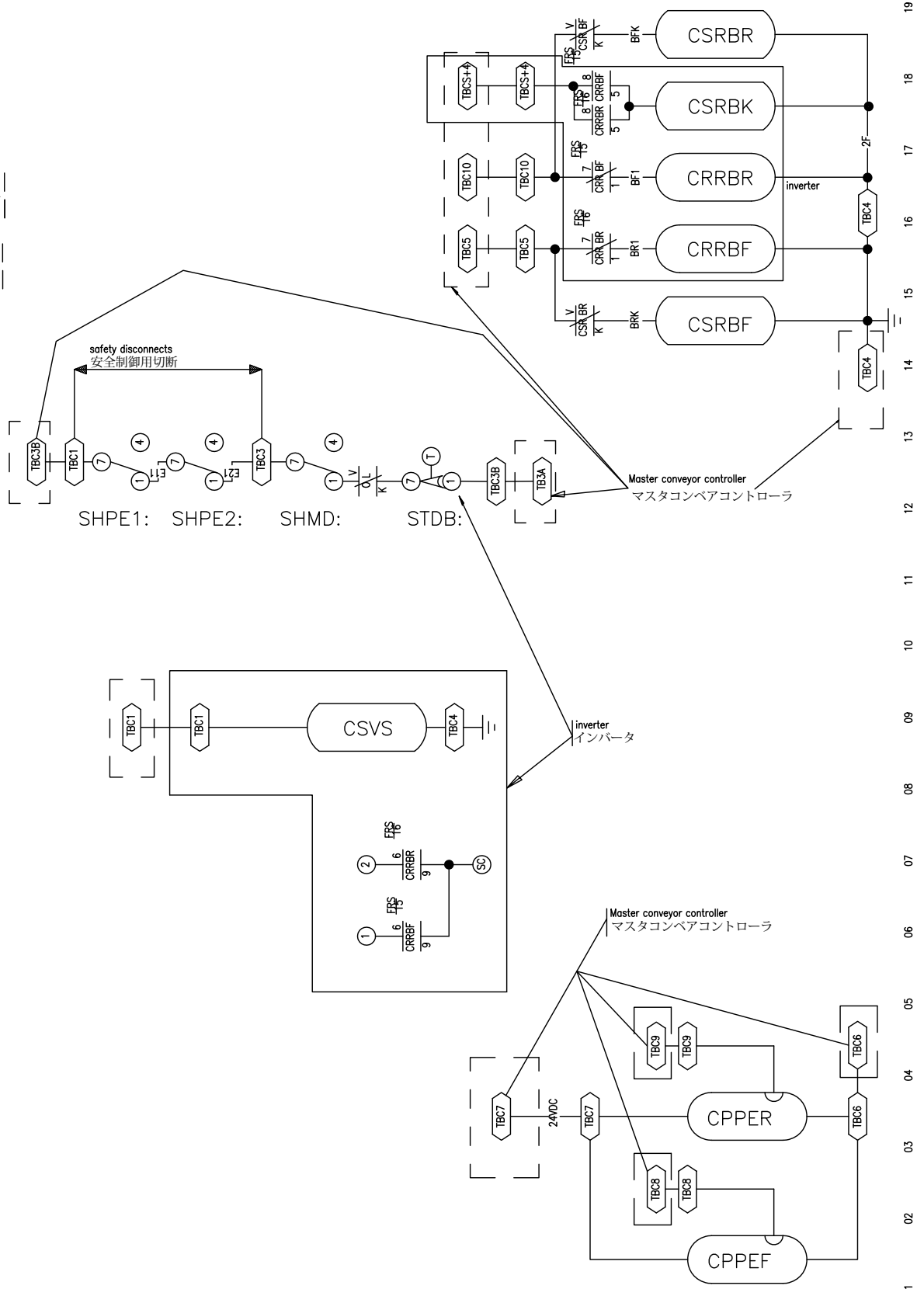
# W6DM5FRFJ

PELLERIN MILNOR CORPORATION

2023195A



FRS16  
FRS19  
FRS06  
FRS07



Slave Conveyor forward & reverse  
スレーブコンベアの正転と逆転

W6DM5FRS J

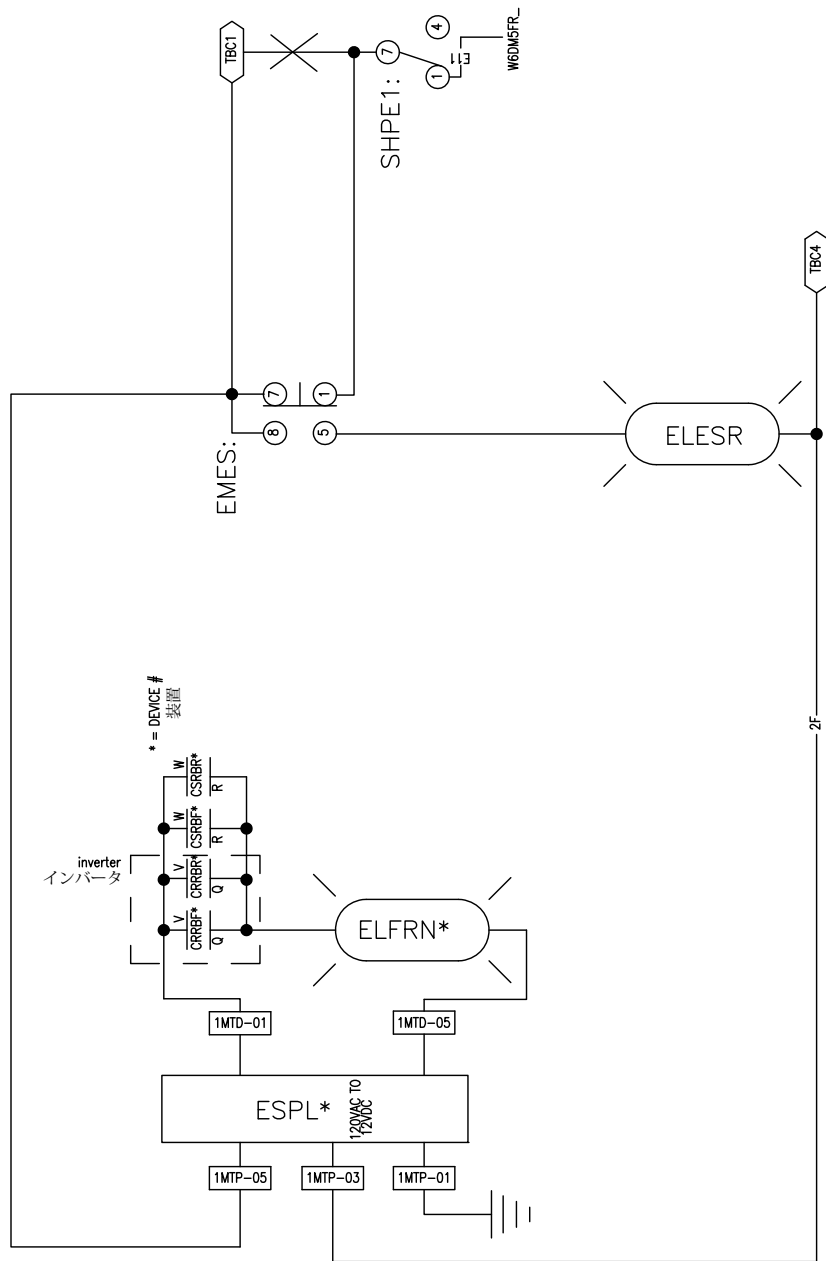
PELLERIN MILNOR CORPORATION

2017075A

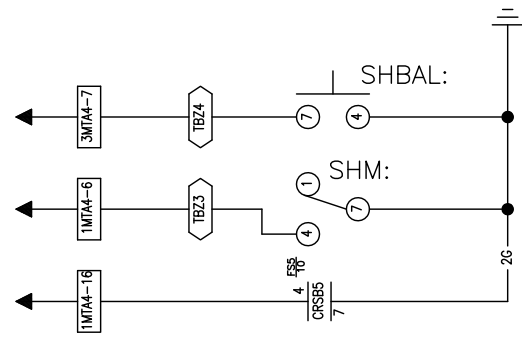
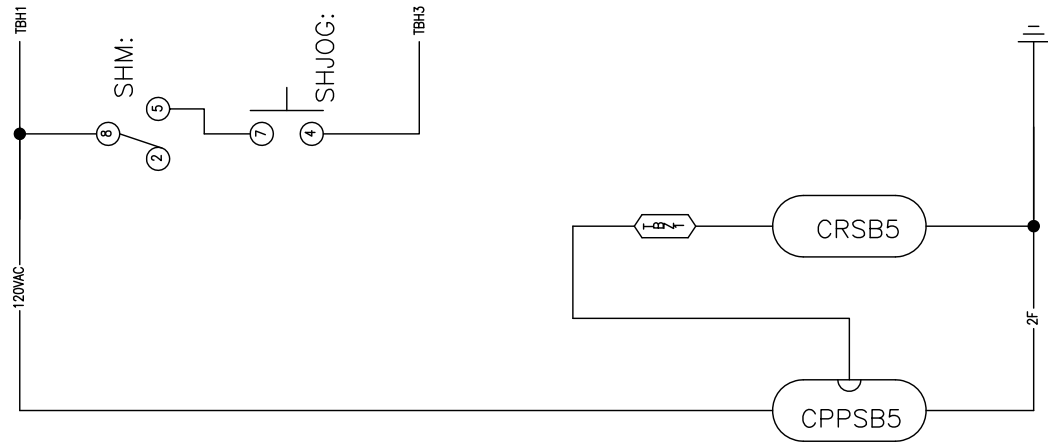


# W6DM5FRVA J

PELLERIN MILNOR CORPORATION



00 01 02 03 04 05 06 07 08 09 10 11 12 13 14 15 16 17 18 19



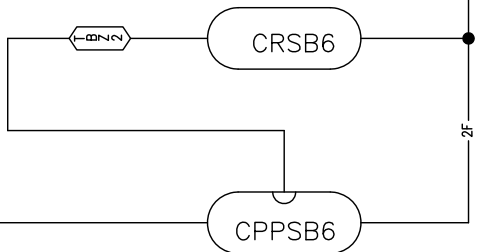
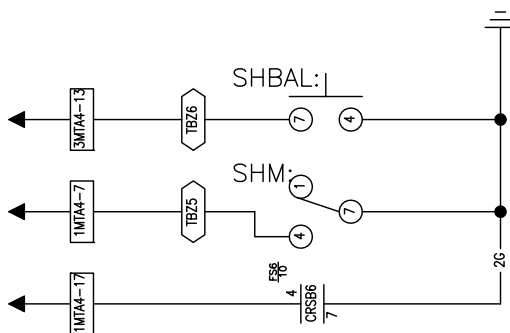
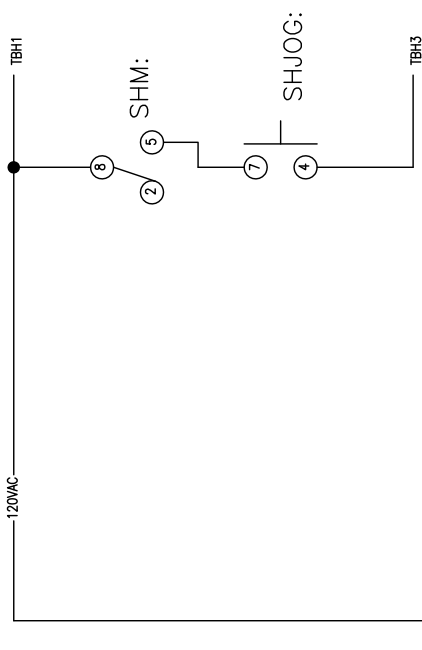
19  
18  
17  
16  
15  
14  
13  
12  
11  
10  
09  
08  
07  
06  
05  
04  
03  
02  
01  
00

Feeder/Sequencer Conveyor 5  
フィーダ/シーケンサコンベア5

W6DM4FS5J  
PELLERIN MILNOR CORPORATION

2012235A

FS603



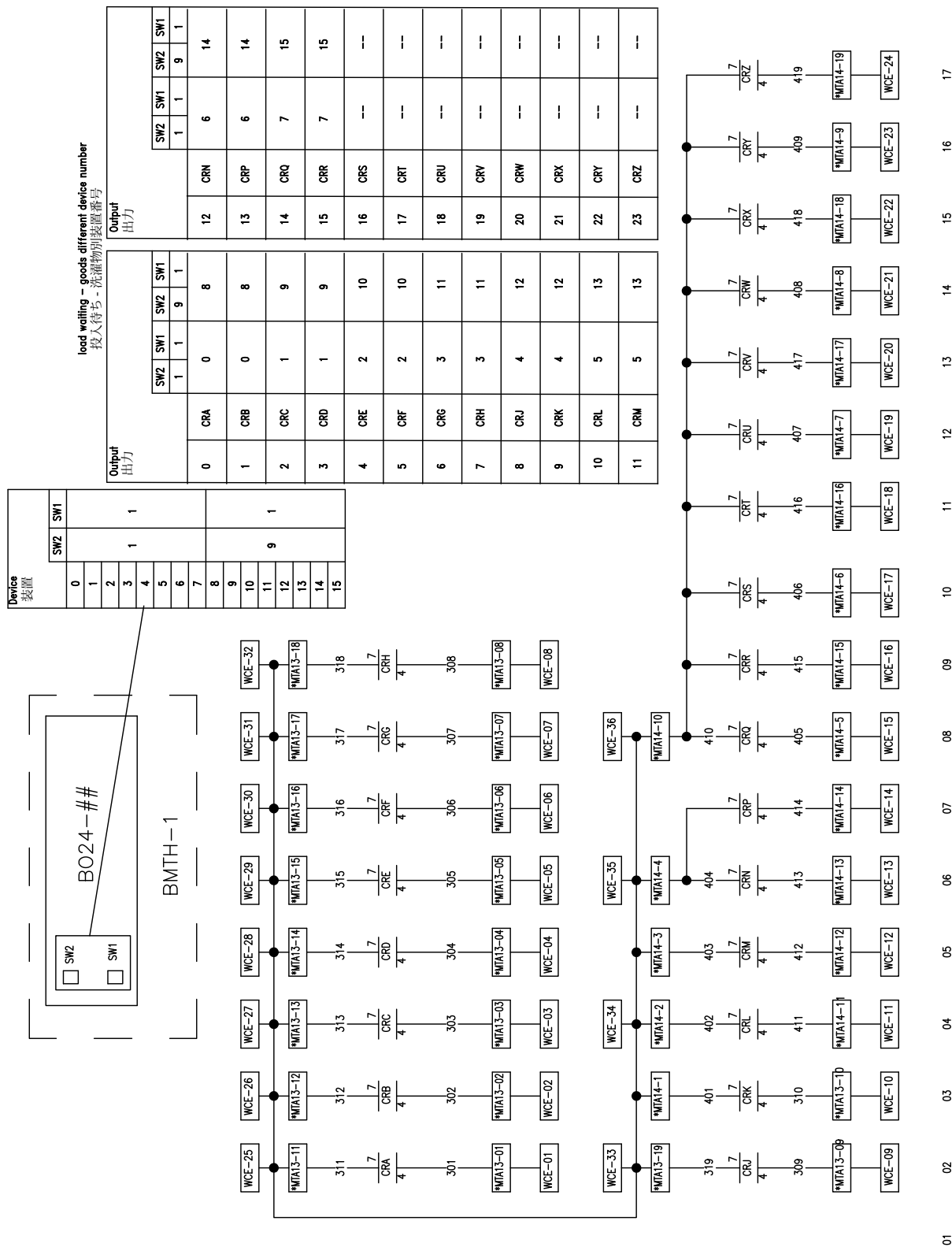
19  
18  
17  
16  
15  
14  
13  
12  
11  
10  
09  
08  
07  
06  
05  
04  
03  
02  
01  
00

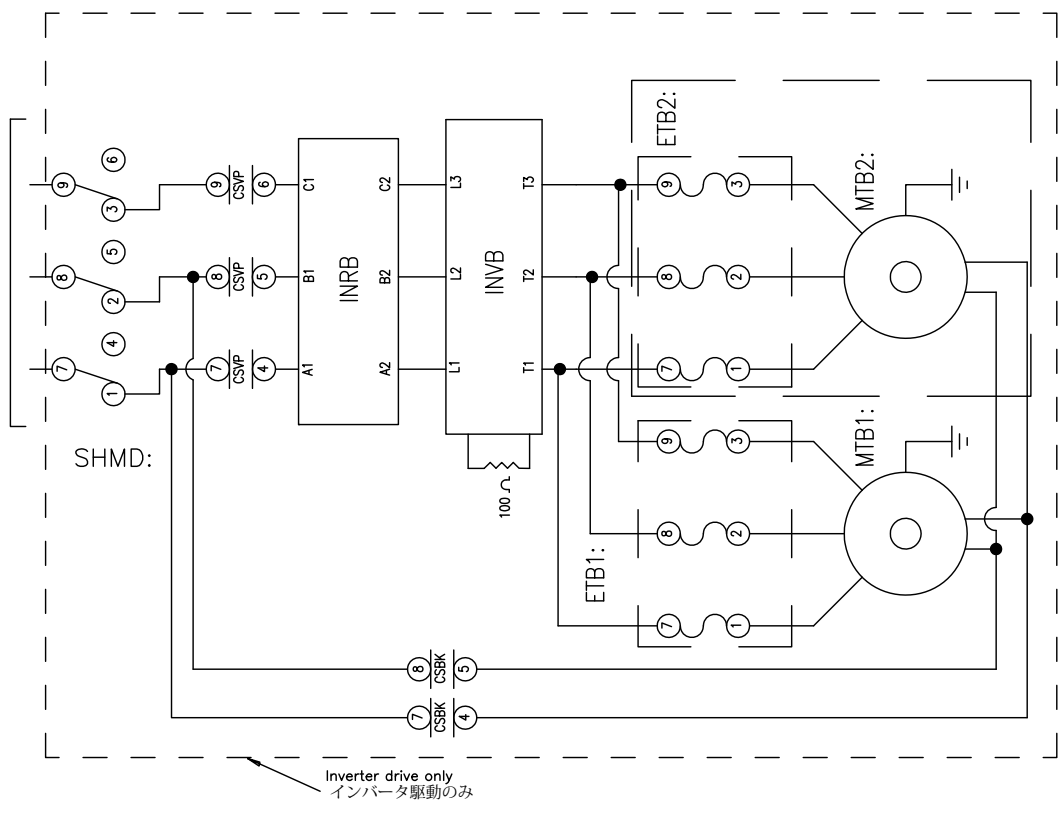
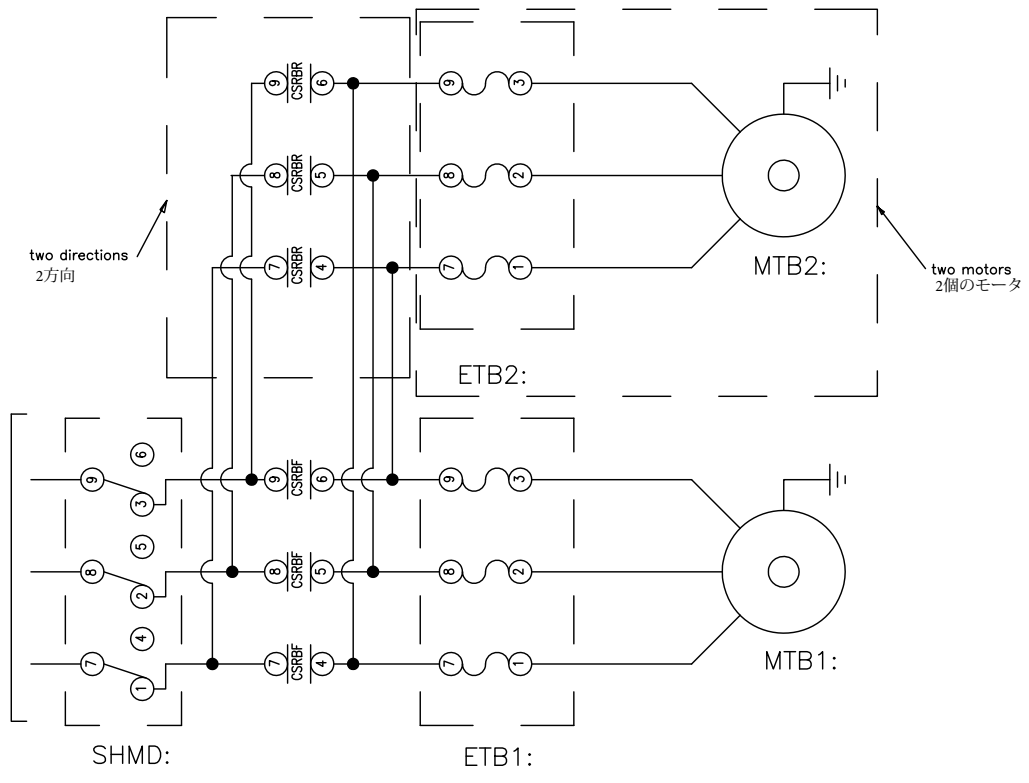
Load waiting different customer  
投入待ち、顧客別

# W6DM5LWJ

PELLERIN MILNOR CORPORATION

2012152A





Conveyor motor  
コンベア動力

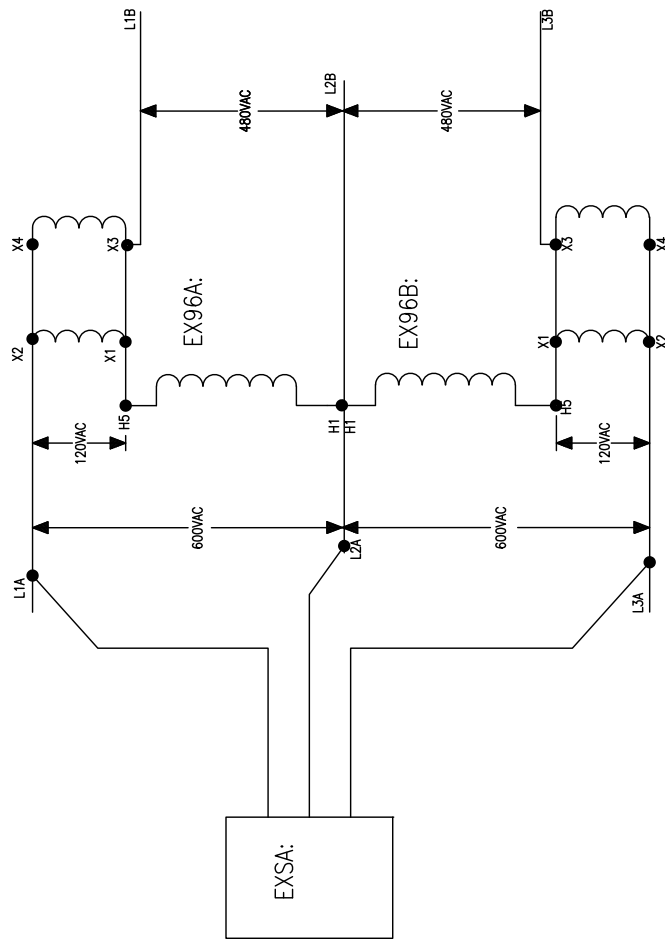
# W6DM4MRJ

PELLERIN MILNOR CORPORATION

2017463A

15  
14  
13  
12  
11  
10  
09  
08  
07  
06  
05  
04  
03  
02  
01  
00

REFER TO THE CONNECTION DIAGRAM OF THE TRANSFORMERS FOR THE CORRESPONDING WIRE NUMBERS  
 対応する電線番号については、変圧器の接続図を参照してください



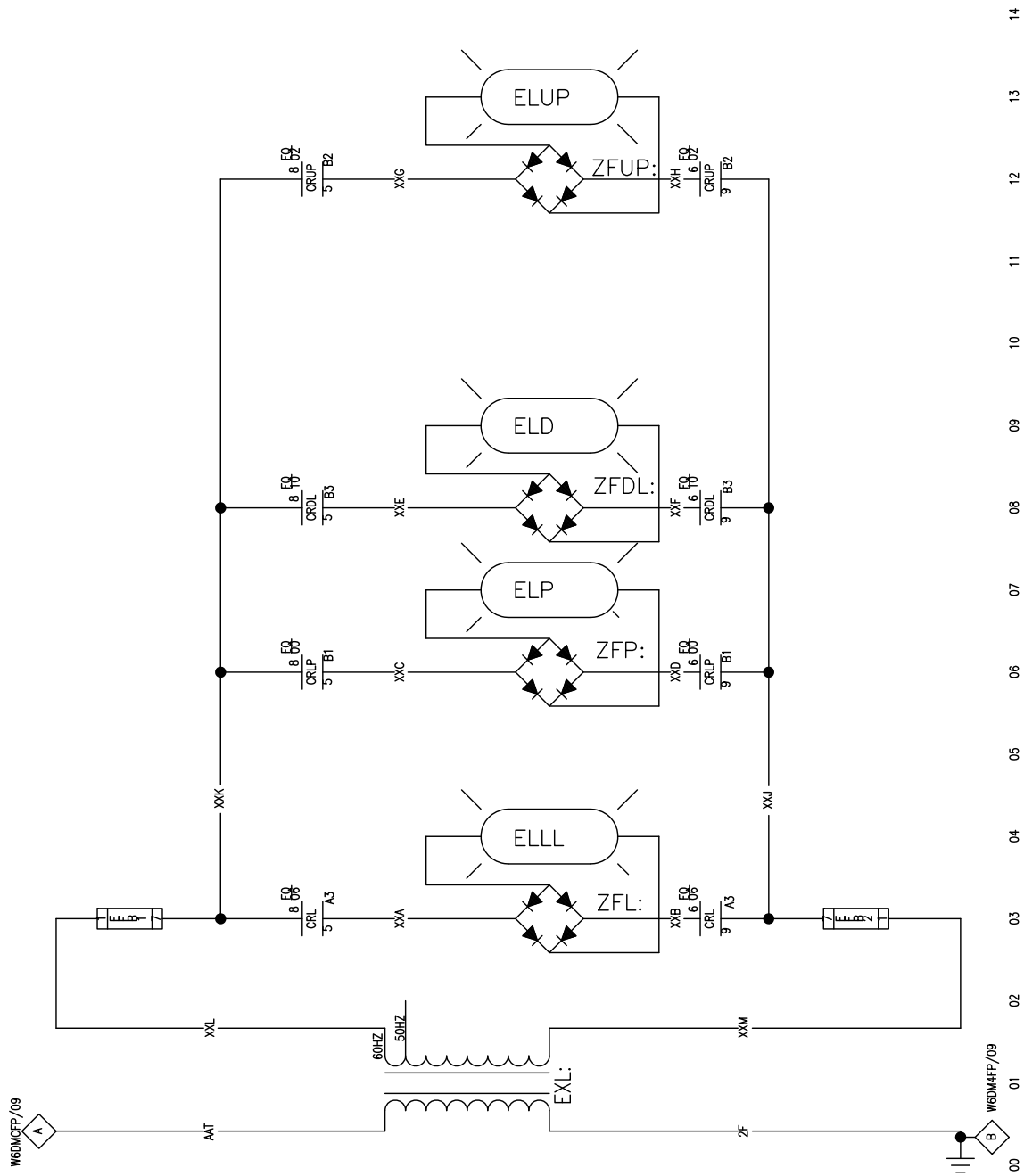
600V-480V Transformer  
 600V-480V 変圧器

# W6DM4MR6J

PELLERIN MILNOR CORPORATION

2019444A

17  
16  
15  
14  
13  
12  
11  
10  
09  
08  
07  
06  
05  
04  
03  
02  
01  
00

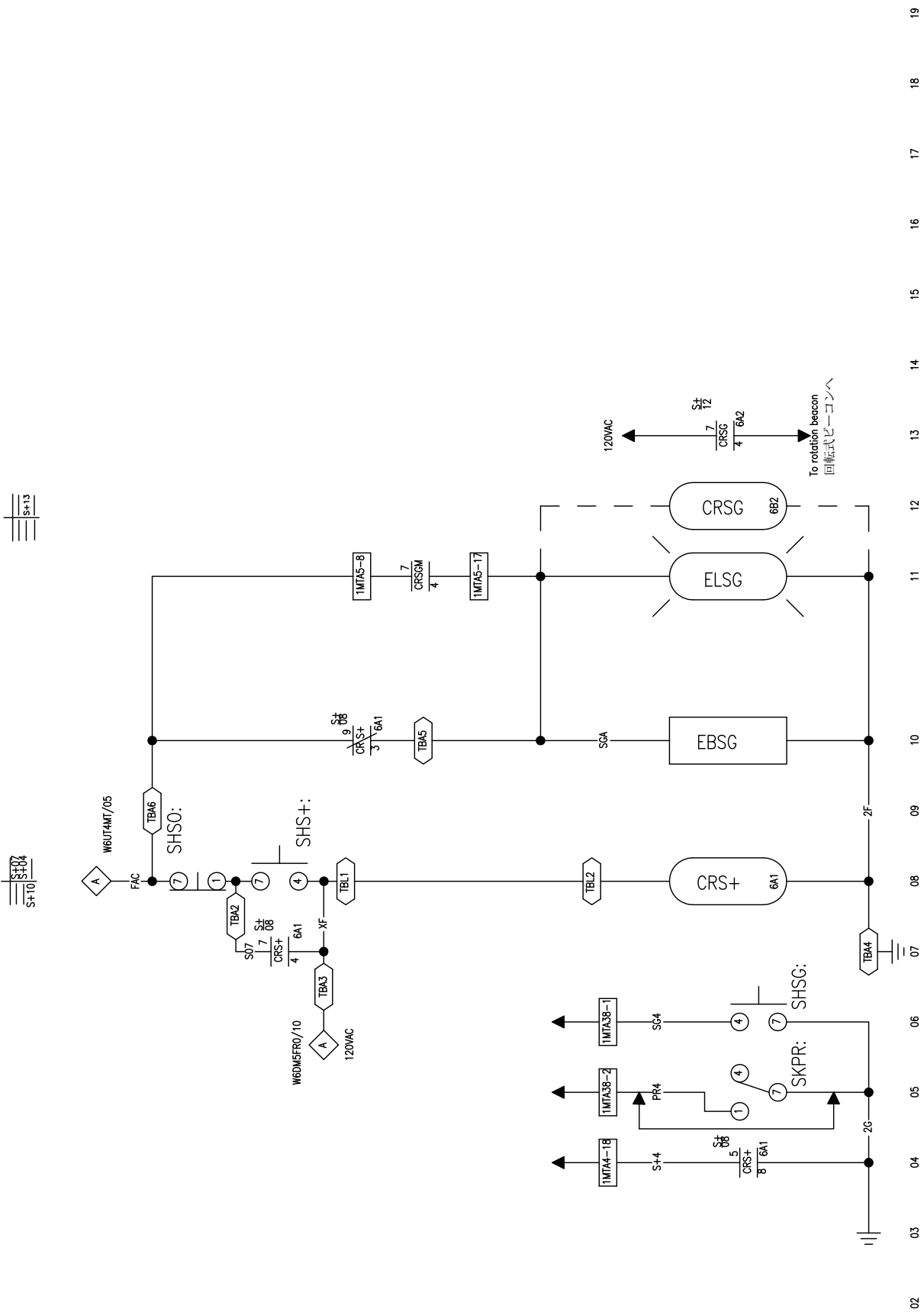


Conveyor loading lights  
コンベア投入灯

# W6DM4RRJ

PELLERIN MILNOR CORPORATION

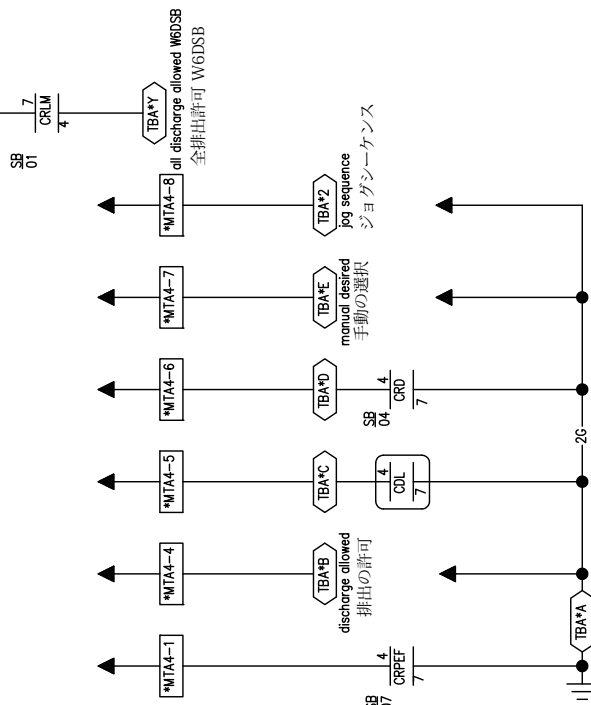
2012235A



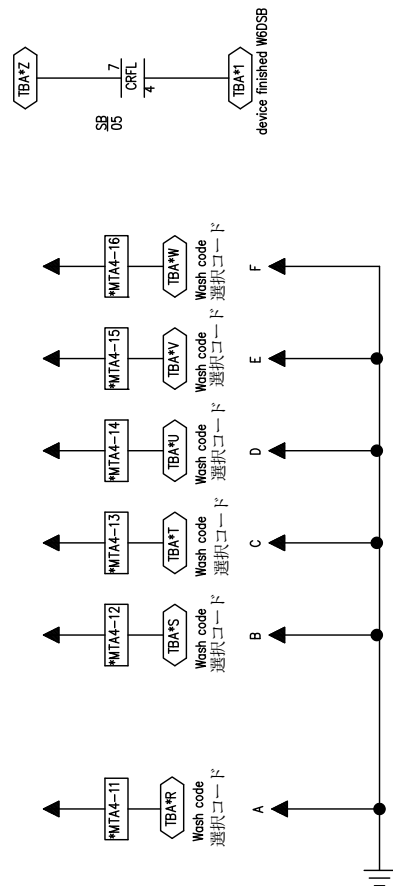


Device 装置	SWZ	SWT
0	0	6
1	0	7
2	0	8
3	0	9
4	0	A
5	0	B
6	0	C
7	0	D

120VAC TBAJ in discharge sequencer  
排出シーケンサの120VAC TBAJ



26 in discharge sequencer  
排出シーケンサの26G

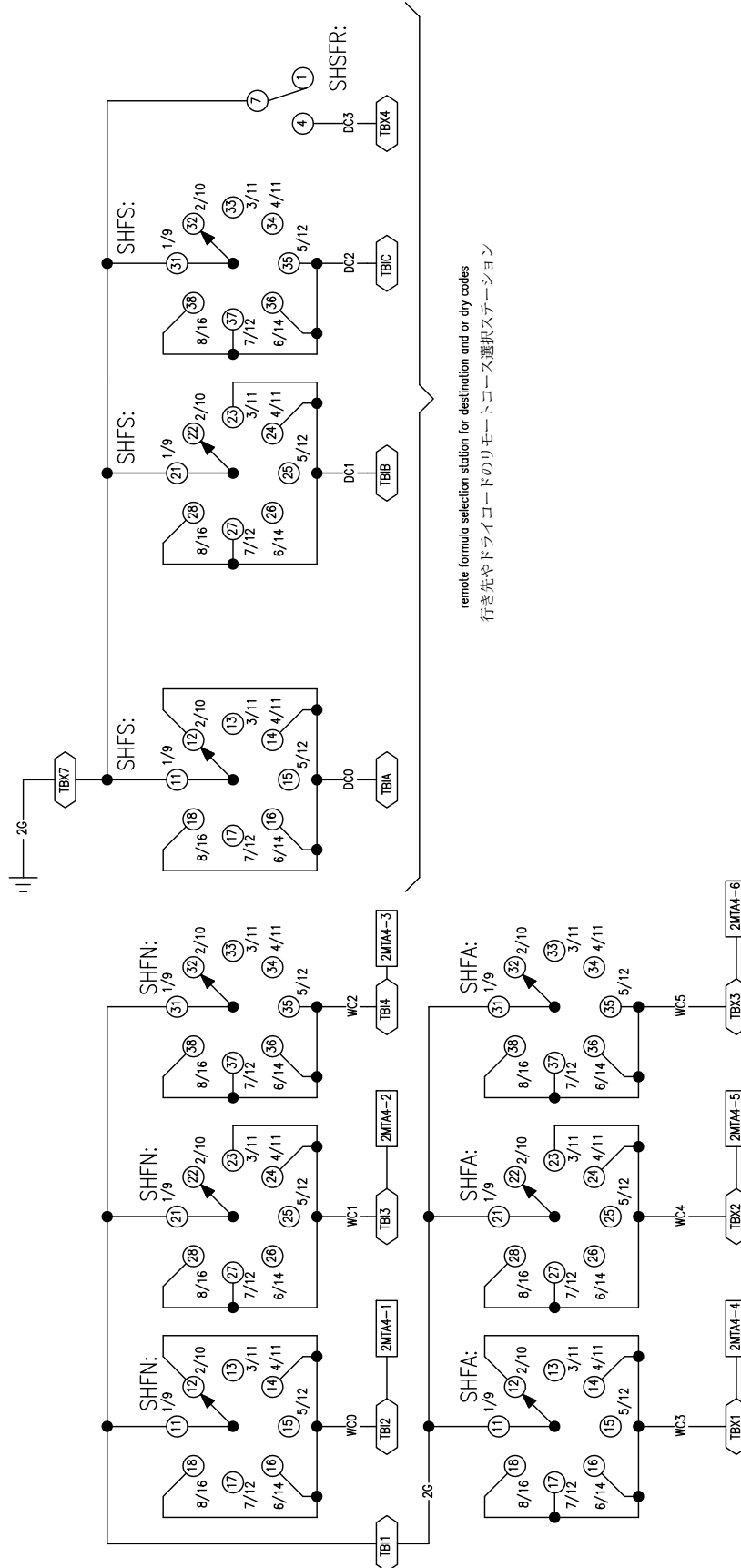


Code selection switch  
コード選択スイッチ

# W6DM4SDJ

PELLERIN MILNOR CORPORATION

2012152A



00 01 02 03 04 05 06 07 08 09 10 11 12 13 14 15 16 17

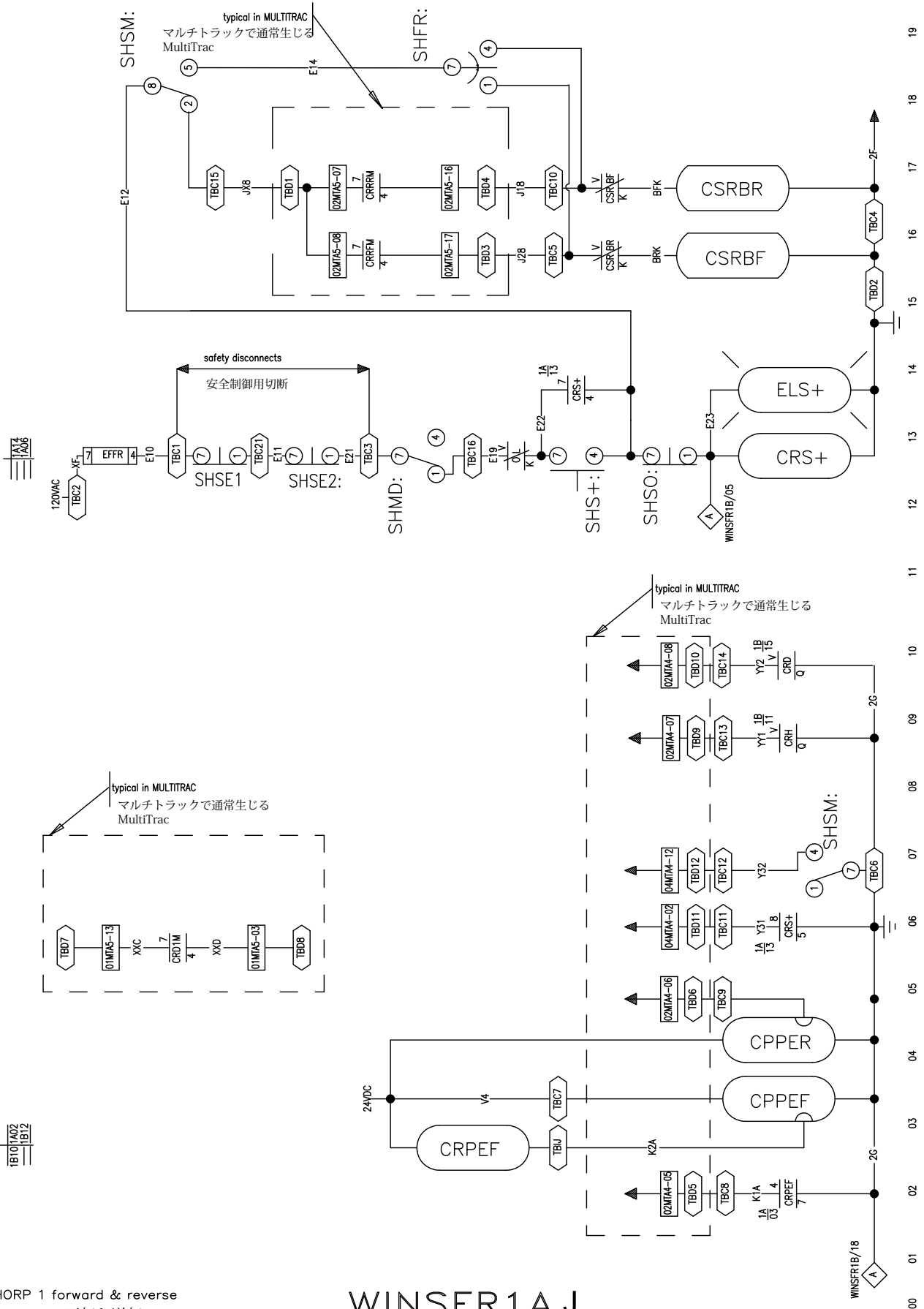
1B101A02  
1B12

COHOP 1 forward & reverse  
COHOP 1 正転と逆転

# WINSFR1AJ

PELLERIN MILNOR CORPORATION

2024062A

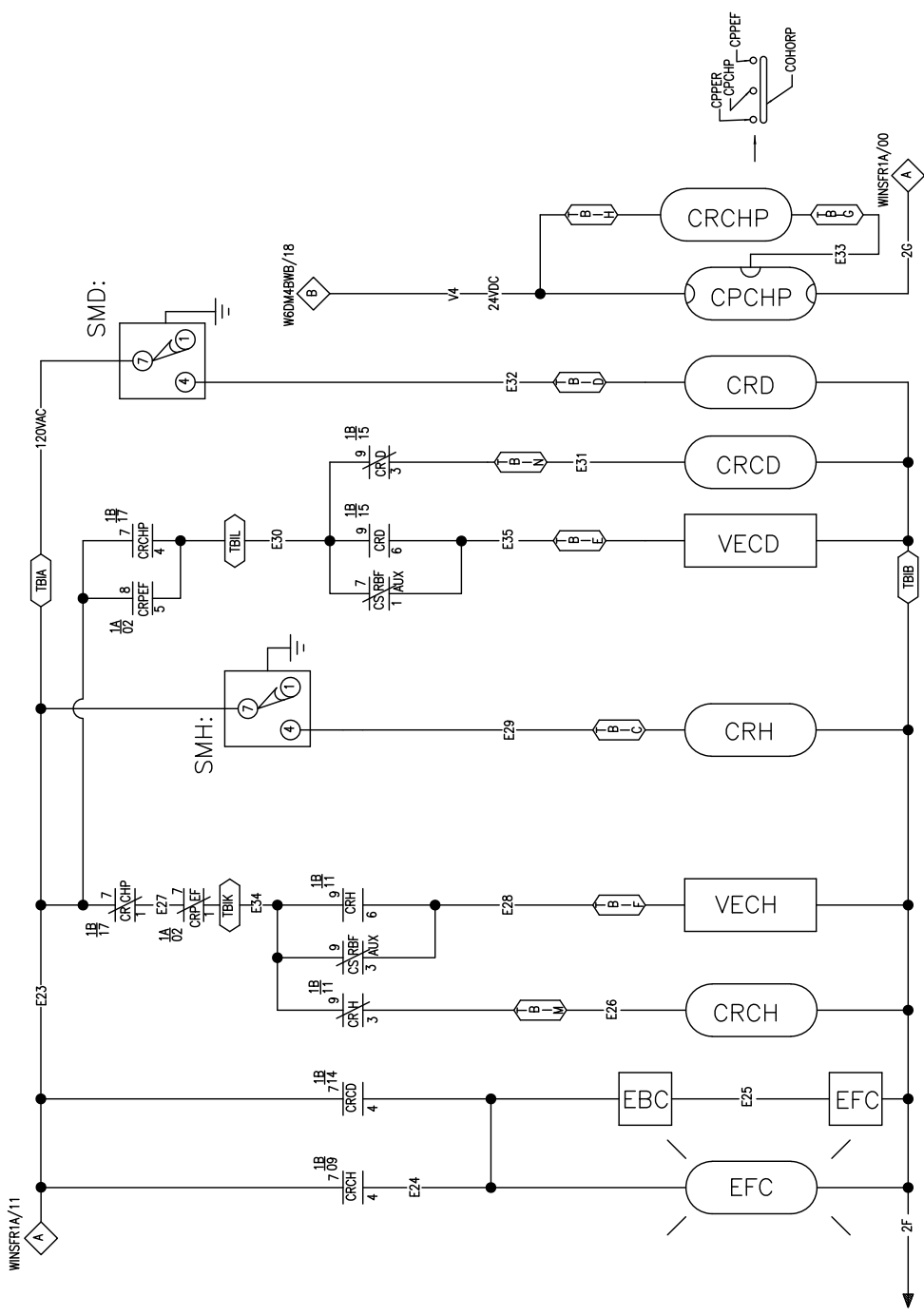


TB10/TB13

TB14/TB13  
TB08

TB09/TB10  
TB08

TB07

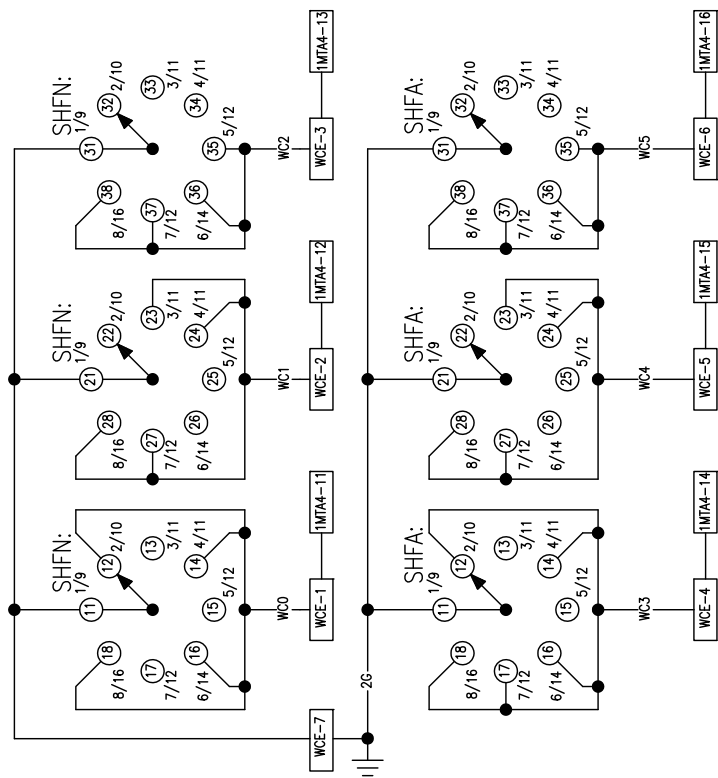


Remote formula select switch  
リモートコース選択スイッチ

# W6DM4SFJ

PELLERIN MILNOR CORPORATION

2012152A



Wash code  
選択コード

01	N	A	1	7	A	1	C	33	N	A	1	49	N	A	1	G
02	2	A	2	18	A	2	C	34	2	E	2	50	2	E	2	G
03	3	A	3	9	A	3	C	35	3	E	3	51	3	E	3	G
04	4	A	4	21	A	4	C	36	4	E	4	52	4	E	4	G
05	5	A	5	22	A	5	C	37	5	E	5	53	5	E	5	G
06	6	A	6	23	A	6	C	38	6	E	6	54	6	E	6	G
07	7	A	7	24	A	7	C	39	7	E	7	55	7	E	7	G
08	8	A	8	25	A	8	C	40	8	E	8	56	8	E	8	G
09	1	B	1	26	B	1	D	41	1	F	1	57	1	F	1	H
10	2	B	2	27	B	2	D	42	2	F	2	58	2	F	2	H
11	3	B	3	28	B	3	D	43	3	F	3	59	3	F	3	H
12	4	B	4	29	B	4	D	44	4	F	4	60	4	F	4	H
13	5	B	5	30	B	5	D	45	5	F	5	61	5	F	5	H
14	6	B	6	31	B	6	D	46	6	F	6	62	6	F	6	H
15	7	B	7	32	B	7	D	47	7	F	7	63	7	F	7	H
16	8	B	8		B	8	D	48	8	F	8	64	8	F	8	H

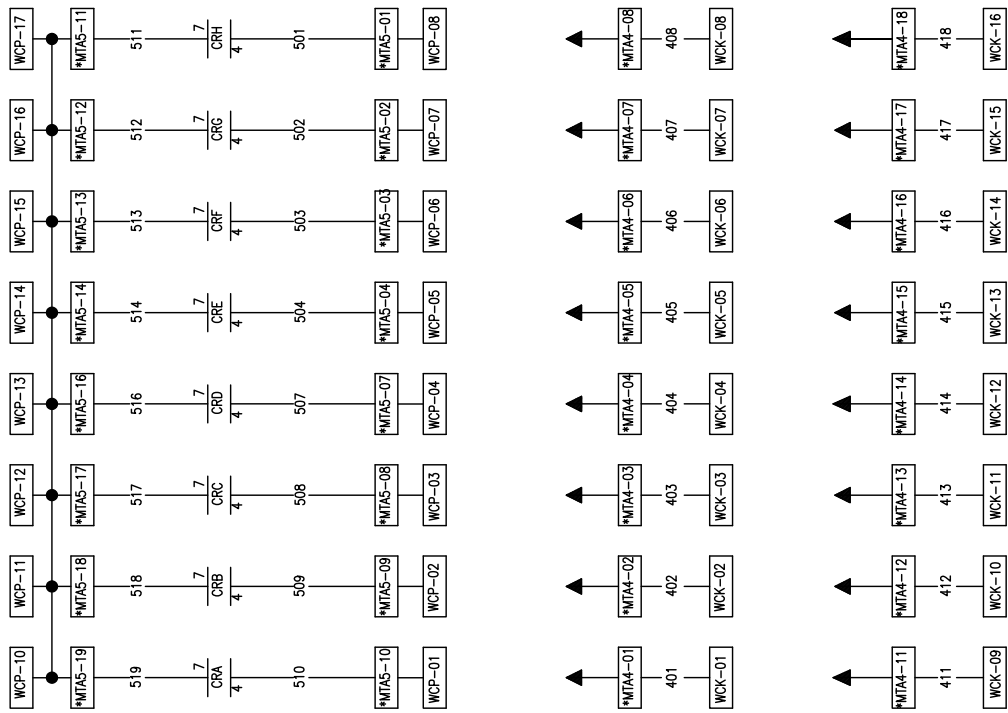
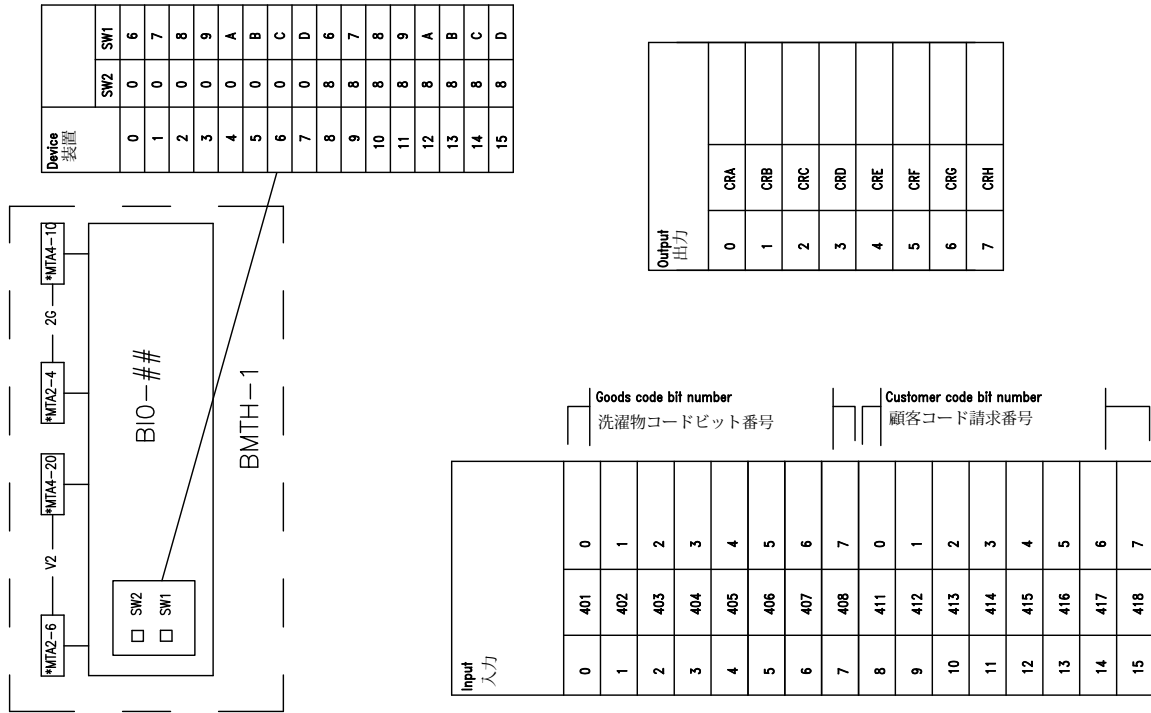
00 01 02 03 04 05 06 07 08 09 10 11 12 13 14 15 16 17



1

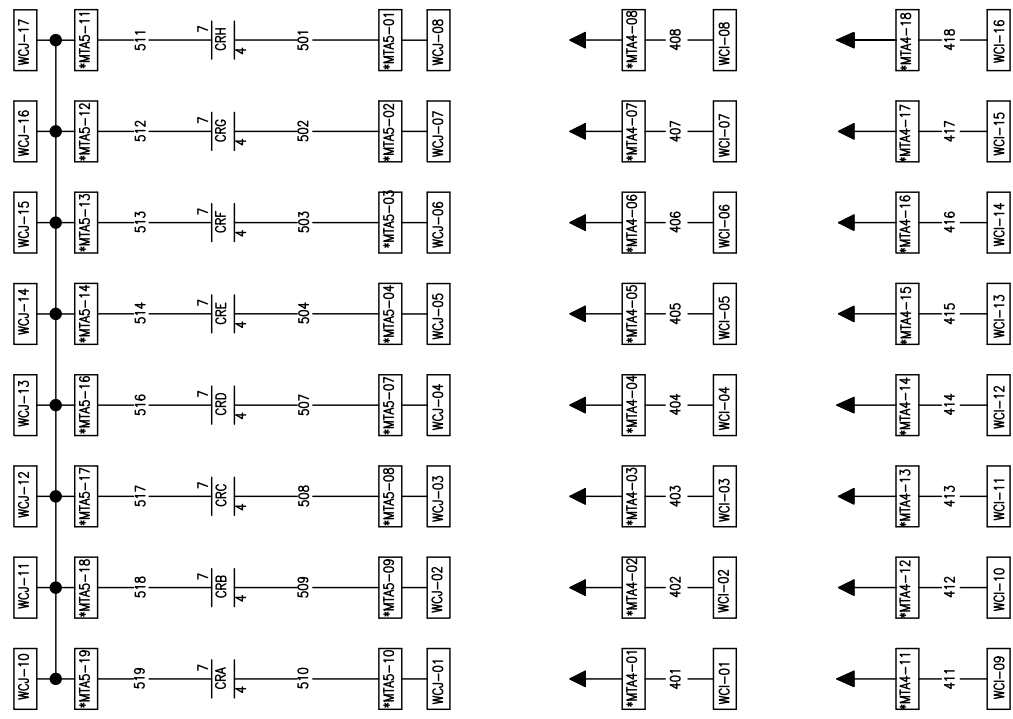
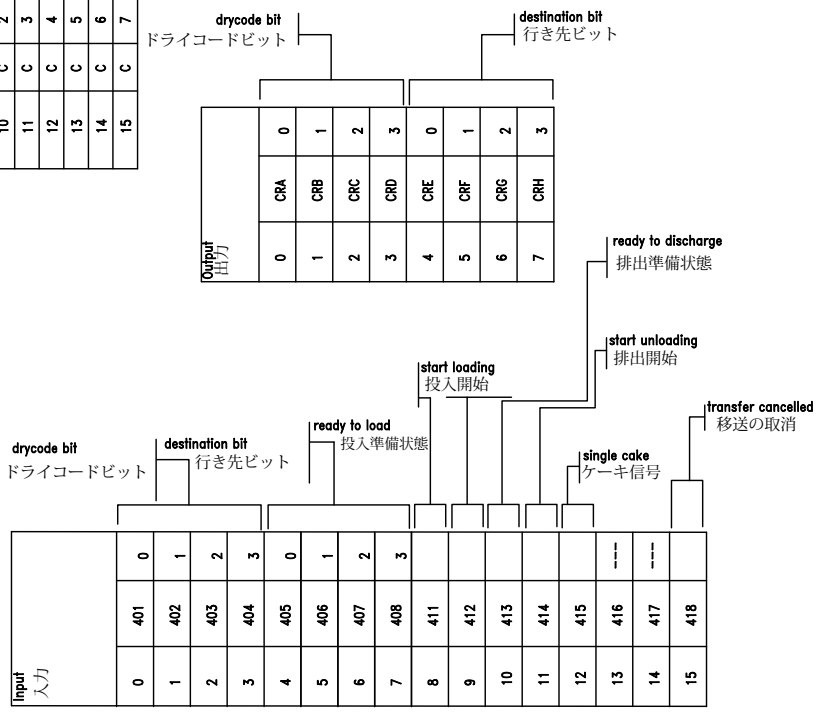
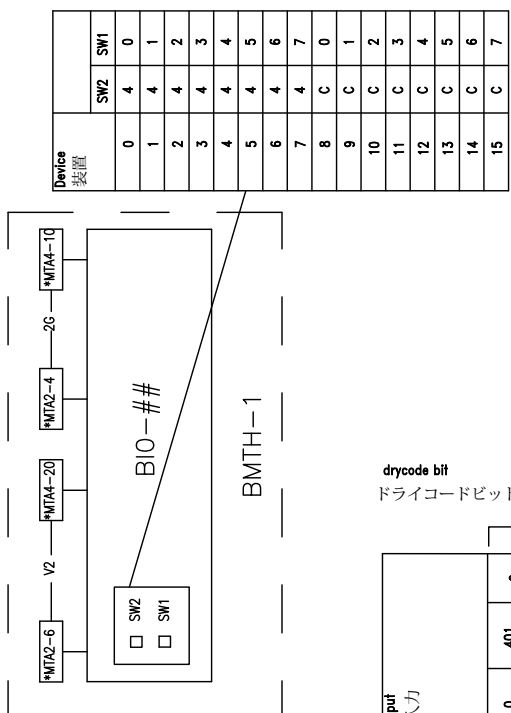
Device Master Allied Interface /  
関連インターフェース

1.3

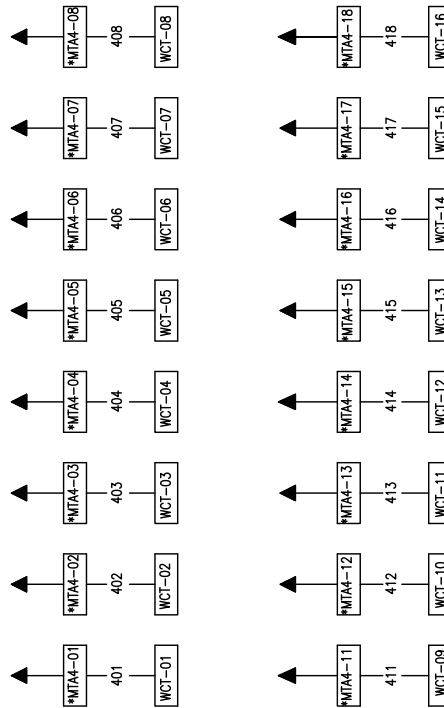
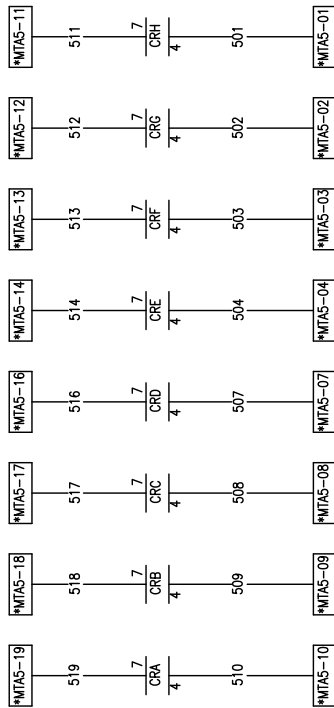
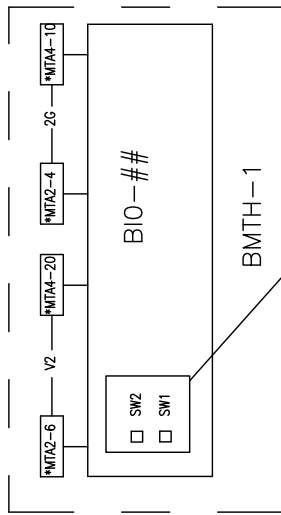


00 01 02 03 04 05 06 07 08 09 10 11 12 13 14 15 16 17





00 01 02 03 04 05 06 07 08 09 10 11 12 13 14 15 16 17



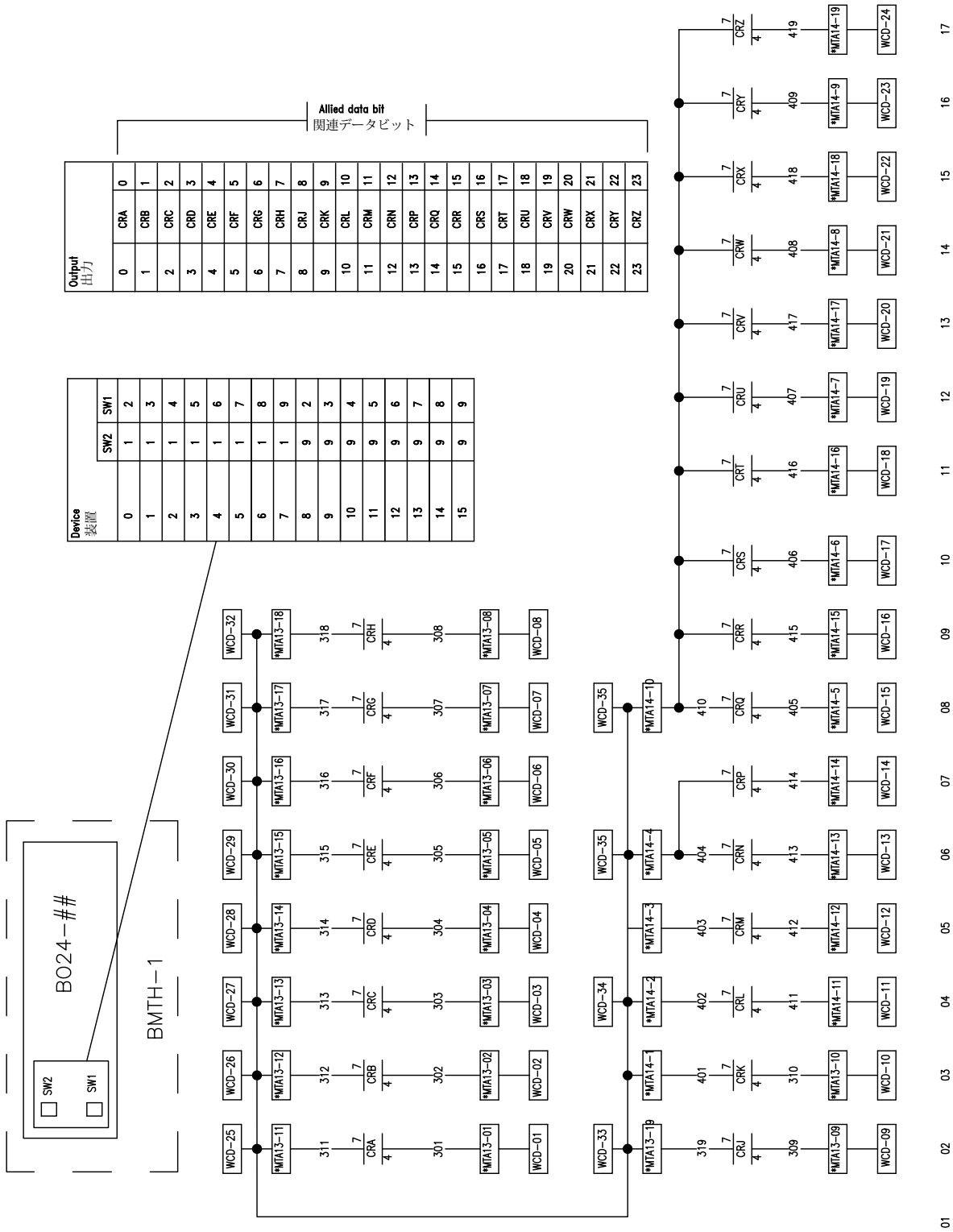
Device 装置	
SW2	SW1
0	4
1	4
2	4
3	4
4	4
5	4
6	4
7	4
8	C
9	C
10	C
11	C
12	C
13	C
14	C
15	C

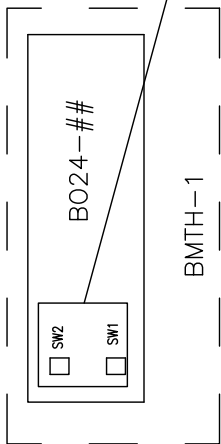
Input 入力	allied weight bit カレン重量ビット	Value 値
0	401	0
1	402	1
2	403	2
3	404	3
4	405	4
5	406	5
6	407	6
7	408	7
8	411	---
9	412	---
10	413	---
11	414	not used 未使用
12	415	---
13	416	---
14	417	---
15	418	---

00 01 02 03 04 05 06 07 08 09 10 11 12 13 14 15 16 17

# W6DM5DPJ

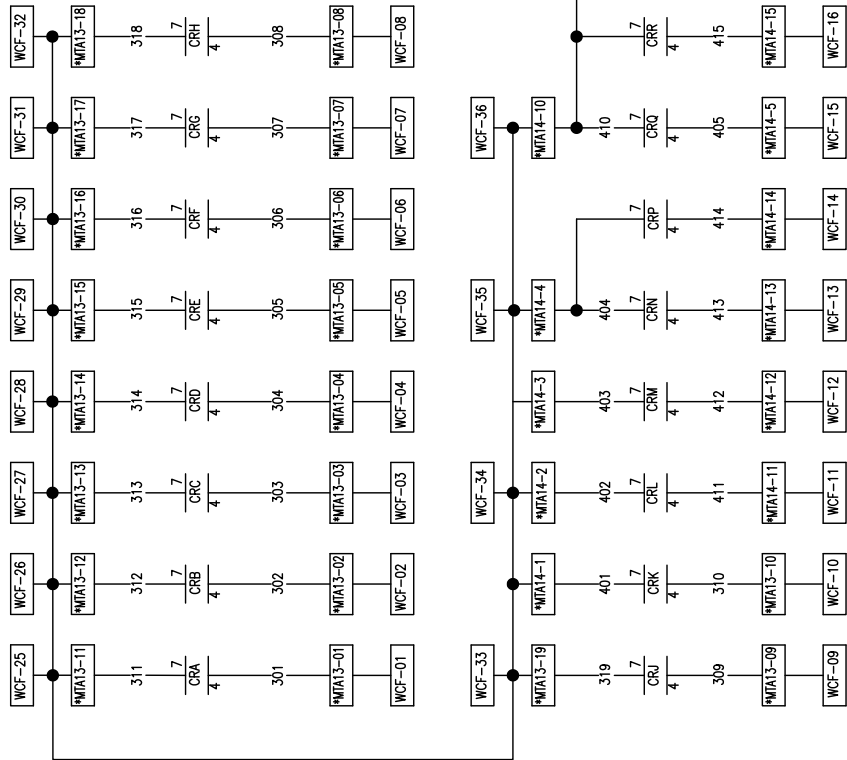
PELLERIN MILNOR CORPORATION



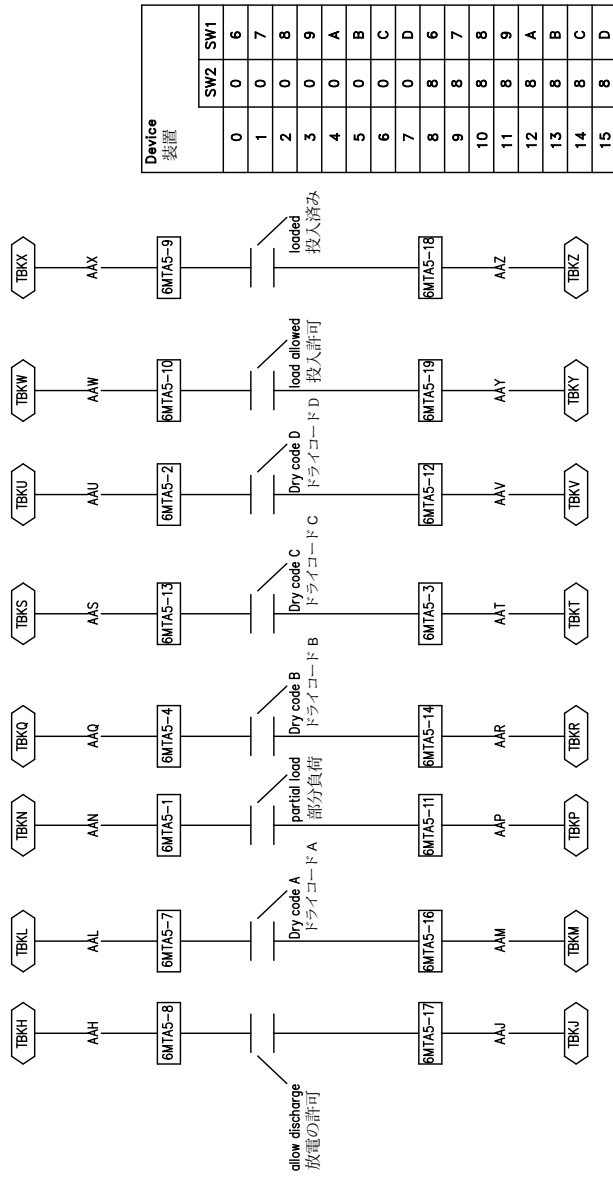


Device 装置	SW	
	SW2	SW1
0	5	2
1	5	3
2	5	4
3	5	5
4	5	6
5	5	7
6	5	8
7	5	9
8	D	2
9	D	3
10	D	4
11	D	5
12	D	6
13	D	7
14	D	8
15	D	9

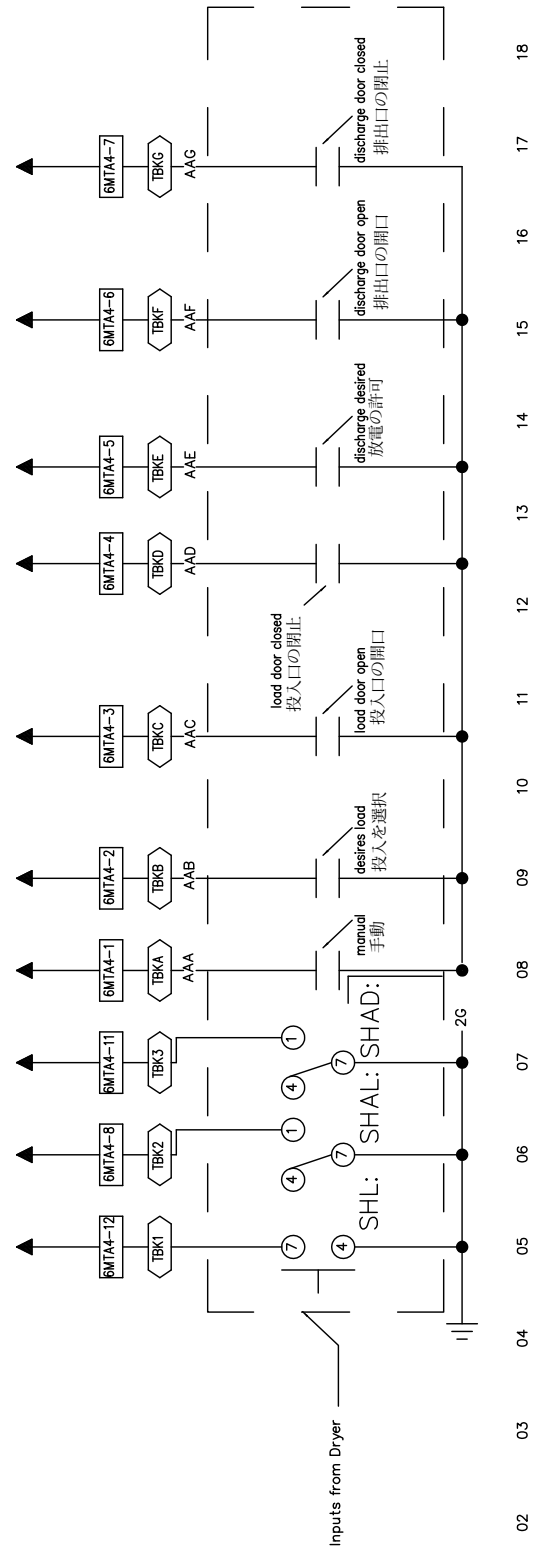
Output 出力	allied weight bit カレン重量ビット	Value 値
0	CRA	0
1	CRB	1
2	CRC	2
3	CRD	3
4	CRE	4
5	CRF	5
6	CRG	6
7	CRH	7
8	CRJ	8
9	CRK	9
10	CRL	10
11	CRM	11
12	CRN	---
13	CRP	---
14	CRQ	---
15	CRR	---
16	CRS	---
17	CRT	---
18	CRU	---
19	CRV	---
20	CRW	---
21	CRX	---
22	CRY	---
23	CRZ	---



01 02 03 04 05 06 07 08 09 10 11 12 13 14 15 16 17



Device 装置		SW2	SW1
0		0	6
1		0	7
2		0	8
3		0	9
4		0	A
5		0	B
6		0	C
7		0	D
8		8	6
9		8	7
10		8	8
11		8	9
12		8	A
13		8	B
14		8	C
15		8	D



01 02 03 04 05 06 07 08 09 10 11 12 13 14 15 16 17 18



English-Portuguese / língua  
Inglesa-idioma portugues

2

The text in this Circuit Guide is provided in the following languages:

1. **English**
  2. Portuguese
- 

O texto neste circuito guia é fornecido nos seguintes idiomas:

1. Inglês
  2. **Português**
-





Read the separate safety manual before installing, operating, or servicing

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Leia o manual separado de segurança antes de instalar, funcionar ou fazer a manutenção.

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## How to Get the Necessary Repair Components

You can get components to repair your machine from the approved supplier where you got this machine. Your supplier will usually have the necessary components in stock. You can also get components from the Milnor® factory.

Tell the supplier the machine model and serial number and this data for each necessary component:

- The component number from this manual
- The component name if known
- The necessary quantity
- The necessary transportation requirements
- The schematic number
- If the component is a motor or electrical control, give the nameplate data from the used component.

To write the Milnor factory:

Pellerin Milnor Corporation  
Post Office Box 400  
Kenner, LA 70063-0400  
United States

Telephone: 504-467-2787  
Fax: 504-469-9777  
Email: [parts@milnor.com](mailto:parts@milnor.com)

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## Como Obter os Componentes de Manutenção Necessários

Você pode obter componentes para consertar a sua máquina do fornecedor aprovado onde adquiriu esta máquina. O seu fornecedor geralmente terá os componentes necessários em estoque. Você também pode obter componentes da fábrica Milnor.

Informe ao fornecedor, o modelo e o número de série da máquina e estes dados para cada componente necessário:

- O número do componente fornecido neste manual
- O nome do componente, se conhecido
- A quantidade necessária
- Os requisitos de transporte necessários
- O número da visão esquemática
- Se o componente for um motor ou controle elétrico, forneça os dados da placa de identificação do componente usado

Para entrar em contato com a fábrica Milnor por escrito:

Pellerin Milnor Corporation  
caixa postal 400  
Kenner, LA 70063-0400  
Estados Unidos

telefone: 504-467-2787  
Fax: 504-469-9777  
E-mail: [parts@milnor.com](mailto:parts@milnor.com)

# MC6UTCS1BX

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B			
BIO-1	W6DM4BWB	08BS816CT	
BIO-16	W6DM4EB	08BS816CT	
BIO-2	W6DM4BWB	08BS816CT	
BIO-5	W6DM4FD	08BS816CT	
BMTH-1	W6DM5CB2	08BS8MTHAT	
BO24-1	W6DM4LW	08BSO24AT	
BO24-10	W6DM4DF	08BSO24AT	
BO24-2	W6DM4DP	08BSO24AT	
BO24-2	W6DM4DW	08BSO24AT	
BO24-5	W6DM5CB2	08BSO24AT	
BPB	W6DM4BWB	08BSPE1T	
BPC	W6UT4MTA	ECBW12SSPC	
CD			
CD1	W6DM4AD	09CF016037	
CDL	W6DM4SB	09CF002037	
CHCHP	WINSFR1B	09RPE011	
CLL	W6DM4AD	09CL2C-C37	
CP			
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CPPEF	W6DM4SB	09RPE004	
CPPEF	WINSFR1A	09RPE011	
CPPEF0	W6DM4FR0	09RPE011	
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CPPEF3	W6DM4FR3	09RPE011	
CPPEF4	W6DM4FR4	09RPE011	
CPPEF5	W6DM4FR5	09RPE011	
CPPEF6	W6DM4FR6	09RPE011	
CPPEF7	W6DM4FR7	09RPE011	
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CPPEF9	W6DM4FR9	09RPE011	
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CPPEFB	W6DM4FRB	09RPE011	
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CPPEFE	W6DM4FRE	09RPE011	
CPPEFF	W6DM4FRF	09RPE011	
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CPPER7	W6DM4FR7	09RPE011	
CPPER8	W6DM4FR8	09RPE011	
CPPER9	W6DM4FR9	09RPE011	
CPPERA	W6DM4FRA	09RPE011	

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CPPERC	W6DM4FRC	09RPE011	
CPPERD	W6DM4FRD	09RPE011	
CPPERE	W6DM4FRE	09RPE011	
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CRCD	WINSFR1B	09C024D37	
CRCH	WINSFR1B	09C024D37	
CRCHP	WINSFR1B	09C024E24	
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CRD	W6DM4FQ	09C024D37	
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CRDS	W6DM4FQ	09C024D37	
CRFL	W6DM4SB	09C024D37	
CRH	WINSFR1B	09C024D37	
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CRLM	W6DM4FQ	09C024D37	
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CRM	W6DM4FQ	09C024D37	
CRMS	W6DM4FQ	09C024D37	
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CRRBR1	W6DM4FR1	09C024D37	
CRRBR2	W6DM4FR2	09C024D37	
CRRBR3	W6DM4FR3	09C024D37	

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CRRBR4	W6DM4FR4	09C024D37	
CRRBR5	W6DM4FR5	09C024D37	
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CRRBR8	W6DM4FR8	09C024D37	
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CRRBRB	W6DM4FRB	09C024D37	
CRRBRC	W6DM4FRC	09C024D37	
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CRS+	W6DM4S+	09C024D37	
CRS+	WINSFR1A	09C024D37	
CRSB5	W6DM4FS5	09C024D37	
CRSB6	W6DM4FS6	09C024D37	
CRSG	W6DM4S+	09C024D37	
CRT			
CRT-1	W6UT4MTA	08MN23TVGA	
CRUP	W6DM4FQ	09C01DDD37	
CS			
CSBF	W6DM4AD	09MR08B337	
CSBR	W6DM4AD	09MR08B337	
CSRBF	W6DM4FP	09MR08B337	
CSRBF	W6DM4SB	09MR08B337	
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CSRBF3	W6DM4FR3	09MR08B337	
CSRBF4	W6DM4FR4	09MR08B337	
CSRBF5	W6DM4FR5	09MR08B337	
CSRBF6	W6DM4FR6	09MR08B337	
CSRBF7	W6DM4FR7	09MR08B337	
CSRBF8	W6DM4FR8	09MR08B337	
CSRBF9	W6DM4FR9	09MR08B337	
CSRBF A	W6DM4FRA	09MR08B337	
CSRBF B	W6DM4FRB	09MR08B337	
CSRBF C	W6DM4FRC	09MR08B337	
CSRBF D	W6DM4FRD	09MR08B337	
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CSRBF F	W6DM4FRF	09MR08B337	
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CSRBR	W6DM4SB	09MR08B337	
CSRBR	WINSFR1A	09MR08B337	
CSRBR0	W6DM4FR0	09MR08B337	
CSRBR1	W6DM4FR1	09MR08B337	
CSRBR2	W6DM4FR2	09MR08B337	

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CSRBR3	W6DM4FR3	09MR08B337	
CSRBR4	W6DM4FR4	09MR08B337	
CSRBR5	W6DM4FR5	09MR08B337	
CSRBR6	W6DM4FR6	09MR08B337	
CSRBR7	W6DM4FR7	09MR08B337	
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CSRBR9	W6DM4FR9	09MR08B337	
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CSRBRC	W6DM4FRC	09MR08B337	
CSRBRD	W6DM4FRD	09MR08B337	
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CSRBRF	W6DM4FRF	09MR08B337	
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CSVS	W6DM4FR4	09MR08B337	
CSVS	W6DM4FR5	09MR08B337	
CSVS	W6DM4FR6	09MR08B337	
CSVS	W6DM4FR7	09MR08B337	
CSVS	W6DM4FR8	09MR08B337	
CSVS	W6DM4FR9	09MR08B337	
CSVS	W6DM4FRA	09MR08B337	
CSVS	W6DM4FRB	09MR08B337	
CSVS	W6DM4FRC	09MR08B337	
CSVS	W6DM4FRD	09MR08B337	
CSVS	W6DM4FRE	09MR08B337	
CSVS	W6DM4FRF	09MR08B337	
EB			
EBC	WINSFR1B	09H020	
EBSG	W6DM4AD	09H015	
EBSG	W6DM4FQ	09H015	
EBSG	W6DM4S+	09H015	
EC			
ECF	W6UT4MTA	13AF100A37	
EF			
EF37	W6DM4FR0	09FF004AHG	
EF37	W6UT4MTA	09FF002AMG	
EFC	WINSFR1B	09H026V37	
EFCF	WINSFR1B	08FL007537	
EL			
EL0	W6DM4FR0	09J060G37	
ELD	W6DM4RR	09J070REC	
ELESR	W6DM5FRVA	09N507E	
ELFRN*	W6DM5FRVA	09H025V12	
ELLL	W6DM4RR	09J070REC	
ELP	W6DM4RR	09J070REC	
ELS+	W6DM4AD	09J060G37	
ELS+	W6DM4FQ	09J060G37	

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ELS+	WINSFR1A	09J060G37	
ELSF	W6UT4MTA	08BNOTPT	
ELSF	W6UT4MTA	09H025V37	
ELSG	W6DM4S+	09J060WH37	
ELUP	W6DM4RR	09J070REC	
EMES	W6DM5FRVA	09N507F	
ES			
ESPC	W6UT4MTA		B-PC
ESPL*	W6DM5FRVA	08PSS3401T	
ESPS	W6UT4MTA	08PSS3401T	
ESPS3	W6DM4BWB	08PSL1B224	
ET			
ETB	W6DM4MR	09FTC0010T	
EX			
EX33	W6UT4MTA	09US010A96	
EX96A	W6DM4MR6	09UA050AAB	
EX96B	W6DM4MR6	09UA050AAB	
EXL	W6DM4RR	09U002EBR	
EXSA	W6DM4MR6	09X001A	
EXSA	W6DM4MR6	09X001B	
KB			
KB1	W6UT4MTA	08PCME005K	
KBM1	W6UT4MTA	08PCME001M	
MR			
MTB	W6DM4MR		
MTVS	W6DM5FR0	13AF300A37	
MTVS	W6DM5FR1	13AF300A37	
MTVS	W6DM5FR2	13AF300A37	
MTVS	W6DM5FR3	13AF300A37	
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MTVS	W6DM5FR5	13AF300A37	
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MTVS	W6DM5FR7	13AF300A37	
MTVS	W6DM5FR8	13AF300A37	
MTVS	W6DM5FR9	13AF300A37	
MTVS	W6DM5FRA	13AF300A37	
MTVS	W6DM5FRB	13AF300A37	
MTVS	W6DM5FRC	13AF300A37	
MTVS	W6DM5FRD	13AF300A37	
MTVS	W6DM5FRE	13AF300A37	
MTVS	W6DM5FRF	13AF300A37	
SH			
SHAD	W6DM4FP	09N405M210	
SHAD	W6DM4FR0	09N405M210	
SHAD	W6DM4FR1	09N405M210	
SHAD	W6DM4FR2	09N405M210	
SHAD	W6DM4FR3	09N405M210	
SHAD	W6DM4FR4	09N405M210	
SHAD	W6DM4FR5	09N405M210	
SHAD	W6DM4FR6	09N405M210	

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SHAD	W6DM4FR7	09N405M210	
SHAD	W6DM4FR8	09N405M210	
SHAD	W6DM4FR9	09N405M210	
SHAD	W6DM4FRA	09N405M210	
SHAD	W6DM4FRB	09N405M210	
SHAD	W6DM4FRC	09N405M210	
SHAD	W6DM4FRD	09N405M210	
SHAD	W6DM4FRE	09N405M210	
SHAD	W6DM4FRF	09N405M210	
SHAD	W6DM4I	09N405M210	
SHAL	W6DM4I	09N405M210	
SHAM	W6DM4AD	09N400CBNO	
SHAM	W6DM4FQ	09N405M210	
SHBAL	W6DM4FS5	09N405PB10	
SHBAL	W6DM4FS6	09N405PB10	
SHD	W6DM4FQ	09N405PB10	
SHDT	W6DM4FR0	09N405M210	
SHDT	W6DM4FR1	09N405M210	
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SHDT	W6DM4FR3	09N405M210	
SHDT	W6DM4FR4	09N405M210	
SHDT	W6DM4FR5	09N405M210	
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SHDT	W6DM4FR8	09N405M210	
SHDT	W6DM4FR9	09N405M210	
SHDT	W6DM4FRA	09N405M210	
SHDT	W6DM4FRB	09N405M210	
SHDT	W6DM4FRC	09N405M210	
SHDT	W6DM4FRD	09N405M210	
SHDT	W6DM4FRE	09N405M210	
SHDT	W6DM4FRF	09N405M210	
SHFA	W6DM4SD	09N041N	
SHFA	W6DM4SF	09N041N	
SHFN	W6DM4SD	09N041N	
SHFN	W6DM4SF	09N041N	
SHFR	W6DM4AD	09N400CBNO	
SHFR	WINSFR1A	09N405S320	
SHFS	W6DM4SD	09N041N	
SHJOG	W6DM4FS5	09N405PB10	
SHJOG	W6DM4FS6	09N405PB10	
SHL	W6DM4FQ	09N405M210	
SHL	W6DM4I	09N405M210	
SHLR	W6DM4FQ	09N405PB01	
SHM	W6DM4FS6	09N405M210	
SHM	W6DM4FS5	09N405M210	
SHMA	W6DM4FQ	09N405M210	
SHMD	W6DM4MR	09N042204	
SHMD	W6DM4S+	09N042204	



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SHMD	WINSFR1A	09N042204	
SHPE1	W6DM4FQ	09R014A	
SHPE1	W6DM4S+	09R014A	
SHPE1	W6DM5FRVA	09R014A	
SHPE1	WINSFR1A	09RS0002	
SHPE2	W6DM4FQ	09R014A	
SHPE2	W6DM4S+	09R014A	
SHPE2	WINSFR1A	09RS0002	
SHS+	W6DM4AD	09N400CBNO	
SHS+	W6DM4FQ	09N405PG10	
SHS+	W6DM4S+	09N405PG10	
SHS+	W6UT4MD	09N405PG10	
SHS+	WINSFR1A	09N405PG10	
SHSFR	W6DM4SD	09N405M210	
SHSG	W6DM4S+	09N405PY10	
SHSM	WINSFR1A	09N405M220	
SHSMA	W6DM4AD	09N400CBNO	
SHSMA	W6DM4BWB	09N405M210	
SHSMA	W6DM4S+	09N405M210	
SHSMA	W6UT4MD	09N405M210	
SHSO	W6DM4AD	09N400CBNC	
SHSO	W6DM4FQ	09N405PR01	
SHSO	W6DM4S+	09N405PR01	
SHSO	W6UT4MD	09N405PR01	
SHSO	WINSFR1A	09N405PR01	
SHTL	W6UT4MTA	09N405PB11	
SHTL	W6DM5FR0	09N405PB11	
SM			
SMD	WINSFR1B	09RPS30CAS	
SMFB1	W6DM4FP	09R014A	
SMFB2	W6DM4FP	09R014A	
SMH	WINSFR1B	09RPS30CAS	
SMLP	W6DM4FQ	09R012	
SMUP	W6DM4FQ	09R012	
ST			
STD	W6DM5FRS	30RA175T	
UPS			
UPS1	W6UT4MTA		BPC
VE			
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VECD	WINSFR1B	96R301A37	
VECH	WINSFR1B	96R301A37	
VEET	W6DM4FQ	96R301A37	
VEET	W6DM4SB	96R301A37	
ZF			
ZFDL	W6DM4RR	09A020EBR	
ZFL	W6DM4RR	09A020EBR	
ZFP	W6DM4RR	09A020EBR	
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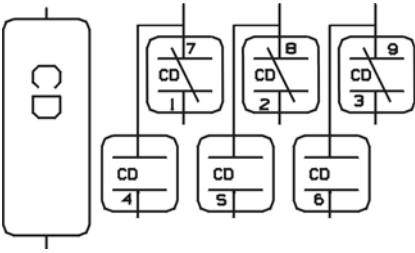
**Legend of Symbols**  
**Legenda dos símbolos**



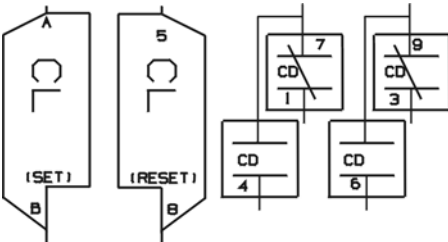
**BA = Printed Circuit Board**  
**Placa de circuito impresso**



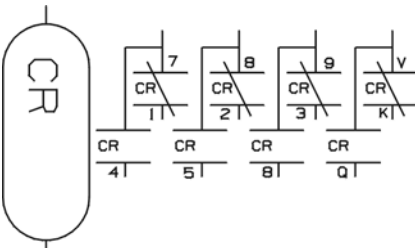
**CB = Circuit Breaker**  
**Disjuntor**



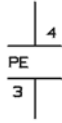
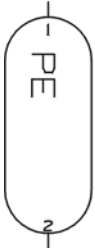
**CD = Time Delay Relay**  
**Relé de ação retardada**



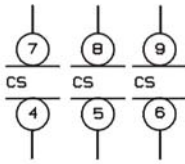
**CL = Latch Relay**  
**Relé de trava**



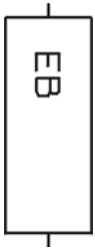
**CR = Relay**  
**Relé**



**CP = Photo-Eye**  
**Fotoelétrico**



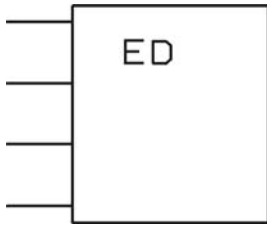
**CS = Contactor/Motor Starter**  
**Contator/Arranque do Motor**



**EB = Audible Signal**  
**Sinal Sonoro**



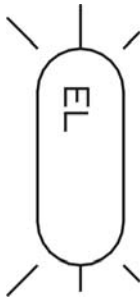
**EC = Clutch**  
**Embreagem**



**ED = Electronic Display**  
**Tela eletrônica**



**EF = Fuse**  
**Fusível**

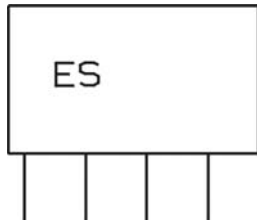


**EL = Light**  
**Luz**



**EM = Electro Magnatic Solenoid**  
**Solenóide eletromagnético**

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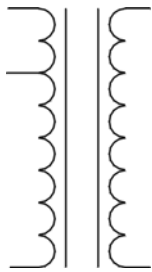
**ES = Electronic Power Supply**  
**Fonte de alimentação eletrônica**

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**ET = Thermal Overload**  
**Sobrecarga térmica**

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**EX = Transformer**  
**Transformador**

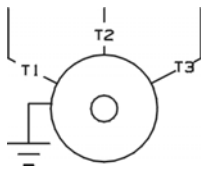
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**KB = Keyboard/Keypad**  
**Teclado/Teclado**

---

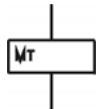
**MN = Electronic Monitor**  
**Monitor eletrônico**

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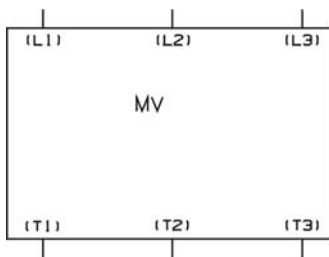
**MR = Motor**  
**Motor**

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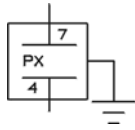
**MT = Board Connector**  
**Conector da placa**

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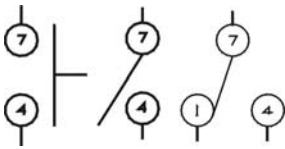


**MV = Motor Inverter**  
**Inversor do Motor**

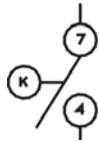
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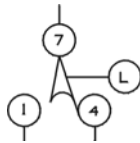
**PX = Proximity Switch**  
**Sensor de proximidade**



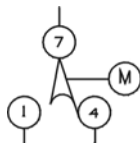
**SH = Switch Hand Operated**  
**Interruptor, Acionado à mão**



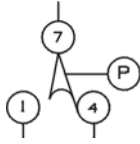
**SK = Switch Key Operated**  
**Interruptor, Acionado por teclado**



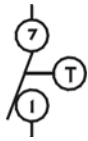
**SL = Switch Level Operated**  
**Interruptor, Acionado por nível**



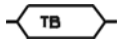
**SM = Switch Mechanically Operated**  
**Interruptor, Acionado mecanicamente**



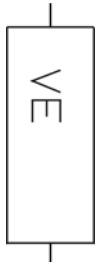
**SP = Switch Pressure Operated**  
**Interruptor, Acionado por pressão**



**ST = Switch Temperature Operated**  
**Interruptor, Acionado por temperatura**



**TB = Terminal Block**  
**Bloco terminal**



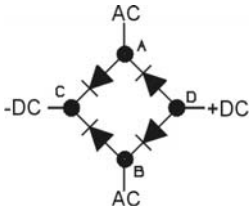
**VE = Valve Electrically Operated**  
**Válvula, Acionada por energia elétrica**



**WC = Wiring Connector**  
**Conector de fiação elétrica**

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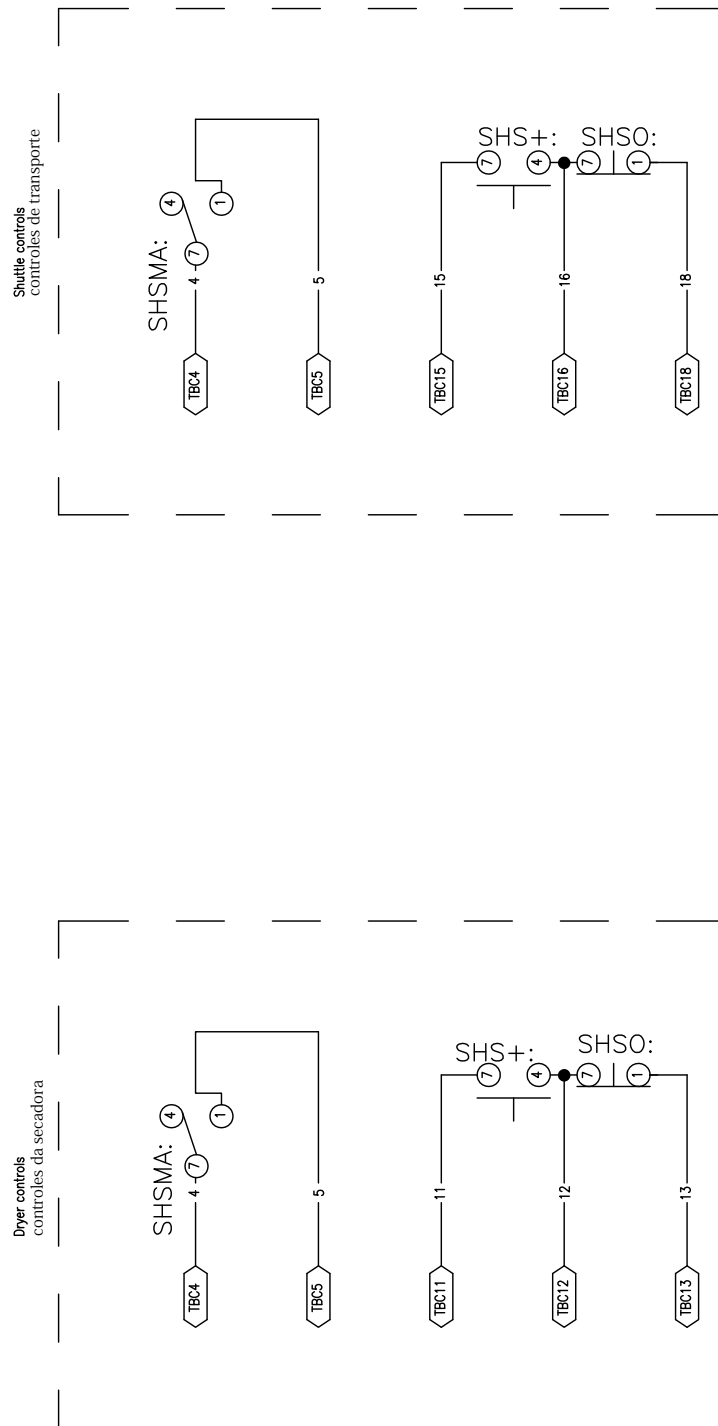
**ZF = Rectifier**  
**Retificador**



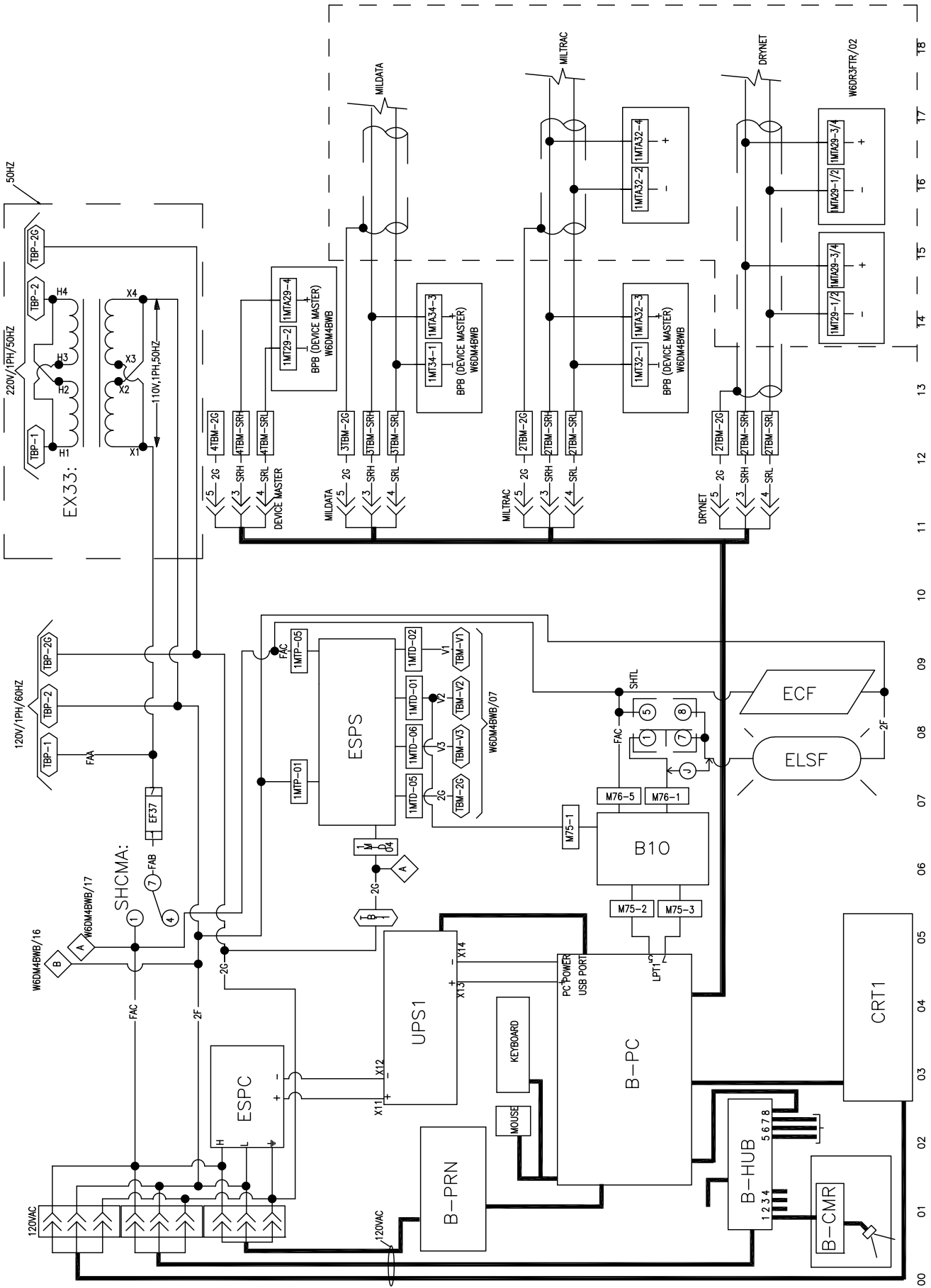
2

Multitrac™ Console / computador  
Multitrac™

2.1



00 01 02 03 04 05 06 07 08 09 10 11 12 13 14 15 16 17 18 19



# W6UT4MTA P

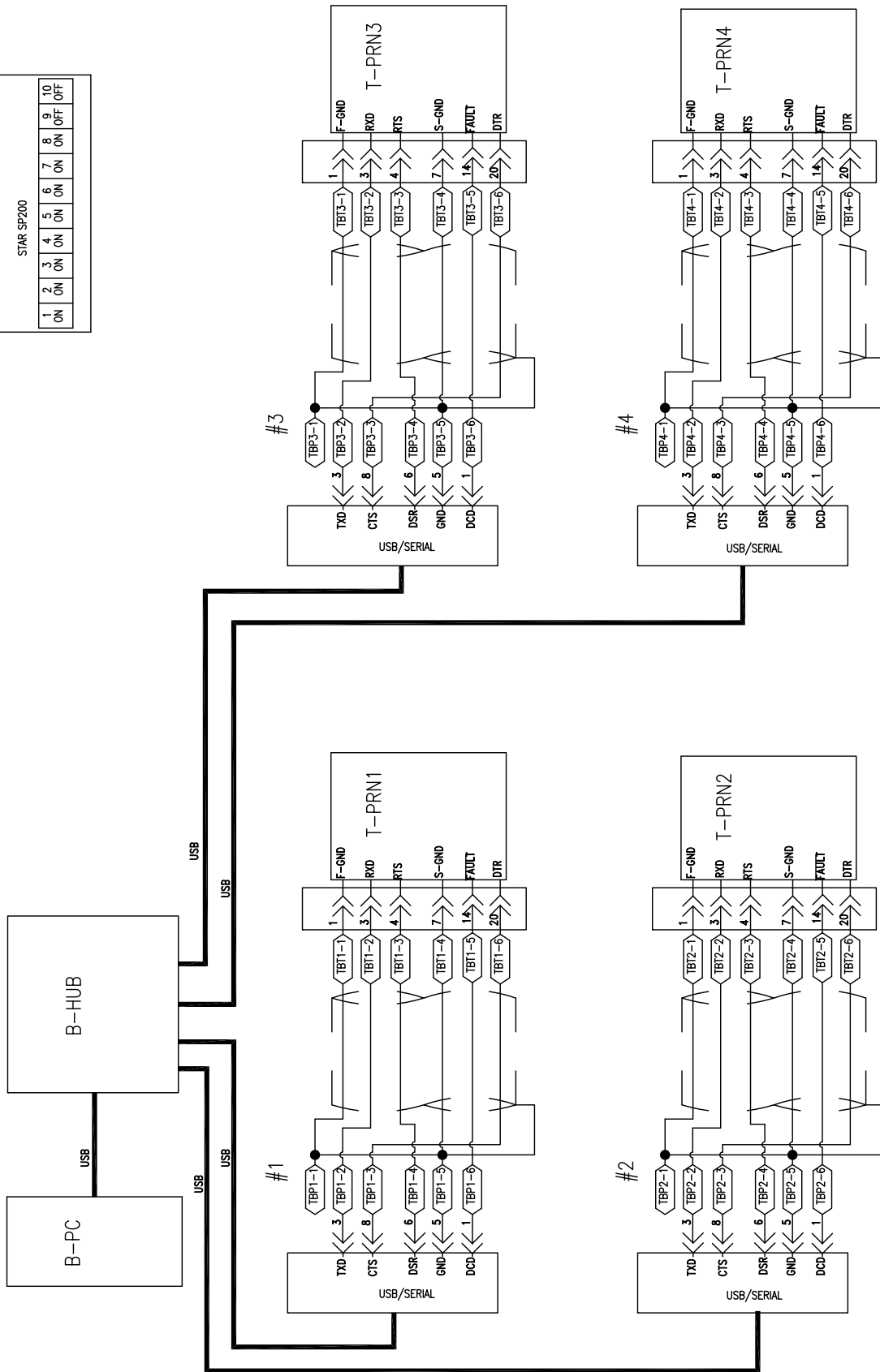
MultiTrac computer  
 computador Multitrac™

PELLERIN MILNOR CORPORATION

2019273A

STAR SP200

1	2	3	4	5	6	7	8	9	10
ON	ON	ON	ON	ON	ON	ON	ON	OFF	OFF



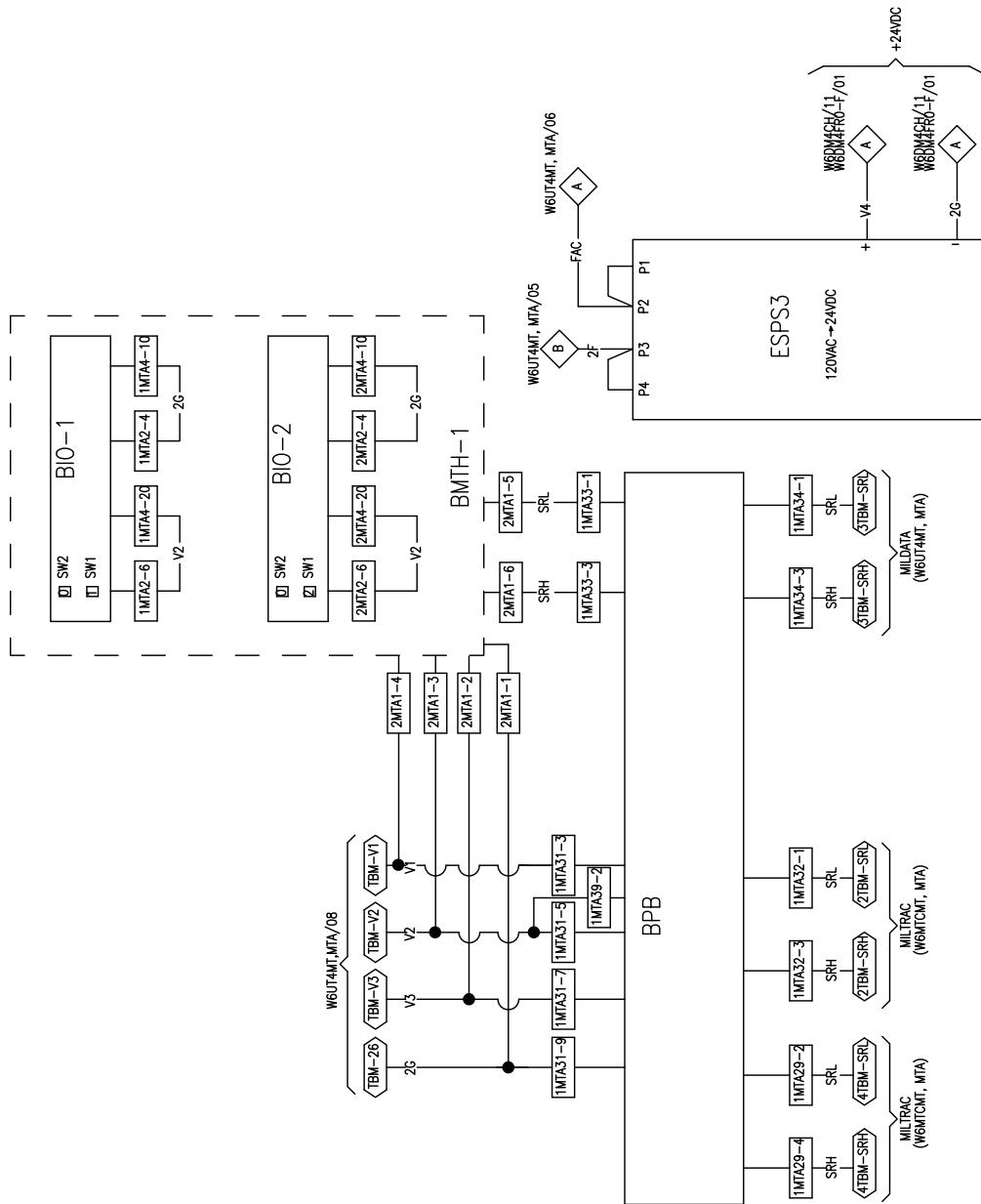
2

P.C.Device Master

2.2

# W6DM4BWBP

PELLERIN MILNOR CORPORATION



01  
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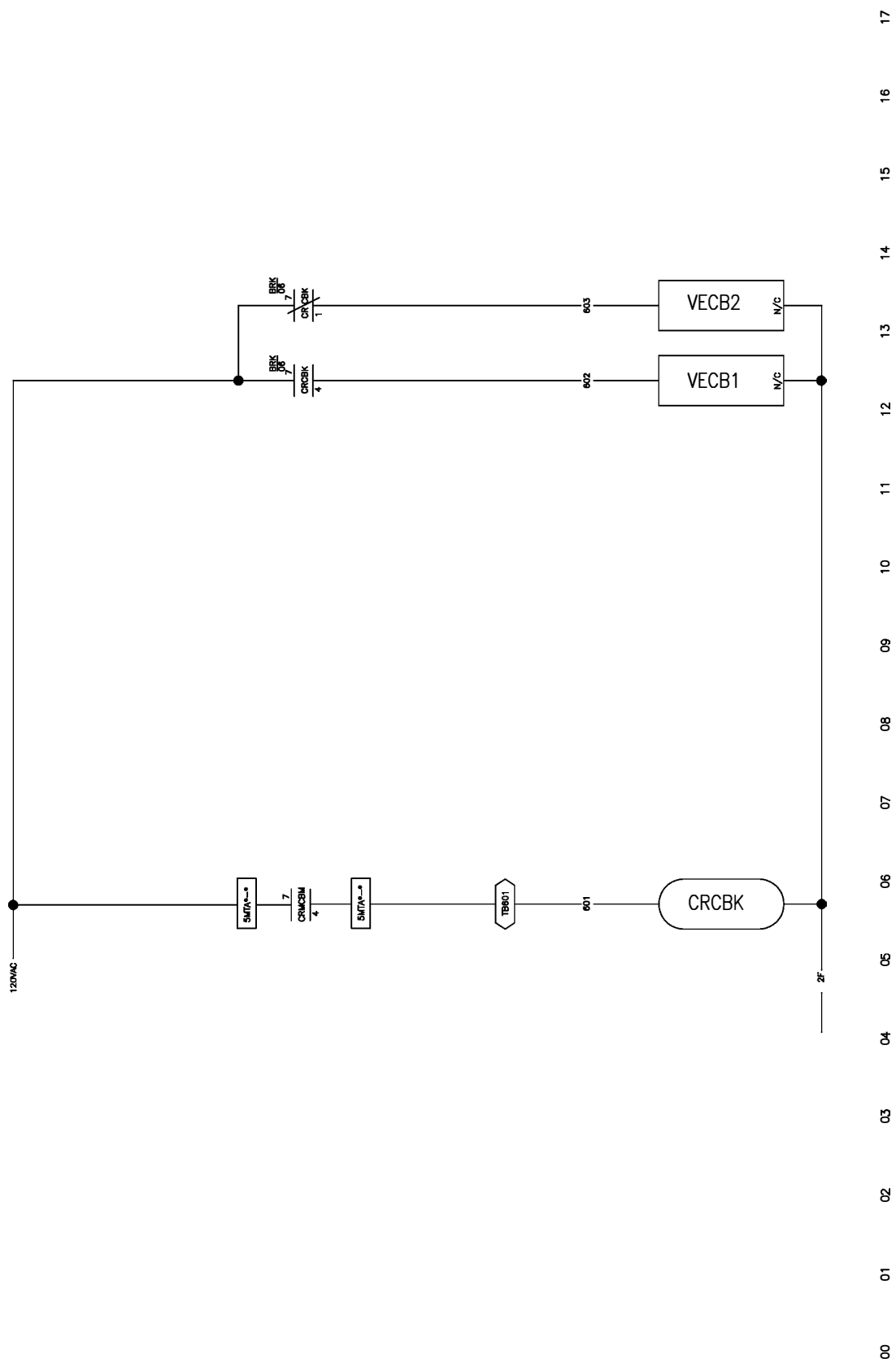


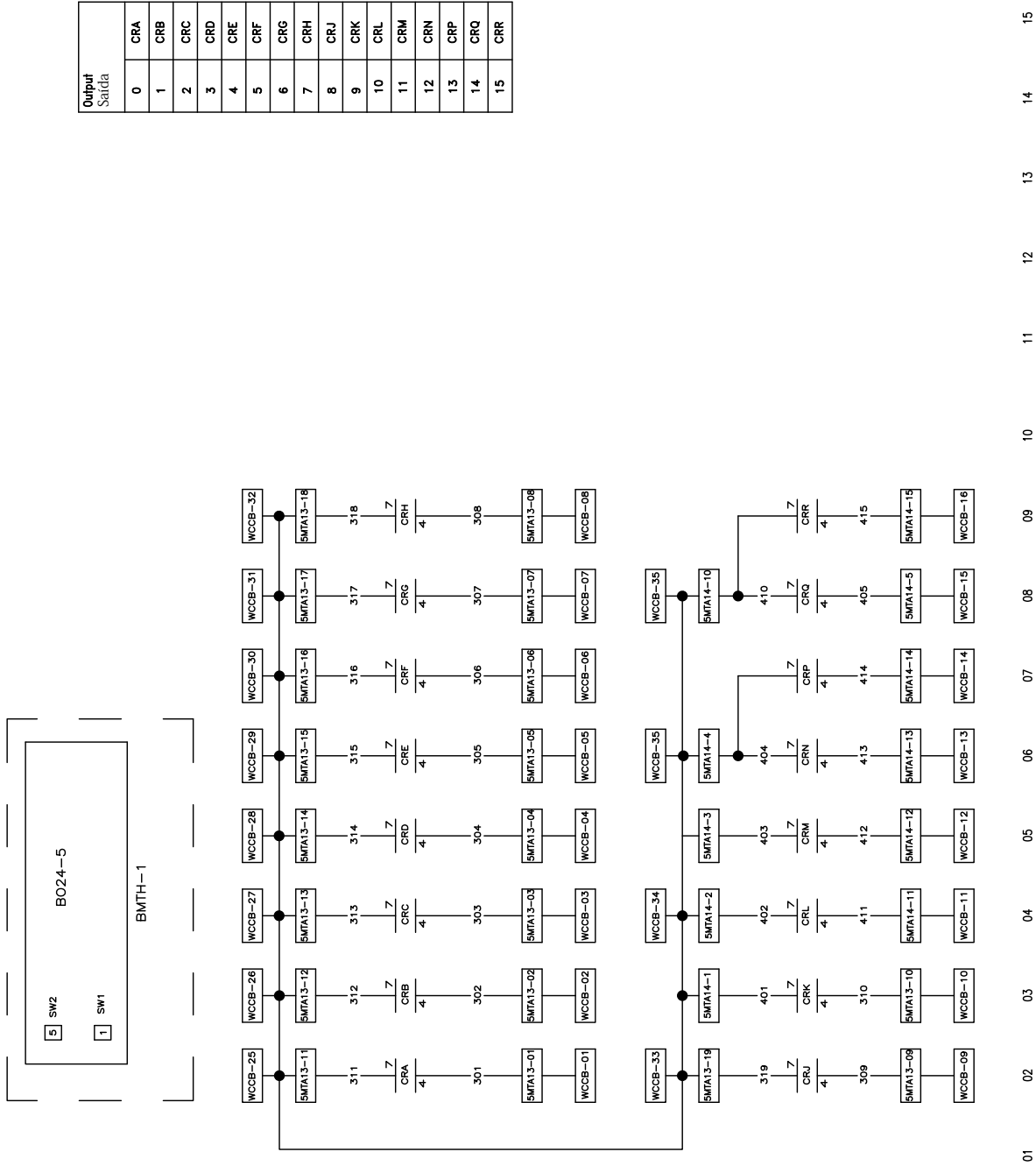
Cake Breaker  
Bolinho de bolo

# W6DM5CB1P

PELLERIN MACHINERY CORPORATION

2018462A





DEVICE MASTER device finished  
 DEVICE MASTER dispositivo terminou

# W6DM5DF P

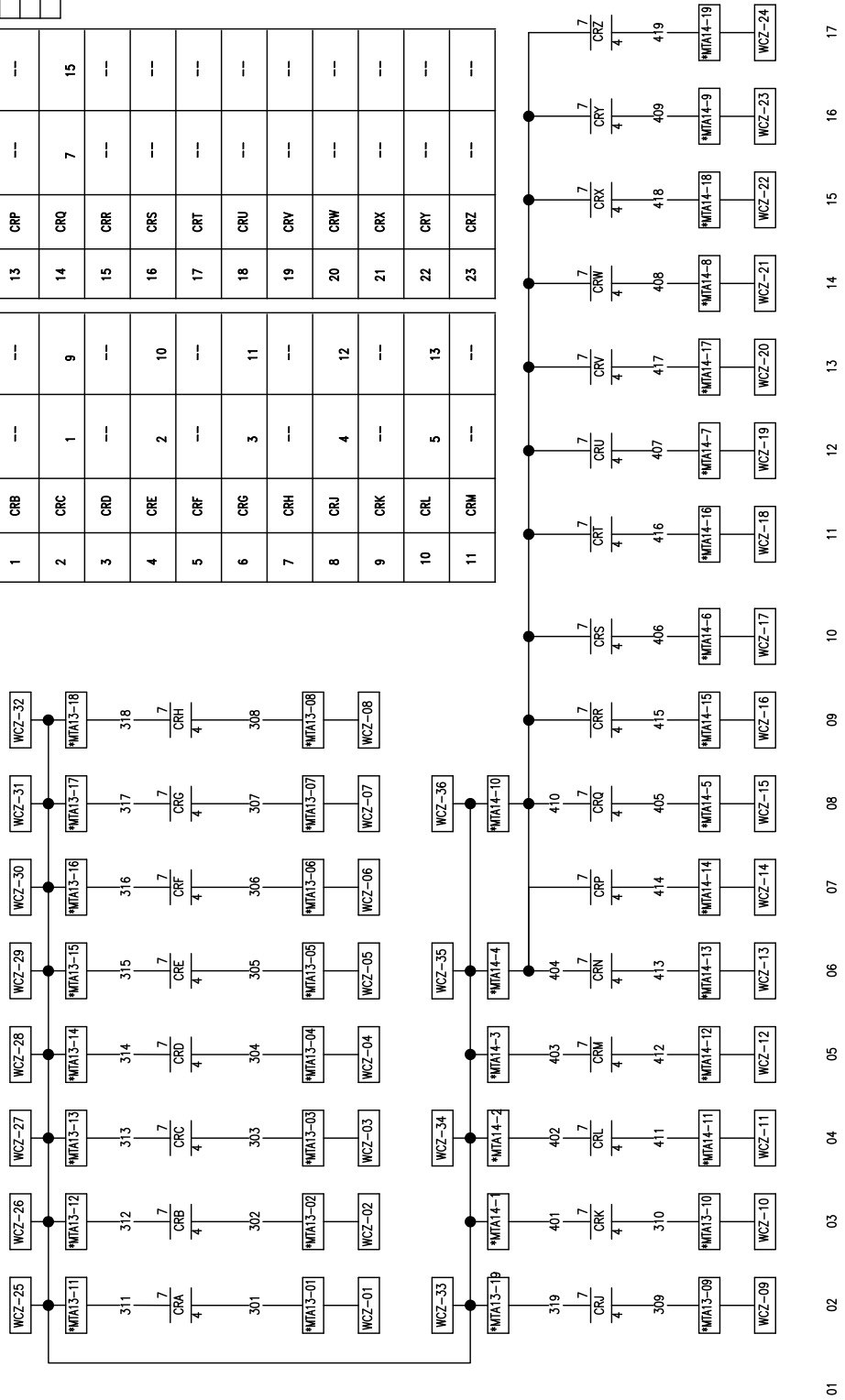
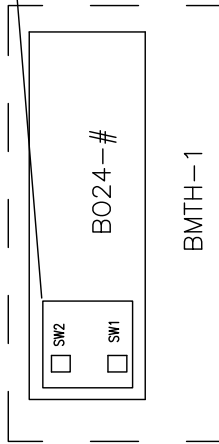
PELLERIN MILNOR CORPORATION

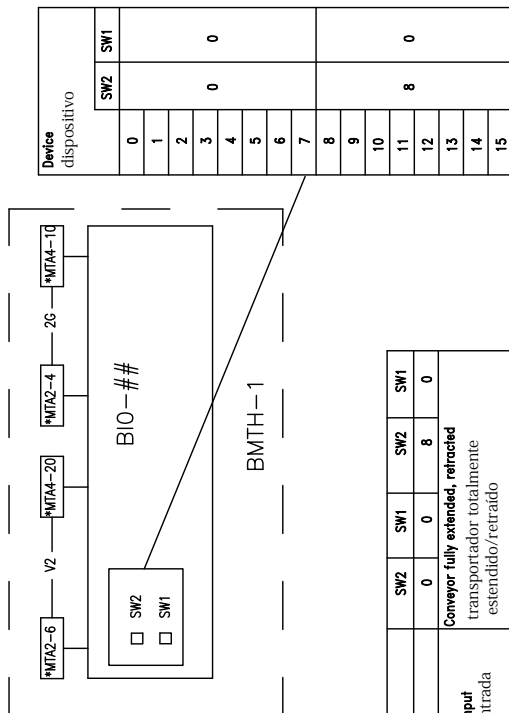
2012152A

Device dispositivo	
SW2	SW1
0	
1	
2	
3	1
4	
5	
6	
7	
8	
9	
10	
11	9
12	
13	
14	
15	

finish discharging device number  
 terminar de descarregar o dispositivo número

Output saída	SW2 SW1		SW2 SW1		SW2 SW1		SW2 SW1	
	1	A	9	A	1	A	9	A
0	CRA	0	8					
1	CRB	--	--					
2	CRC	1	9					
3	CRD	--	--					
4	CRE	2	10					
5	CRF	--	--					
6	CRG	3	11					
7	CRH	--	--					
8	CRJ	4	12					
9	CRK	--	--					
10	CRL	5	13					
11	CRM	--	--					
12	CRN	6	14					
13	CRP	--	--					
14	CRQ	7	15					
15	CRR	--	--					
16	CRS	--	--					
17	CRT	--	--					
18	CRU	--	--					
19	CRV	--	--					
20	CRW	--	--					
21	CRX	--	--					
22	CRY	--	--					
23	CRZ	--	--					





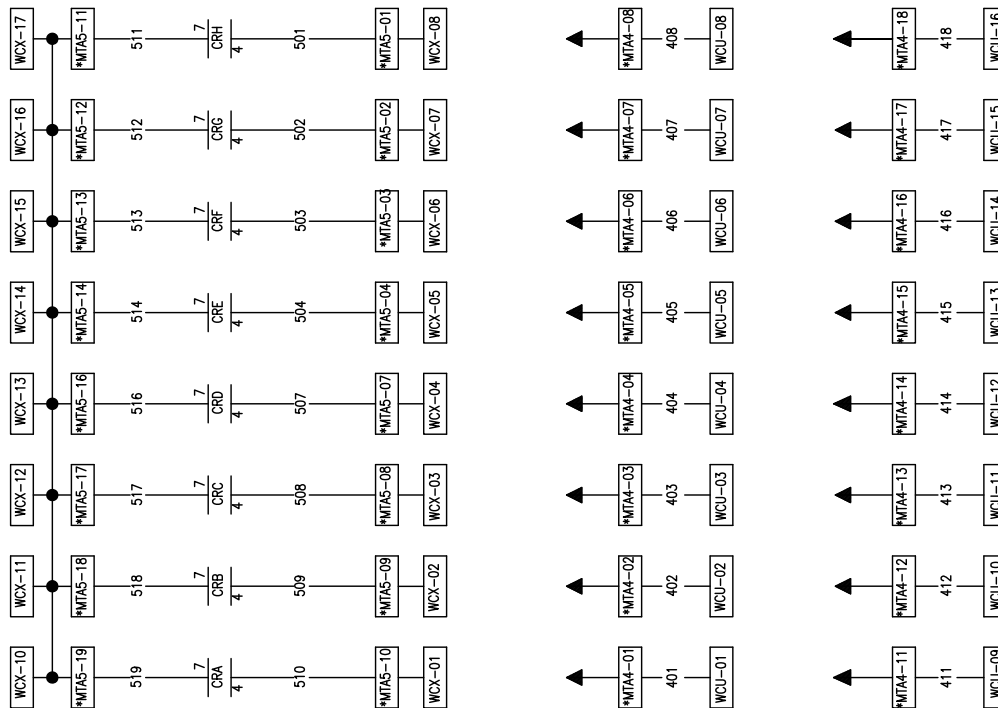
Input entrada	SW2	SW1	SW2	SW1
0	0	0	8	0
1	402	0	8	0
2	403	1	9	0
3	404	1	9	0
4	405	2	10	0
5	406	2	10	0
6	407	3	11	0
7	408	3	11	0
8	411	4	12	0
9	412	4	12	0
10	413	5	13	0
11	414	5	13	0
12	415	6	14	0
13	416	6	14	0
14	417	7	15	0
15	418	7	15	0

Conveyor fully extended, retracted transportador totalmente estendido/retraído	SW2	SW1	SW2	SW1
0	0	0	8	0
1	402	0	8	0
2	403	1	9	0
3	404	1	9	0
4	405	2	10	0
5	406	2	10	0
6	407	3	11	0
7	408	3	11	0
8	411	4	12	0
9	412	4	12	0
10	413	5	13	0
11	414	5	13	0
12	415	6	14	0
13	416	6	14	0
14	417	7	15	0
15	418	7	15	0

Output saída	SW2	SW1	SW2	SW1
0	0	0	8	0
1	CRB	0	8	0
2	CRB	1	9	0
3	CRB	1	9	0
4	CRB	2	10	0
5	CRB	2	10	0
6	CRB	3	11	0
7	CRB	3	11	0
8	CRA	0	8	0
9	CRB	1	9	0
10	CRB	2	10	0
11	CRD	3	11	0
12	CRE	4	12	0
13	CRF	5	13	0
14	CRG	6	14	0
15	CRH	7	15	0



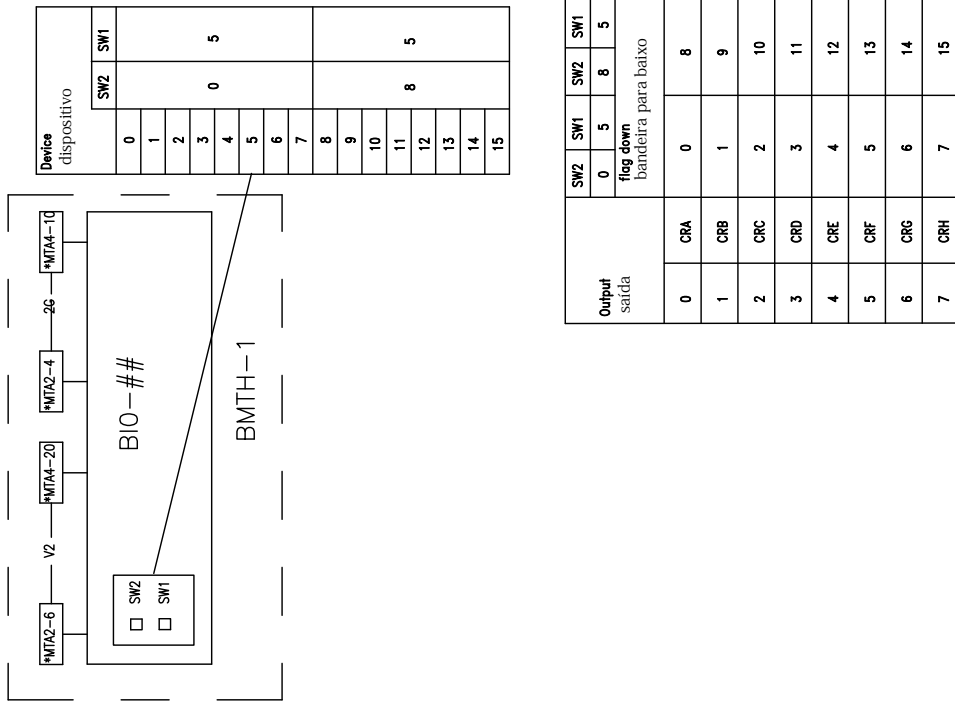
00 01 02 03 04 05 06 07 08 09 10 11 12 13 14 15 16 17

DEVICE MASTER flag down  
 DEVICE MASTER bandeira para baixo

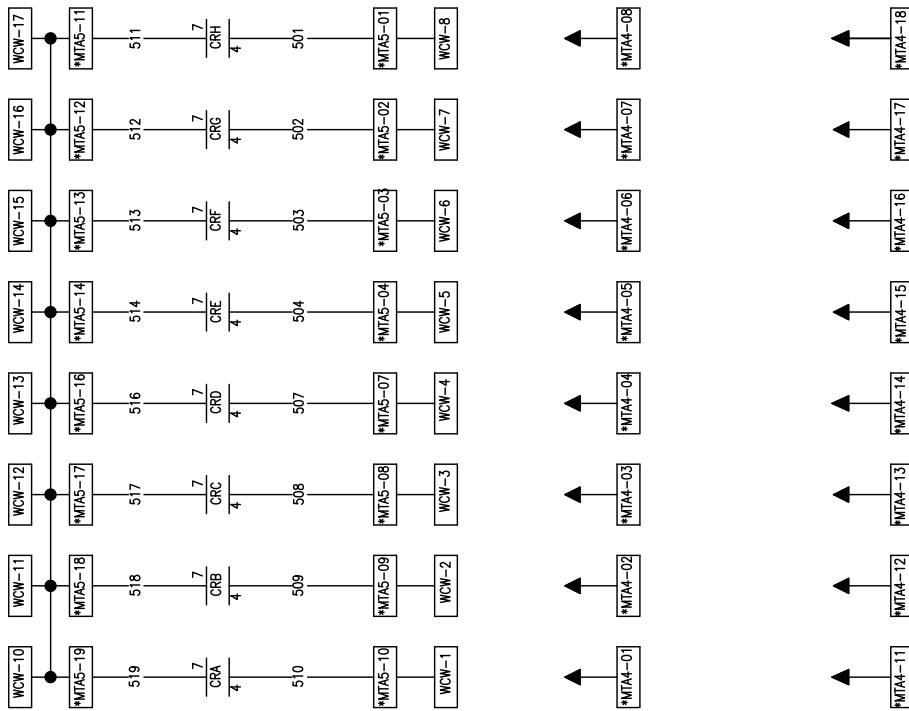
# W6DM5FDP

PELLERIN MILNOR CORPORATION

2012152A



Output saída	SW2	SW1	SW2	SW1
0	0	5	8	5
1	CRA	0		8
2	CRB	1		9
3	CRD	2		10
4	CRE	3		11
5	CRF	4		12
6	CRG	5		13
7	CRH	6		14
		7		15



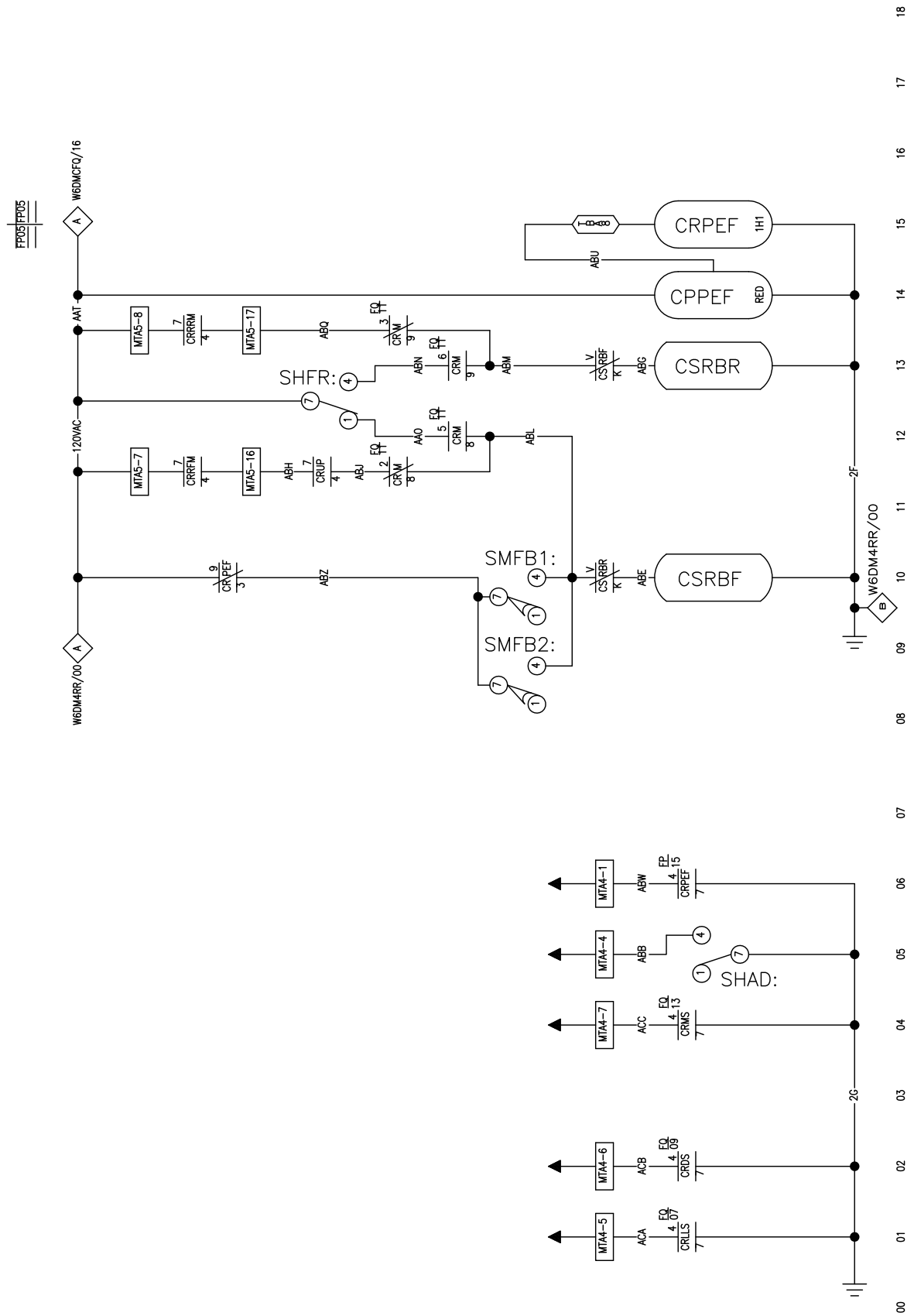
00 01 02 03 04 05 06 07 08 09 10 11 12 13 14 15 16 17

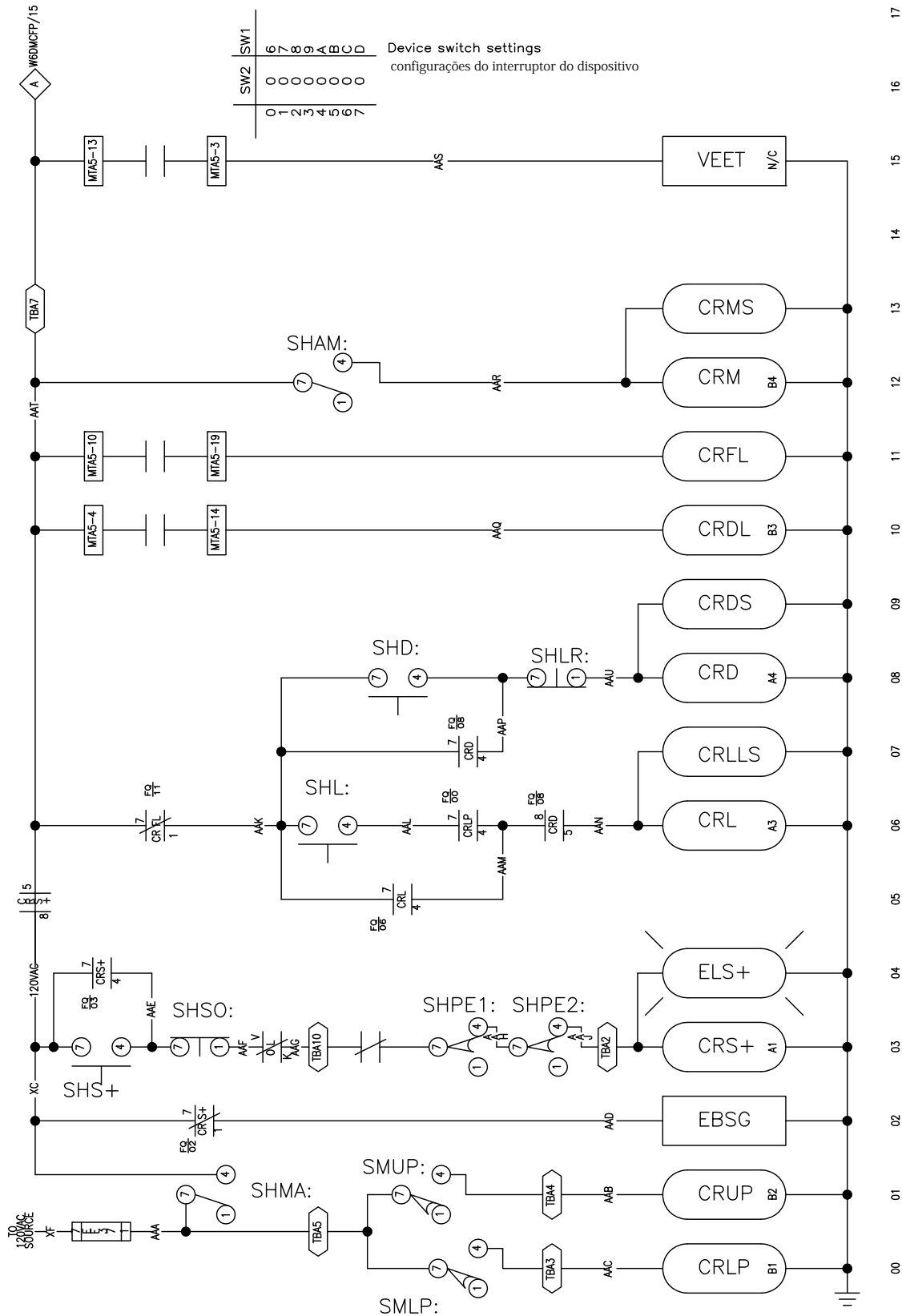
Conveyor controls for loading  
 controles do transportador para carga

# W6DM4FPP

PELLERIN MILNOR CORPORATION

2012235A





Device switch settings  
configurações do interruptor do dispositivo

SW1	0	1	2	3	4	5	6	7
SW2	0	0	0	0	0	0	0	0

Conveyor controls for loading  
controles do transportador para carga

# W6DM4FQP

PELLERIN MILNOR CORPORATION

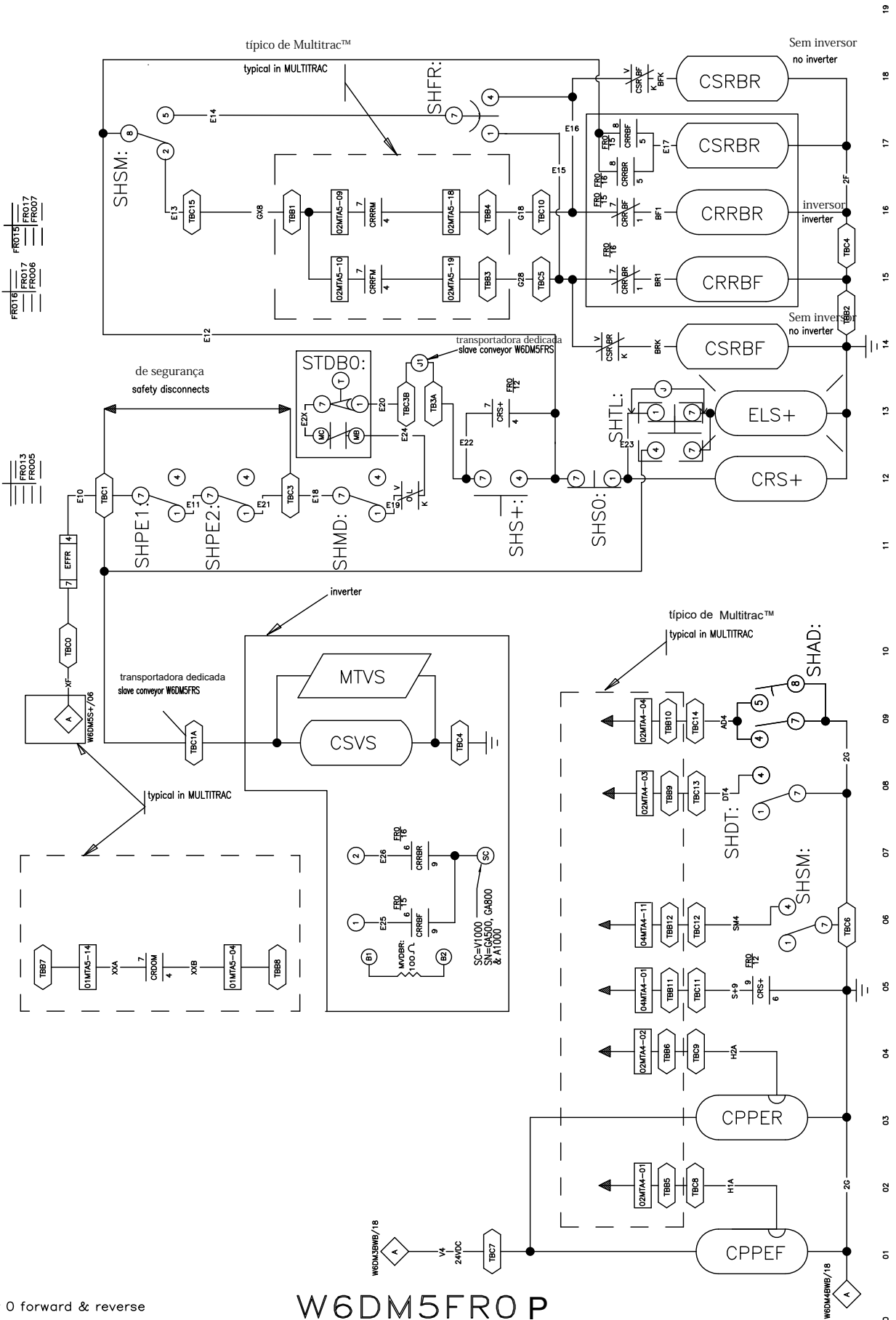
2012235A

Conveyor 0 forward & reverse  
transportador de 0 para a frente e reverso

# W6DM5FR0 P

PELLERIN MILNOR CORPORATION

2023383A



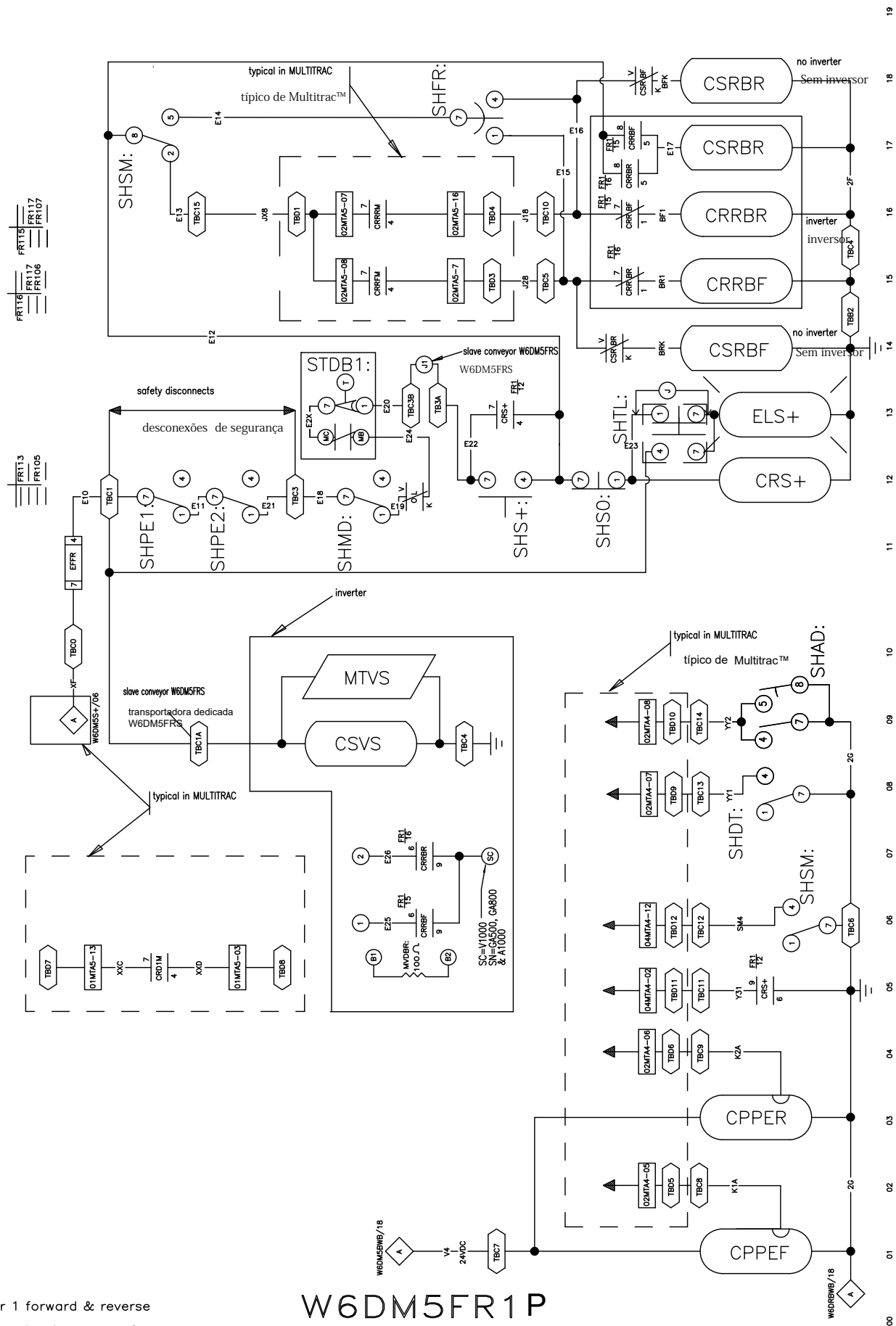


Conveyor 1 forward & reverse  
 transportador de 1 para a frente e reverso

# W6DM5FR1P

PELLERIN MILNOR CORPORATION

2023383A



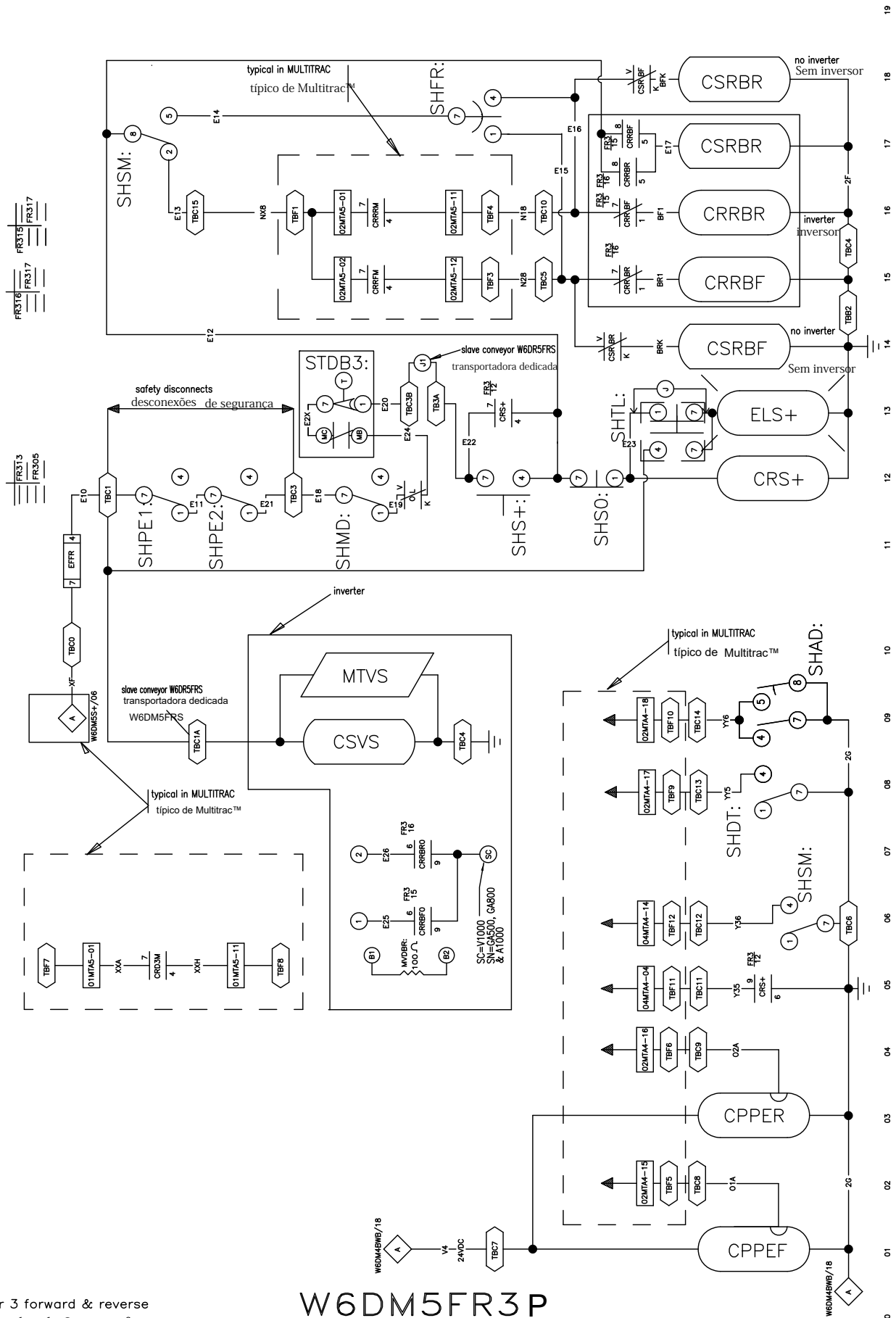


Conveyor 3 forward & reverse  
transportador de 3 para a frente e reverso

# W6DM5FR3P

PELLERIN MILNOR CORPORATION

2023383A

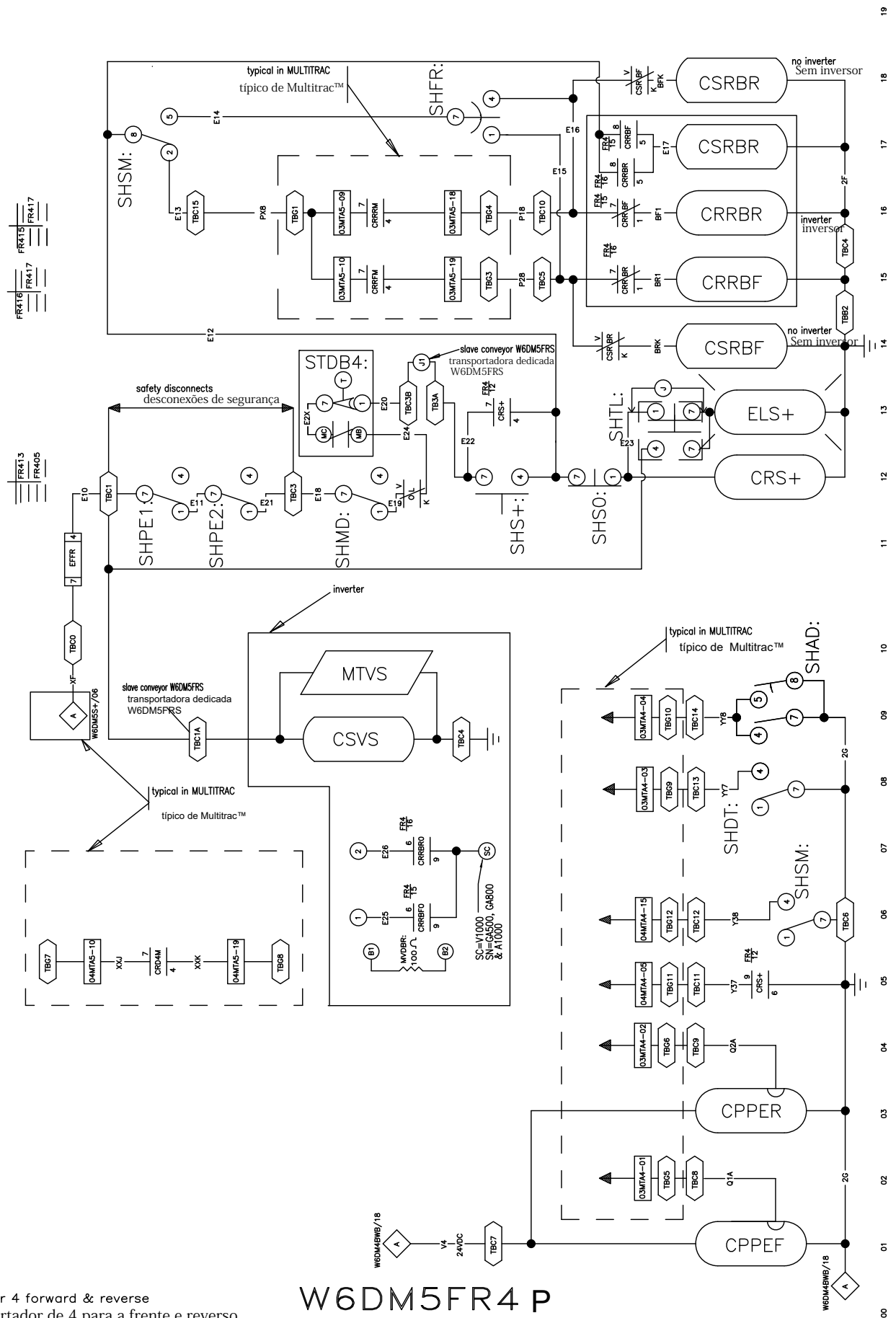


Conveyor 4 forward & reverse  
transportador de 4 para a frente e reverso

# W6DM5FR4 P

PELLERIN MILNOR CORPORATION

2023383A

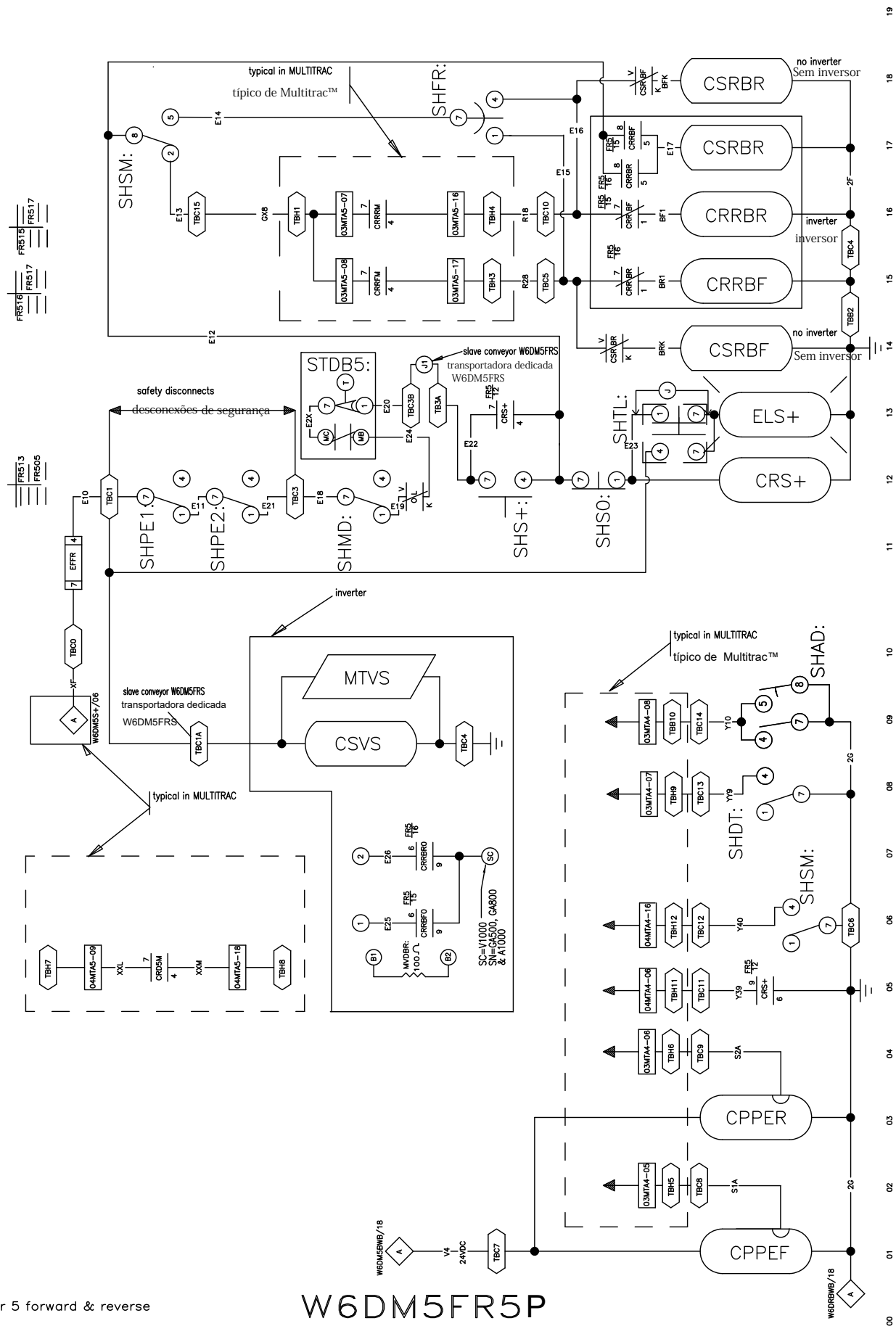


Conveyor 5 forward & reverse  
 transportador de 5 para a frente e reverso

# W6DM5FR5P

PELLERIN MILNOR CORPORATION

2023383A



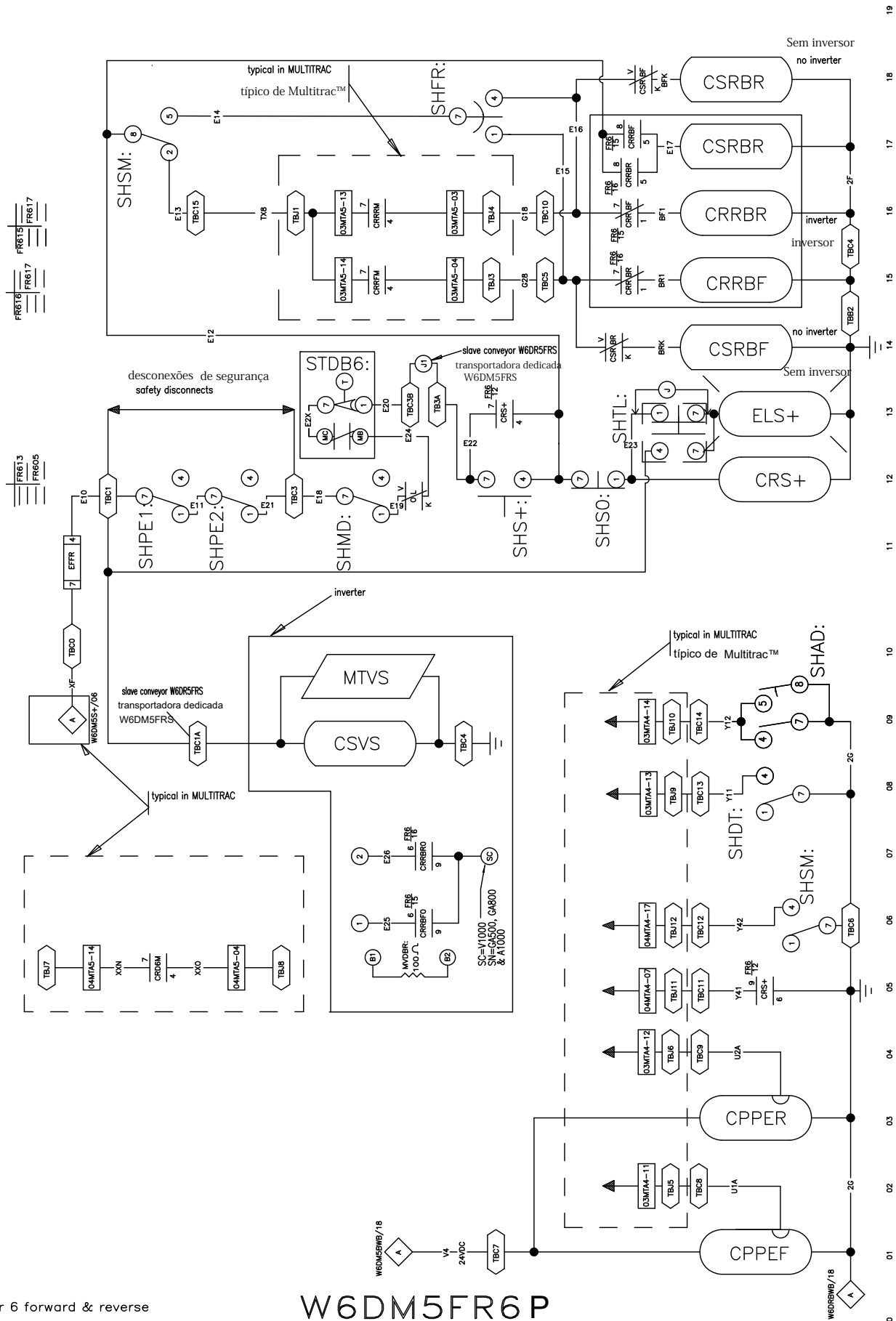
Conveyor 6 forward & reverse

transportador de 6 para a frente e reverso

# W6DM5FR6P

PELLERIN MILNOR CORPORATION

2023195A

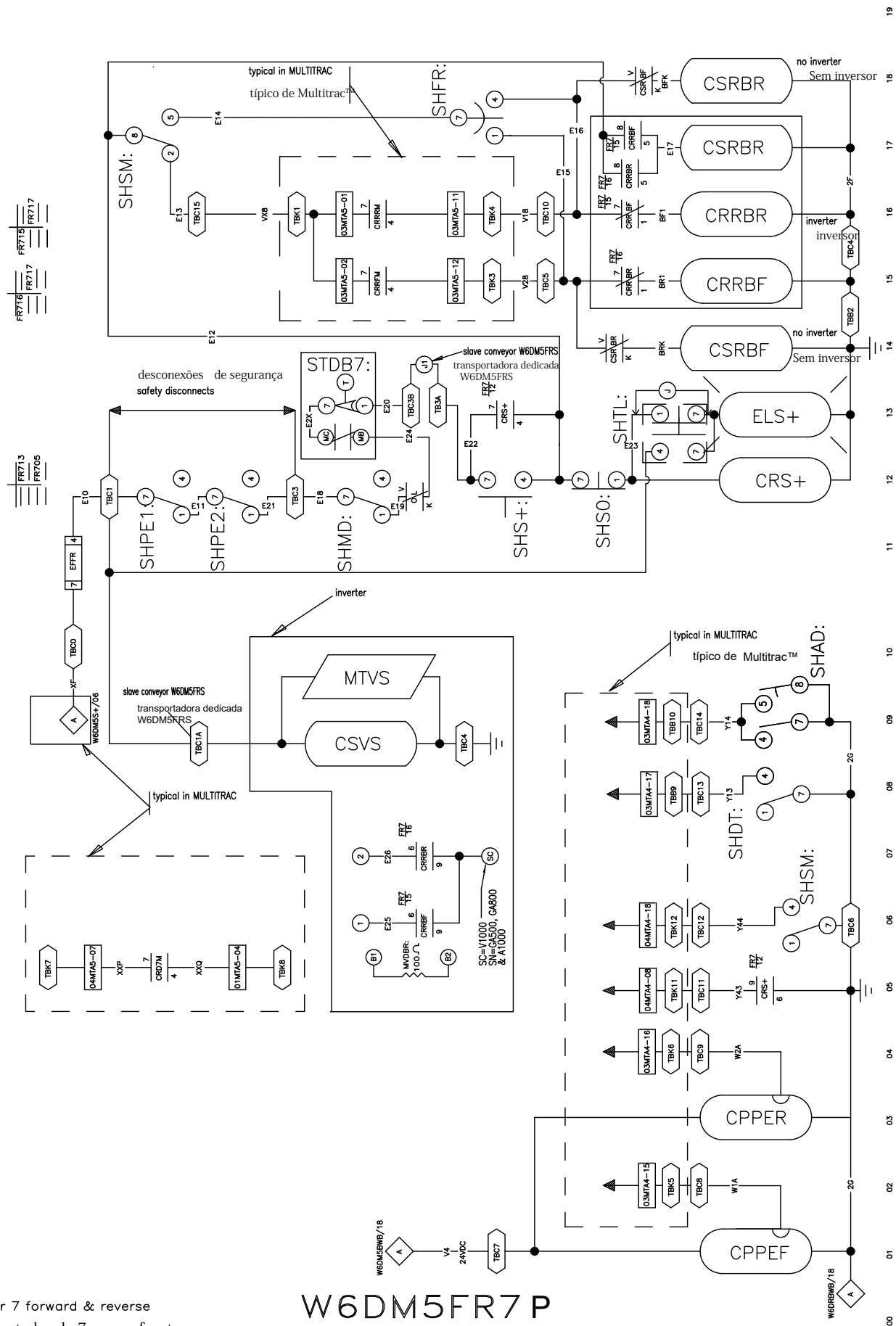


Conveyor 7 forward & reverse  
transportador de 7 para a frente e reverso

# W6DM5FR7P

PELLERIN MILNOR CORPORATION

2023195A

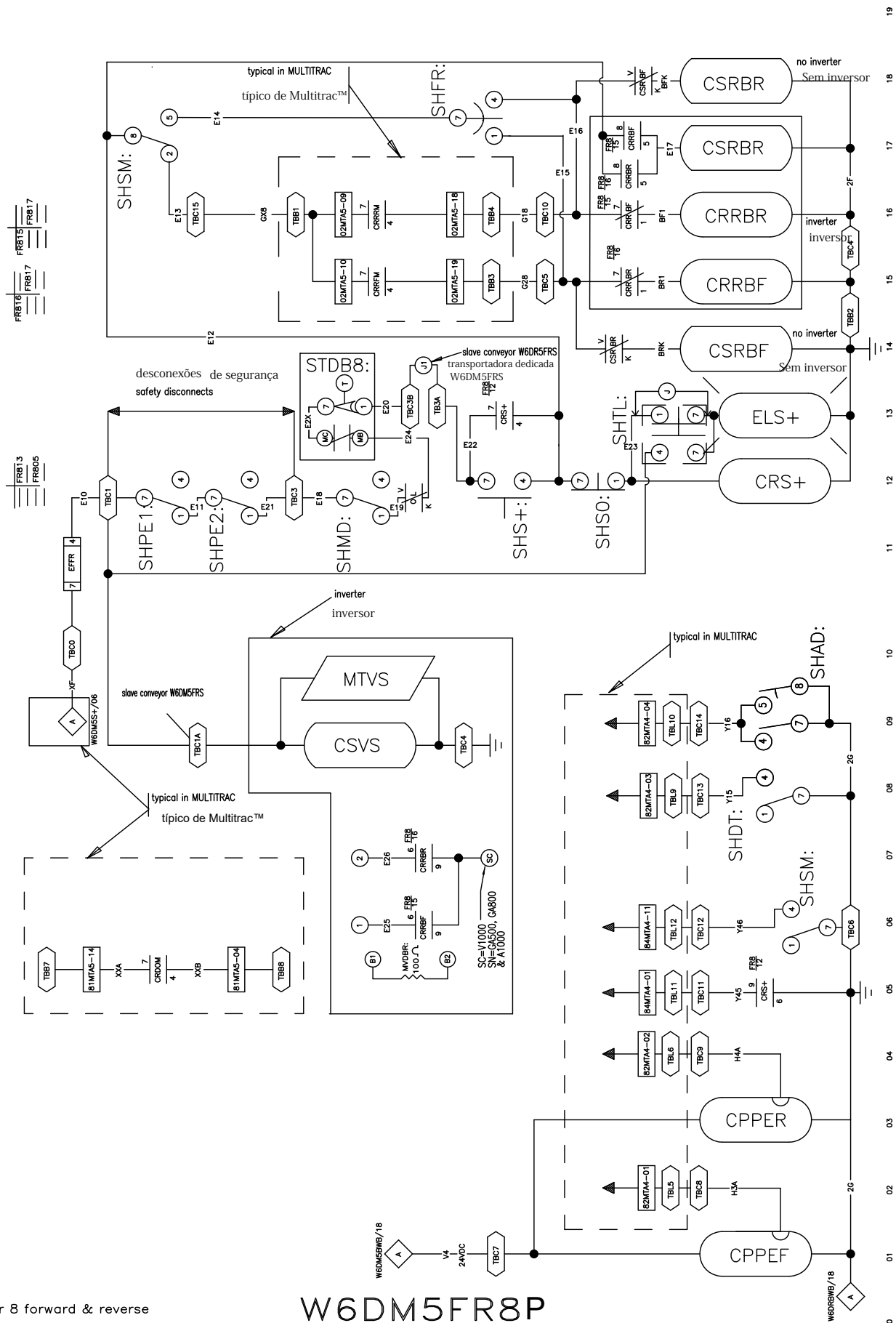


Conveyor 8 forward & reverse  
transportador de 8 para a frente e reverso

# W6DM5FR8P

PELLERIN MILNOR CORPORATION

2023195A



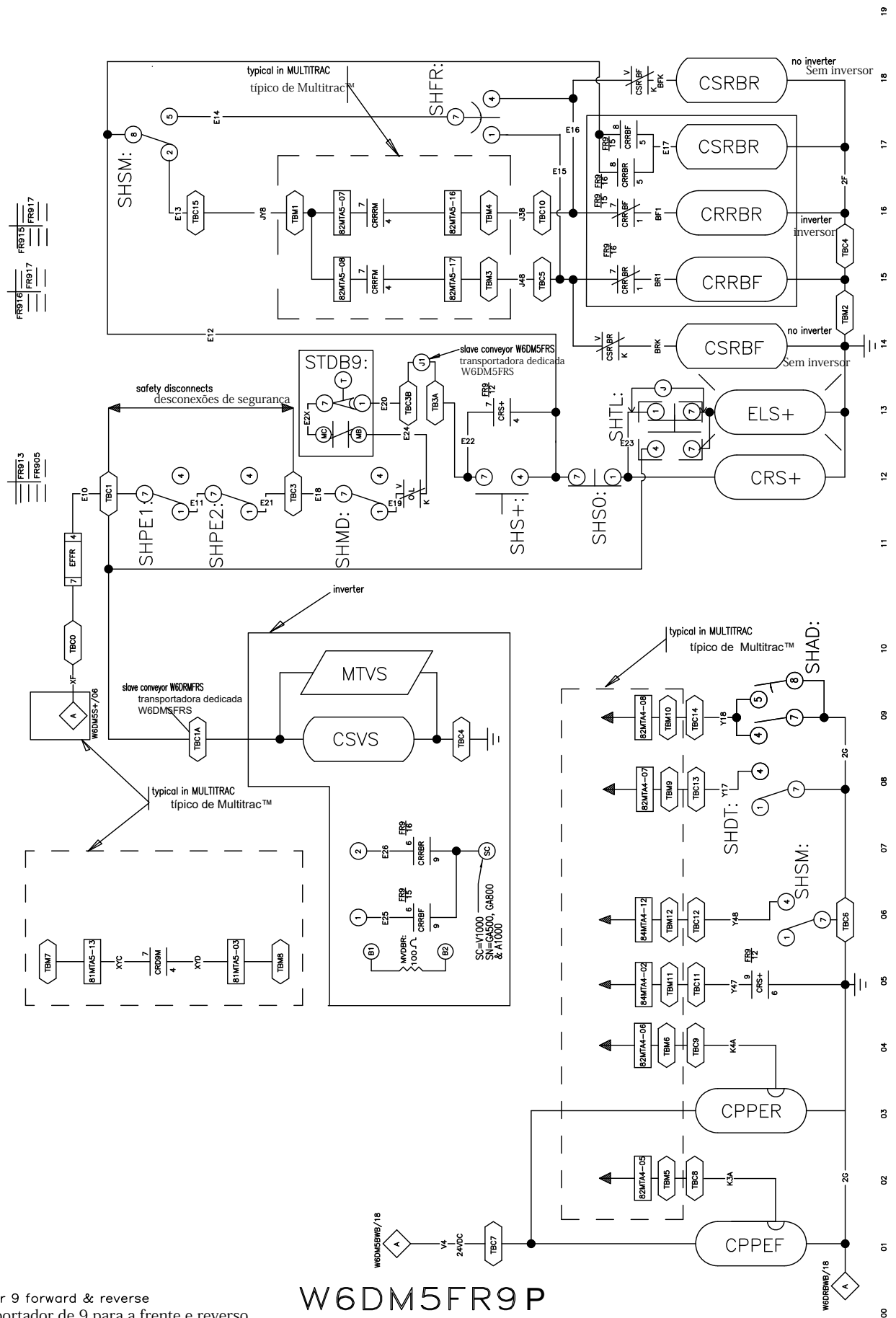


Conveyor 9 forward & reverse  
transportador de 9 para a frente e reverso

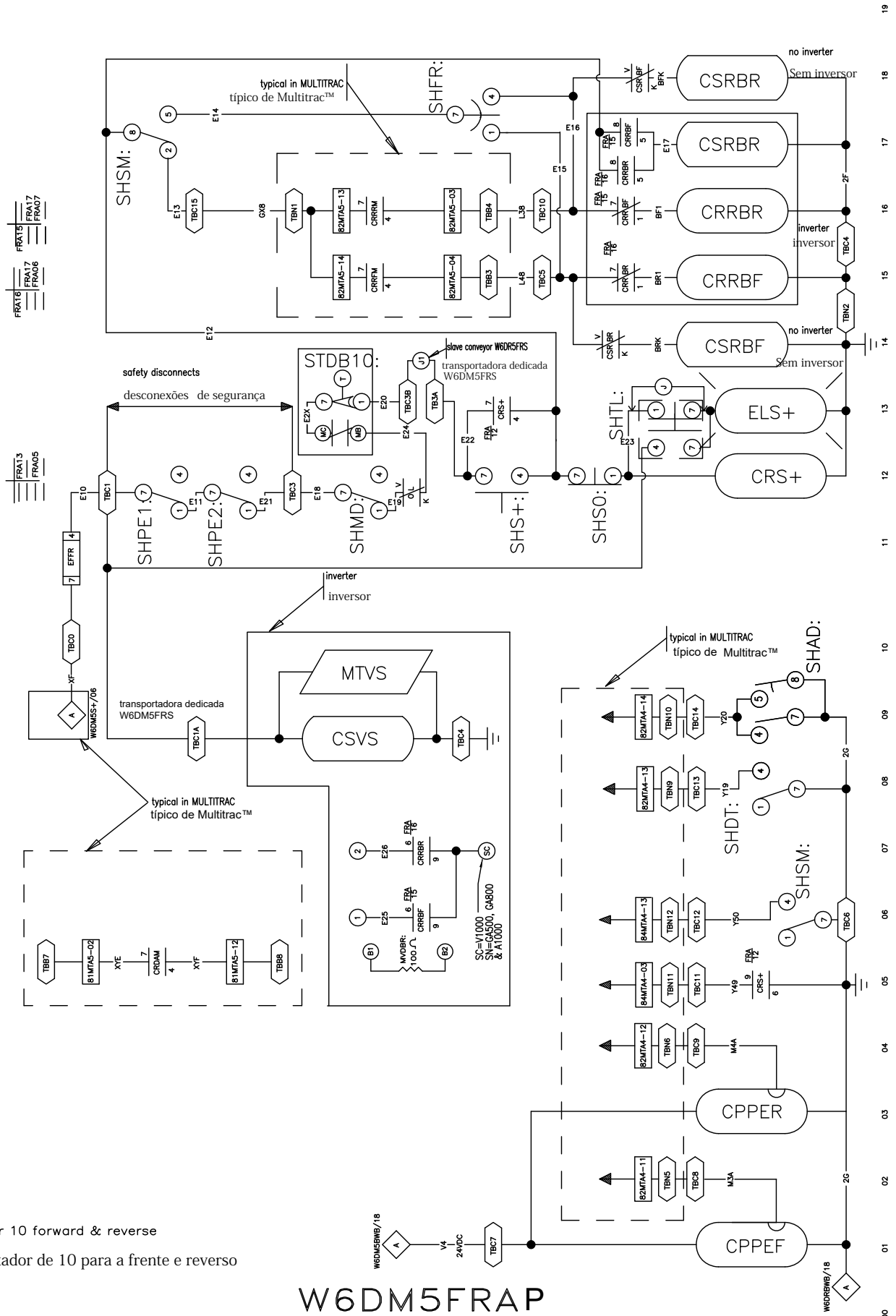
# W6DM5FR9P

PELLERIN MILNOR CORPORATION

2023195A



Conveyor 10 forward & reverse  
 transportador de 10 para a frente e reverso

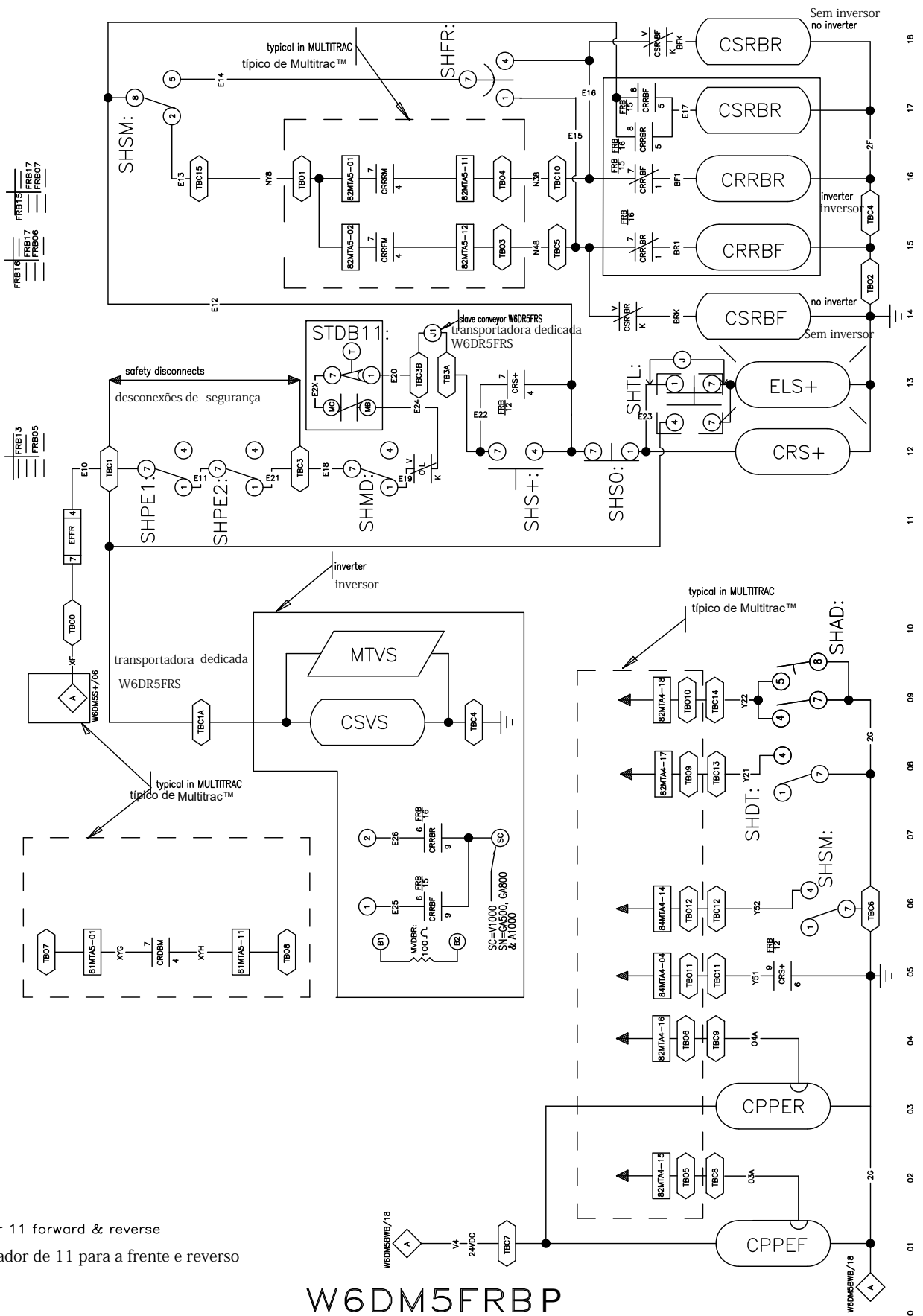


# W6DM5FRAP

PELLERIN MILNOR CORPORATION

2023195A

Conveyor 11 forward & reverse  
transportador de 11 para a frente e reverso



# W6DM5FRBP

PELLERIN MILNOR CORPORATION

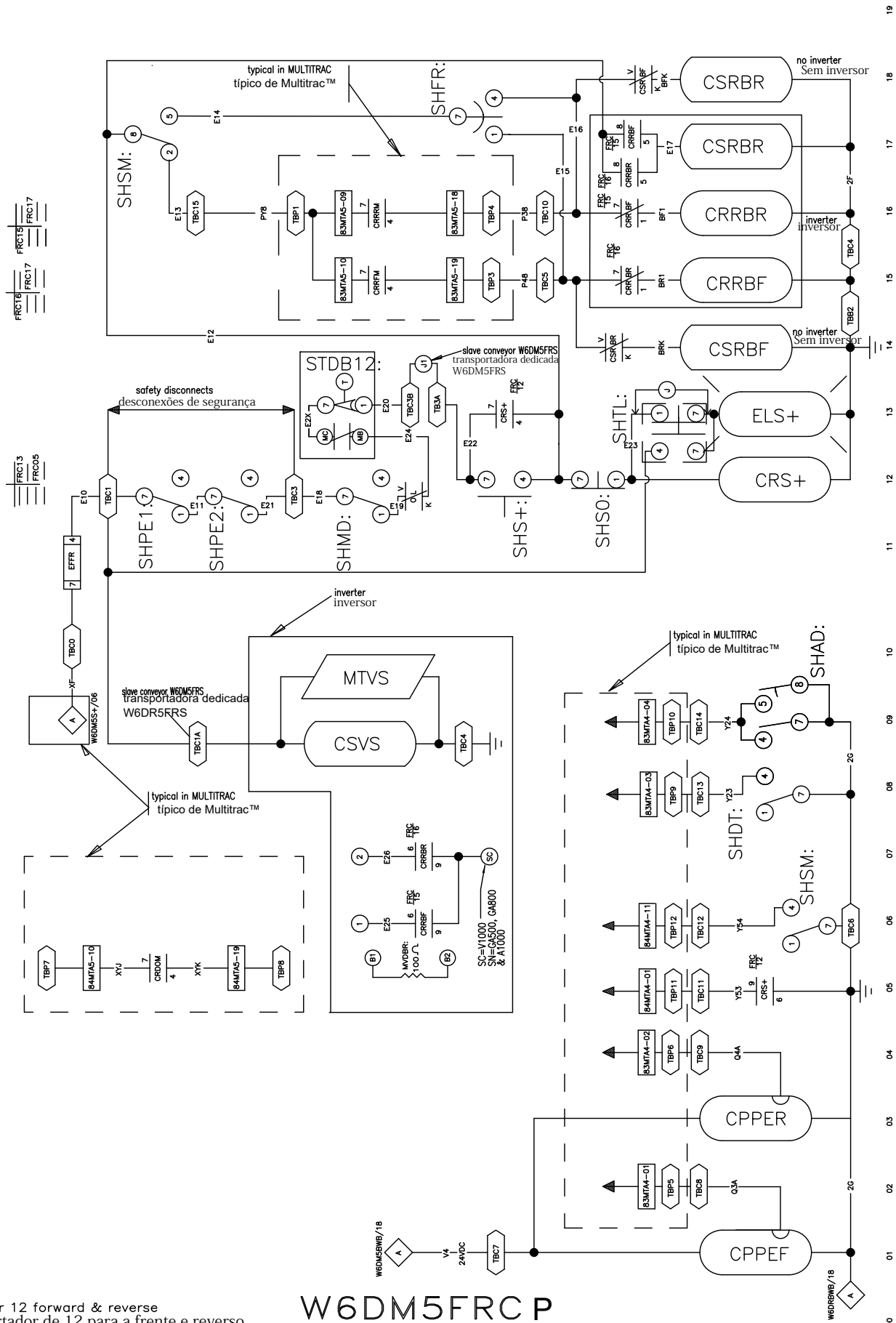
2023195A

Conveyor 12 forward & reverse  
transportador de 12 para a frente e reverso

# W6DM5FRC P

PELLERIN MILNOR CORPORATION

2023195A

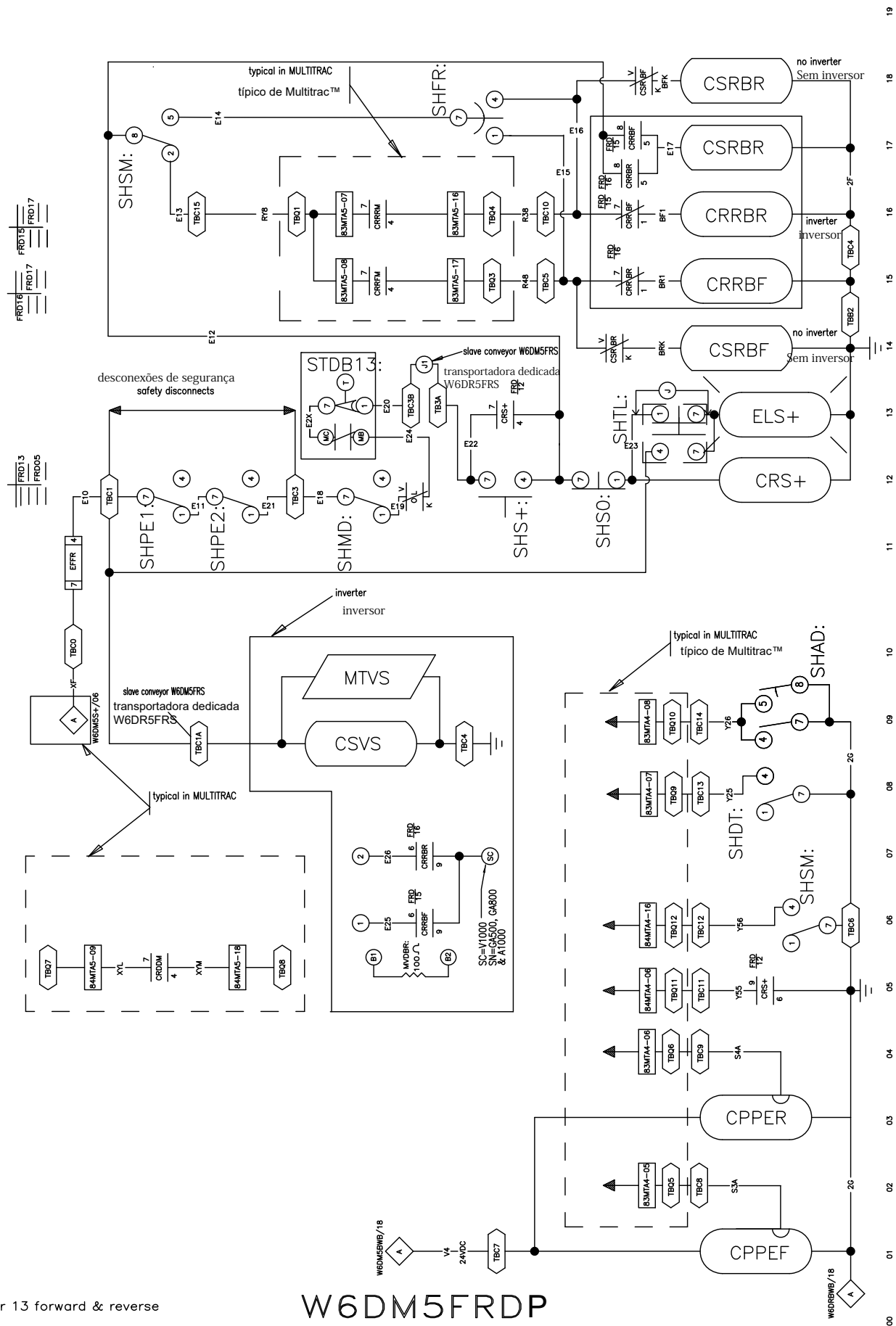


Conveyor 13 forward & reverse  
transportador de 13 para a frente e reverso

# W6DM5FRDP

PELLERIN MILNOR CORPORATION

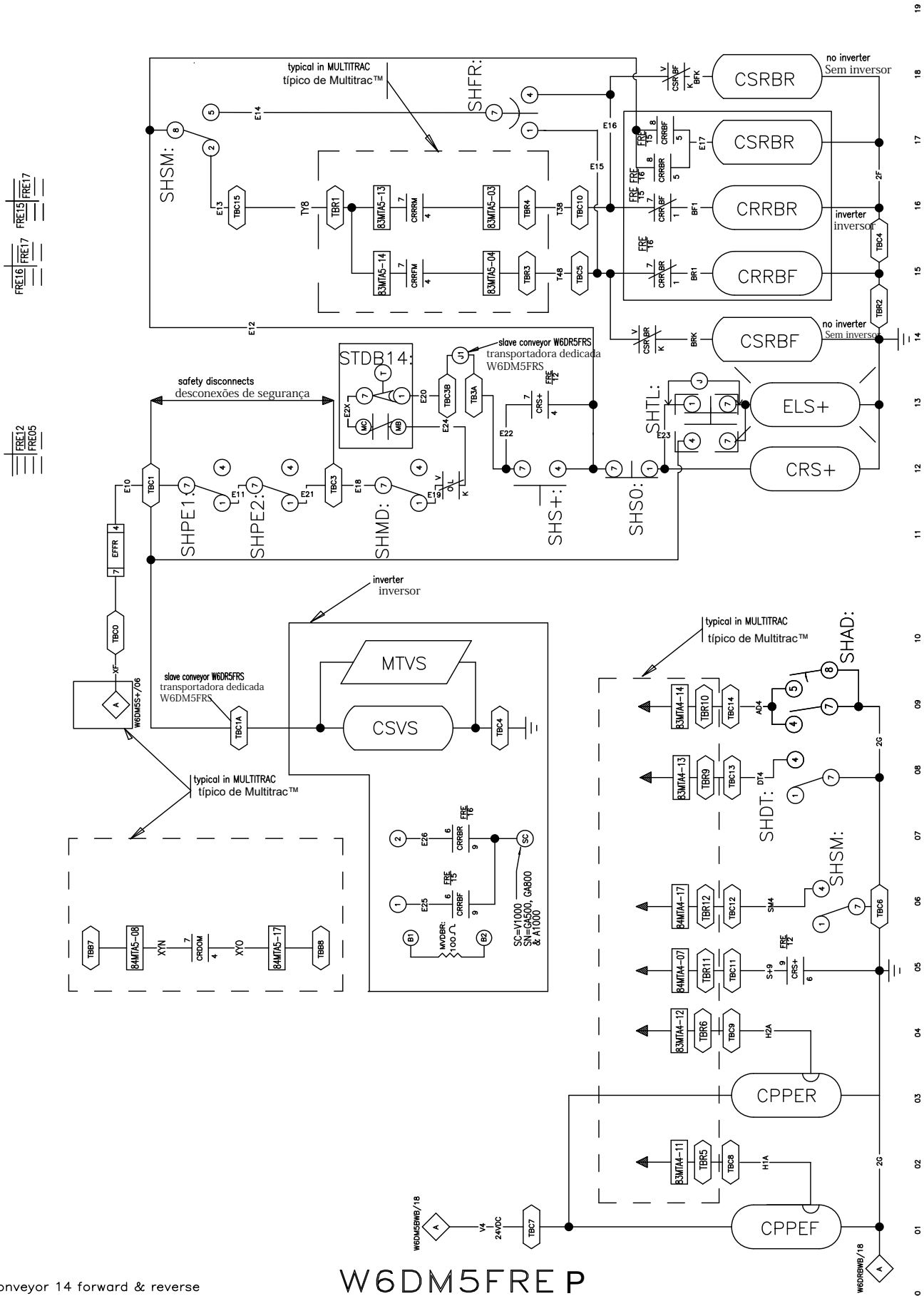
2023195A



# W6DM5FRE P

PELLERIN MILNOR CORPORATION

2023195A

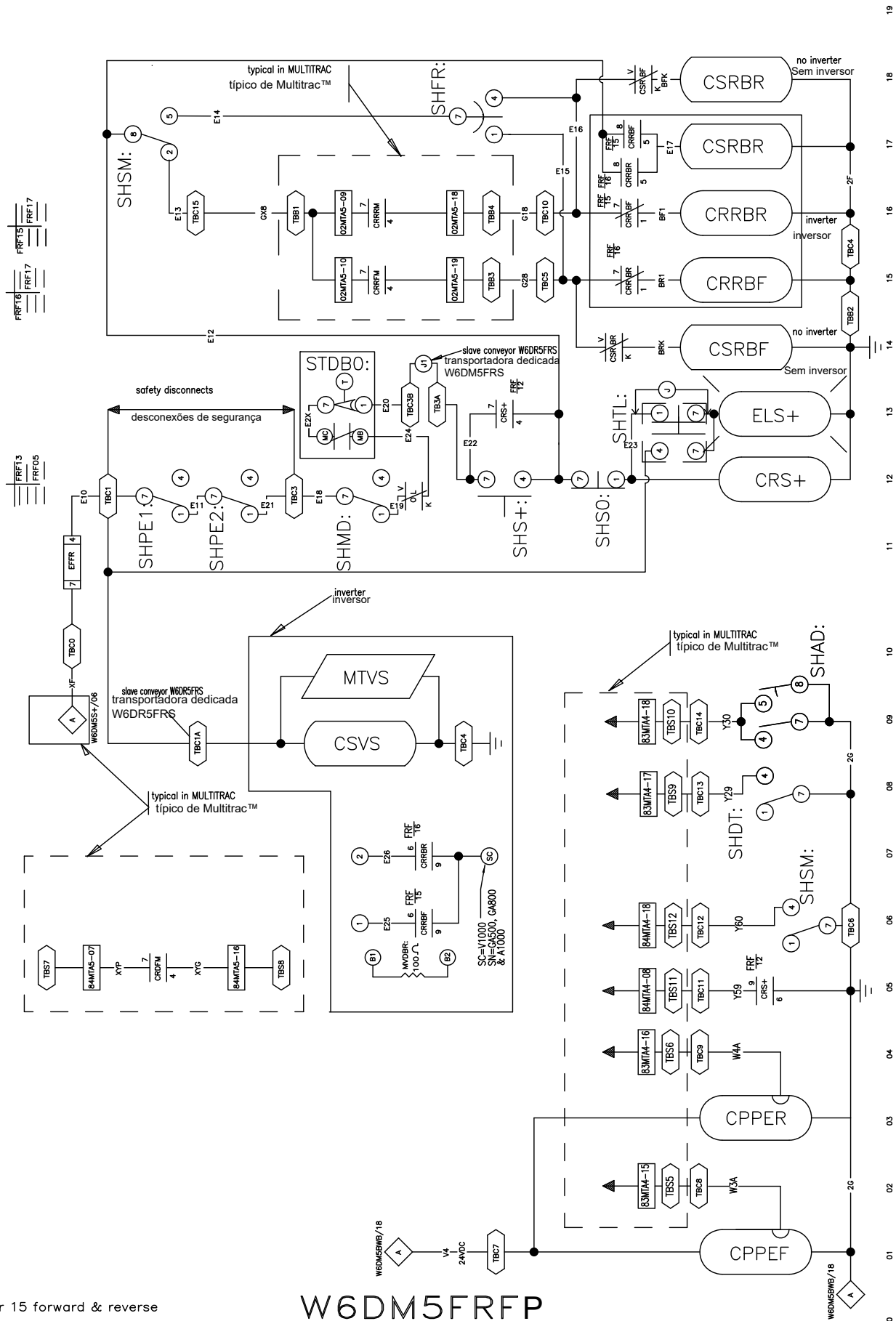


Conveyor 15 forward & reverse  
 transportador de 15 para a frente e reverso

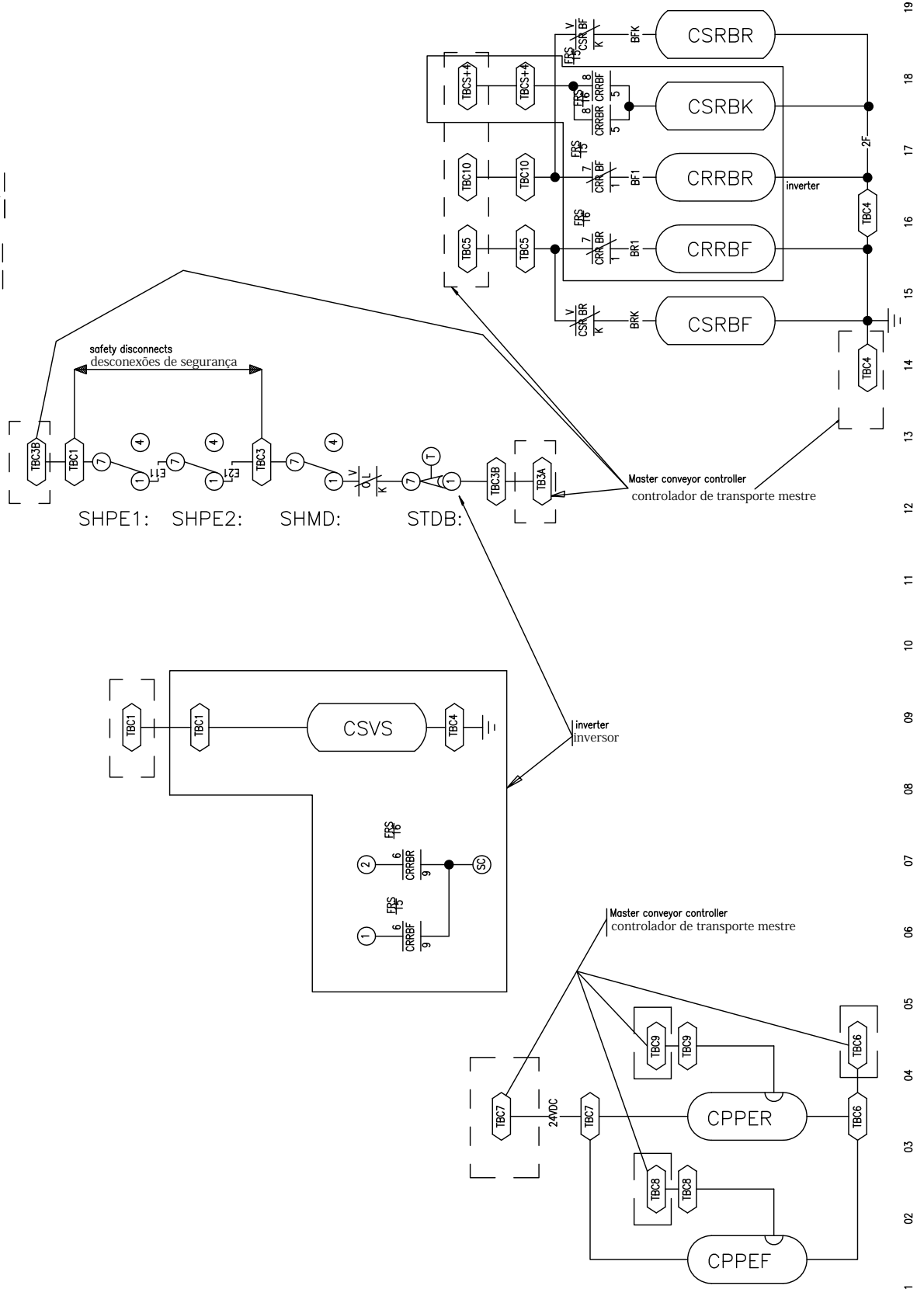
# W6DM5FRFP

PELLERIN MILNOR CORPORATION

2023195A



FRS16  
FRS19  
FRS06  
FRS07



Slave Conveyor forward & reverse  
transportadora dedicada para a frente e reverso

# W6DM5FRSP

PELLERIN MILNOR CORPORATION

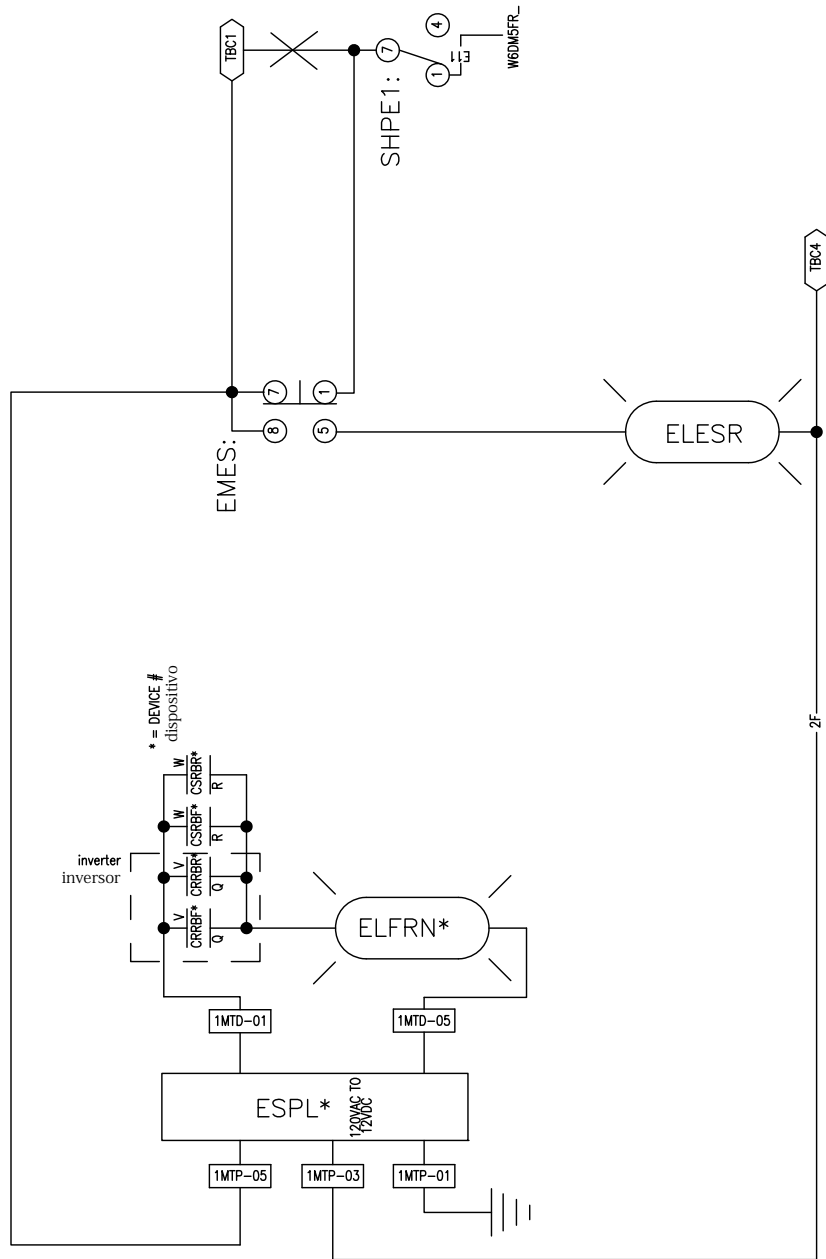
2017075A



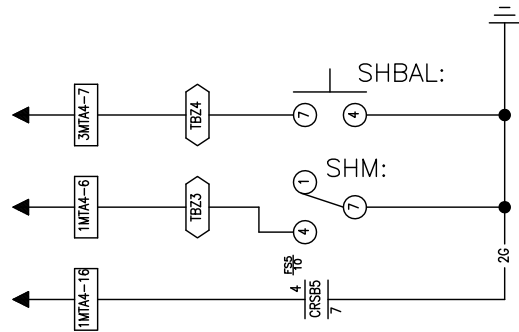
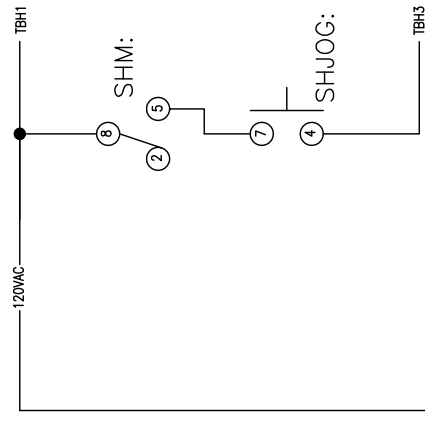
# W6DM5FRVAP

PELLERIN MILNOR CORPORATION

2018456A



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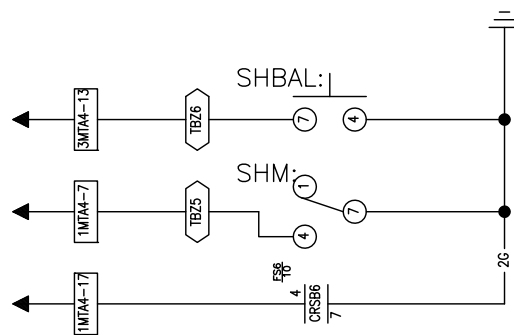
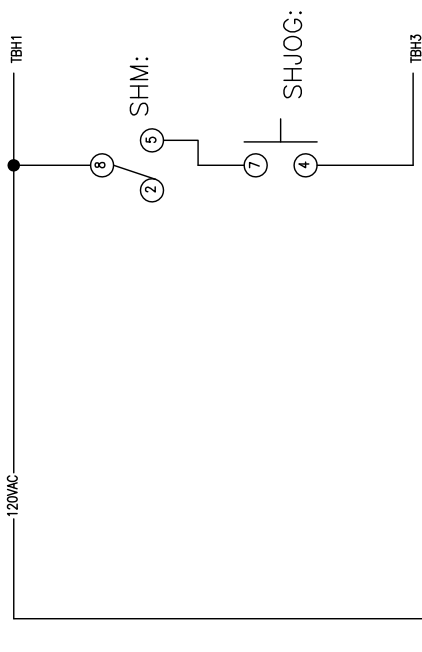
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Feeder/Sequencer Conveyor 5  
alimentador/sequenciador transportador 5

**W6DM4FS5P**  
PELLERIN MILNOR CORPORATION

2012235A

FS603



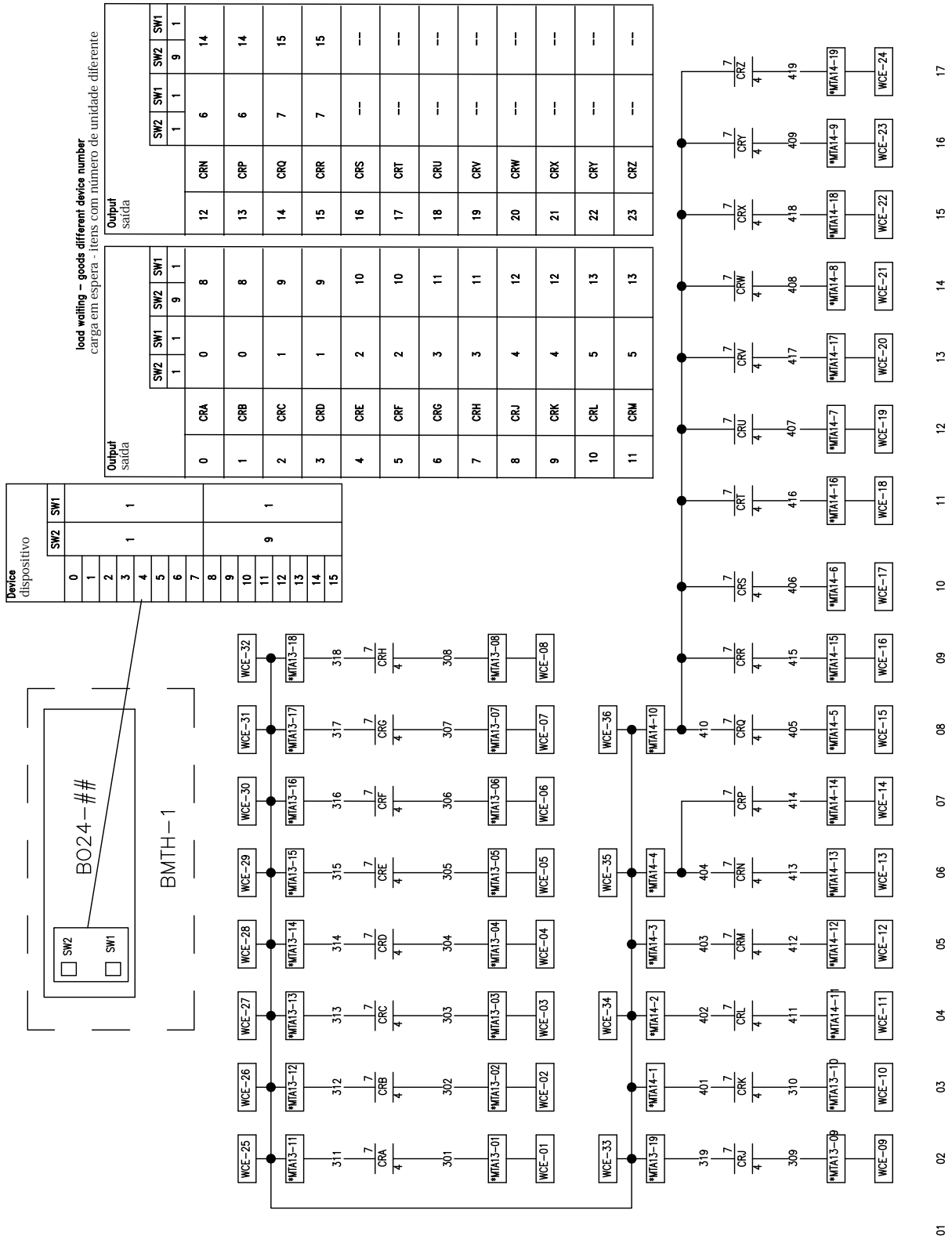
00 01 02 03 04 05 06 07 08 09 10 11 12 13 14 15 16 17 18 19

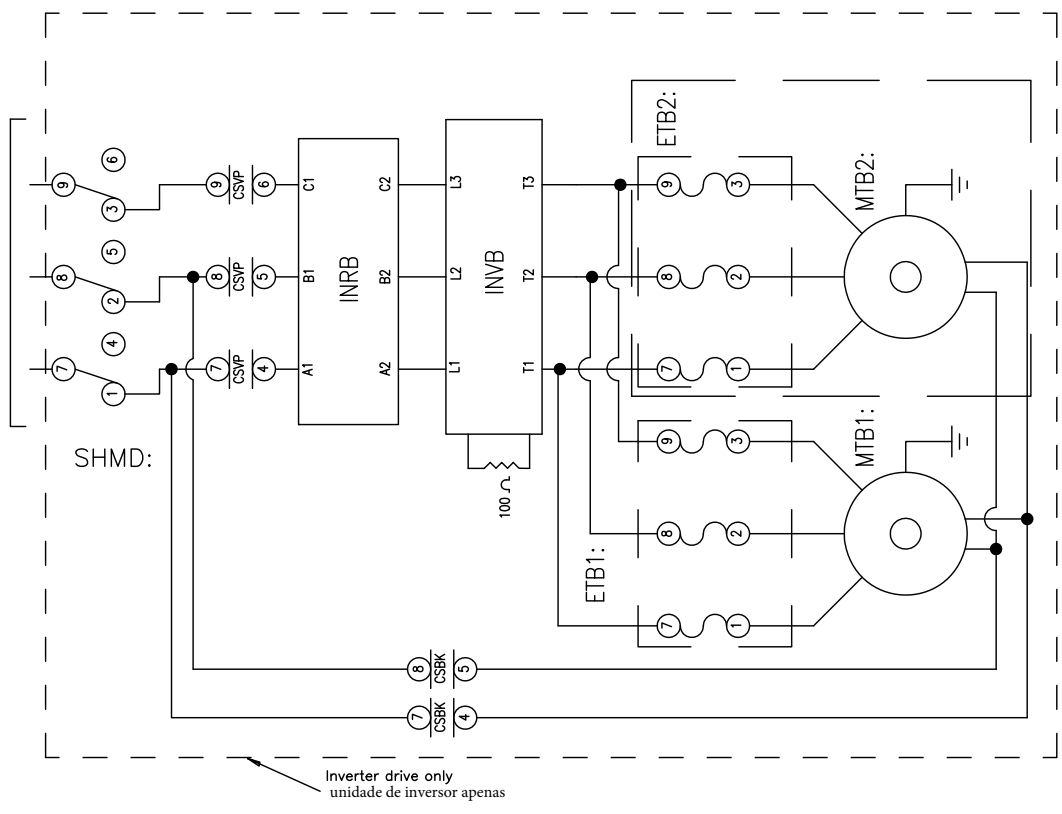
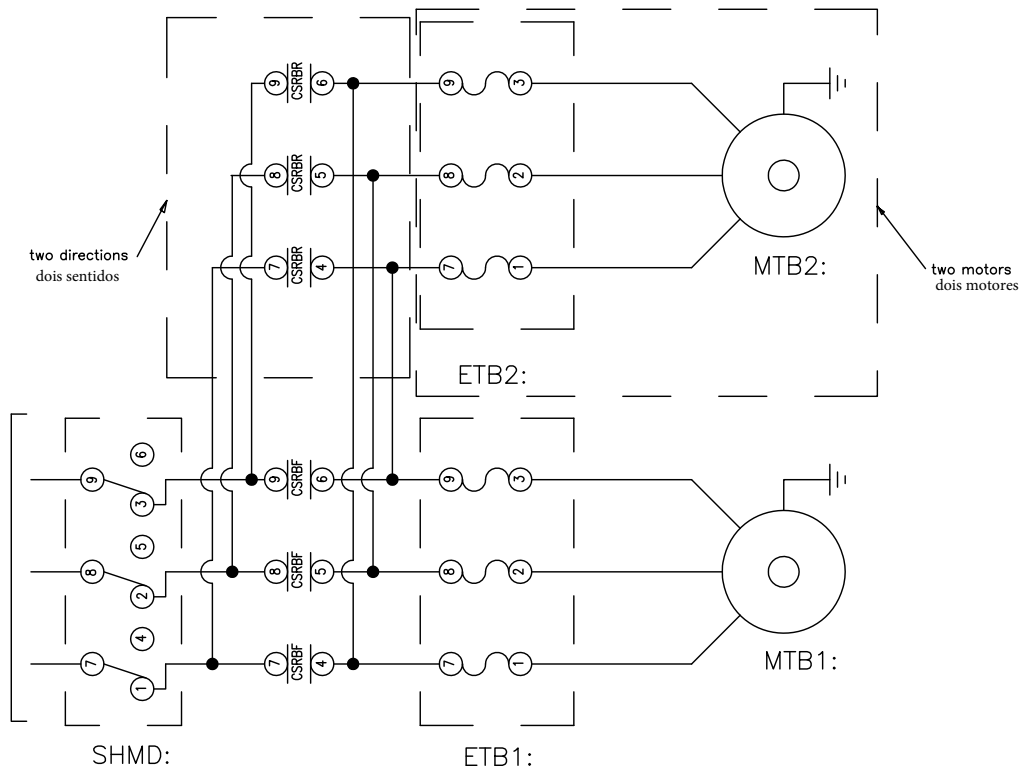
Load waiting different customer  
carga em espera, cliente diferente

# W6DM5LWP

PELLERIN MILNOR CORPORATION

2012152A





Conveyor motor  
motores de transportadores

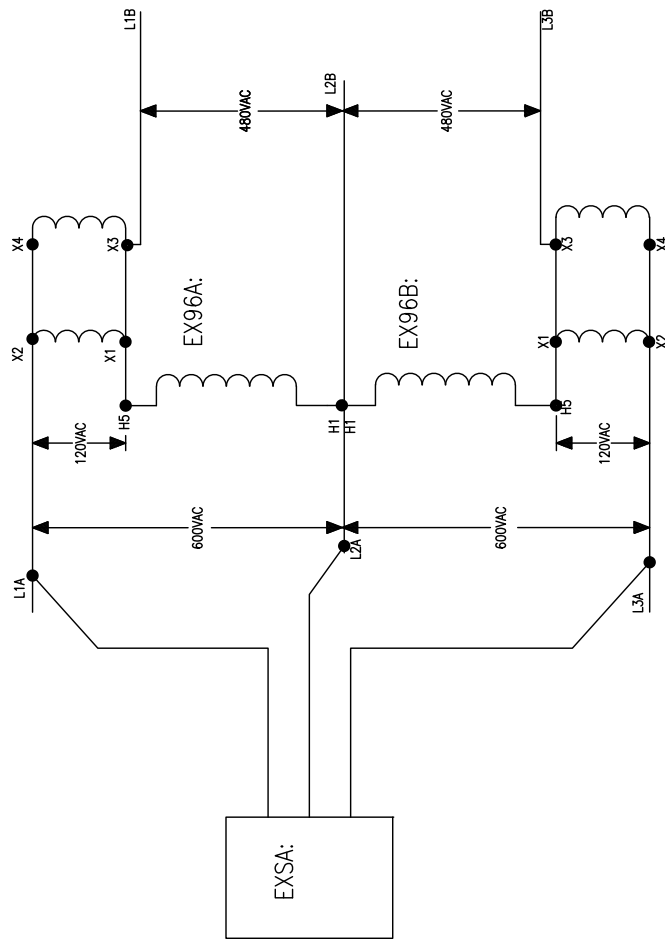
# W6DM4MRP

PELLERIN MILNOR CORPORATION

2017463A

15  
14  
13  
12  
11  
10  
09  
08  
07  
06  
05  
04  
03  
02  
01  
00

REFER TO THE CONNECTION DIAGRAM OF THE TRANSFORMERS FOR THE CORRESPONDING WIRE NUMBERS  
 CONSULTE O DIAGRAMA DE CONEXÃO DOS TRANSFORMADORES PARA OS NÚMEROS DE FIO CORRESPONDENTES



600V-480V Transformer  
 600V-480V transformador

# W6DM4MR6P

PELLERIN MILNOR CORPORATION

2019444A

17  
16  
15  
14  
13  
12  
11  
10  
09  
08  
07  
06  
05  
04  
03  
02  
01  
00

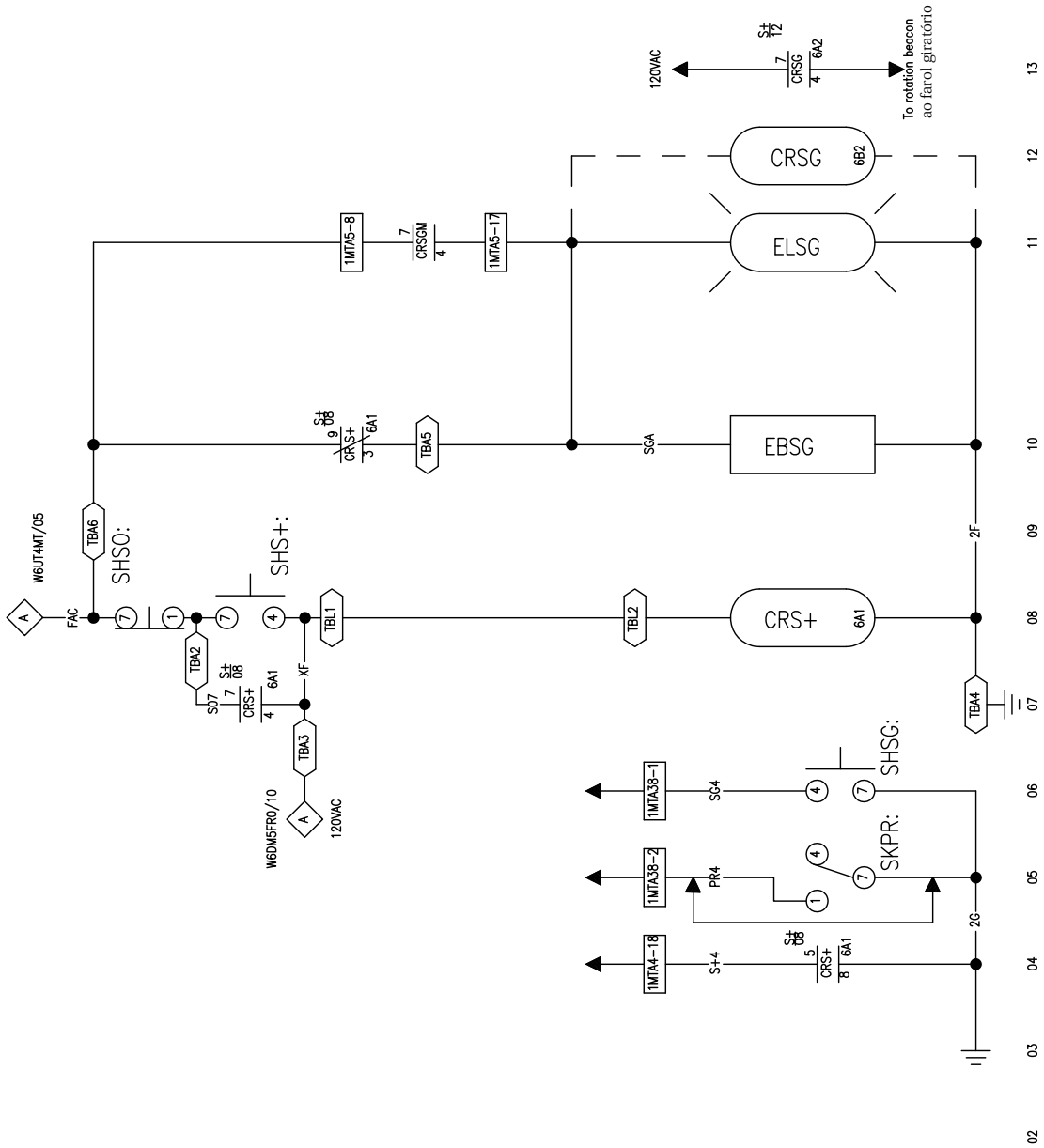


Device Master start circuit  
 Device Master circuito de partida

# W6DM5S+P

PELLERIN MILNOR CORPORATION

2012235A





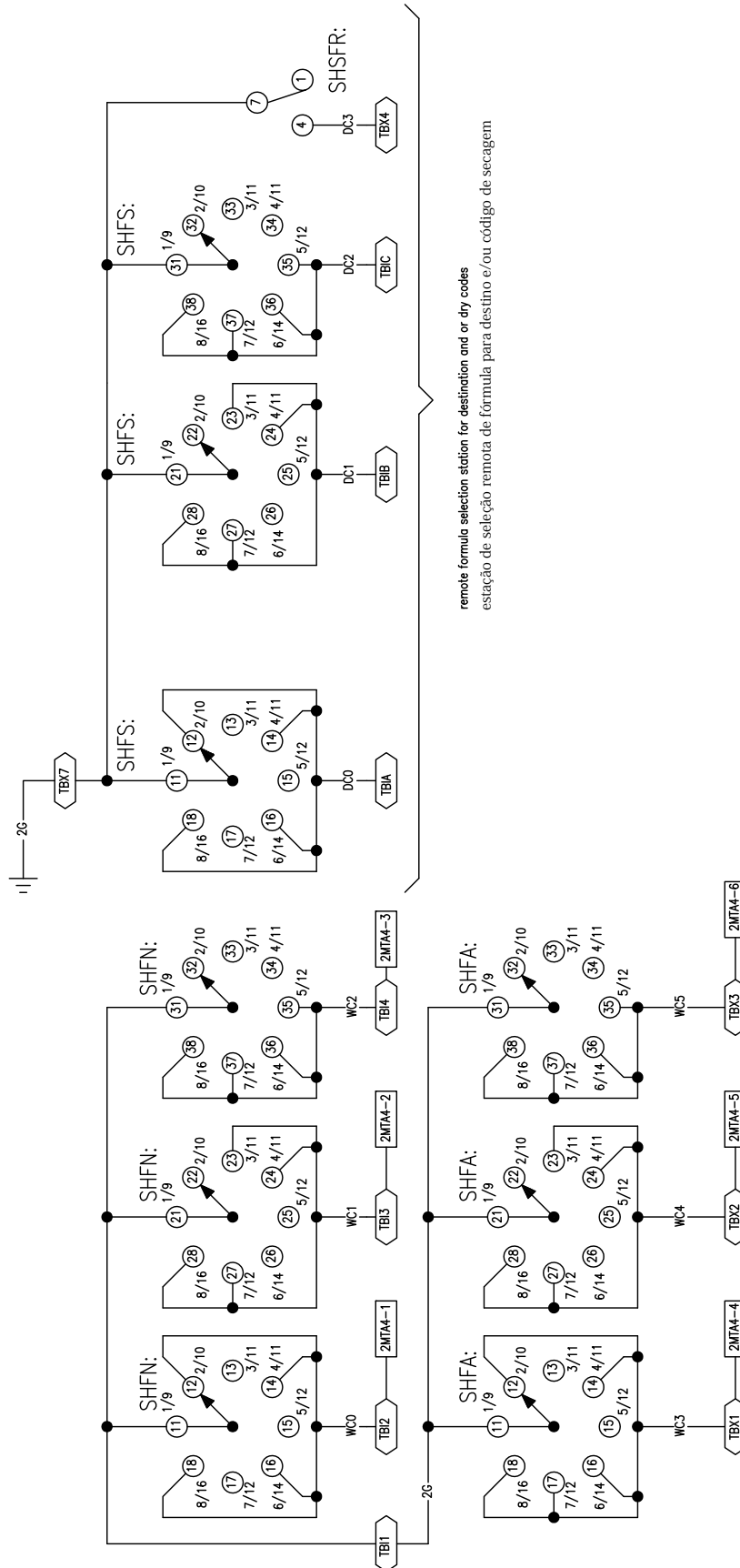


Code selection switch  
interruptor de seleção de código

# W6DM4SDP

PELLERIN MILNOR CORPORATION

2012152A



remote formula selection station for destination and or dry codes  
estação de seleção remota de fórmula para destino e/ou código de secagem

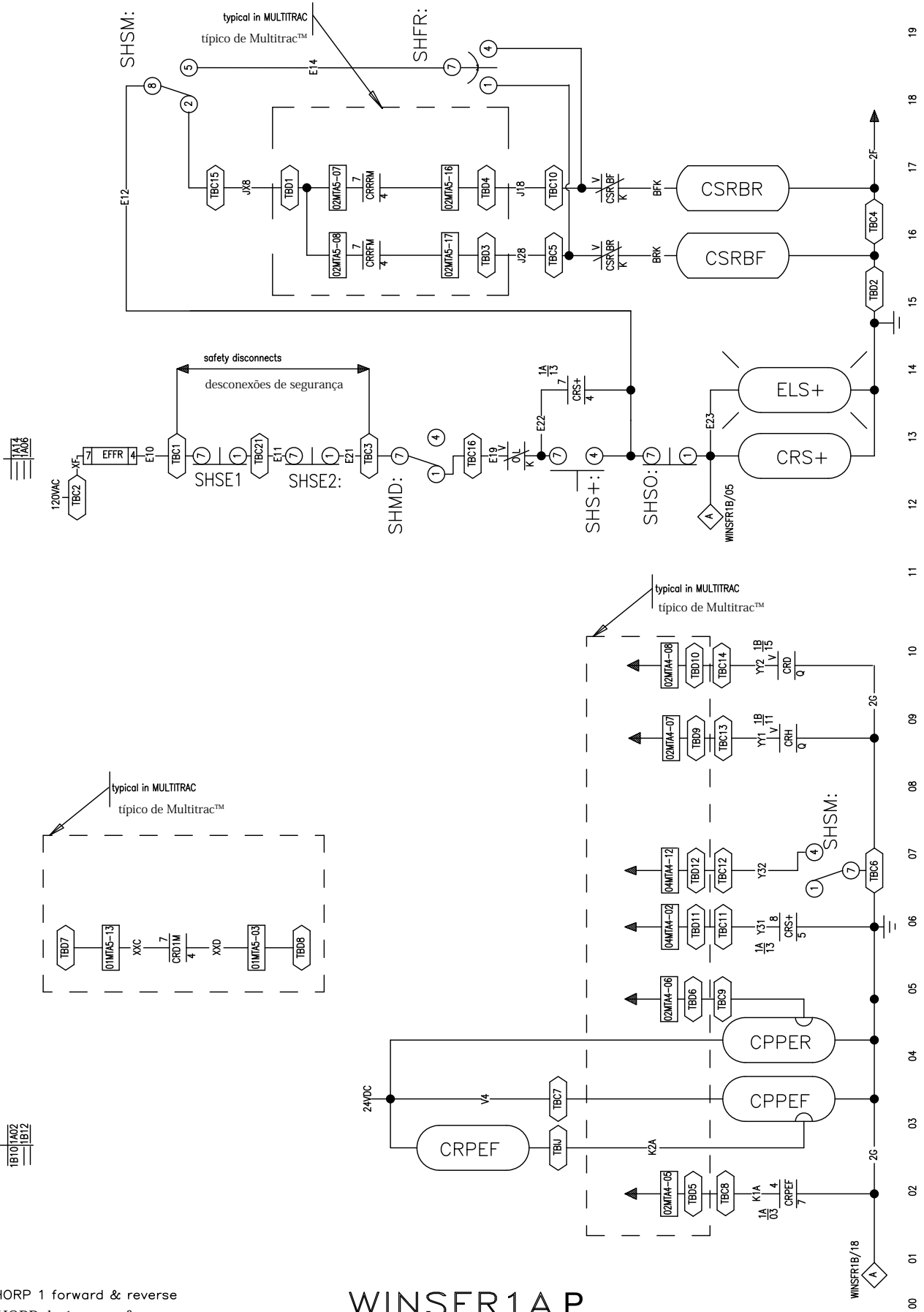
00 01 02 03 04 05 06 07 08 09 10 11 12 13 14 15 16 17

1B101A02  
1B12

COHOP 1 forward & reverse  
COHOP de 1 para a frente e reverso

# WINSFR1A P

PELLERIN MILNOR CORPORATION



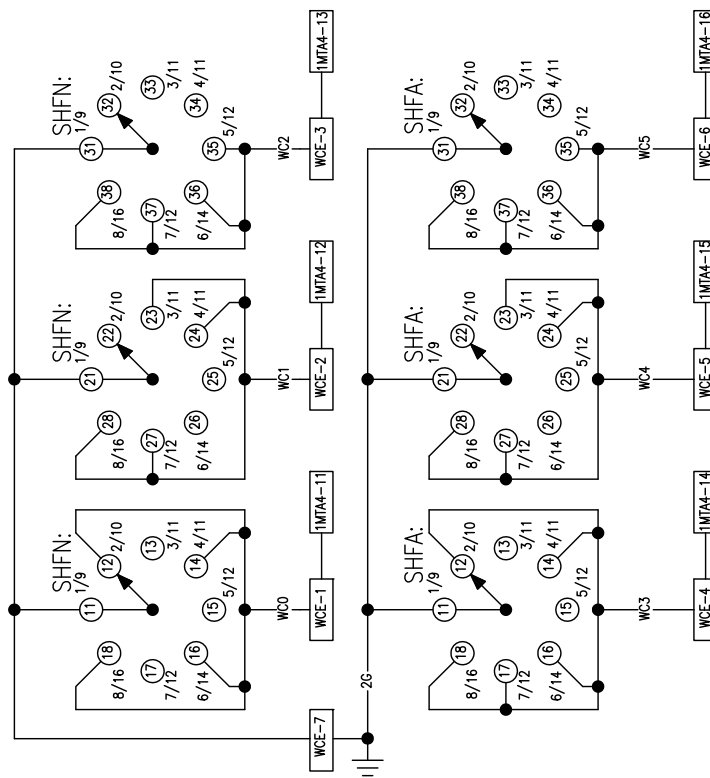


Remote formula select switch  
interruptor de seleção remota de fórmula

# W6DM4SFP

PELLERIN MILNOR CORPORATION

2012152A



Wash code  
código de lavagem

01	N	A	17	N	A	33	N	A	49	N	A
02	2	A	18	2	C	34	2	C	50	2	G
03	3	A	19	3	C	35	3	C	51	3	G
04	4	A	20	4	C	36	4	C	52	4	G
05	5	A	21	5	C	37	5	C	53	5	G
06	6	A	22	6	C	38	6	C	54	6	G
07	7	A	23	7	C	39	7	C	55	7	G
08	8	A	24	8	C	40	8	C	56	8	G
09	1	B	25	1	D	41	1	F	57	1	H
10	2	B	26	2	D	42	2	F	58	2	H
11	3	B	27	3	D	43	3	F	59	3	H
12	4	B	28	4	D	44	4	F	60	4	H
13	5	B	29	5	D	45	5	F	61	5	H
14	6	B	30	6	D	46	6	F	62	6	H
15	7	B	31	7	D	47	7	F	63	7	H
16	8	B	32	8	D	48	8	F	64	8	H

00 01 02 03 04 05 06 07 08 09 10 11 12 13 14 15 16 17



2

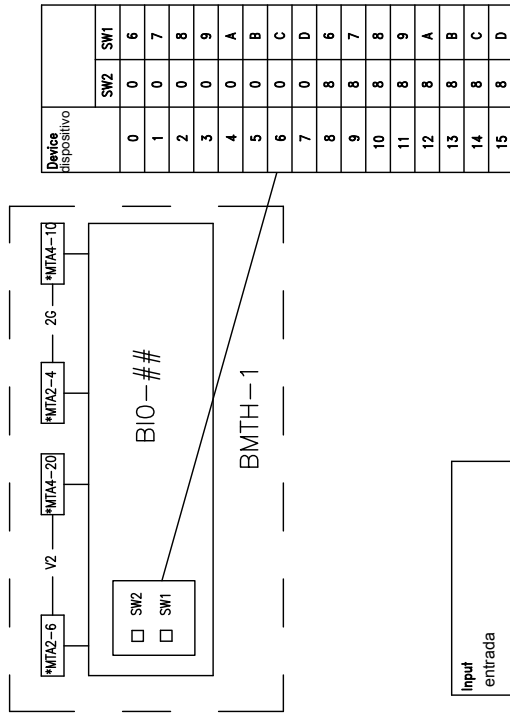
DEVICE MASTER Allied Interface /  
DEVICE MASTER interface  
associada

2.3

# W6DM5A11P

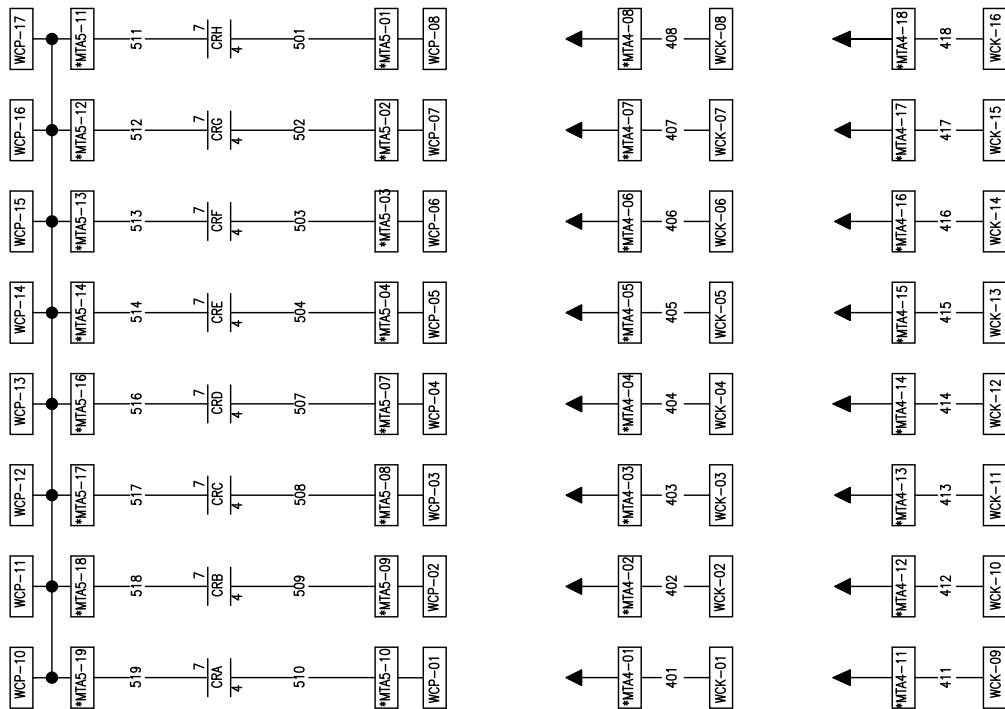
PELLERIN MILNOR CORPORATION

2012152A



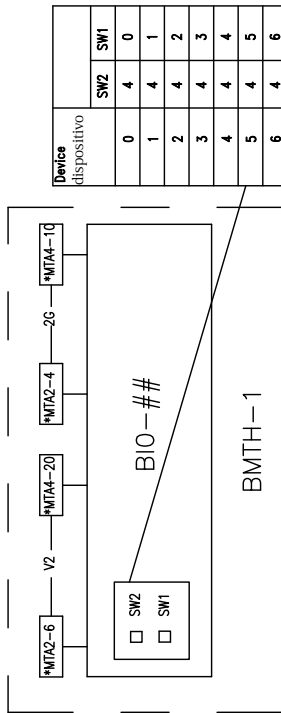
Input entrada	Goods code bit number número de bit do código de itens	Customer code bit number número de bit do código de cliente
0	401	0
1	402	1
2	403	2
3	404	3
4	405	4
5	406	5
6	407	6
7	408	7
8	411	0
9	412	1
10	413	2
11	414	3
12	415	4
13	416	5
14	417	6
15	418	7

Output saída	CRA	CRB	CRC	CRD	CRE	CRF	CRG	CRH
0								
1								
2								
3								
4								
5								
6								
7								

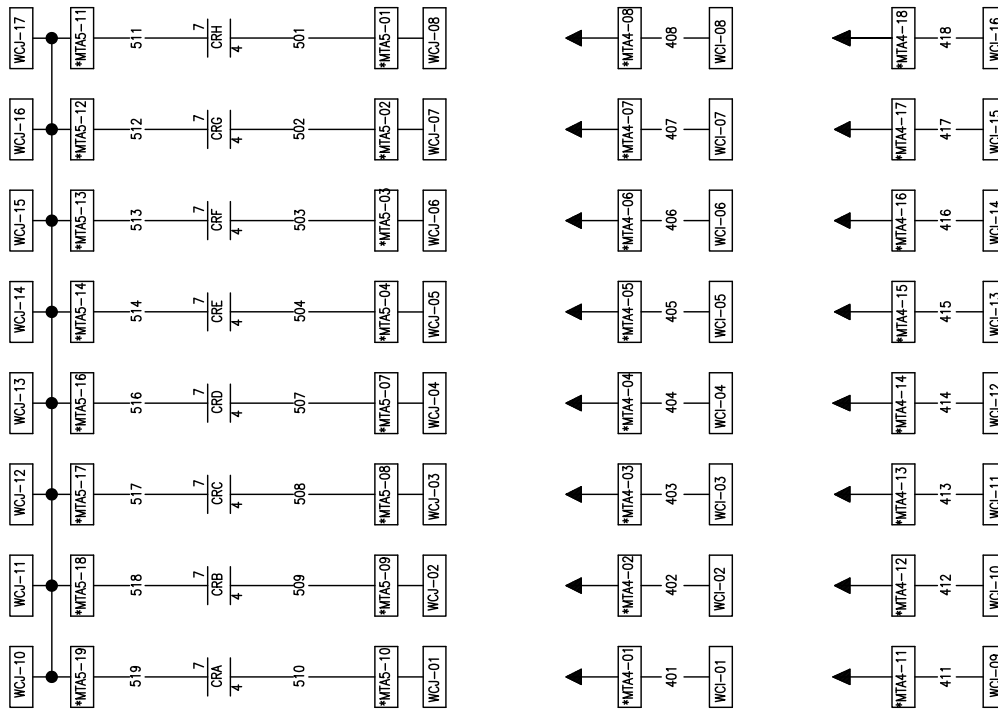
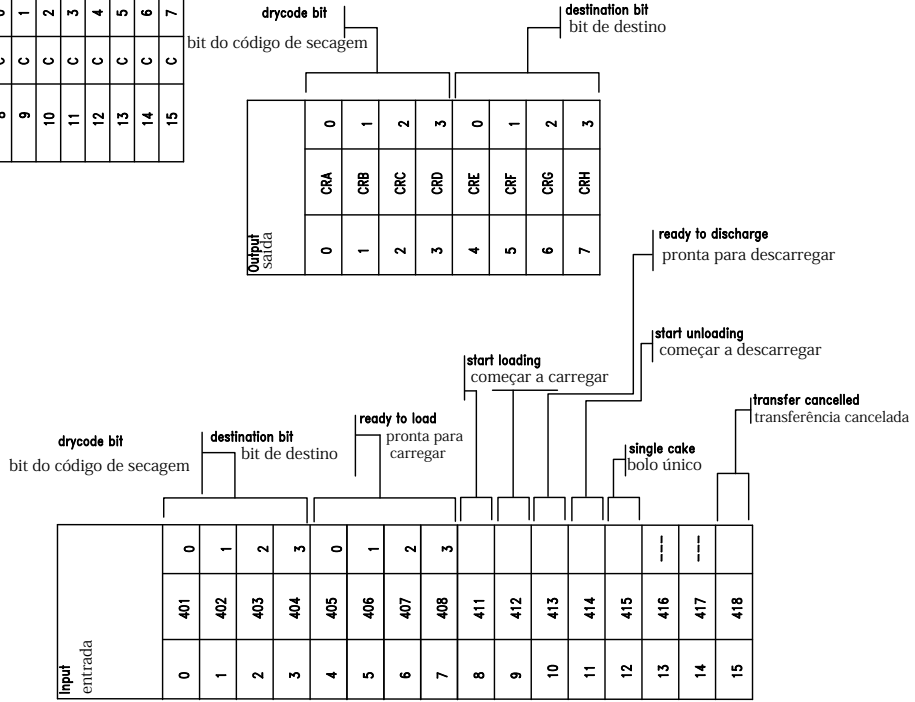


00 01 02 03 04 05 06 07 08 09 10 11 12 13 14 15 16 17





Device dispositivo	SW2	SW1
0	4	0
1	4	1
2	4	2
3	4	3
4	4	4
5	4	5
6	4	6
7	4	7
8	C	0
9	C	1
10	C	2
11	C	3
12	C	4
13	C	5
14	C	6
15	C	7



LINEAR COSTA allied interface  
LINEAR COSTA interface associada

# W6DM5A12P

PELLERIN MILNOR CORPORATION

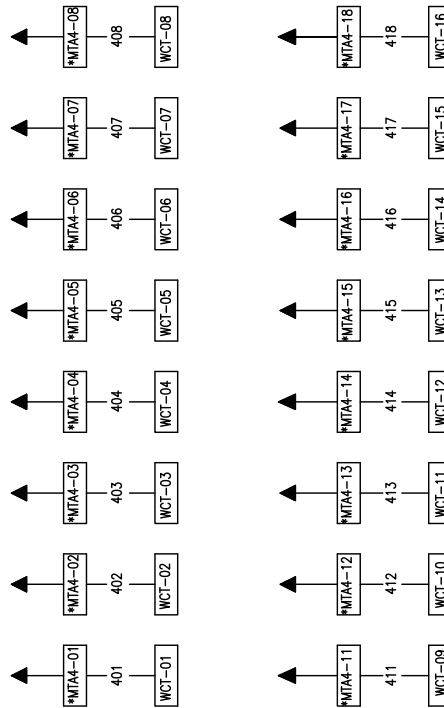
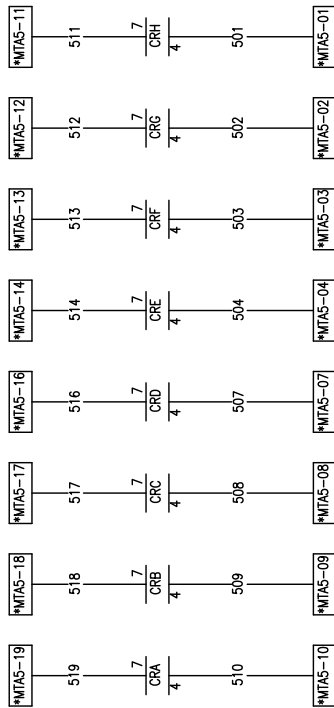
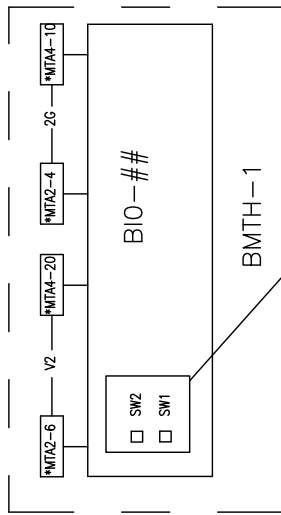
2012152A

DEVICE MASTER allied weight  
 DEVICE MASTER peso associado

# W6DM5DIP

PELLERIN MILNOR CORPORATION

2012152A



Device	dispositivo
0	SW2
1	SW1
2	
3	
4	
5	
6	
7	
8	
9	
10	
11	
12	
13	
14	
15	

Input	allied weight bit	Value
entrada	bit de peso associado	valor
0	401	1
1	402	2
2	403	4
3	404	8
4	405	16
5	406	32
6	407	64
7	408	128
8	411	---
9	412	---
10	413	---
11	414	---
12	415	---
13	416	---
14	417	---
15	418	---

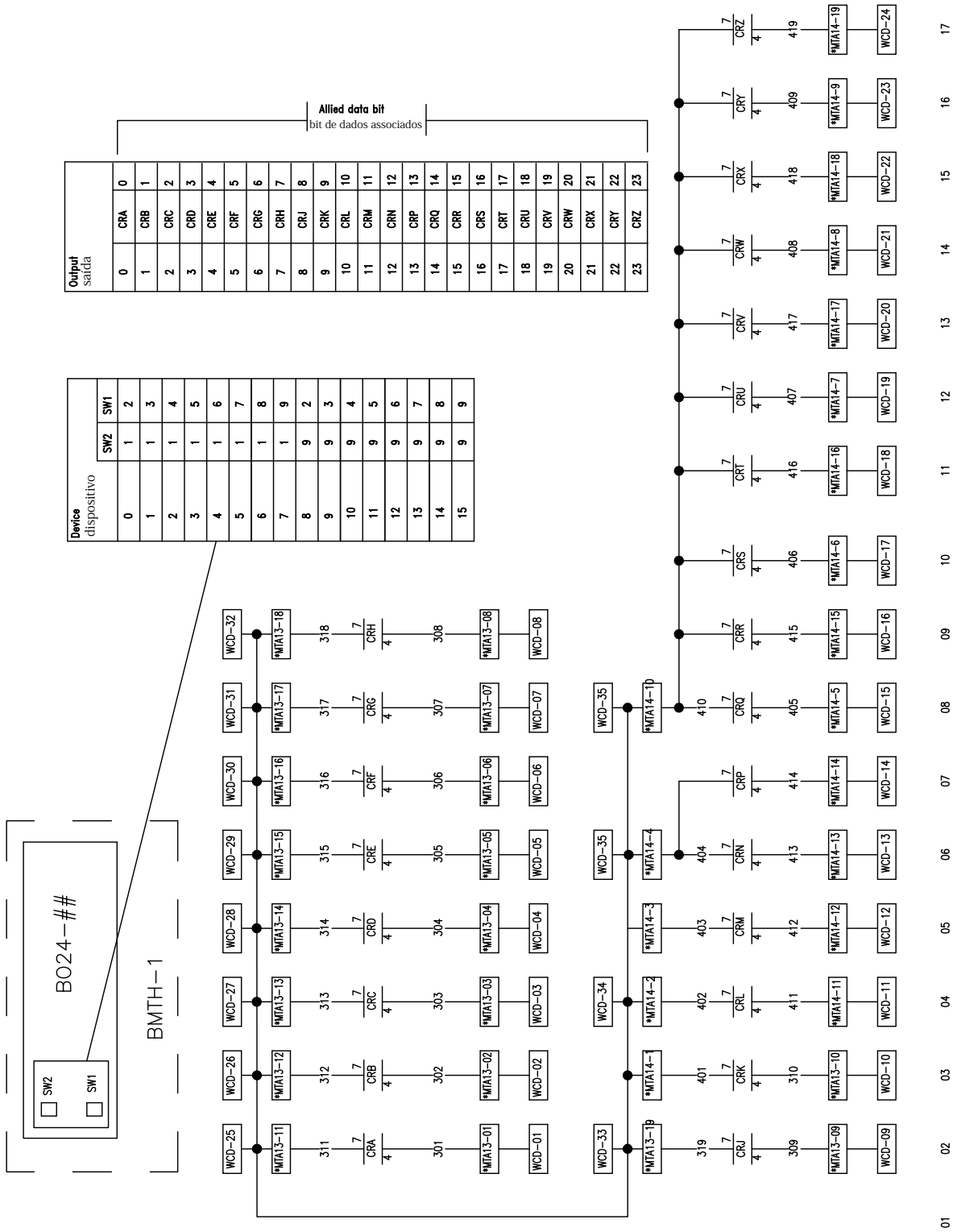
00 01 02 03 04 05 06 07 08 09 10 11 12 13 14 15 16 17

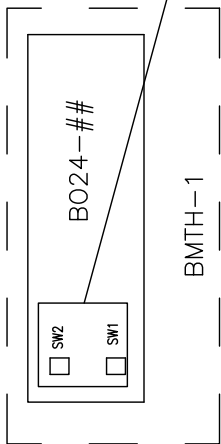
Allied data pass  
passagem de dados associados

# W6DM5DPP

PELLERIN MILNOR CORPORATION

2012152A



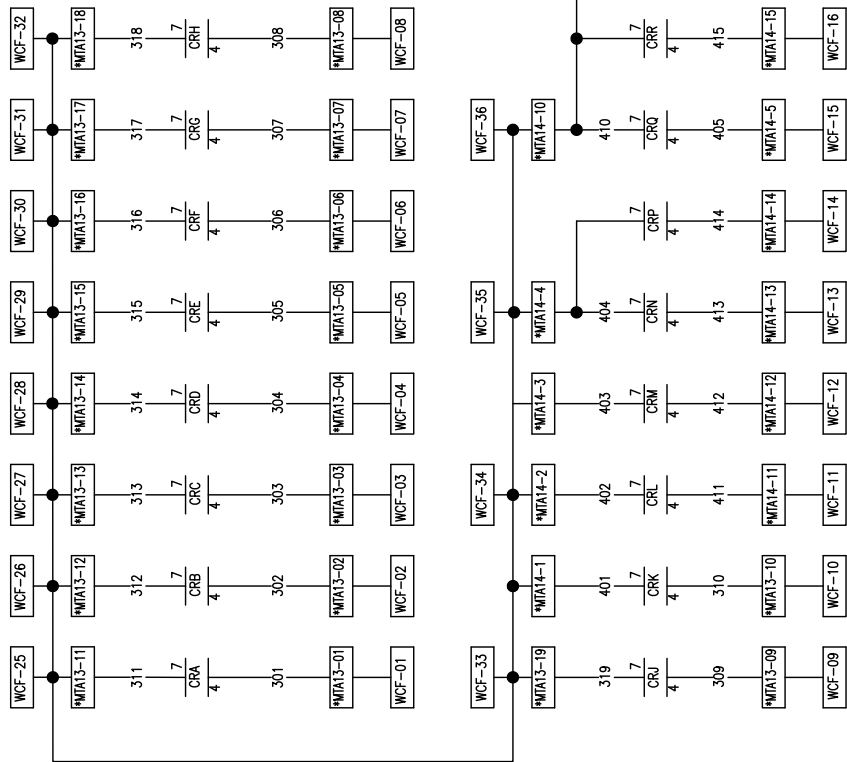


BMTH-1

Device dispositivo	SW	
	SW2	SW1
0	5	2
1	5	3
2	5	4
3	5	5
4	5	6
5	5	7
6	5	8
7	5	9
8	D	2
9	D	3
10	D	4
11	D	5
12	D	6
13	D	7
14	D	8
15	D	9

Output saída	allied weight bit bit de peso associado	Value valor
0	CRA	0
1	CRB	1
2	CRC	2
3	CRD	3
4	CRE	4
5	CRF	5
6	CRG	6
7	CRH	7
8	CRJ	8
9	CRK	9
10	CRL	10
11	CRM	11
12	CRN	---
13	CRP	---
14	CRQ	---
15	CRR	---
16	CRS	---
17	CRT	---
18	CRU	---
19	CRV	---
20	CRW	---
21	CRX	---
22	CRY	---
23	CRZ	---

not used não usado



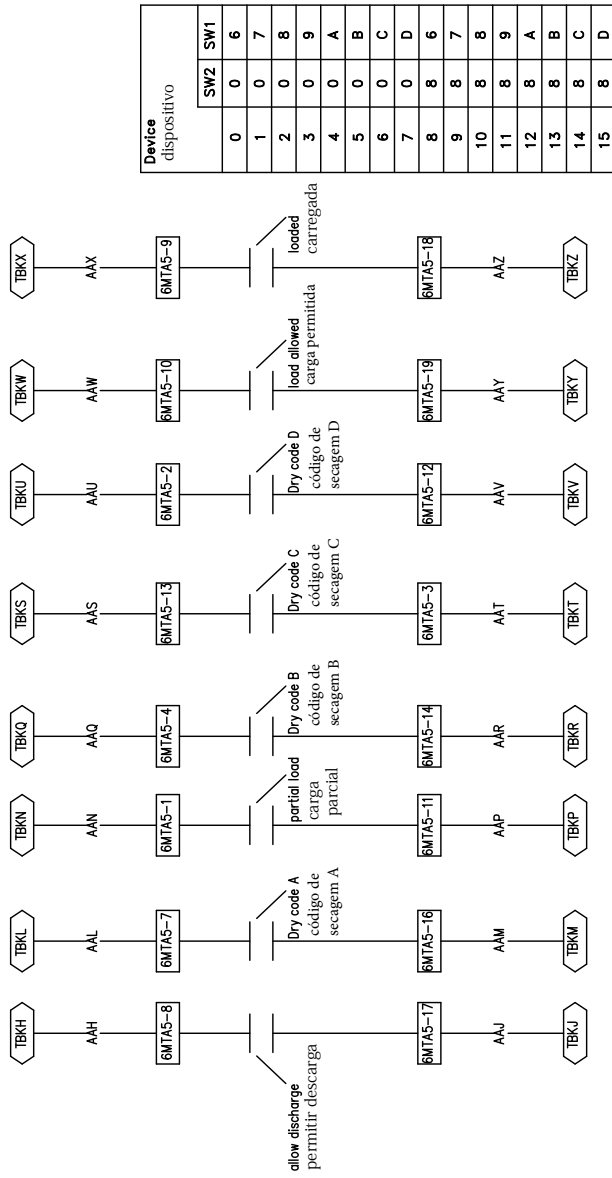
01 02 03 04 05 06 07 08 09 10 11 12 13 14 15 16 17

DEVICE MASTER allied weight out  
 DEVICE MASTER limite de peso associado

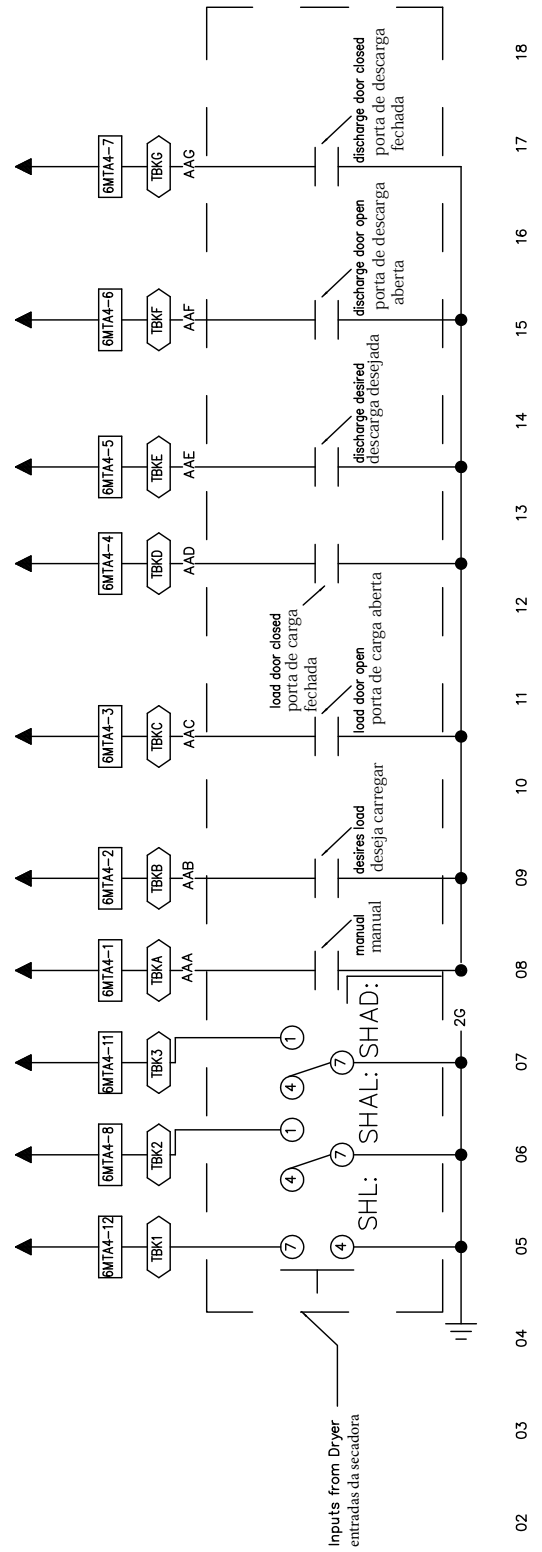
# W6DM5DWP

PELLERIN MILNOR CORPORATION

2012152A



Device dispositivo	SW2 SW1	
	0	0
1	0	7
2	0	8
3	0	9
4	0	A
5	0	B
6	0	C
7	0	D
8	8	6
9	8	7
10	8	8
11	8	9
12	8	A
13	8	B
14	8	C
15	8	D



01 02 03 04 05 06 07 08 09 10 11 12 13 14 15 16 17 18



English-Turkish /  
İngilizce-Türkçe

3

The text in this Circuit Guide is provided in the following languages:

1. **English**
2. Turkish

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Bu Devre Kılavuzu'nda metni aşağıdaki dillerde sağlanır:

1. Englisch
2. Türkisch





Read the separate safety manual before installing, operating, or servicing

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İřletme, yklemeden nce ayrı emniyet kılavuzunu okuyun veya hizmet

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## How to Get the Necessary Repair Components

You can get components to repair your machine from the approved supplier where you got this machine. Your supplier will usually have the necessary components in stock. You can also get components from the Milnor® factory.

Tell the supplier the machine model and serial number and this data for each necessary component:

- The component number from this manual
- The component name if known
- The necessary quantity
- The necessary transportation requirements
- The schematic number
- If the component is a motor or electrical control, give the nameplate data from the used component.

To write the Milnor factory:

Pellerin Milnor Corporation  
Post Office Box 400  
Kenner, LA 70063-0400  
United States

Telephone: 504-467-2787  
Fax: 504-469-9777  
Email: [parts@milnor.com](mailto:parts@milnor.com)

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## Gerekli Onarım Bileşenleri Nasıl Gidilir?

Sen bu makine var onaylı tedarikçi makinenizi tamir parçaları alabilirsiniz. Sizin tedarikçi genellikle stok gerekli bileşenlere sahip olacak. Ayrıca Milnor ® fabrikadan bileşenleri alabilirsiniz.

Tedarikçi makinenin modeli ve seri numarası ve gerekli olan her bileşen için bu verileri söyle:

- Bu kılavuzda gelen bileşen numarası
- bileşen adı varsa
- gerekli miktar
- gerekli ulaşım şartları
- şematik numarası bilinen
- bileşen motor veya elektrik kontrol ise, kullanılan bileşen etiket verilerini verir.

Milnor fabrika yazmak için:

Pellerin Milnor Corporation  
Post Office Box 400  
Kenner, LA 70063-0400  
United States

telefon: 504-467-2787  
Fax: 504-469-9777  
e-posta: [parts@milnor.com](mailto:parts@milnor.com)

# MC6UTCS1BX

W6UT5PLT/2019273N

B			
BIO-1	W6DM4BWB	08BS816CT	
BIO-16	W6DM4EB	08BS816CT	
BIO-2	W6DM4BWB	08BS816CT	
BIO-5	W6DM4FD	08BS816CT	
BMTH-1	W6DM5CB2	08BS8MTHAT	
BO24-1	W6DM4LW	08BSO24AT	
BO24-10	W6DM4DF	08BSO24AT	
BO24-2	W6DM4DP	08BSO24AT	
BO24-2	W6DM4DW	08BSO24AT	
BO24-5	W6DM5CB2	08BSO24AT	
BPB	W6DM4BWB	08BSPE1T	
BPC	W6UT4MTA	ECBW12SSPC	
CD			
CD1	W6DM4AD	09CF016037	
CDL	W6DM4SB	09CF002037	
CHCHP	WINSFR1B	09RPE011	
CLL	W6DM4AD	09CL2C-C37	
CP			
CPPEF	W6DM4FP	09RPE004	
CPPEF	W6DM4SB	09RPE004	
CPPEF	WINSFR1A	09RPE011	
CPPEF0	W6DM4FR0	09RPE011	
CPPEF1	W6DM4FR1	09RPE011	
CPPEF2	W6DM4FR2	09RPE011	
CPPEF3	W6DM4FR3	09RPE011	
CPPEF4	W6DM4FR4	09RPE011	
CPPEF5	W6DM4FR5	09RPE011	
CPPEF6	W6DM4FR6	09RPE011	
CPPEF7	W6DM4FR7	09RPE011	
CPPEF8	W6DM4FR8	09RPE011	
CPPEF9	W6DM4FR9	09RPE011	
CPPEFA	W6DM4FRA	09RPE011	
CPPEFB	W6DM4FRB	09RPE011	
CPPEFC	W6DM4FRC	09RPE011	
CPPEFD	W6DM4FRD	09RPE011	
CPPEFE	W6DM4FRE	09RPE011	
CPPEFF	W6DM4FRF	09RPE011	
CPPER	WINSFR1A	09RPE011	
CPPER0	W6DM4FR0	09RPE011	
CPPER1	W6DM4FR1	09RPE011	
CPPER2	W6DM4FR2	09RPE011	
CPPER3	W6DM4FR3	09RPE011	
CPPER4	W6DM4FR4	09RPE011	
CPPER5	W6DM4FR5	09RPE011	
CPPER6	W6DM4FR6	09RPE011	
CPPER7	W6DM4FR7	09RPE011	
CPPER8	W6DM4FR8	09RPE011	
CPPER9	W6DM4FR9	09RPE011	
CPPERA	W6DM4FRA	09RPE011	

# MC6UTCS1BX

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CPPERB	W6DM4FRB	09RPE011	
CPPERC	W6DM4FRC	09RPE011	
CPPERD	W6DM4FRD	09RPE011	
CPPERE	W6DM4FRE	09RPE011	
CPPERF	W6DM4FRF	09RPE011	
CPPSB5	W6DM4FS5	09RPE011	
CPPSB6	W6DM4FS6	09RPE011	
CPRD	W6DM4AD	09RPE004	
CR			
CRCBK	W6DM5CB1	09C024D37	
CRCD	WINSFR1B	09C024D37	
CRCH	WINSFR1B	09C024D37	
CRCHP	WINSFR1B	09C024E24	
CRD	W6DM4AD	09C01DDD37	
CRD	W6DM4FQ	09C024D37	
CRD	W6DM4SB	09C024D37	
CRD	WINSFR1B	09C024D37	
CRDL	W6DM4FQ	09C024D37	
CRDS	W6DM4FQ	09C024D37	
CRFL	W6DM4SB	09C024D37	
CRH	WINSFR1B	09C024D37	
CRL	W6DM4FQ	09C024D37	
CRLLS	W6DM4FQ	09C024D37	
CRLM	W6DM4FQ	09C024D37	
CRLP	W6DM4FQ	09C024D37	
CRM	W6DM4FQ	09C024D37	
CRMS	W6DM4FQ	09C024D37	
CRPEF	W6DM4FP	09C024D37	
CRPEF	W6DM4SB	09C024D37	
CRPEF	WINSFR1A	09C024E24	
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CRRBF1	W6DM4FR1	09C024D37	
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CRRBF3	W6DM4FR3	09C024D37	
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CRRBF5	W6DM4FR5	09C024D37	
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CRRBF7	W6DM4FR7	09C024D37	
CRRBF8	W6DM4FR8	09C024D37	
CRRBF9	W6DM4FR9	09C024D37	
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CRRBFC	W6DM4FRC	09C024D37	
CRRBFD	W6DM4FRD	09C024D37	
CRRBFE	W6DM4FRE	09C024D37	
CRRBFF	W6DM4FRF	09C024D37	
CRRBR0	W6DM4FR0	09C024D37	
CRRBR1	W6DM4FR1	09C024D37	
CRRBR2	W6DM4FR2	09C024D37	
CRRBR3	W6DM4FR3	09C024D37	

# MC6UTCS1BX

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CRRBR4	W6DM4FR4	09C024D37	
CRRBR5	W6DM4FR5	09C024D37	
CRRBR6	W6DM4FR6	09C024D37	
CRRBR7	W6DM4FR7	09C024D37	
CRRBR8	W6DM4FR8	09C024D37	
CRRBR9	W6DM4FR9	09C024D37	
CRRBRA	W6DM4FRA	09C024D37	
CRRBRB	W6DM4FRB	09C024D37	
CRRBRC	W6DM4FRC	09C024D37	
CRRBRD	W6DM4FRD	09C024D37	
CRRBRE	W6DM4FRE	09C024D37	
CRRBRF	W6DM4FRF	09C024D37	
CRS+	W6DM4AD	09C01DDD37	
CRS+	W6DM4FQ	09C024D37	
CRS+	W6DM4S+	09C024D37	
CRS+	WINSFR1A	09C024D37	
CRSB5	W6DM4FS5	09C024D37	
CRSB6	W6DM4FS6	09C024D37	
CRSG	W6DM4S+	09C024D37	
CRT			
CRT-1	W6UT4MTA	08MN23TVGA	
CRUP	W6DM4FQ	09C01DDD37	
CS			
CSBF	W6DM4AD	09MR08B337	
CSBR	W6DM4AD	09MR08B337	
CSRBF	W6DM4FP	09MR08B337	
CSRBF	W6DM4SB	09MR08B337	
CSRBF	WINSFR1A	09MR08B337	
CSRBF0	W6DM4FR0	09MR08B337	
CSRBF1	W6DM4FR1	09MR08B337	
CSRBF2	W6DM4FR2	09MR08B337	
CSRBF3	W6DM4FR3	09MR08B337	
CSRBF4	W6DM4FR4	09MR08B337	
CSRBF5	W6DM4FR5	09MR08B337	
CSRBF6	W6DM4FR6	09MR08B337	
CSRBF7	W6DM4FR7	09MR08B337	
CSRBF8	W6DM4FR8	09MR08B337	
CSRBF9	W6DM4FR9	09MR08B337	
CSRBF A	W6DM4FRA	09MR08B337	
CSRBF B	W6DM4FRB	09MR08B337	
CSRBF C	W6DM4FRC	09MR08B337	
CSRBF D	W6DM4FRD	09MR08B337	
CSRBF E	W6DM4FRE	09MR08B337	
CSRBF F	W6DM4FRF	09MR08B337	
CSRBR	W6DM4FP	09MR08B337	
CSRBR	W6DM4SB	09MR08B337	
CSRBR	WINSFR1A	09MR08B337	
CSRBR0	W6DM4FR0	09MR08B337	
CSRBR1	W6DM4FR1	09MR08B337	
CSRBR2	W6DM4FR2	09MR08B337	

# MC6UTCS1BX

W6UT5PLT/2019273N

CSRBR3	W6DM4FR3	09MR08B337	
CSRBR4	W6DM4FR4	09MR08B337	
CSRBR5	W6DM4FR5	09MR08B337	
CSRBR6	W6DM4FR6	09MR08B337	
CSRBR7	W6DM4FR7	09MR08B337	
CSRBR8	W6DM4FR8	09MR08B337	
CSRBR9	W6DM4FR9	09MR08B337	
CSRBRA	W6DM4FRA	09MR08B337	
CSRBRB	W6DM4FRB	09MR08B337	
CSRBRC	W6DM4FRC	09MR08B337	
CSRBRD	W6DM4FRD	09MR08B337	
CSRBRE	W6DM4FRE	09MR08B337	
CSRBRF	W6DM4FRF	09MR08B337	
CSVS	W6DM4FR0	09MR08B337	
CSVS	W6DM4FR1	09MR08B337	
CSVS	W6DM4FR2	09MR08B337	
CSVS	W6DM4FR3	09MR08B337	
CSVS	W6DM4FR4	09MR08B337	
CSVS	W6DM4FR5	09MR08B337	
CSVS	W6DM4FR6	09MR08B337	
CSVS	W6DM4FR7	09MR08B337	
CSVS	W6DM4FR8	09MR08B337	
CSVS	W6DM4FR9	09MR08B337	
CSVS	W6DM4FRA	09MR08B337	
CSVS	W6DM4FRB	09MR08B337	
CSVS	W6DM4FRC	09MR08B337	
CSVS	W6DM4FRD	09MR08B337	
CSVS	W6DM4FRE	09MR08B337	
CSVS	W6DM4FRF	09MR08B337	
EB			
EBC	WINSFR1B	09H020	
EBSG	W6DM4AD	09H015	
EBSG	W6DM4FQ	09H015	
EBSG	W6DM4S+	09H015	
EC			
ECF	W6UT4MTA	13AF100A37	
EF			
EF37	W6DM4FR0	09FF004AHG	
EF37	W6UT4MTA	09FF002AMG	
EFC	WINSFR1B	09H026V37	
EFCF	WINSFR1B	08FL007537	
EL			
EL0	W6DM4FR0	09J060G37	
ELD	W6DM4RR	09J070REC	
ELESR	W6DM5FRVA	09N507E	
ELFRN*	W6DM5FRVA	09H025V12	
ELLL	W6DM4RR	09J070REC	
ELP	W6DM4RR	09J070REC	
ELS+	W6DM4AD	09J060G37	
ELS+	W6DM4FQ	09J060G37	

# MC6UTCS1BX

W6UT5PLT/2019273N

ELS+	WINSFR1A	09J060G37	
ELSF	W6UT4MTA	08BNOTPT	
ELSF	W6UT4MTA	09H025V37	
ELSG	W6DM4S+	09J060WH37	
ELUP	W6DM4RR	09J070REC	
EMES	W6DM5FRVA	09N507F	
ES			
ESPC	W6UT4MTA		B-PC
ESPL*	W6DM5FRVA	08PSS3401T	
ESPS	W6UT4MTA	08PSS3401T	
ESPS3	W6DM4BWB	08PSL1B224	
ET			
ETB	W6DM4MR	09FTC0010T	
EX			
EX33	W6UT4MTA	09US010A96	
EX96A	W6DM4MR6	09UA050AAB	
EX96B	W6DM4MR6	09UA050AAB	
EXL	W6DM4RR	09U002EBR	
EXSA	W6DM4MR6	09X001A	
EXSA	W6DM4MR6	09X001B	
KB			
KB1	W6UT4MTA	08PCME005K	
KBM1	W6UT4MTA	08PCME001M	
MR			
MTB	W6DM4MR		
MTVS	W6DM5FR0	13AF300A37	
MTVS	W6DM5FR1	13AF300A37	
MTVS	W6DM5FR2	13AF300A37	
MTVS	W6DM5FR3	13AF300A37	
MTVS	W6DM5FR4	13AF300A37	
MTVS	W6DM5FR5	13AF300A37	
MTVS	W6DM5FR6	13AF300A37	
MTVS	W6DM5FR7	13AF300A37	
MTVS	W6DM5FR8	13AF300A37	
MTVS	W6DM5FR9	13AF300A37	
MTVS	W6DM5FRA	13AF300A37	
MTVS	W6DM5FRB	13AF300A37	
MTVS	W6DM5FRC	13AF300A37	
MTVS	W6DM5FRD	13AF300A37	
MTVS	W6DM5FRE	13AF300A37	
MTVS	W6DM5FRF	13AF300A37	
SH			
SHAD	W6DM4FP	09N405M210	
SHAD	W6DM4FR0	09N405M210	
SHAD	W6DM4FR1	09N405M210	
SHAD	W6DM4FR2	09N405M210	
SHAD	W6DM4FR3	09N405M210	
SHAD	W6DM4FR4	09N405M210	
SHAD	W6DM4FR5	09N405M210	
SHAD	W6DM4FR6	09N405M210	

# MC6UTCS1BX

W6UT5PLT/2019273N

SHAD	W6DM4FR7	09N405M210	
SHAD	W6DM4FR8	09N405M210	
SHAD	W6DM4FR9	09N405M210	
SHAD	W6DM4FRA	09N405M210	
SHAD	W6DM4FRB	09N405M210	
SHAD	W6DM4FRC	09N405M210	
SHAD	W6DM4FRD	09N405M210	
SHAD	W6DM4FRE	09N405M210	
SHAD	W6DM4FRF	09N405M210	
SHAD	W6DM4I	09N405M210	
SHAL	W6DM4I	09N405M210	
SHAM	W6DM4AD	09N400CBNO	
SHAM	W6DM4FQ	09N405M210	
SHBAL	W6DM4FS5	09N405PB10	
SHBAL	W6DM4FS6	09N405PB10	
SHD	W6DM4FQ	09N405PB10	
SHDT	W6DM4FR0	09N405M210	
SHDT	W6DM4FR1	09N405M210	
SHDT	W6DM4FR2	09N405M210	
SHDT	W6DM4FR3	09N405M210	
SHDT	W6DM4FR4	09N405M210	
SHDT	W6DM4FR5	09N405M210	
SHDT	W6DM4FR6	09N405M210	
SHDT	W6DM4FR7	09N405M210	
SHDT	W6DM4FR8	09N405M210	
SHDT	W6DM4FR9	09N405M210	
SHDT	W6DM4FRA	09N405M210	
SHDT	W6DM4FRB	09N405M210	
SHDT	W6DM4FRC	09N405M210	
SHDT	W6DM4FRD	09N405M210	
SHDT	W6DM4FRE	09N405M210	
SHDT	W6DM4FRF	09N405M210	
SHFA	W6DM4SD	09N041N	
SHFA	W6DM4SF	09N041N	
SHFN	W6DM4SD	09N041N	
SHFN	W6DM4SF	09N041N	
SHFR	W6DM4AD	09N400CBNO	
SHFR	WINSFR1A	09N405S320	
SHFS	W6DM4SD	09N041N	
SHJOG	W6DM4FS5	09N405PB10	
SHJOG	W6DM4FS6	09N405PB10	
SHL	W6DM4FQ	09N405M210	
SHL	W6DM4I	09N405M210	
SHLR	W6DM4FQ	09N405PB01	
SHM	W6DM4FS6	09N405M210	
SHM	W6DM4FS5	09N405M210	
SHMA	W6DM4FQ	09N405M210	
SHMD	W6DM4MR	09N042204	
SHMD	W6DM4S+	09N042204	

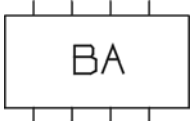


# MC6UTCS1BX

W6UT5PLT/2019273N

SHMD	WINSFR1A	09N042204	
SHPE1	W6DM4FQ	09R014A	
SHPE1	W6DM4S+	09R014A	
SHPE1	W6DM5FRVA	09R014A	
SHPE1	WINSFR1A	09RS0002	
SHPE2	W6DM4FQ	09R014A	
SHPE2	W6DM4S+	09R014A	
SHPE2	WINSFR1A	09RS0002	
SHS+	W6DM4AD	09N400CBNO	
SHS+	W6DM4FQ	09N405PG10	
SHS+	W6DM4S+	09N405PG10	
SHS+	W6UT4MD	09N405PG10	
SHS+	WINSFR1A	09N405PG10	
SHSFR	W6DM4SD	09N405M210	
SHSG	W6DM4S+	09N405PY10	
SHSM	WINSFR1A	09N405M220	
SHSMA	W6DM4AD	09N400CBNO	
SHSMA	W6DM4BWB	09N405M210	
SHSMA	W6DM4S+	09N405M210	
SHSMA	W6UT4MD	09N405M210	
SHSO	W6DM4AD	09N400CBNC	
SHSO	W6DM4FQ	09N405PR01	
SHSO	W6DM4S+	09N405PR01	
SHSO	W6UT4MD	09N405PR01	
SHSO	WINSFR1A	09N405PR01	
SHTL	W6UT4MTA	09N405PB11	
SHTL	W6DM5FR0	09N405PB11	
SM			
SMD	WINSFR1B	09RPS30CAS	
SMFB1	W6DM4FP	09R014A	
SMFB2	W6DM4FP	09R014A	
SMH	WINSFR1B	09RPS30CAS	
SMLP	W6DM4FQ	09R012	
SMUP	W6DM4FQ	09R012	
ST			
STD	W6DM5FRS	30RA175T	
UPS			
UPS1	W6UT4MTA		BPC
VE			
VECB1	W6DM5CB1	96R301A37	
VECB2	W6DM5CB1	96R301A37	
VECD	WINSFR1B	96R301A37	
VECH	WINSFR1B	96R301A37	
VEET	W6DM4FQ	96R301A37	
VEET	W6DM4SB	96R301A37	
ZF			
ZFDL	W6DM4RR	09A020EBR	
ZFL	W6DM4RR	09A020EBR	
ZFP	W6DM4RR	09A020EBR	
ZFUP	W6DM4RR	09A020EBR	

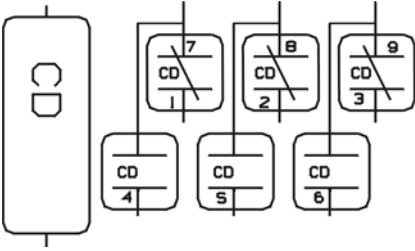
**Legend of Symbols**  
**Sembollerin Açıklaması**



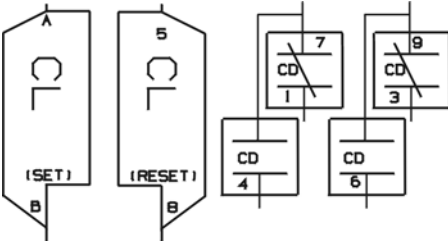
**BA = Printed Circuit Board**  
**Baskılı Devre**



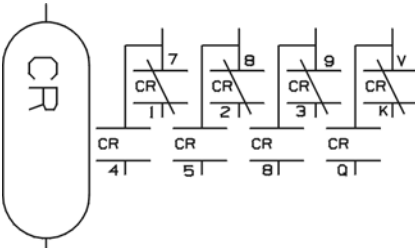
**CB = Circuit Breaker**  
**Devre kesiciler**



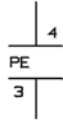
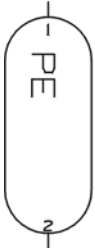
**CD = Time Delay Relay**  
**Zaman Gecikmesi Röle**



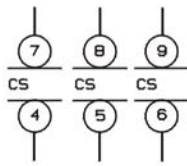
**CL = Latch Relay**  
**Röle mandal**



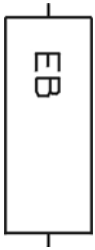
**CR = Relay**  
**Röle**



**CP = Photo-Eye**  
**Foğtoraf Göz**



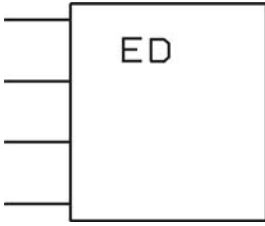
**CS = Contactor/Motor Starter**  
**Kontaktör / Motor Başlatan**



**EB = Audible Signal**  
**Sinyal**



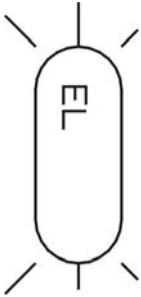
**EC = Clutch**  
**Debriyaj**



**ED = Electronic Display**  
elektronik ekran



**EF = Fuse**  
sigorta



**EL = Light**  
şıkı



**EM = Electro Magnatic Solenoid**  
**Elektromanyetik Solenoid**

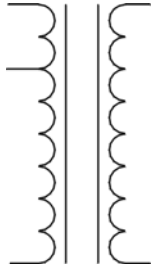
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**ES = Electronic Power Supply**  
**Elektronik Güç Kaynağı**



**ET = Thermal Overload**  
**termik Aş Yırık**



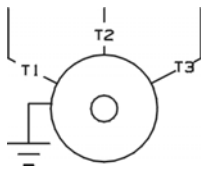
**EX = Transformer**  
**transformatör**

**KB = Keyboard/Keypad**  
**Klavye / Tuş Takımı**

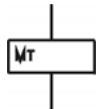
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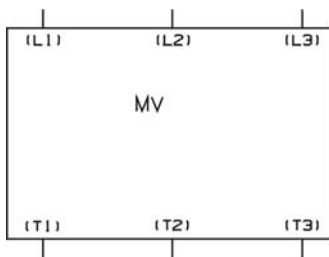
**MN = Electronic Monitor**  
**Elektronik Monitor**



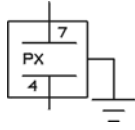
**MR = Motor**  
**Motor**



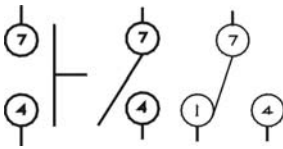
**MT = Board Connector**  
**Kurul Konnektör**



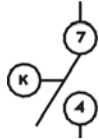
**MV = Motor Inverter**  
**Motor Inverter**



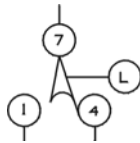
**PX = Proximity Switch  
Anahtarı**



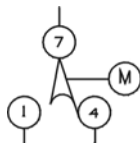
**SH = Switch Hand Operated  
Anahtarı el kumandalı**



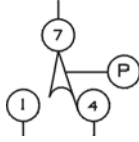
**SK = Switch Key Operated  
İşletilen Anahtar geçiş**



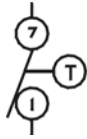
**SL = Switch Level Operated  
Anahtarı Seviye Operated**



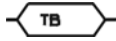
**SM = Switch Mechanically Operated  
Mekanik kumand galı eçiş**



**SP = Switch Pressure Operated**  
**Anahtarı Basınç Kumandalı**



**ST = Switch Temperature Operated**  
**Anahtarı Sıcaklı Operated**



**TB = Terminal Block**  
**Terminal Bğluou**

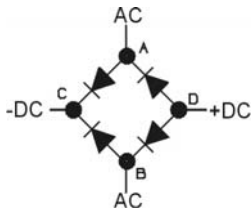


**VE = Valve Electrically Operated**  
**Vana elektrikle çalışabilme**



**WC = Wiring Connector**  
**kablolama Connector**





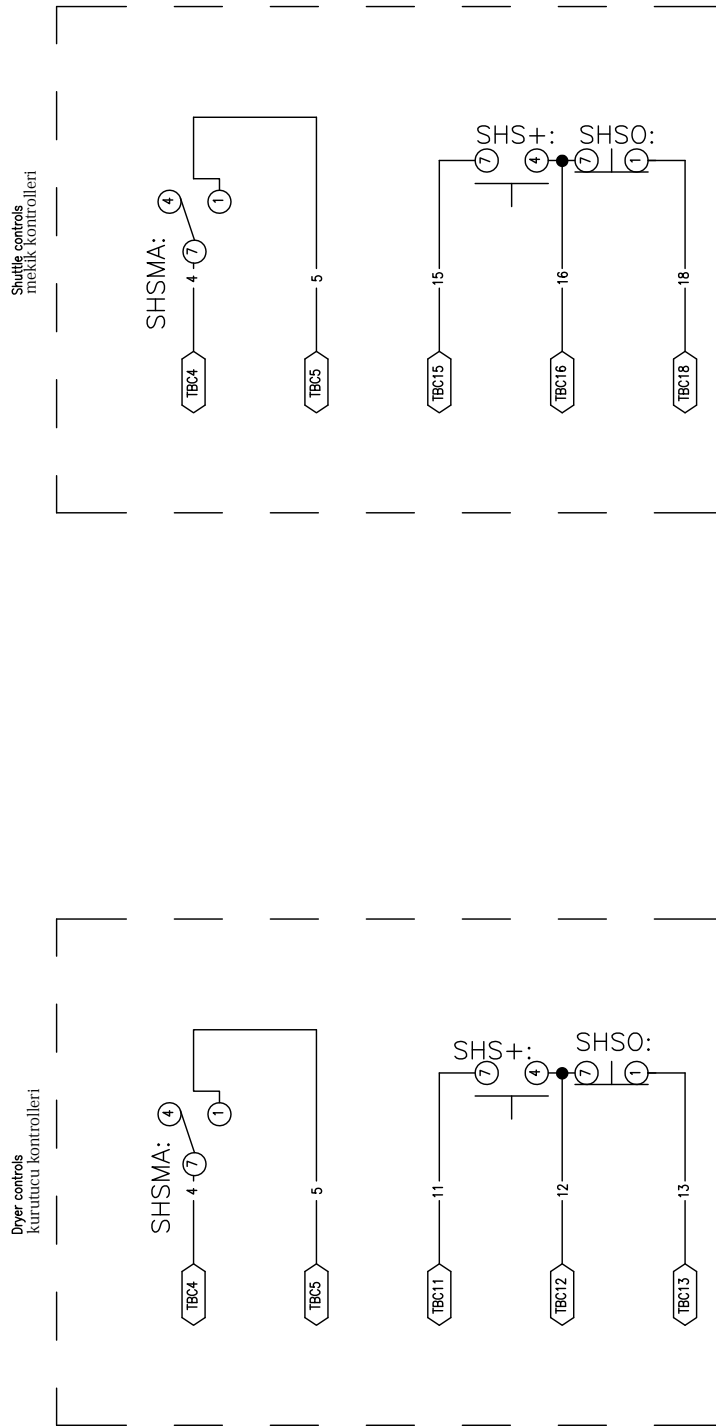
ZF = Rectifier  
doğrultucu

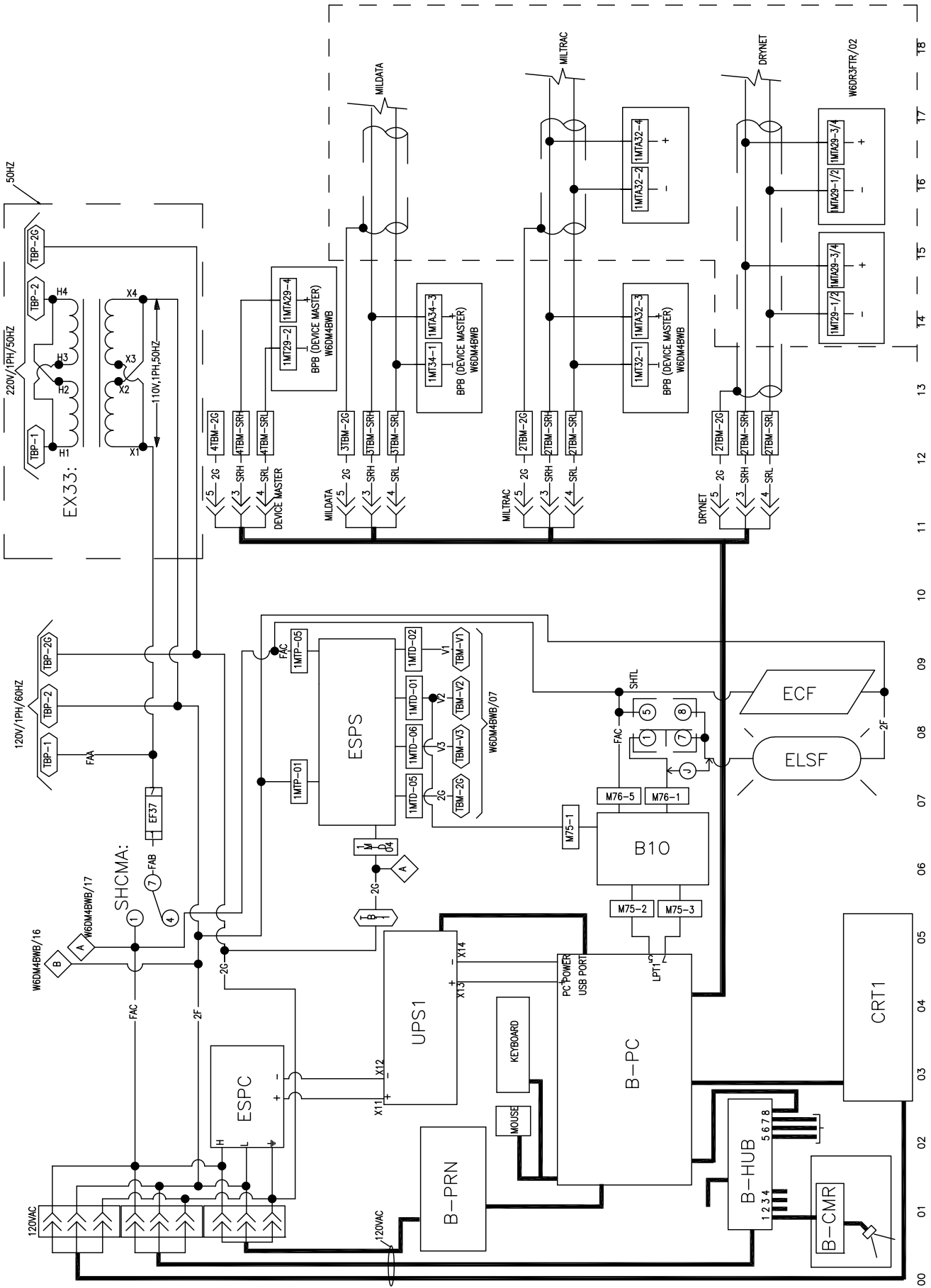


3

Multitrac Console / Multitrac Konsolu

3.1





# W6UT4MTA T

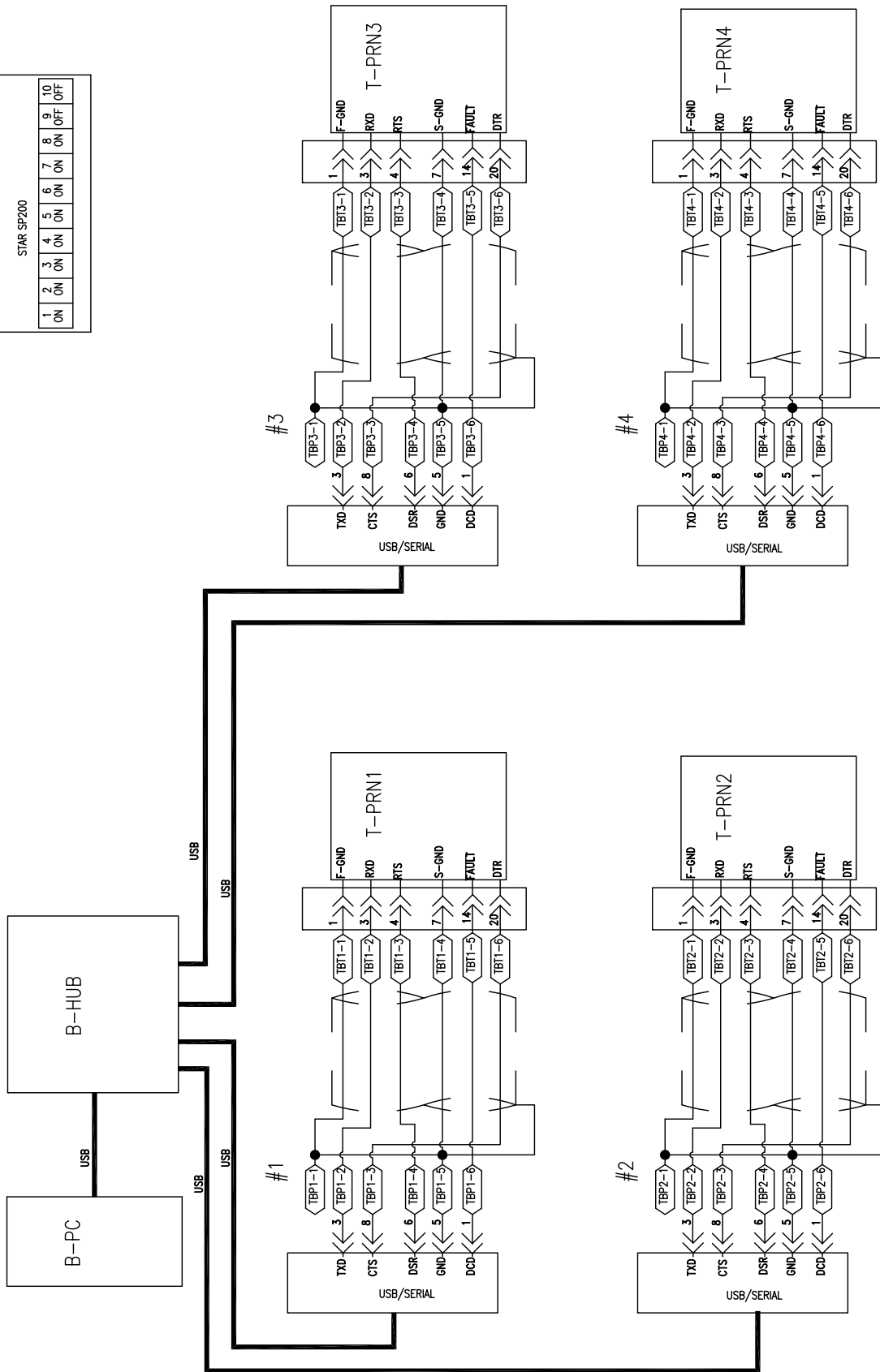
MultiTrac computer  
Multitrac bilgisayar

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2019273A

STAR SP200

1	2	3	4	5	6	7	8	9	10
ON	ON	ON	ON	ON	ON	ON	ON	OFF	OFF



3

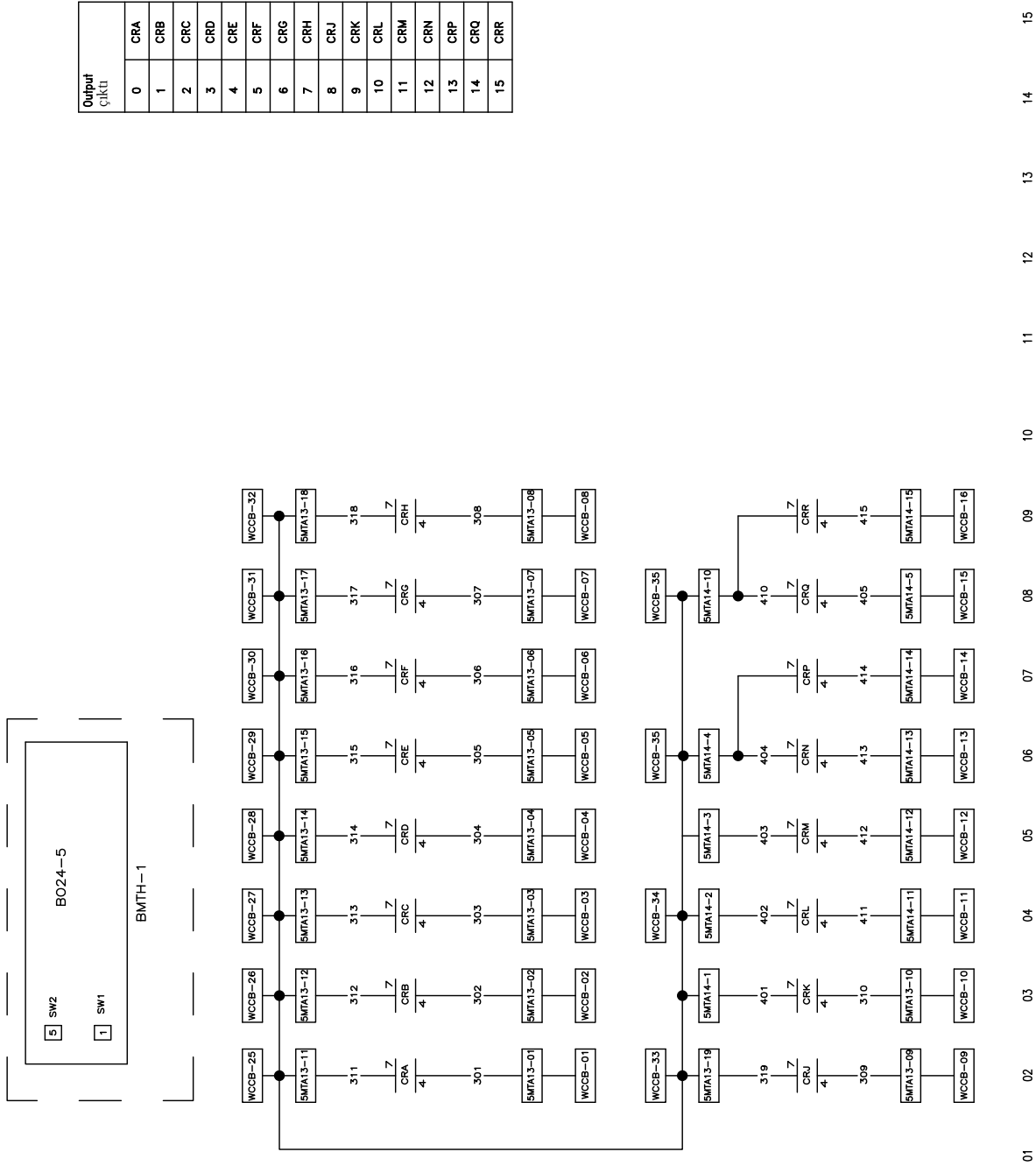
P.C. DEVICE MASTER

3.2









DEVICE MASTER device finished  
Device Master cihaz işlemi tamamladı

# W6DM5DF T

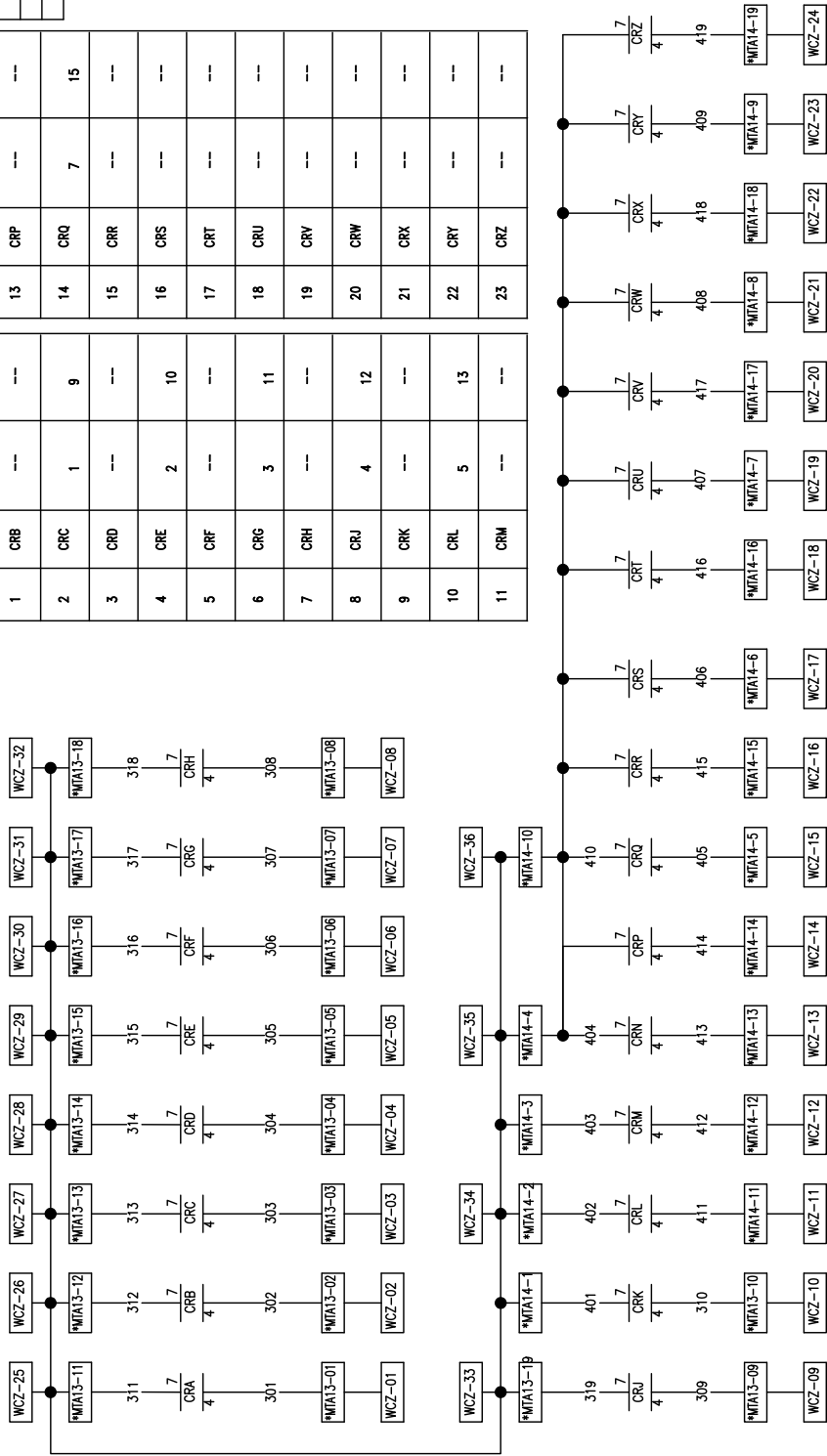
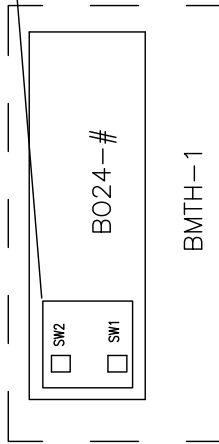
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2012152A

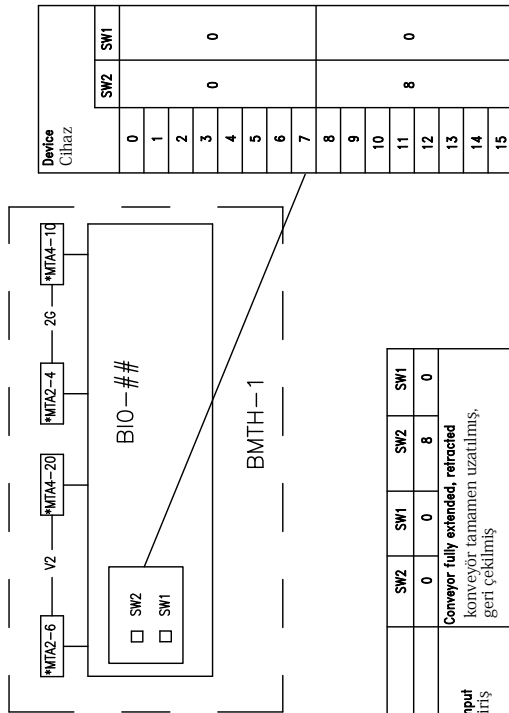
Device Cihaz	
SW2	SW1
0	
1	
2	
3	1
4	
5	
6	
7	
8	
9	
10	
11	9
12	
13	
14	
15	

finish discharging device number  
boşaltma sonlandırma cihaz numarası

Output Çıkış	SW2 SW1 SW1			SW2 SW1 SW1		
	1	A	9	A	9	A
0	CRA	0	8			
1	CRB	--	--			
2	CRC	1	9			
3	CRD	--	--			
4	CRE	2	10			
5	CRF	--	--			
6	CRG	3	11			
7	CRH	--	--			
8	CRJ	4	12			
9	CRK	--	--			
10	CRL	5	13			
11	CRM	--	--			
12	CRN	6	14			
13	CRP	--	--			
14	CRQ	7	15			
15	CRR	--	--			
16	CRS	--	--			
17	CRT	--	--			
18	CRU	--	--			
19	CRV	--	--			
20	CRW	--	--			
21	CRX	--	--			
22	CRY	--	--			
23	CRZ	--	--			



01 02 03 04 05 06 07 08 09 10 11 12 13 14 15 16 17

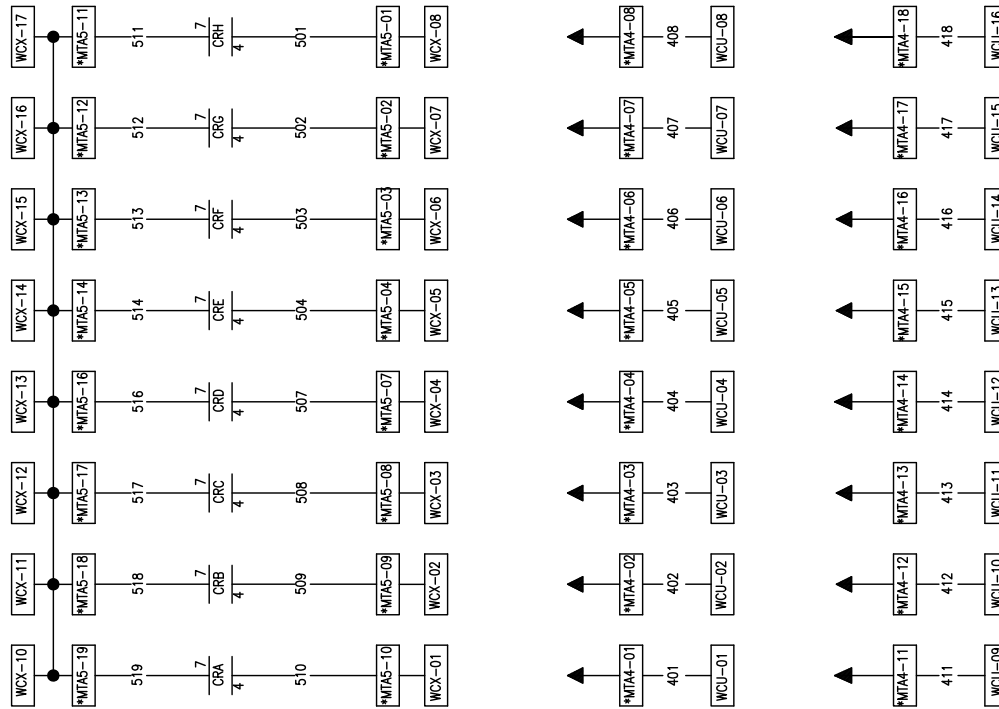


Input Giriş	SW2	SW1	SW2	SW1	SWI
0	0	0	0	0	0
1	0	0	0	0	0
2	0	0	0	0	0
3	0	0	0	0	0
4	0	0	0	0	0
5	0	0	0	0	0
6	0	0	0	0	0
7	0	0	0	0	0
8	0	0	0	0	0
9	0	0	0	0	0
10	0	0	0	0	0
11	0	0	0	0	0
12	0	0	0	0	0
13	0	0	0	0	0
14	0	0	0	0	0
15	0	0	0	0	0

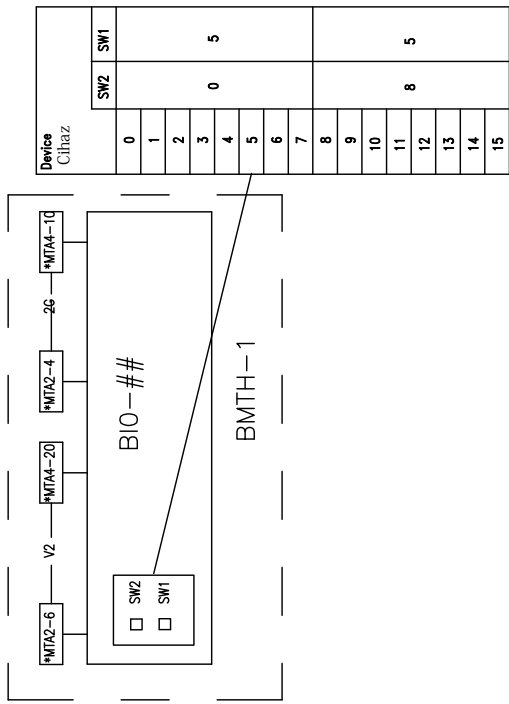
Conveyor fully extended, retracted  
konveyör tamamen uzatılmış,  
geri çekilmiş

Output Çıkış	SW2	SW1	SW2	SW1	SWI
0	0	0	0	0	0
1	0	0	0	0	0
2	0	0	0	0	0
3	0	0	0	0	0
4	0	0	0	0	0
5	0	0	0	0	0
6	0	0	0	0	0
7	0	0	0	0	0
8	0	0	0	0	0
9	0	0	0	0	0
10	0	0	0	0	0
11	0	0	0	0	0
12	0	0	0	0	0
13	0	0	0	0	0
14	0	0	0	0	0
15	0	0	0	0	0

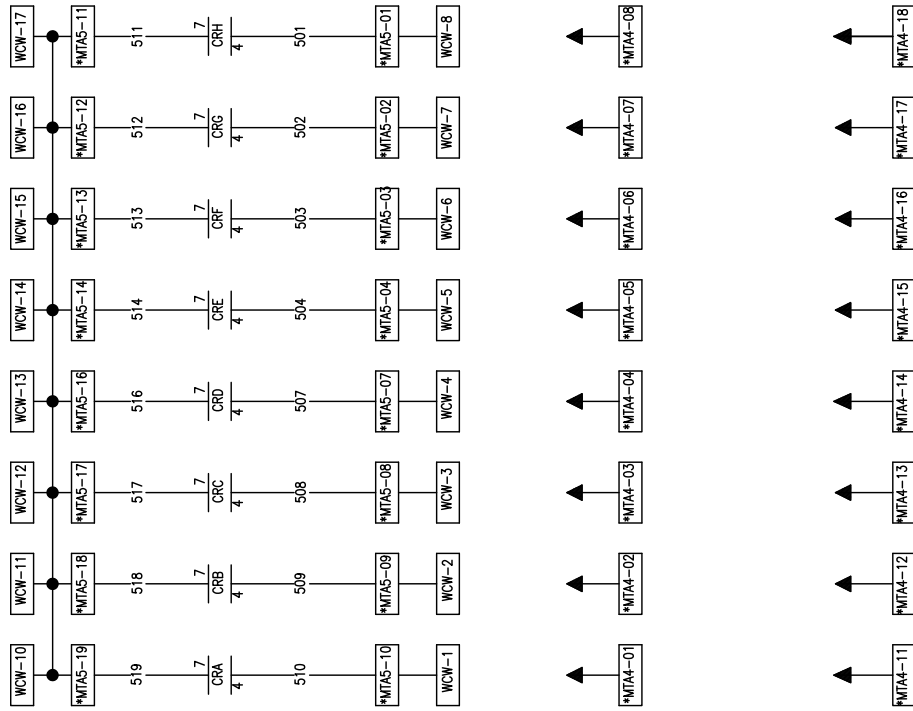
Extend conveyor number  
Ek konveyör numarası



00 01 02 03 04 05 06 07 08 09 10 11 12 13 14 15 16 17



Output Çıkış	SW2	SW1	SW2	SW1
	0	0	5	8
flag down bayrak aşağı				
0	CRA	0	8	8
1	CRB	1	9	9
2	CRC	2	10	10
3	CRD	3	11	11
4	CRE	4	12	12
5	CRF	5	13	13
6	CRG	6	14	14
7	CRH	7	15	15

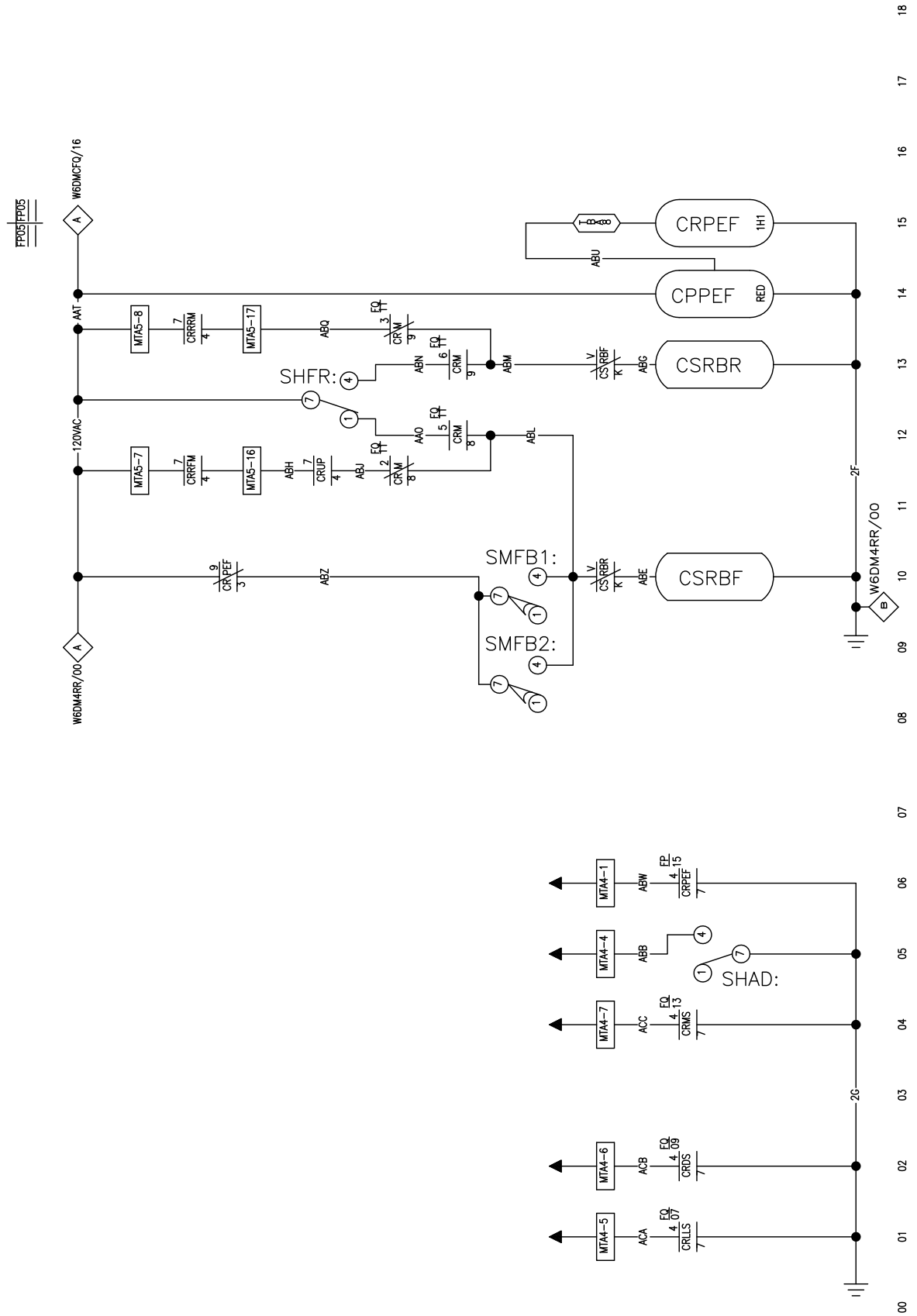


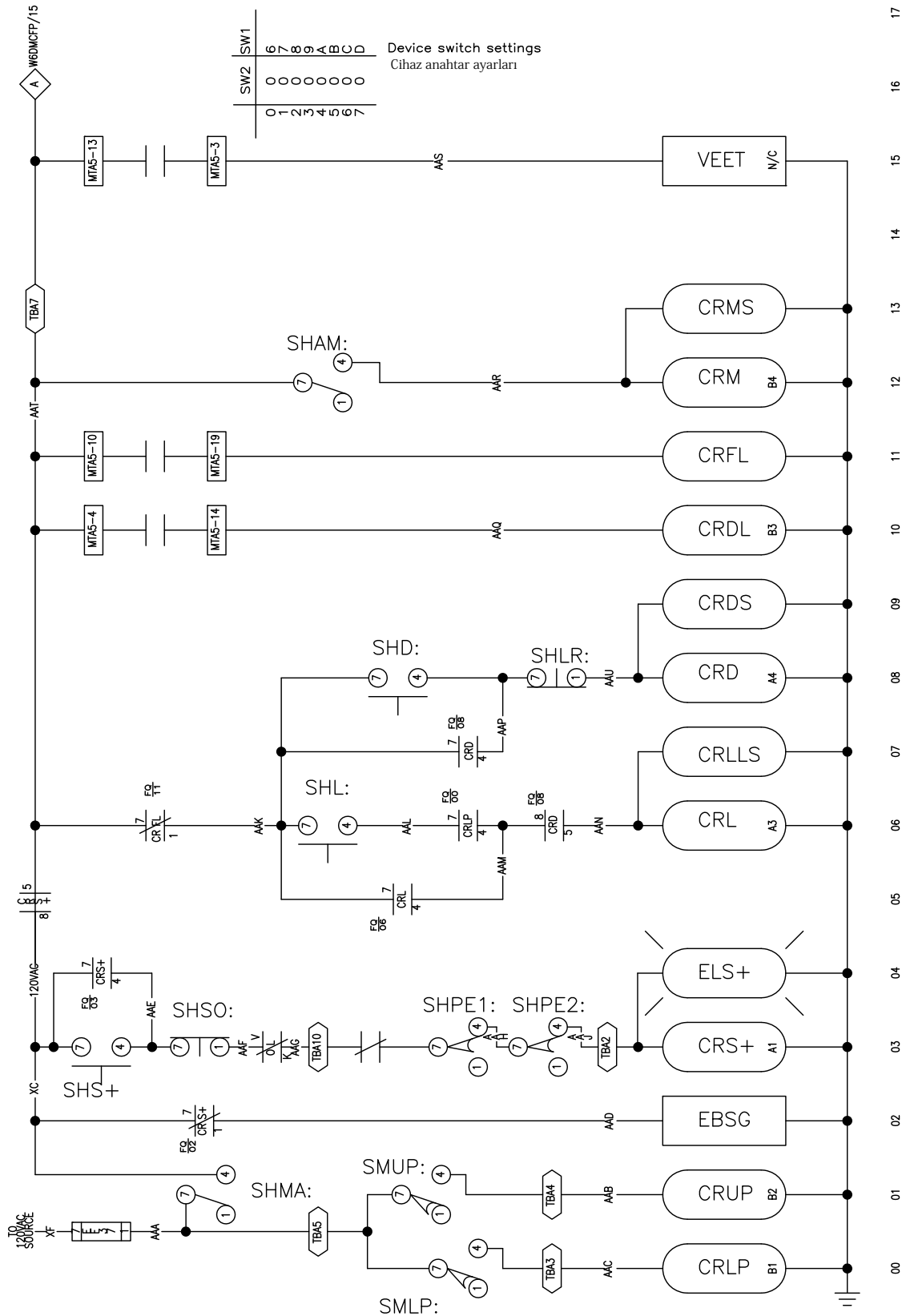
Conveyor controls for loading  
Yükleme için konveyör kontrolleri

# W6DM4FPT

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2012235A





17  
16  
15  
14  
13  
12  
11  
10  
09  
08  
07  
06  
05  
04  
03  
02  
01  
00

Conveyor controls for loading  
Yükleme için konveyör kontrolleri

W6DM4FQT

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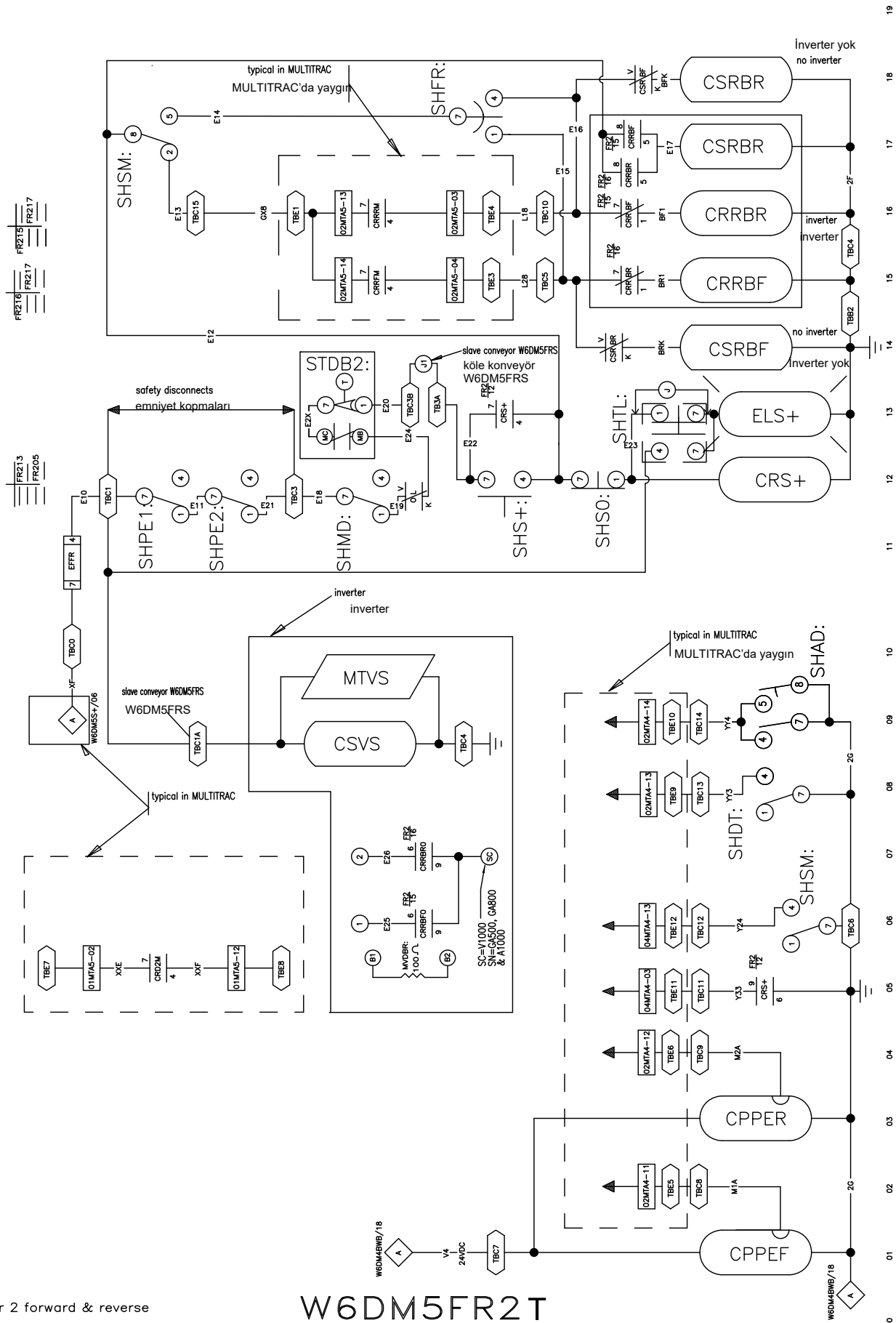


Conveyor 2 forward & reverse  
 Konveyö 2 ileri ve geri

# W6DM5FR2T

PELLERIN MILNOR CORPORATION

2023383A

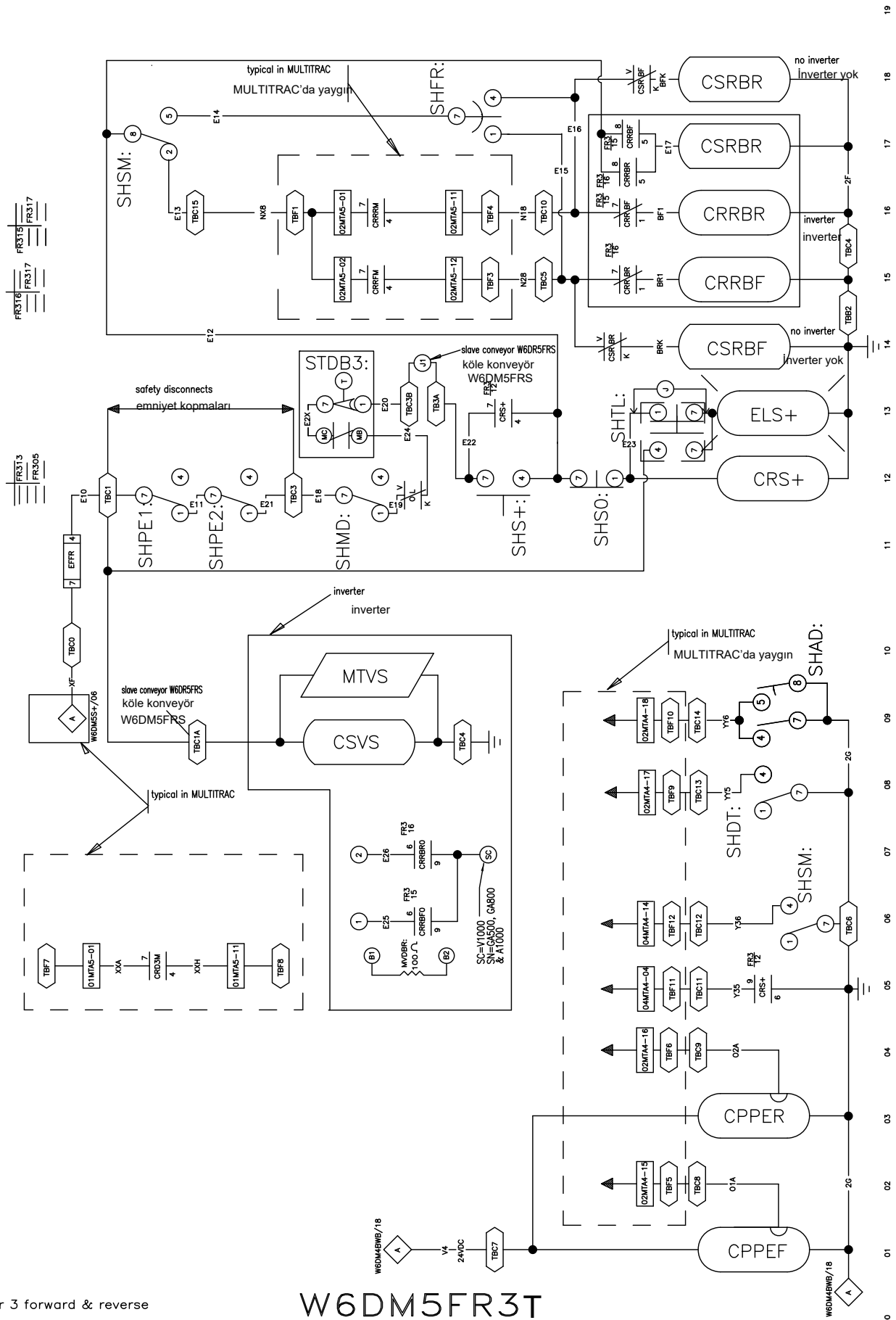


Conveyor 3 forward & reverse  
 Konveyör 3 ileri ve geri

# W6DM5FR3T

PELLERIN MILNOR CORPORATION

2023383A

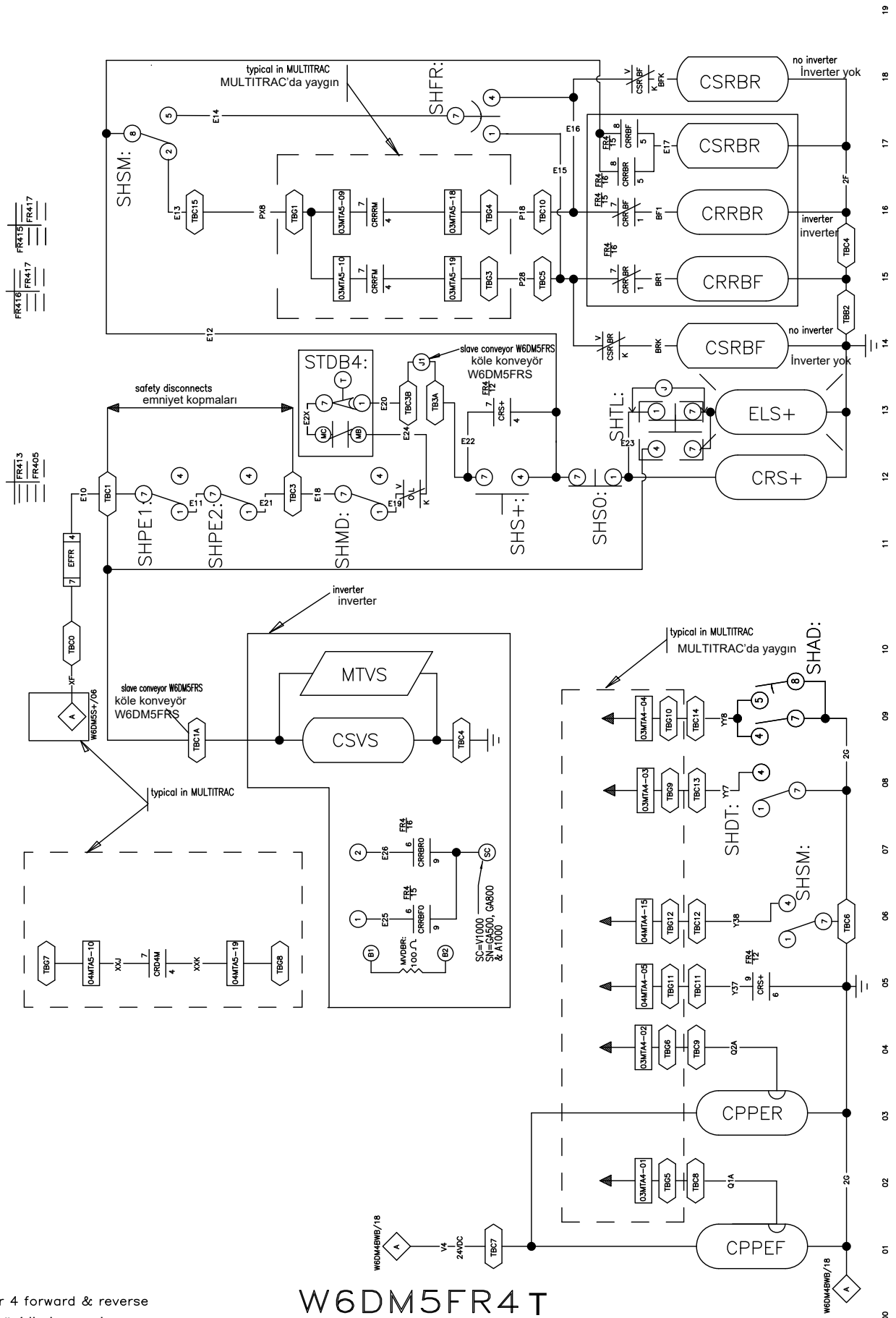


Conveyor 4 forward & reverse  
Konveyö 4 ileri ve geri

# W6DM5FR4 T

PELLERIN MILNOR CORPORATION

2023383A



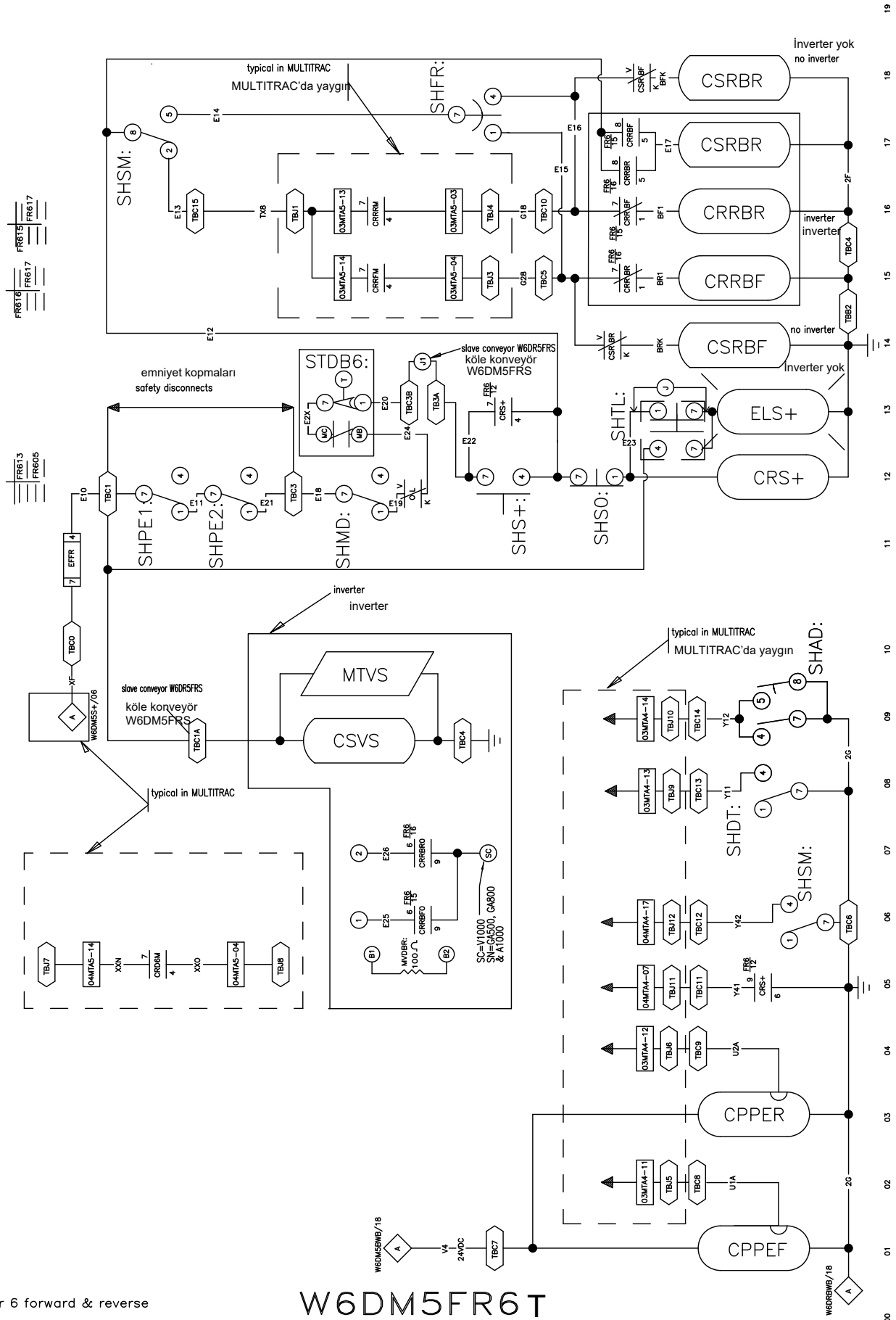


Conveyor 6 forward & reverse  
Konveyö 6 ileri ve geri

# W6DM5FR6T

PELLERIN MILNOR CORPORATION

2023195A

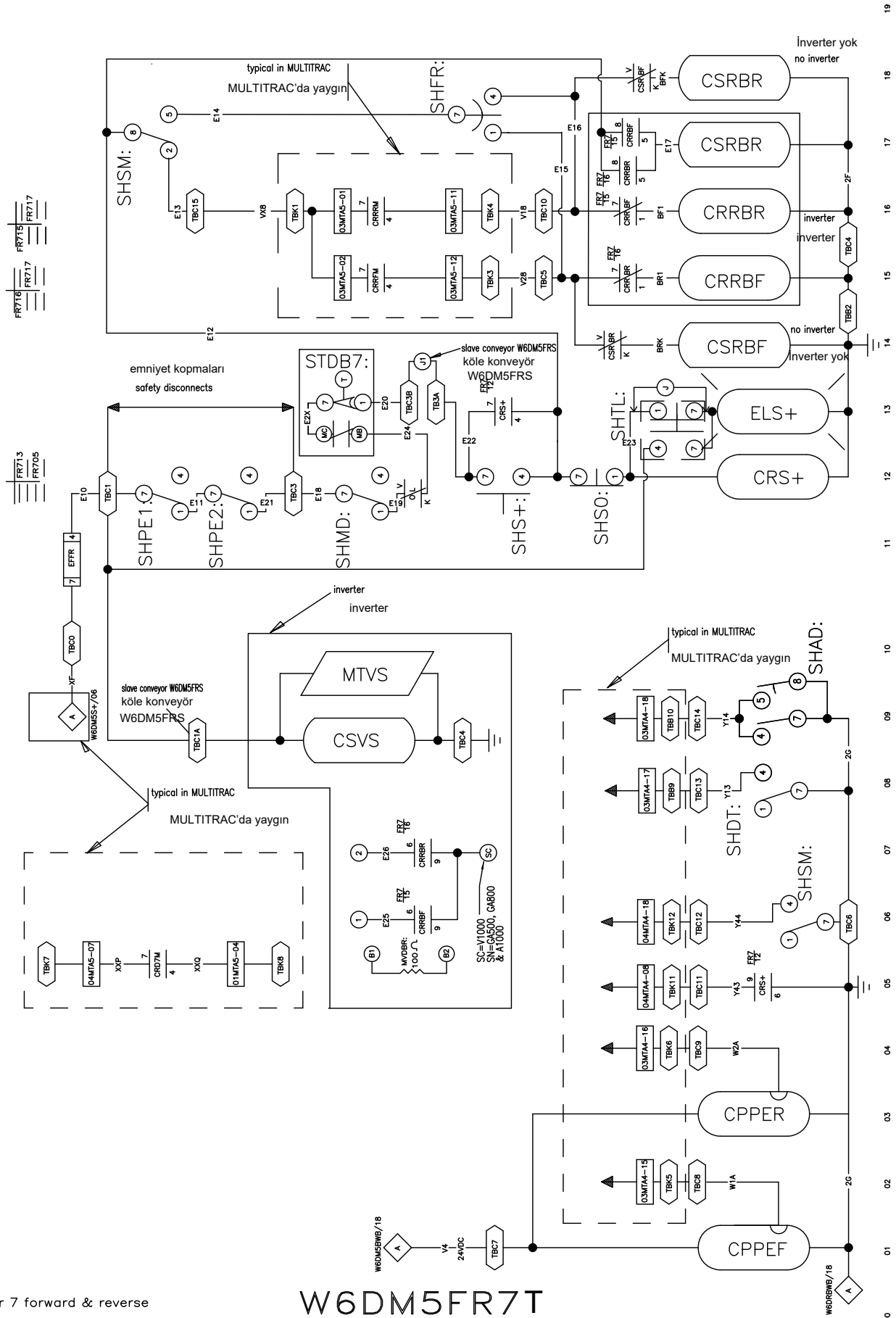


Conveyor 7 forward & reverse  
 Konveyör 7 leri ve geri

# W6DM5FR7T

PELLERIN MILNOR CORPORATION

2023195A

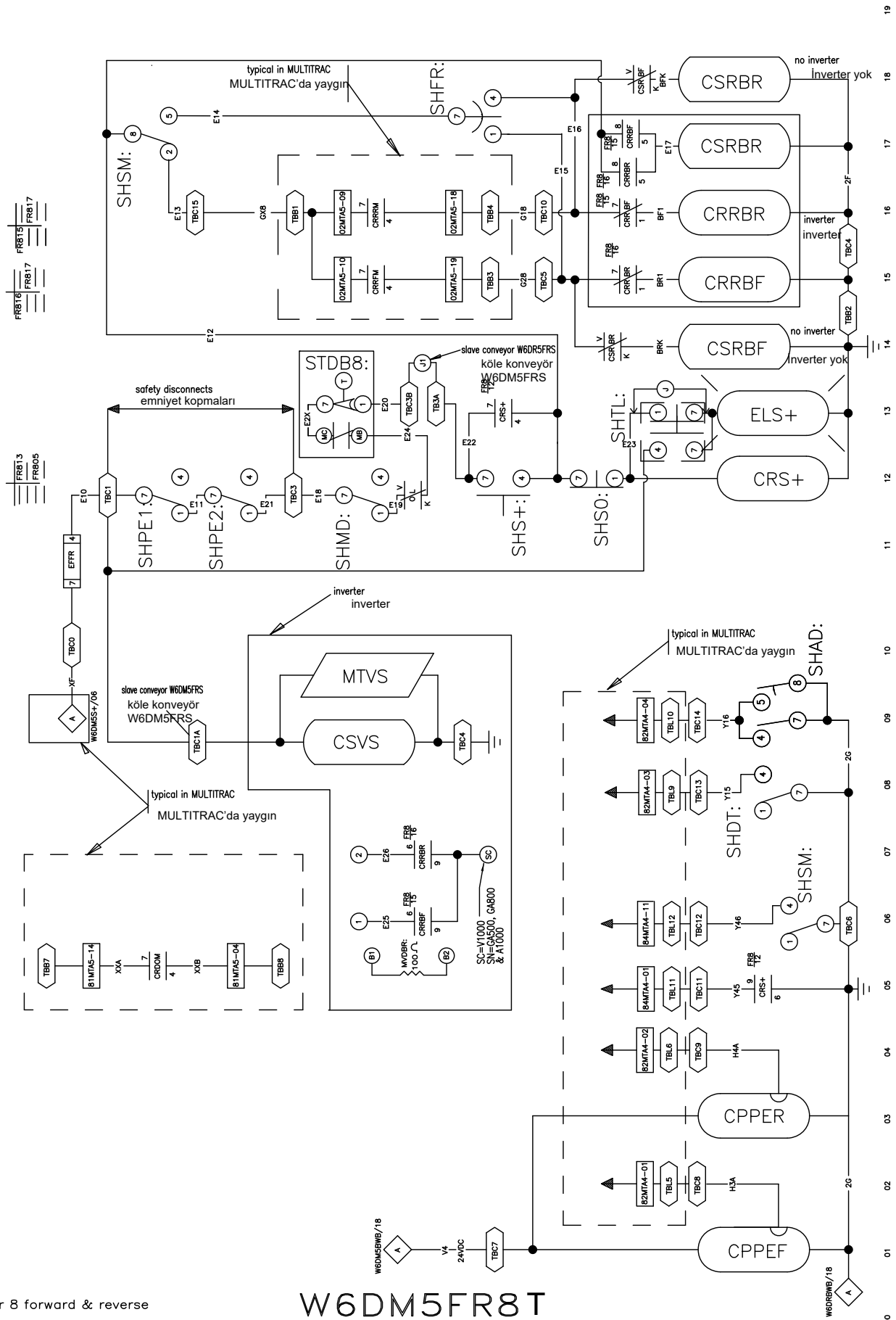


Conveyor 8 forward & reverse  
Konveyör 8 ileri ve geri

# W6DM5FR8T

PELLERIN MILNOR CORPORATION

2023195A



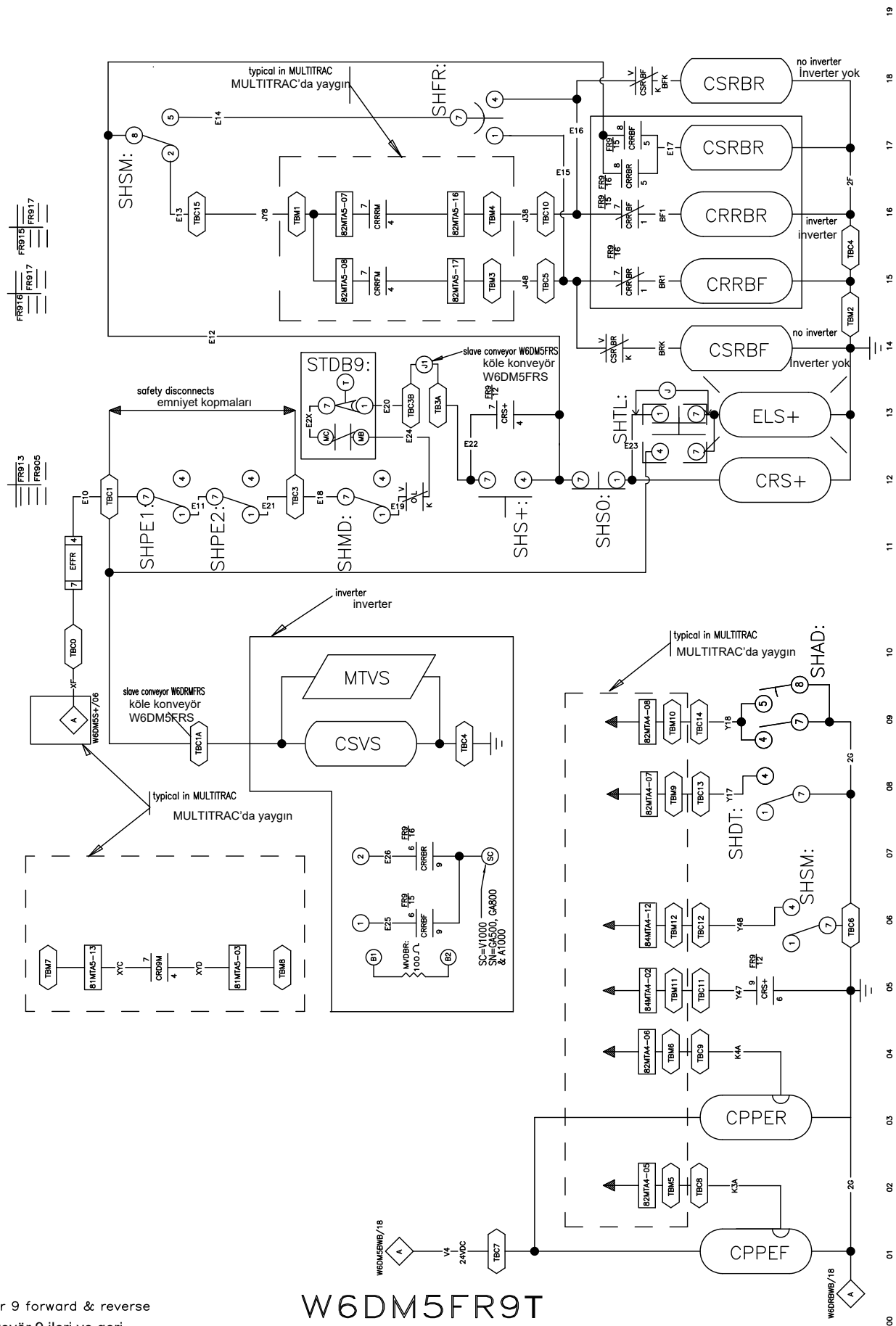


Conveyor 9 forward & reverse  
Konveyör 9 ileri ve geri

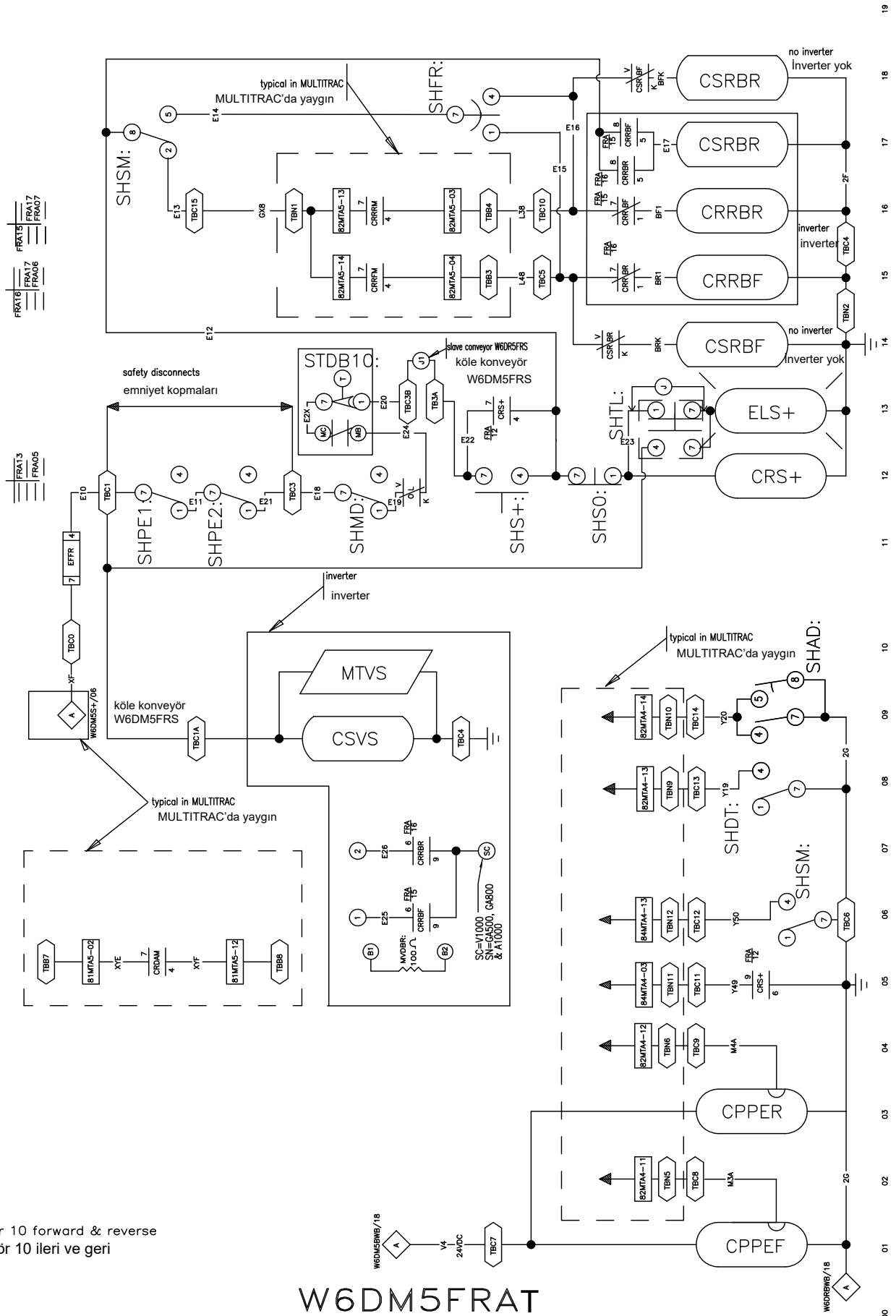
# W6DM5FR9T

PELLERIN MILNOR CORPORATION

2023195A



Conveyor 10 forward & reverse  
Konveyör 10 ileri ve geri

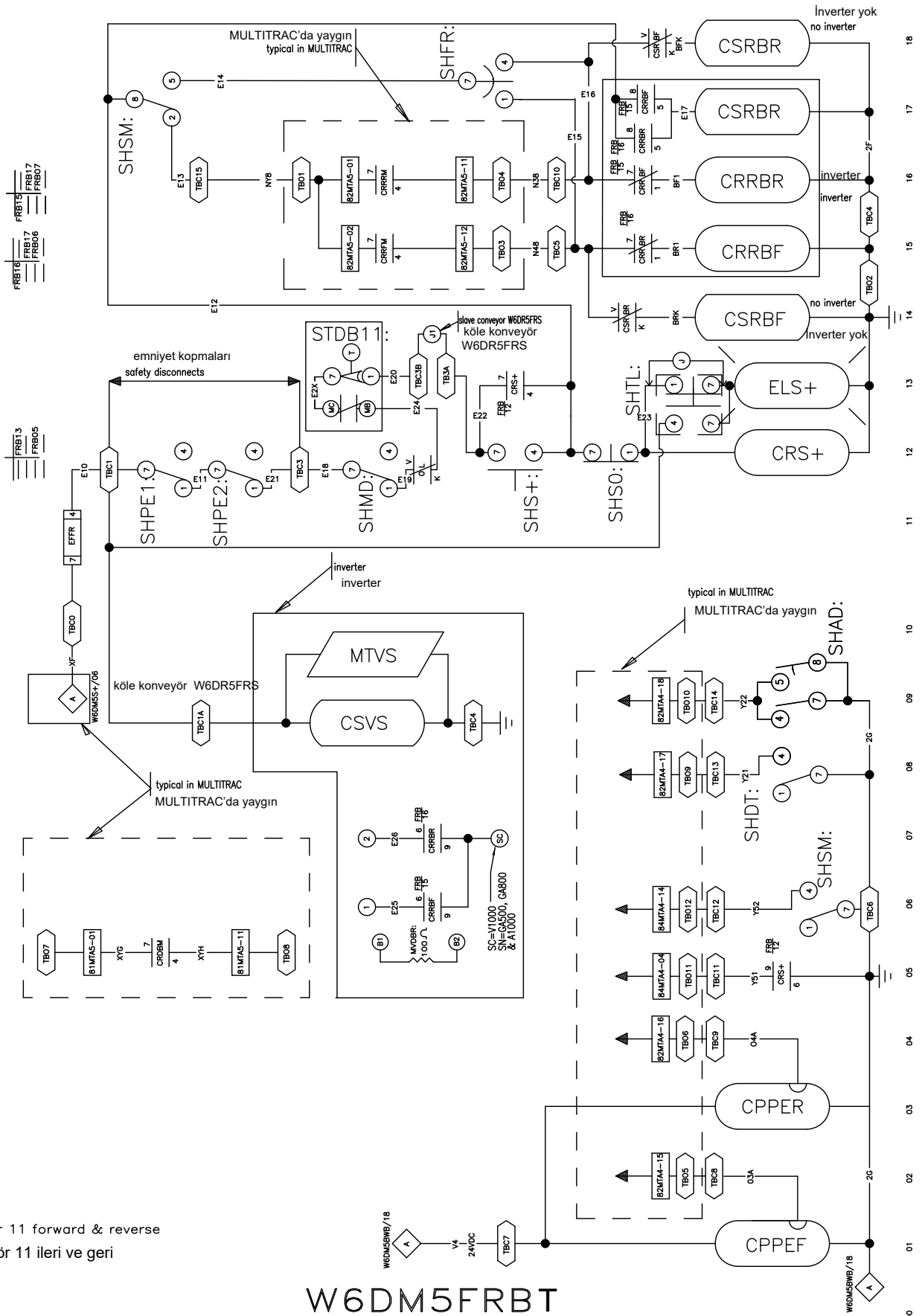


# W6DM5FRAT

PELLERIN MILNOR CORPORATION

2023195A

Conveyor 11 forward & reverse  
 Konveyör 11 ileri ve geri



# W6DM5FRBT

PELLERIN MILNOR CORPORATION

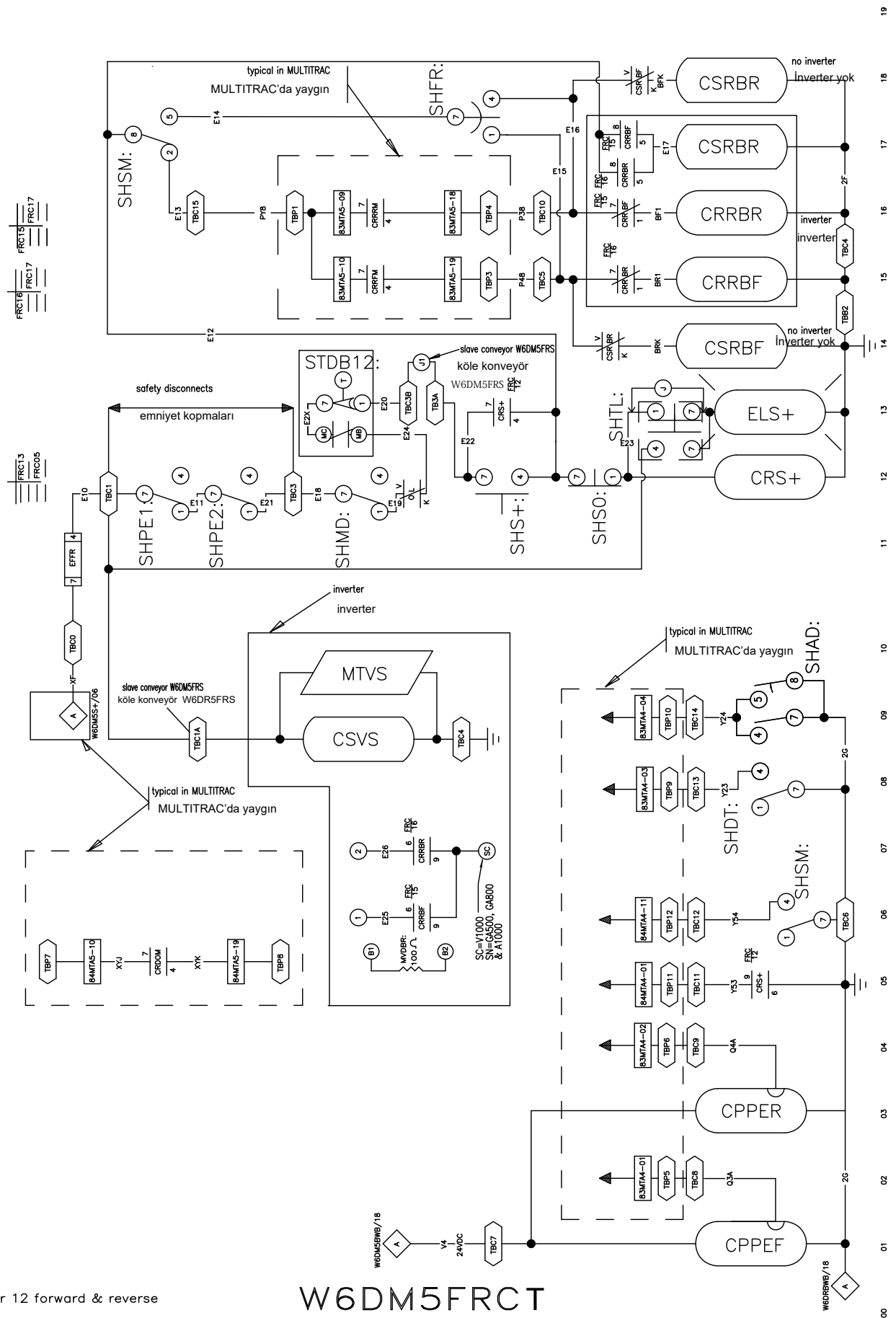
2023195A

Conveyor 12 forward & reverse  
 Konveyör 12 ileri ve geri

# W6DM5FRCT

PELLERIN MILNOR CORPORATION

2023195A

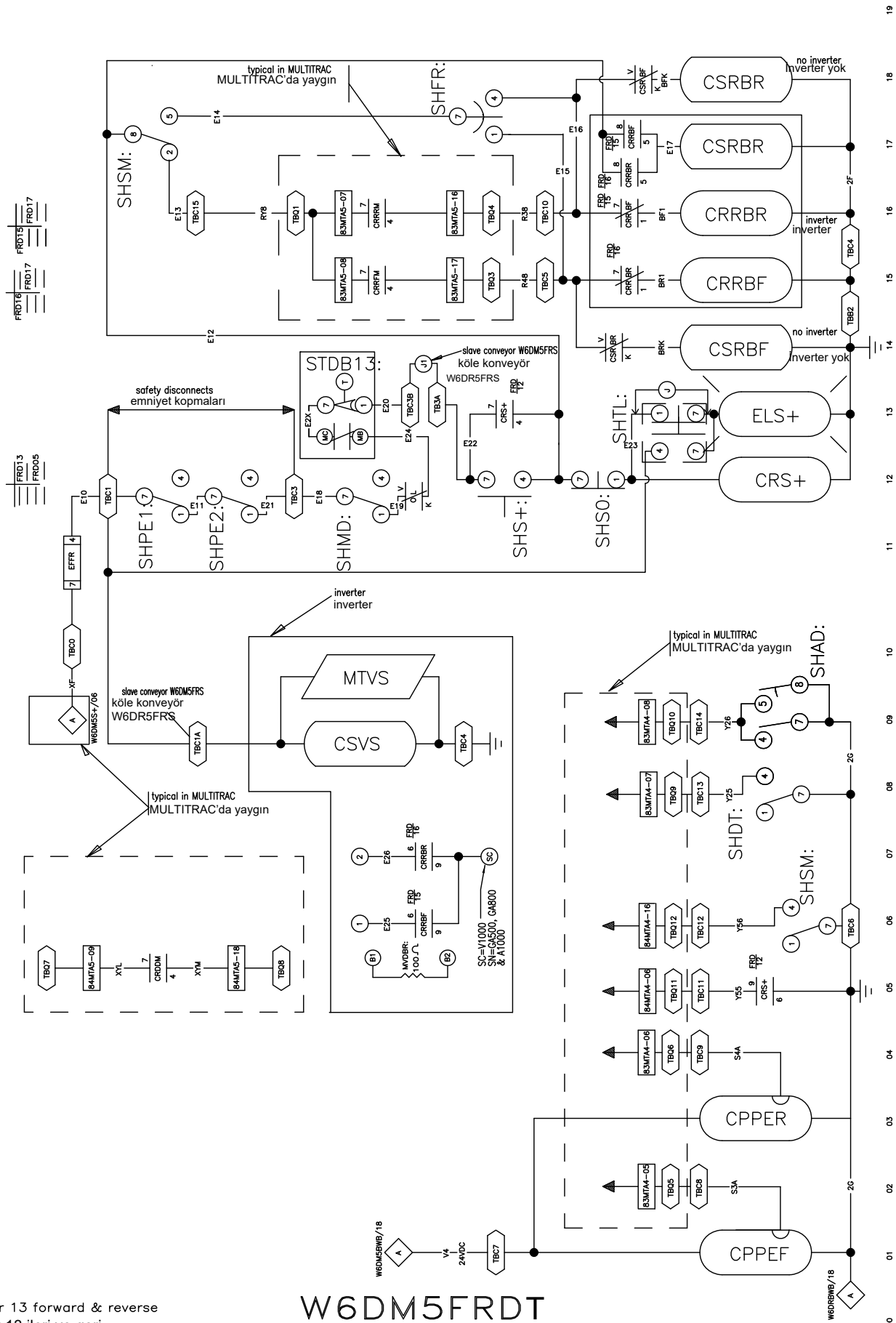


Conveyor 13 forward & reverse  
Konveyör 13 ileri ve geri

# W6DM5FRDT

PELLERIN MILNOR CORPORATION

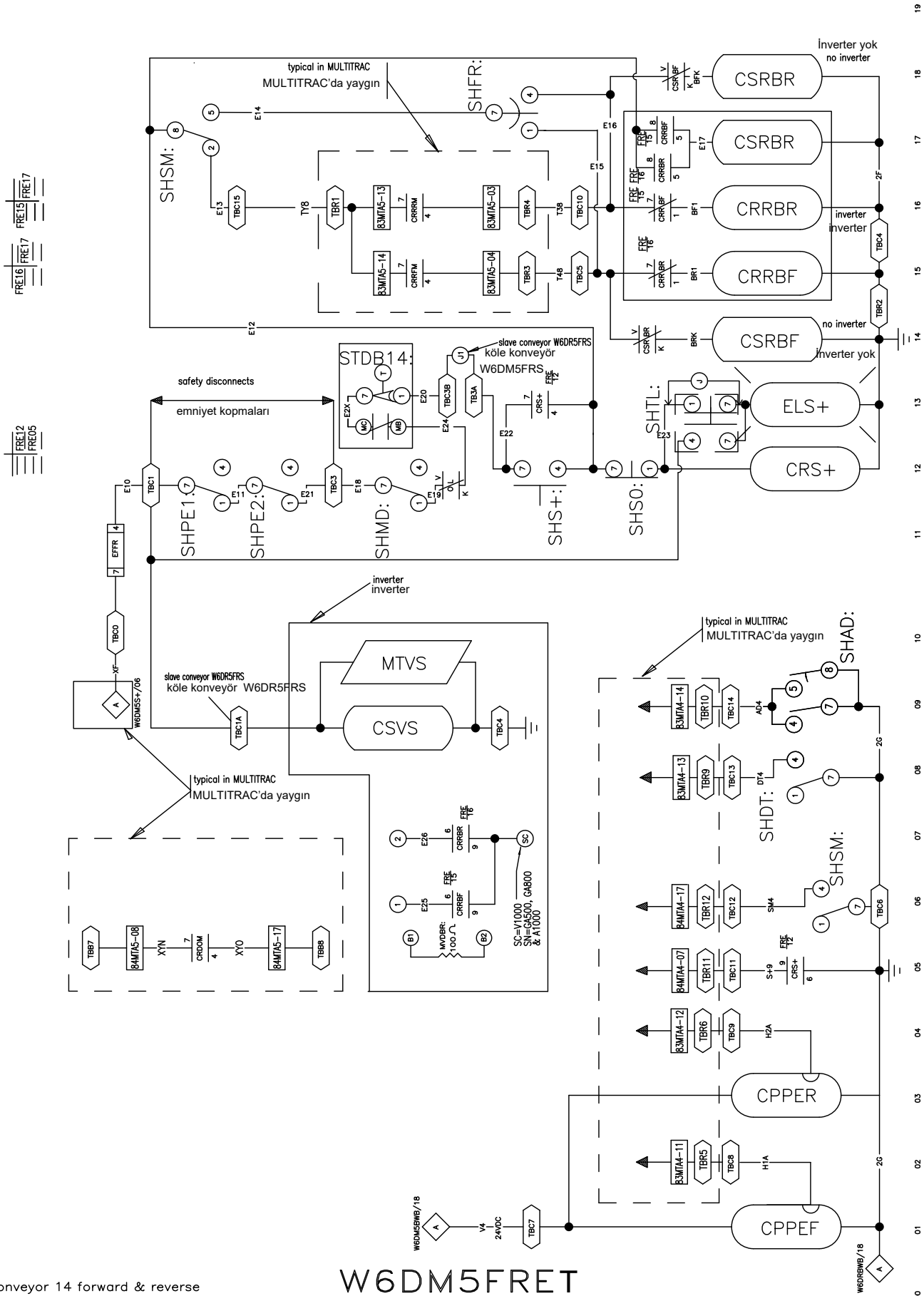
2023195A



# W6DM5FRET

PELLERIN MILNOR CORPORATION

2023195A

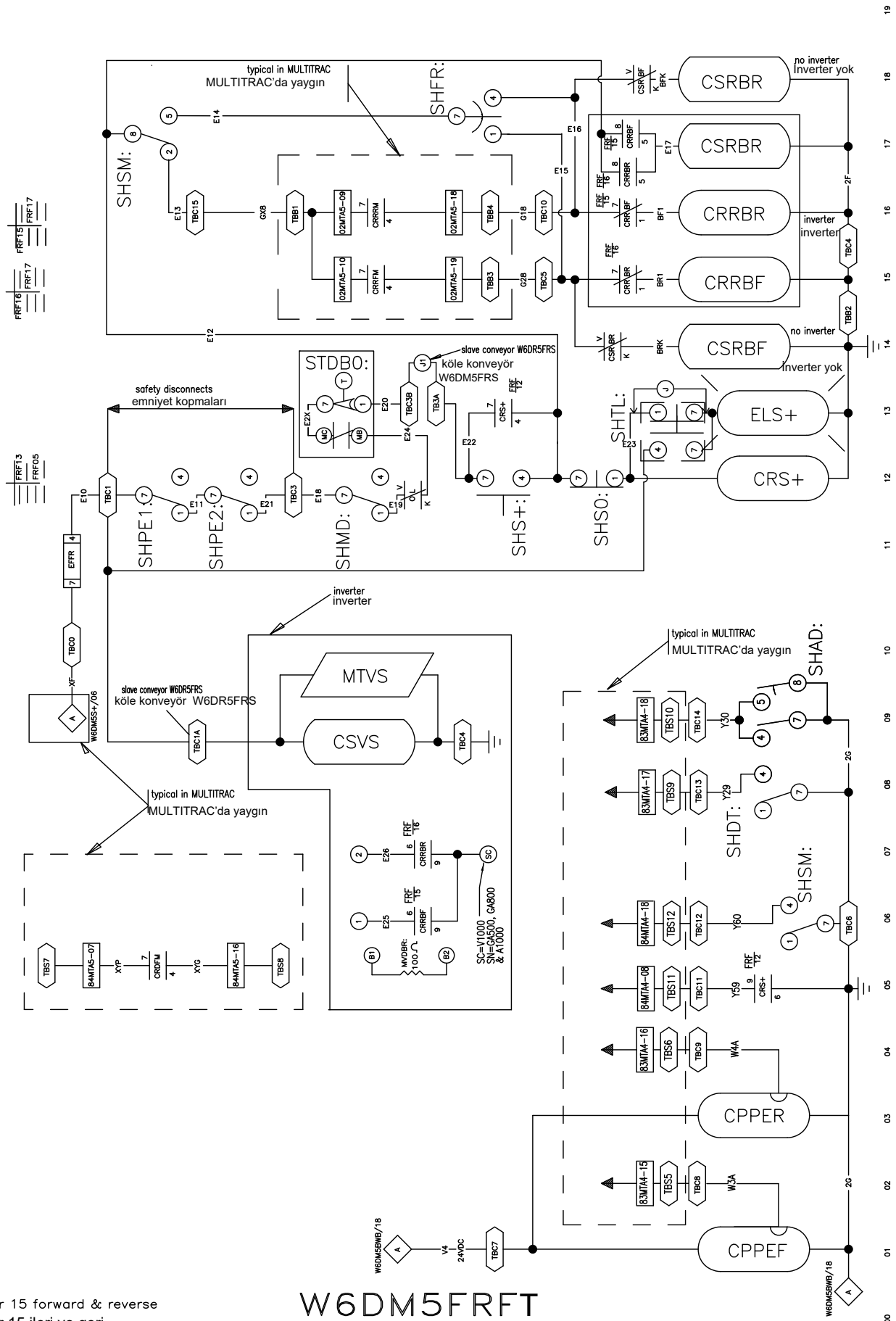


Conveyor 15 forward & reverse  
Konveyör 15 ileri ve geri

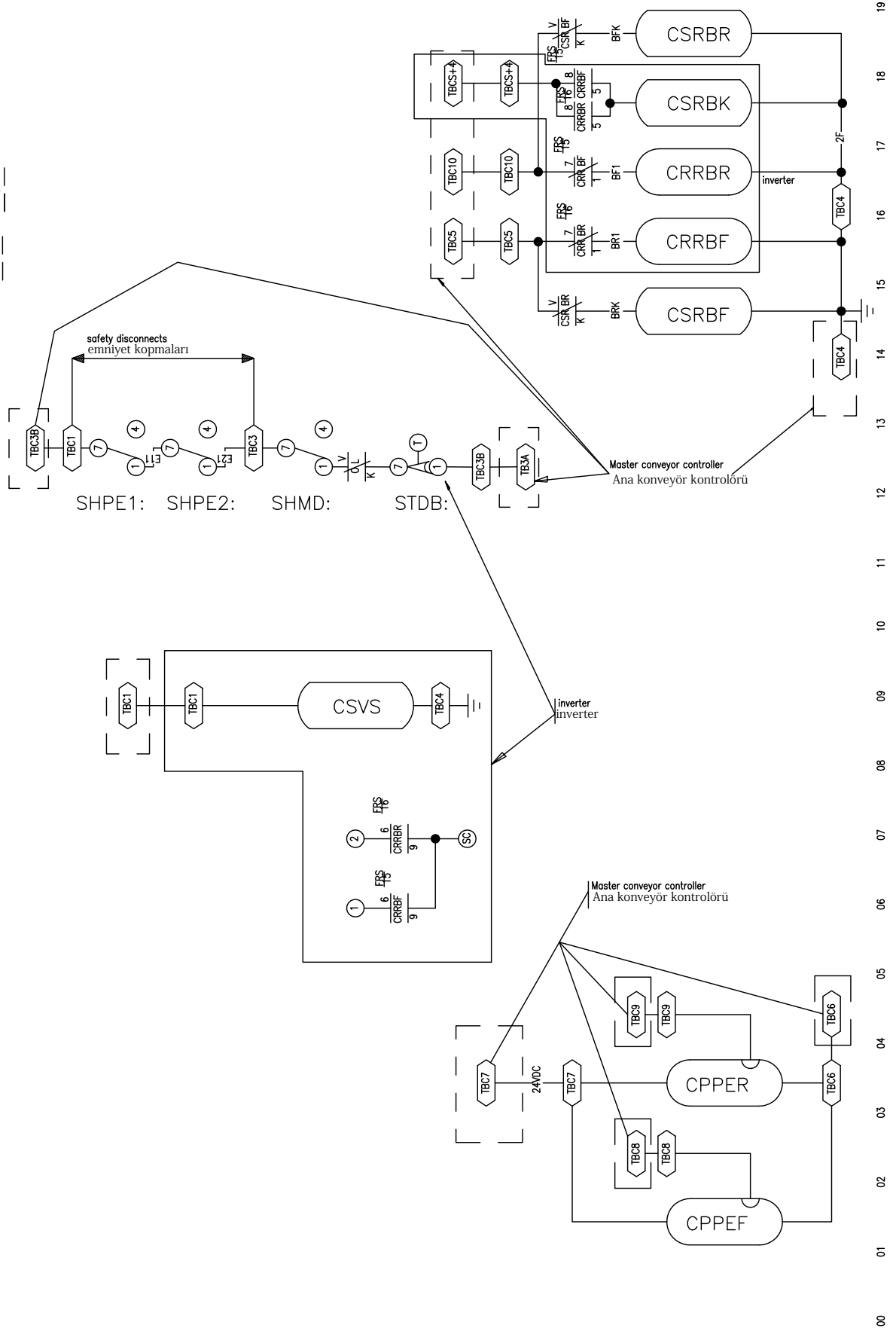
# W6DM5FRFT

PELLERIN MILNOR CORPORATION

2023195A



FRST16  
FRS06  
FRS07



Slave Conveyor forward & reverse  
Köle Konveyör ileri ve geri

# W6DM5FRST

PELLERIN MILNOR CORPORATION

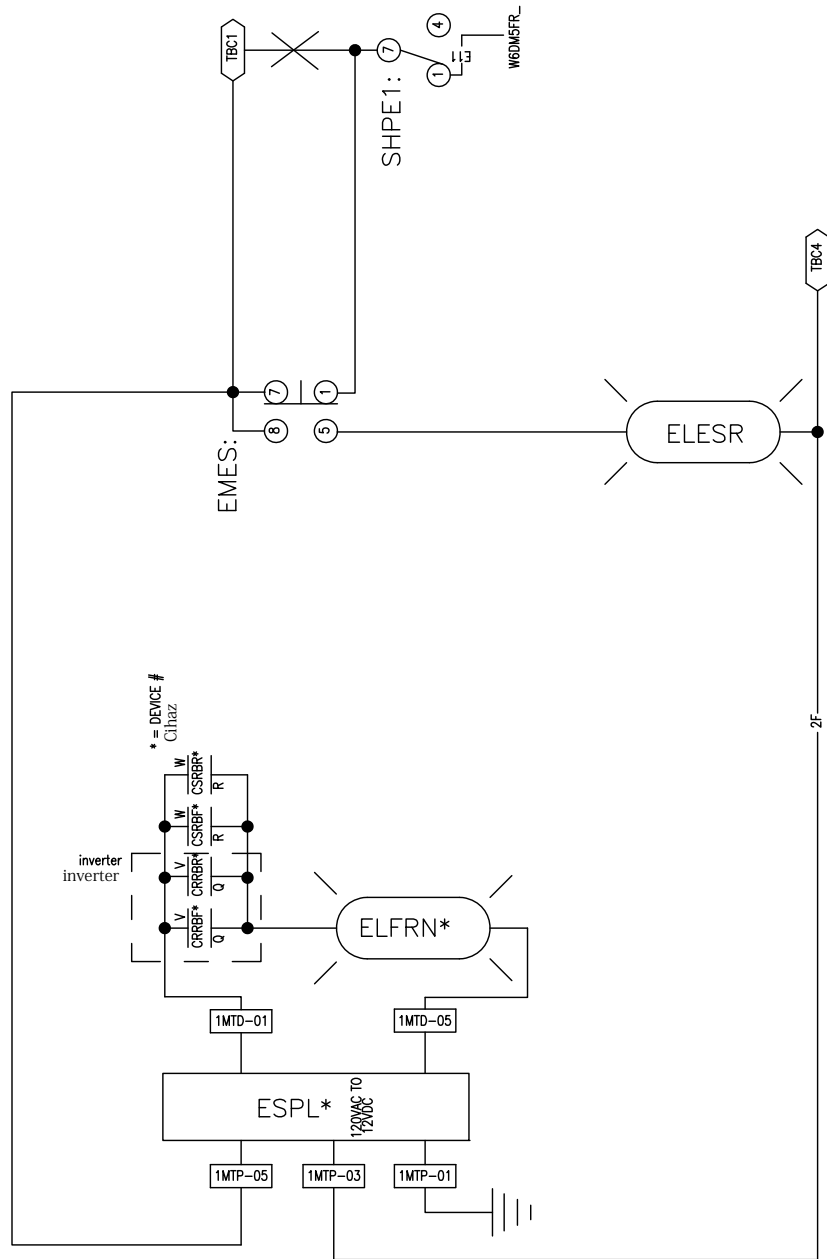
2017075A



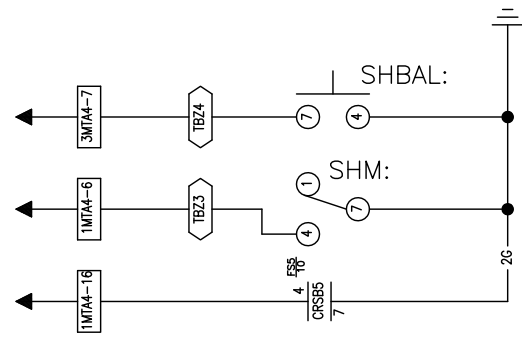
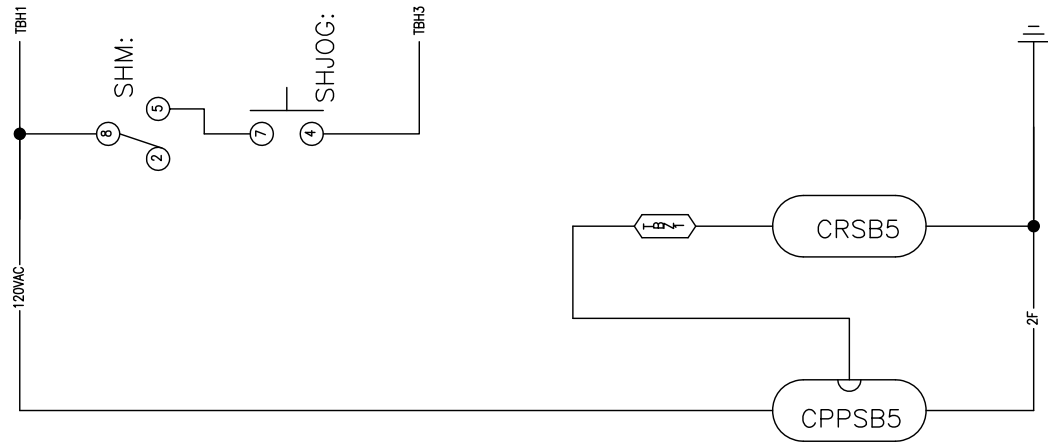
# W6DM5FRVAT

PELLERIN MILNOR CORPORATION

2018456A



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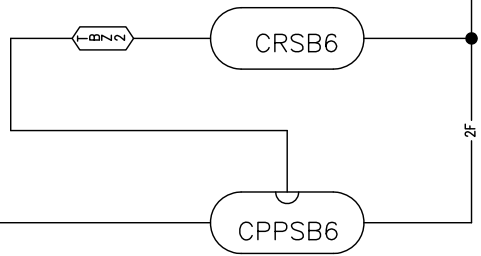
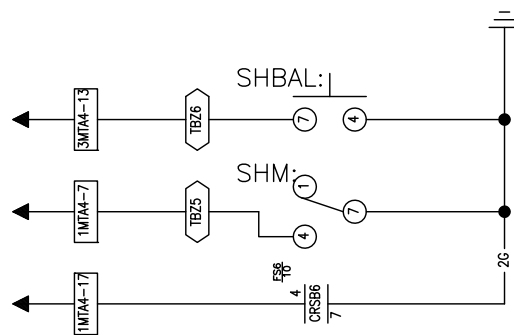
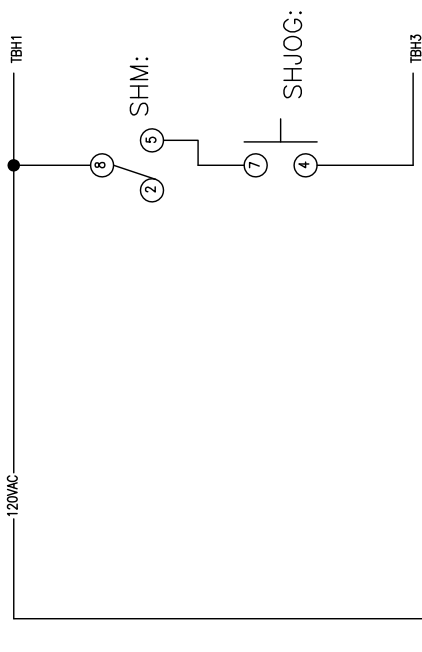
Feeder/Sequencer Conveyor 5  
Feeder/Sequencer Conveyor 5

# W6DM4FS5T

PELLERIN MILNOR CORPORATION

2012235A

FS603



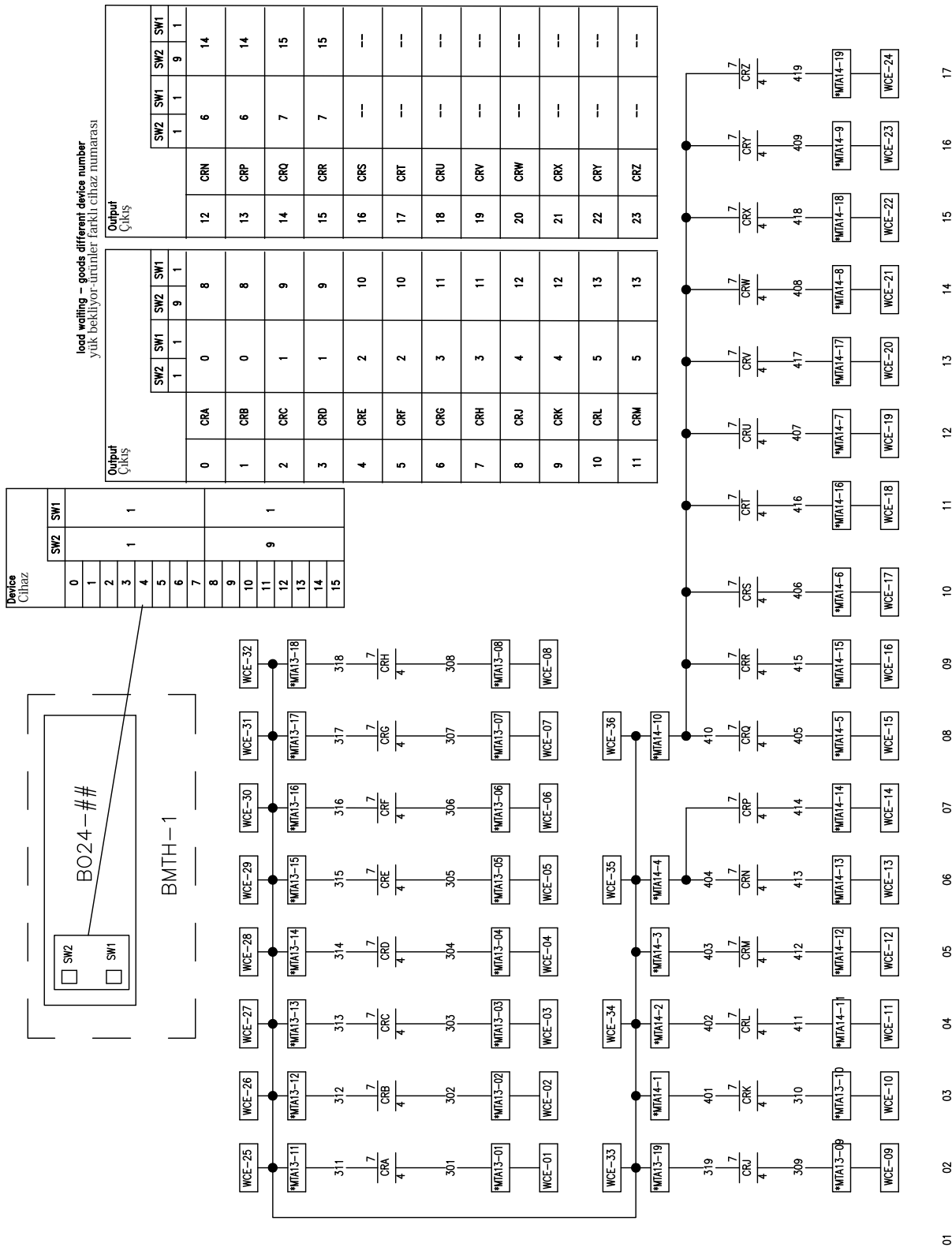
00 01 02 03 04 05 06 07 08 09 10 11 12 13 14 15 16 17 18 19

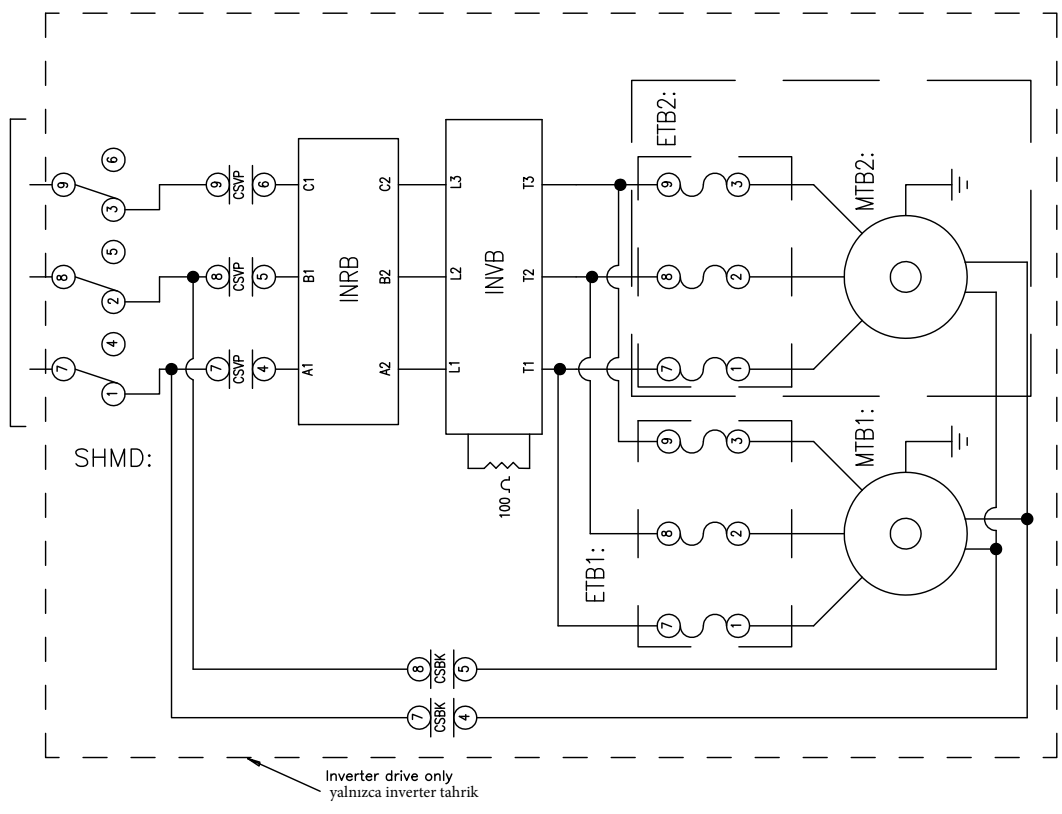
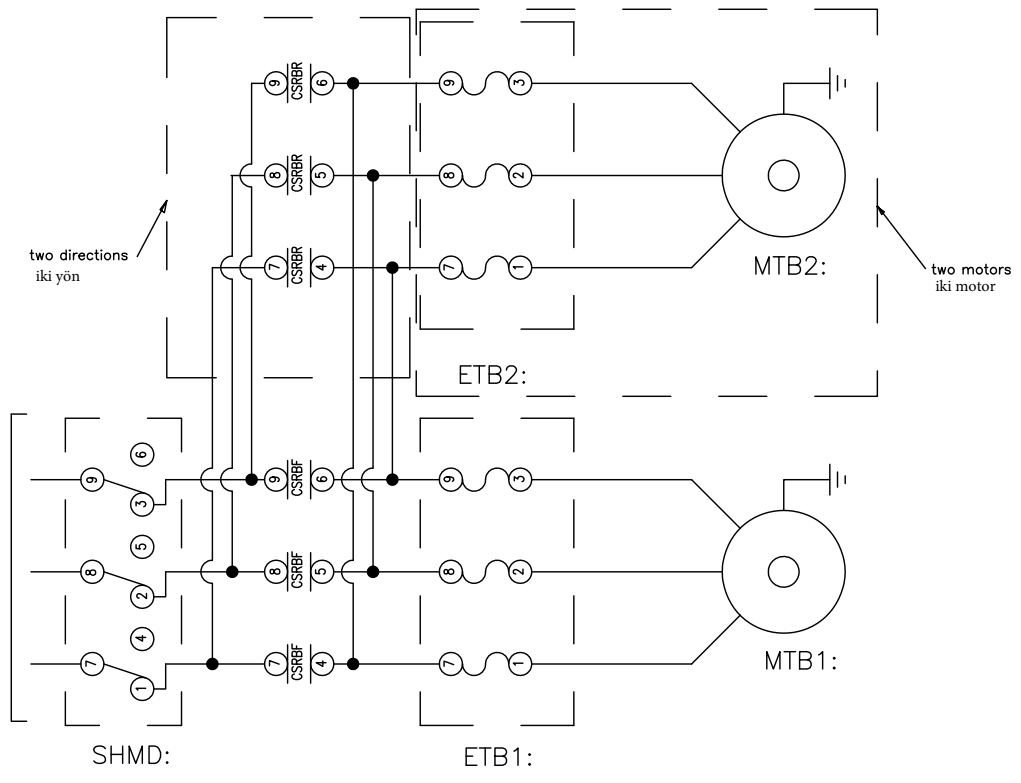
Load waiting different customer  
Yük bekliyor farklı müşteri

# W6DM5LWT

PELLERIN MILNOR CORPORATION

2012152A





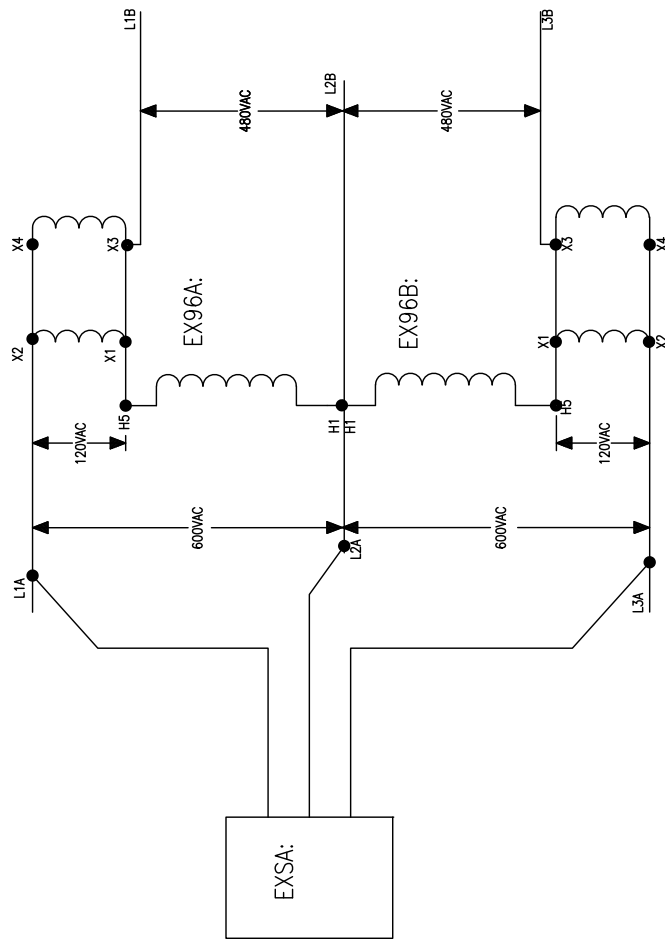
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Conveyor motor  
Konveyör Motoru

**W6DM4MRT**  
PELLERIN MILNOR CORPORATION

2017463A

REFER TO THE CONNECTION DIAGRAM OF THE TRANSFORMERS FOR THE CORRESPONDING WIRE NUMBERS  
İlgili kablo numaraları için trafo bağlantı şemasına bakın.



600V-480V Transformer  
600V-480V transformatör

W6DM4MR6T

PELLERIN MILNOR CORPORATION

2019444A

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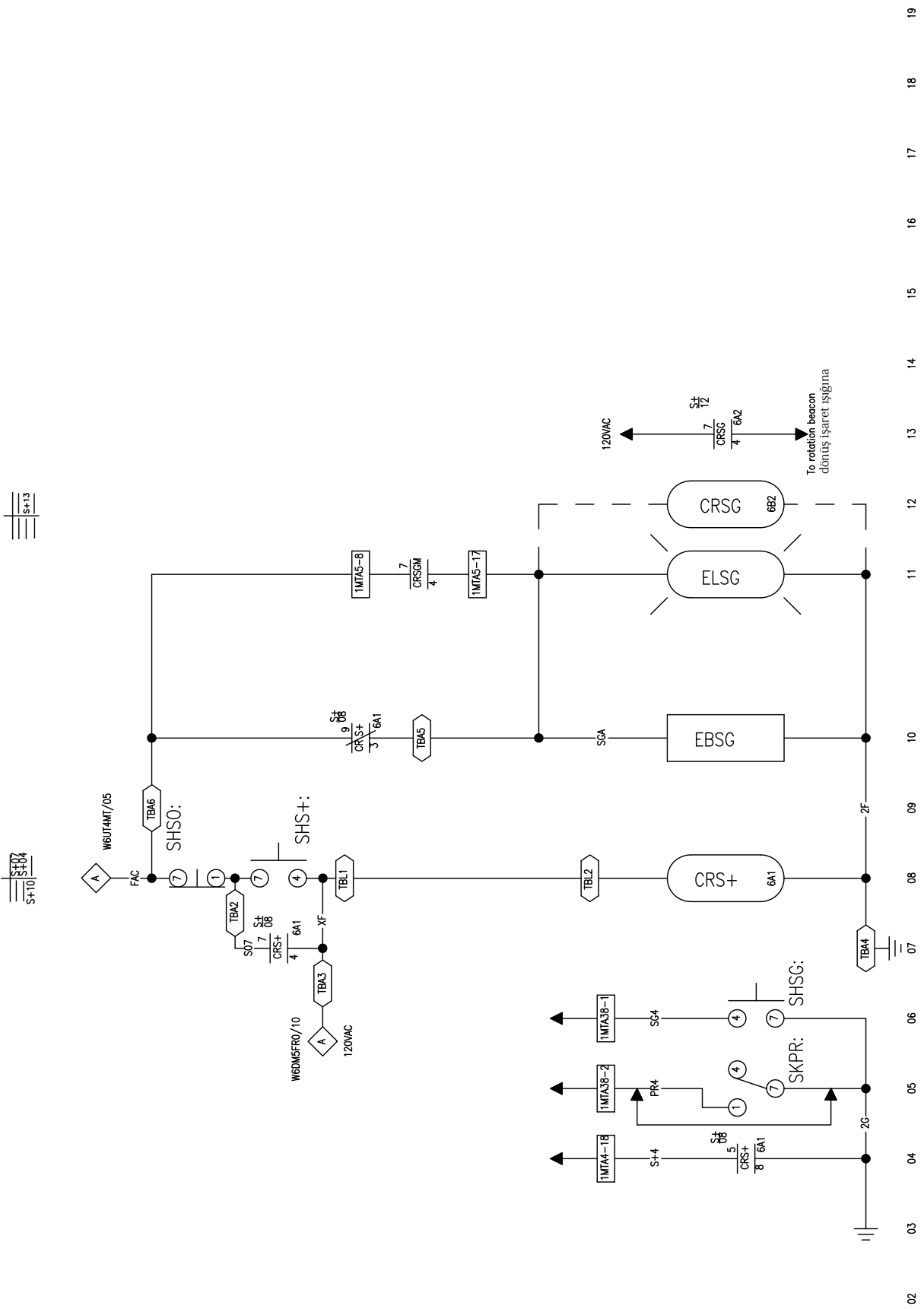


Device Master start circuit  
 Device Master devreyi başlat

# W6DM5S+T

PELLERIN MILNOR CORPORATION

2012235A





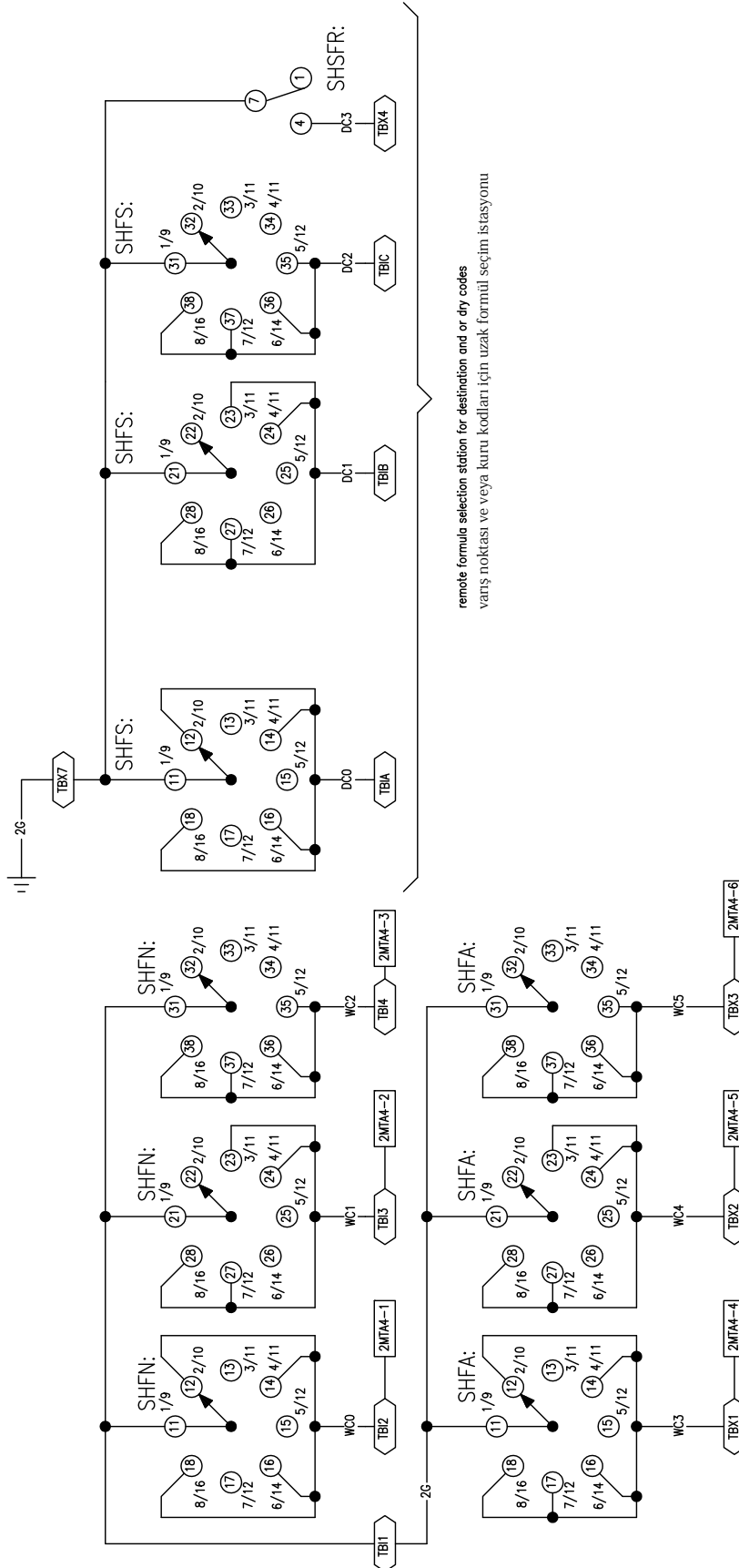


Code selection switch  
Kod seçim anahtarı

# W6DM4SDT

PELLERIN MILNOR CORPORATION

2012152A



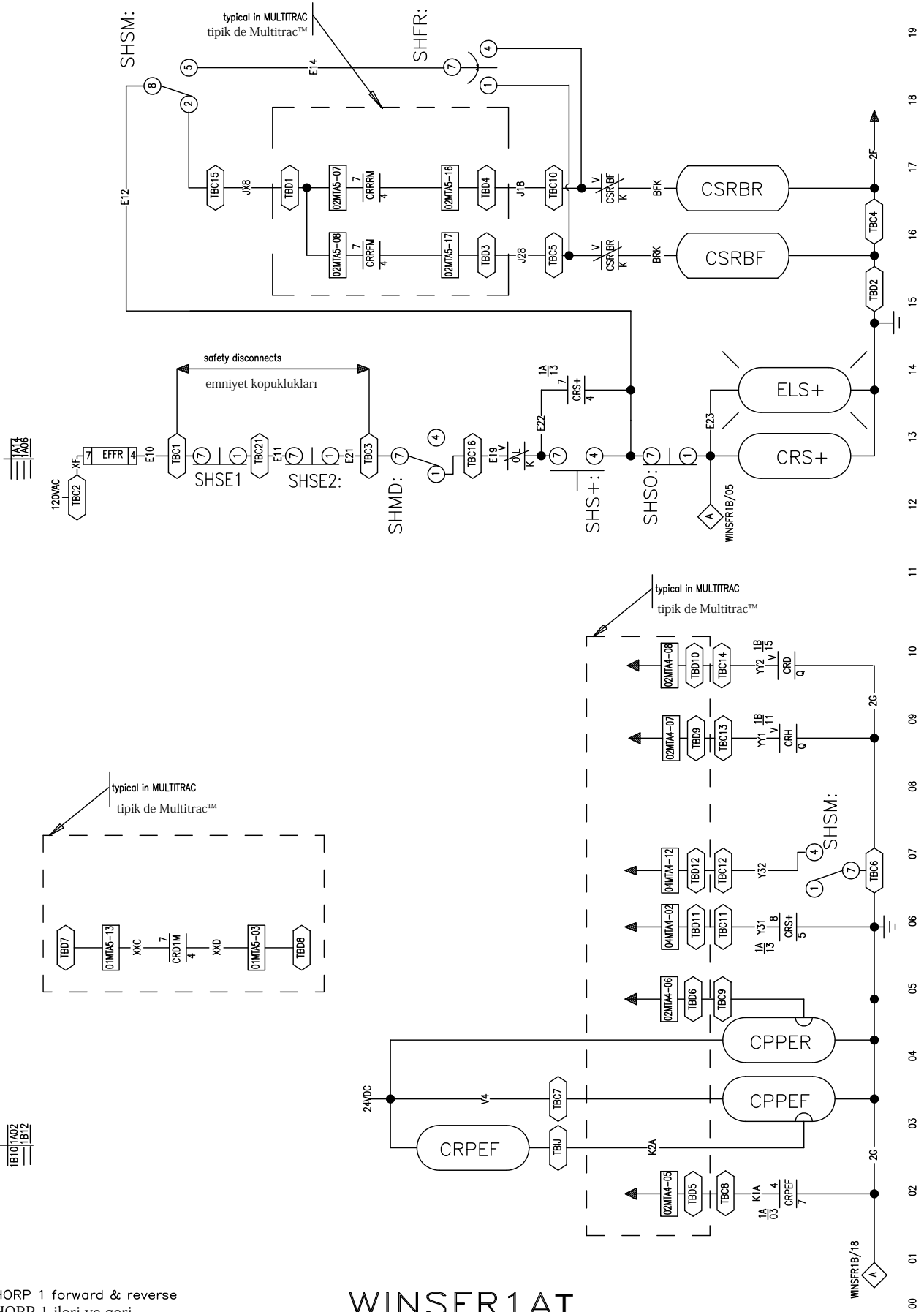
remote formula selection station for destination and or dry codes  
vanış noktası ve veya kuru kodları için uzak formül seçim istasyonu

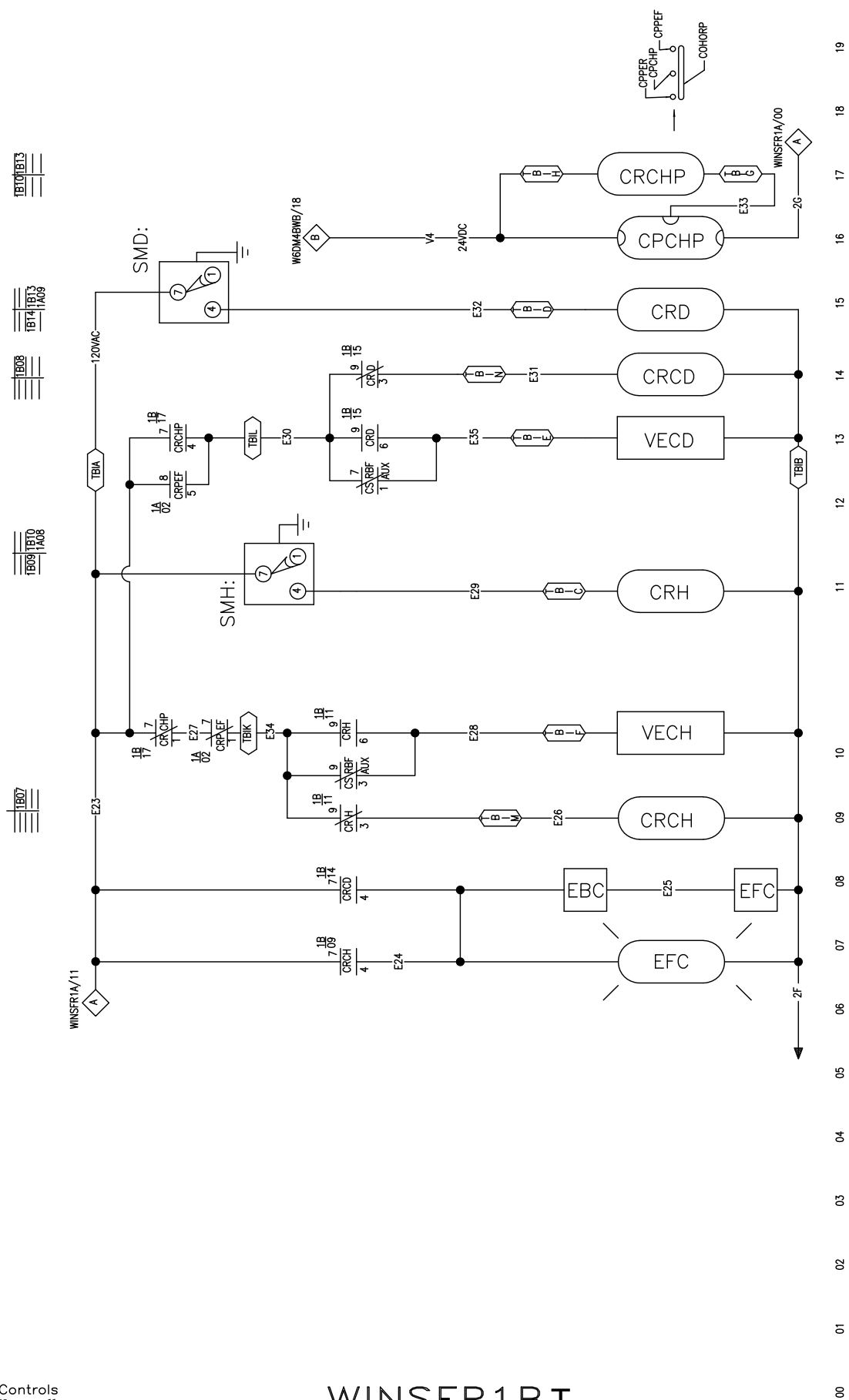
1B101A02  
1B12

COHOP 1 forward & reverse  
COHOP 1 ileri ve geri

# WINSFR1AT

PELLERIN MILNOR CORPORATION





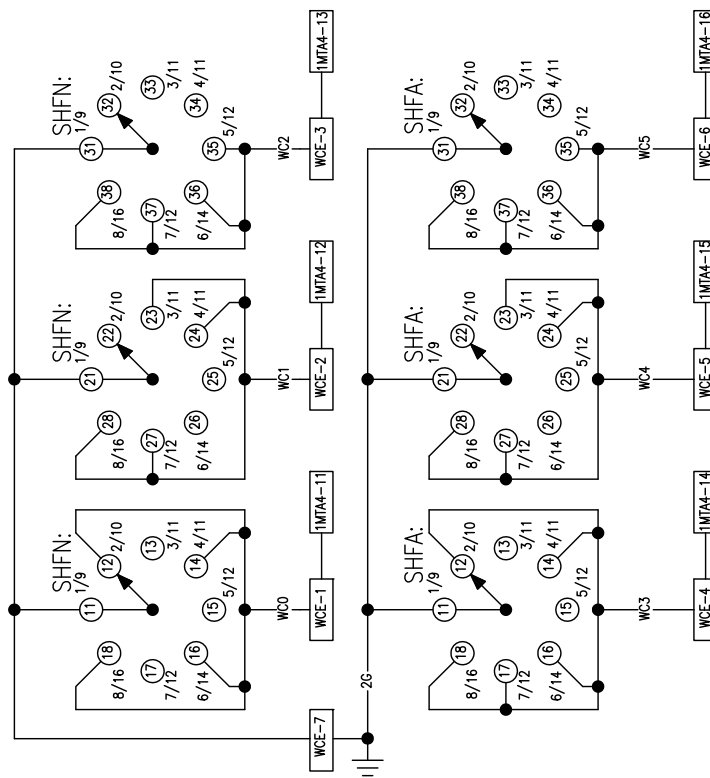
19  
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Remote formula select switch  
Uzak formül seçim anahtarı

# W6DM4SFT

PELLERIN MILNOR CORPORATION

2012152A



Wash code  
yıkama kodu

01	N	A	17	A	33	N	A	49	N	A
02	2	A	18	A	34	2	E	50	2	G
03	3	A	19	A	35	3	E	51	3	G
04	4	A	20	A	36	4	E	52	4	G
05	5	A	21	A	37	5	E	53	5	G
06	6	A	22	A	38	6	E	54	6	G
07	7	A	23	A	39	7	E	55	7	G
08	8	A	24	A	40	8	E	56	8	G
09	1	B	25	B	41	1	F	57	1	H
10	2	B	26	B	42	2	F	58	2	H
11	3	B	27	B	43	3	F	59	3	H
12	4	B	28	B	44	4	F	60	4	H
13	5	B	29	B	45	5	F	61	5	H
14	6	B	30	B	46	6	F	62	6	H
15	7	B	31	B	47	7	F	63	7	H
16	8	B	32	B	48	8	F	64	8	H

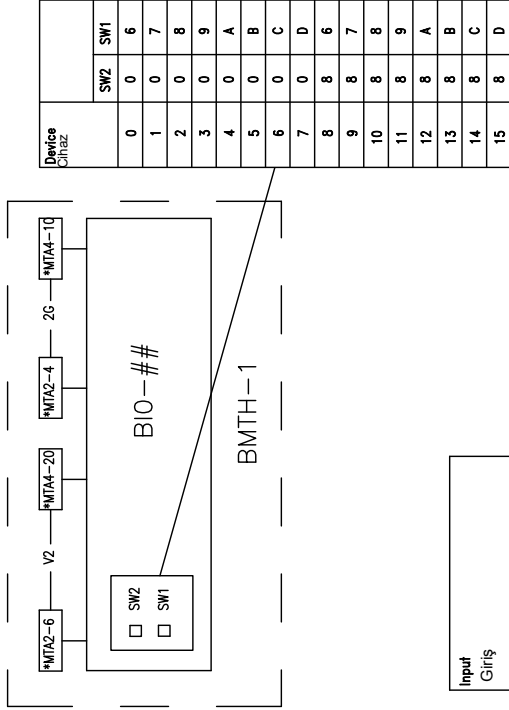
00 01 02 03 04 05 06 07 08 09 10 11 12 13 14 15 16 17



3

DEVICE MASTER Allied Interface /  
DEVICE MASTER Yardımcı Arabirim

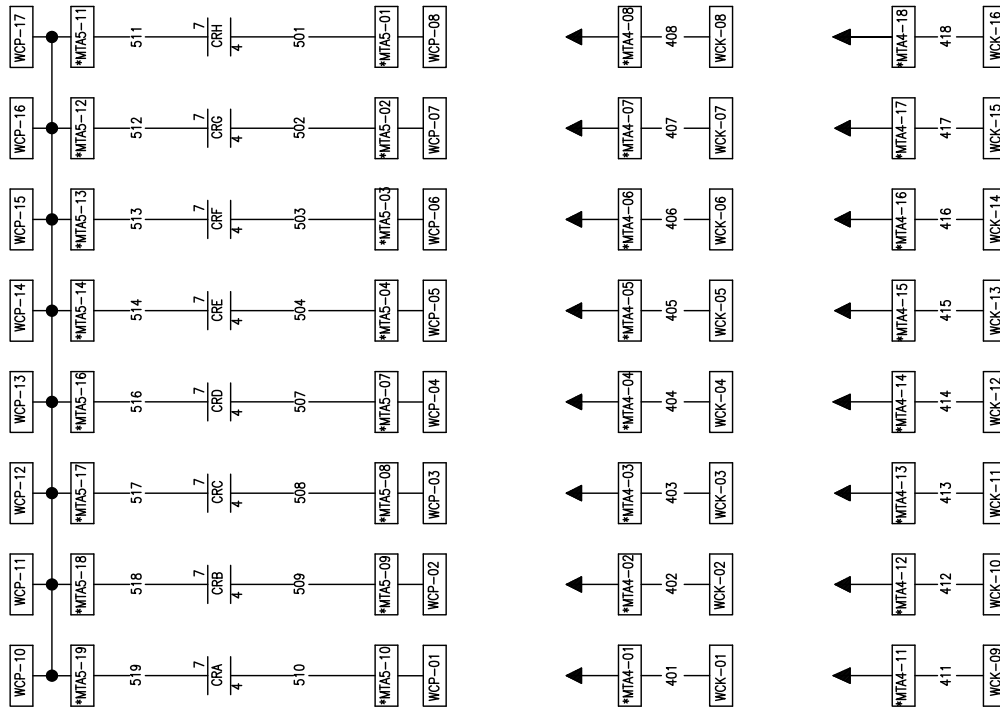
3.3



Device Çıkış	SW2	SW1
0	0	6
1	0	7
2	0	8
3	0	9
4	0	A
5	0	B
6	0	C
7	0	D
8	8	6
9	8	7
10	8	8
11	8	9
12	8	A
13	8	B
14	8	C
15	8	D

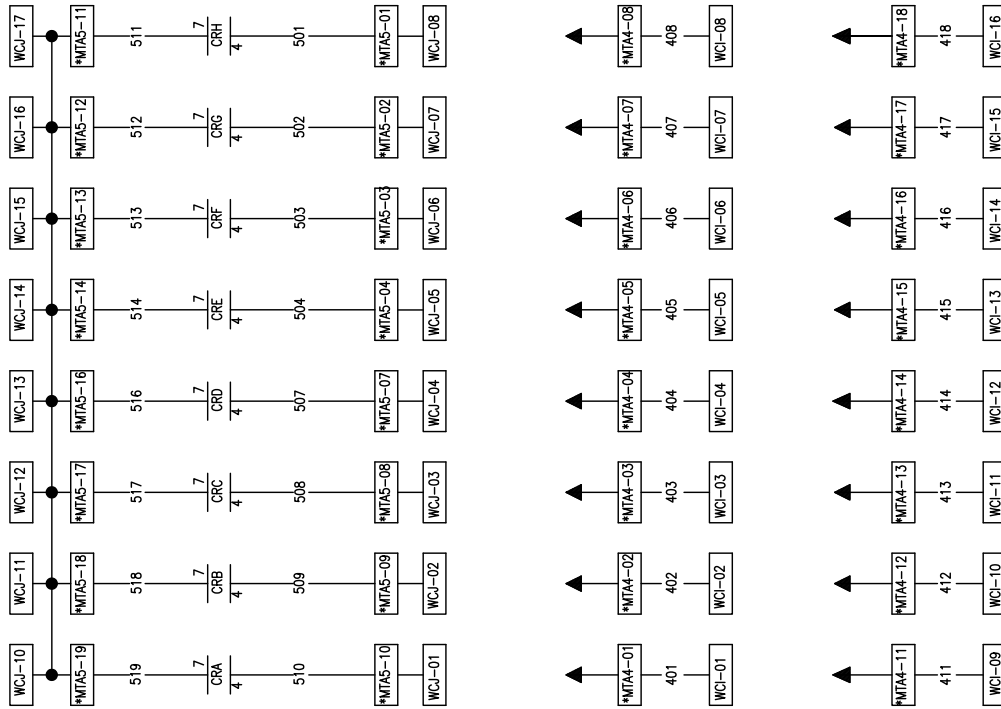
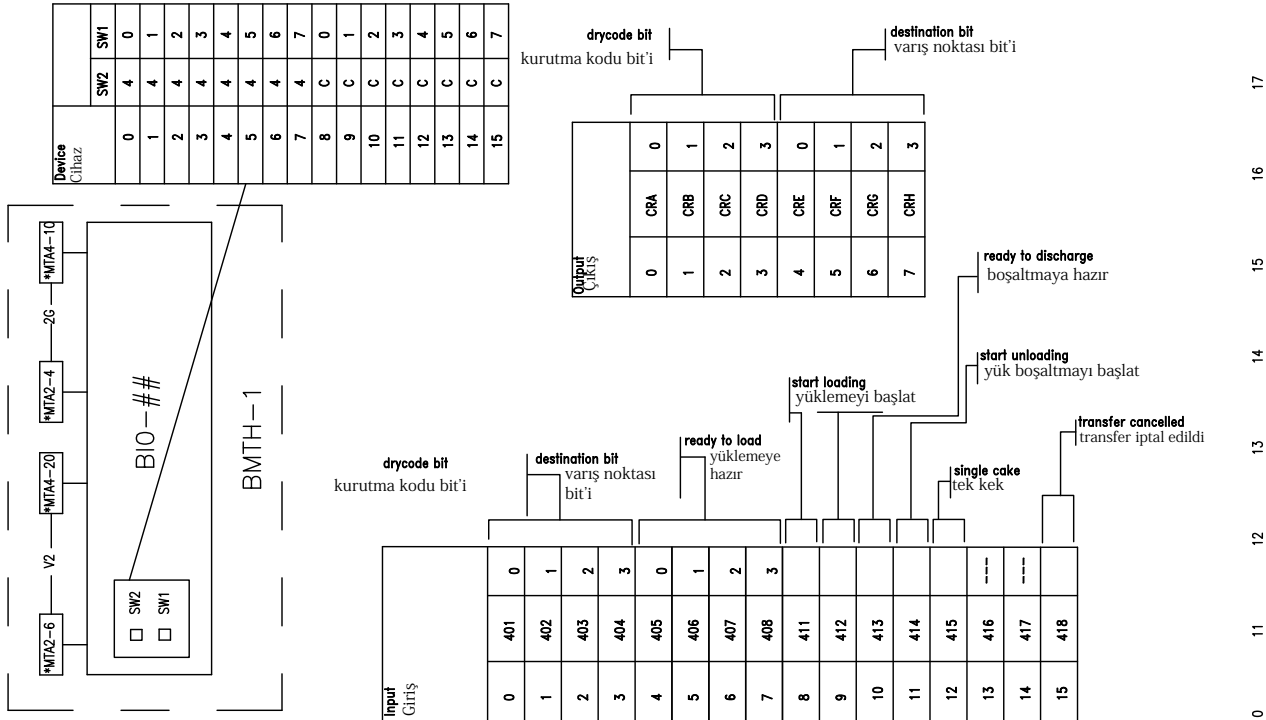
Input Giriş	Goods code bit number Ürün kodu bit numarası	Customer code bit number Müşteri kodu bit numarası
0	401	0
1	402	1
2	403	2
3	404	3
4	405	4
5	406	5
6	407	6
7	408	7
8	411	0
9	412	1
10	413	2
11	414	3
12	415	4
13	416	5
14	417	6
15	418	7

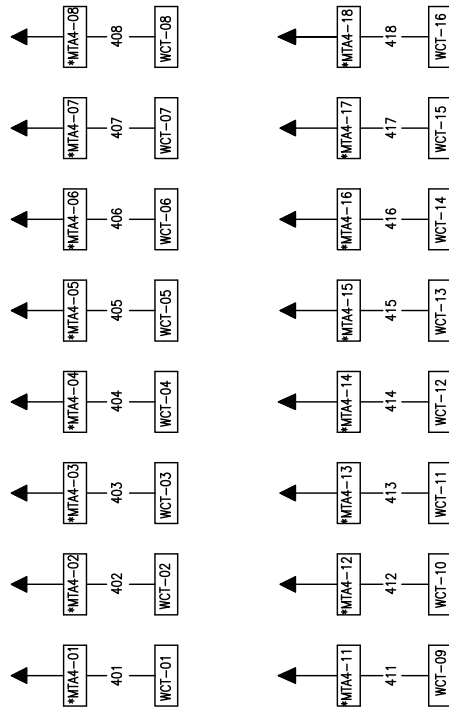
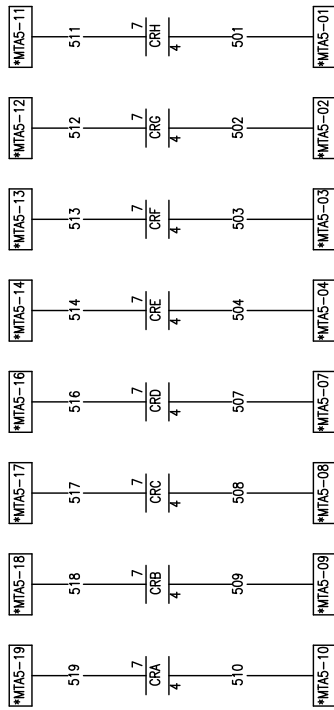
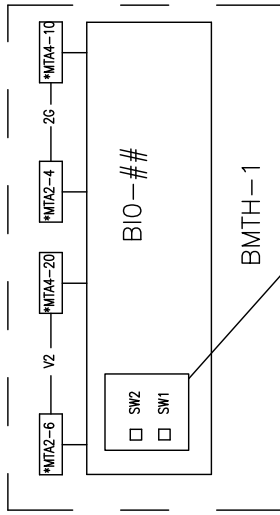
Output Çıkış	CRA	CRB	CRC	CRD	CRE	CRF	CRG	CRH
0								
1								
2								
3								
4								
5								
6								
7								



00 01 02 03 04 05 06 07 08 09 10 11 12 13 14 15 16 17







Input Giriş	allied weight bit yardımcı ağırlık biti	Value değer	Device Cihaz
0	401	0	SW2
1	402	1	SW1
2	403	2	
3	404	3	
4	405	4	
5	406	5	
6	407	6	
7	408	7	
8	411	---	
9	412	---	
10	413	---	
11	414	---	
12	415	---	
13	416	---	
14	417	---	
15	418	---	

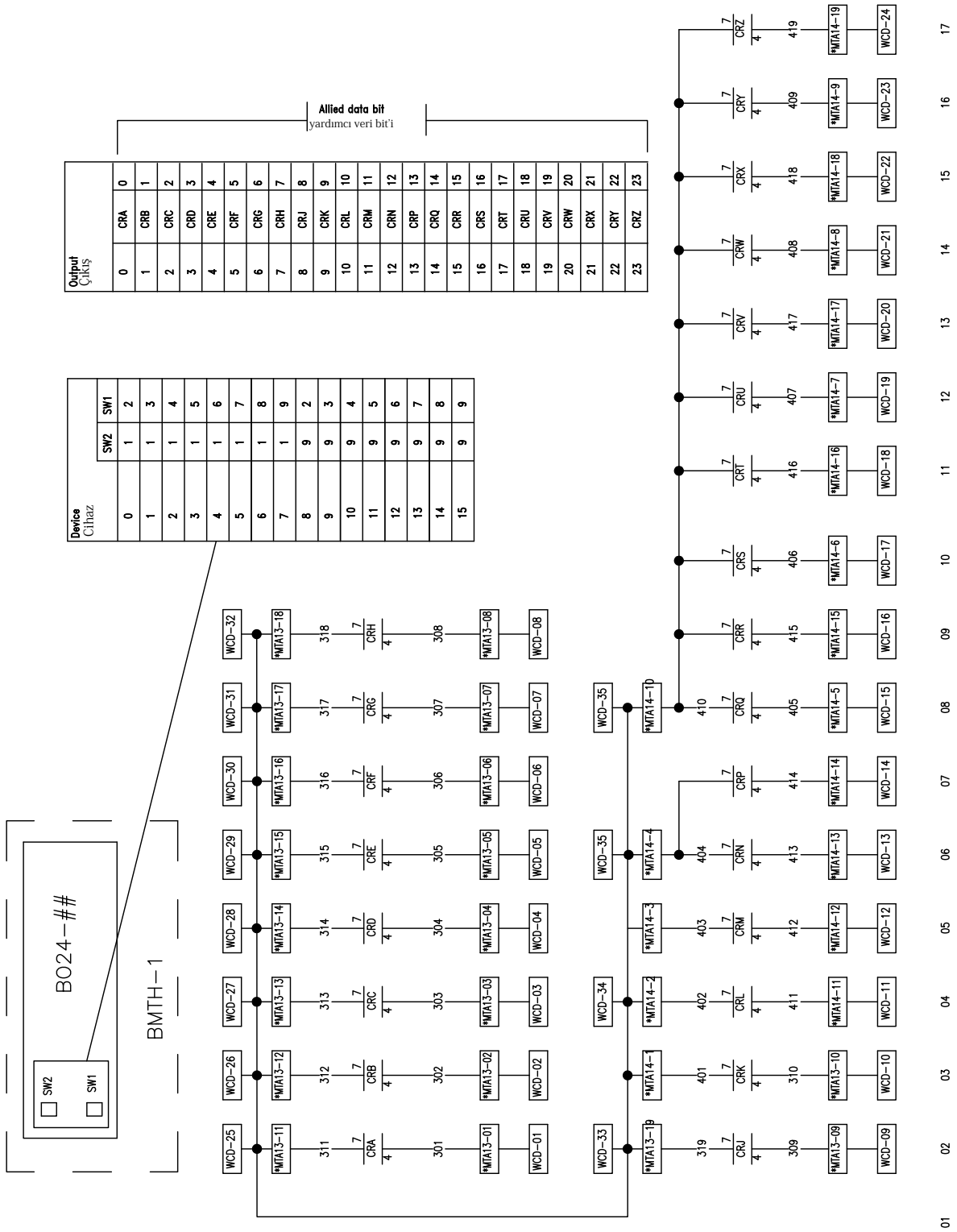
Input Giriş	allied weight bit yardımcı ağırlık biti	Value değer
0	401	1
1	402	2
2	403	4
3	404	8
4	405	16
5	406	32
6	407	64
7	408	128
8	411	---
9	412	---
10	413	---
11	414	---
12	415	---
13	416	---
14	417	---
15	418	---

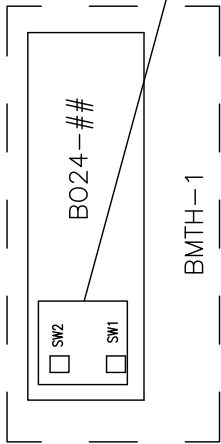
not used  
kullanılmayan

00 01 02 03 04 05 06 07 08 09 10 11 12 13 14 15 16 17

# W6DM5DPT

PELLERIN MILNOR CORPORATION

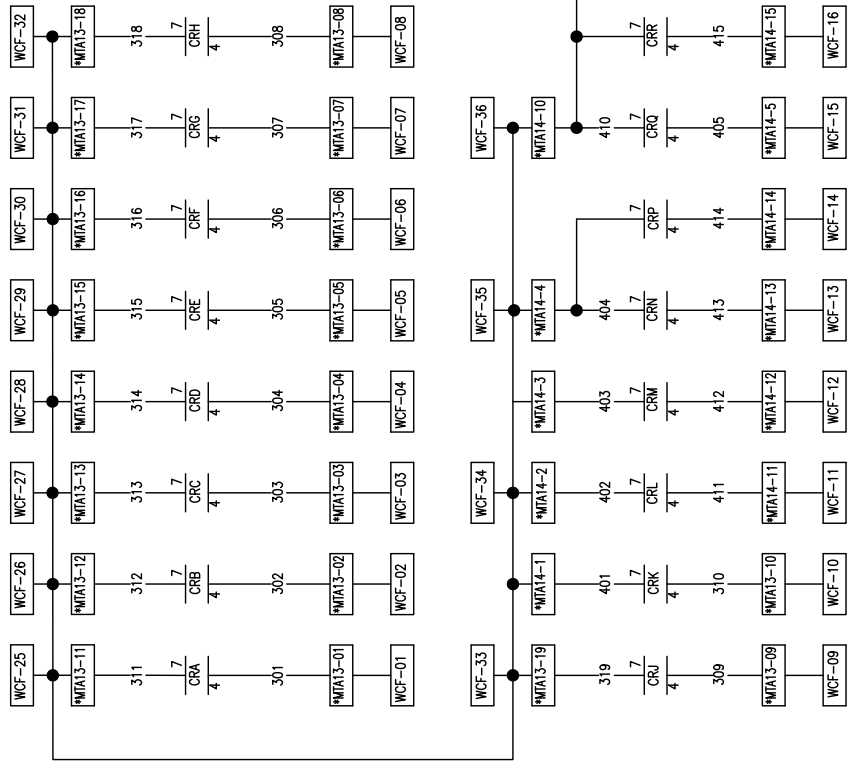




Device Çihaz	SW	
	SW2	SW1
0	5	2
1	5	3
2	5	4
3	5	5
4	5	6
5	5	7
6	5	8
7	5	9
8	D	2
9	D	3
10	D	4
11	D	5
12	D	6
13	D	7
14	D	8
15	D	9

Output Çıkış	allied weight bit yardımcı ağırlık bit'i	Value değer
0	CRA	0
1	CRB	1
2	CRC	2
3	CRD	3
4	CRE	4
5	CRF	5
6	CRG	6
7	CRH	7
8	CRJ	8
9	CRK	9
10	CRL	10
11	CRM	11
12	CRN	---
13	CRP	---
14	CRQ	---
15	CRR	---
16	CRS	---
17	CRT	---
18	CRU	---
19	CRV	---
20	CRW	---
21	CRX	---
22	CRY	---
23	CRZ	---

not used  
kullanılmayan



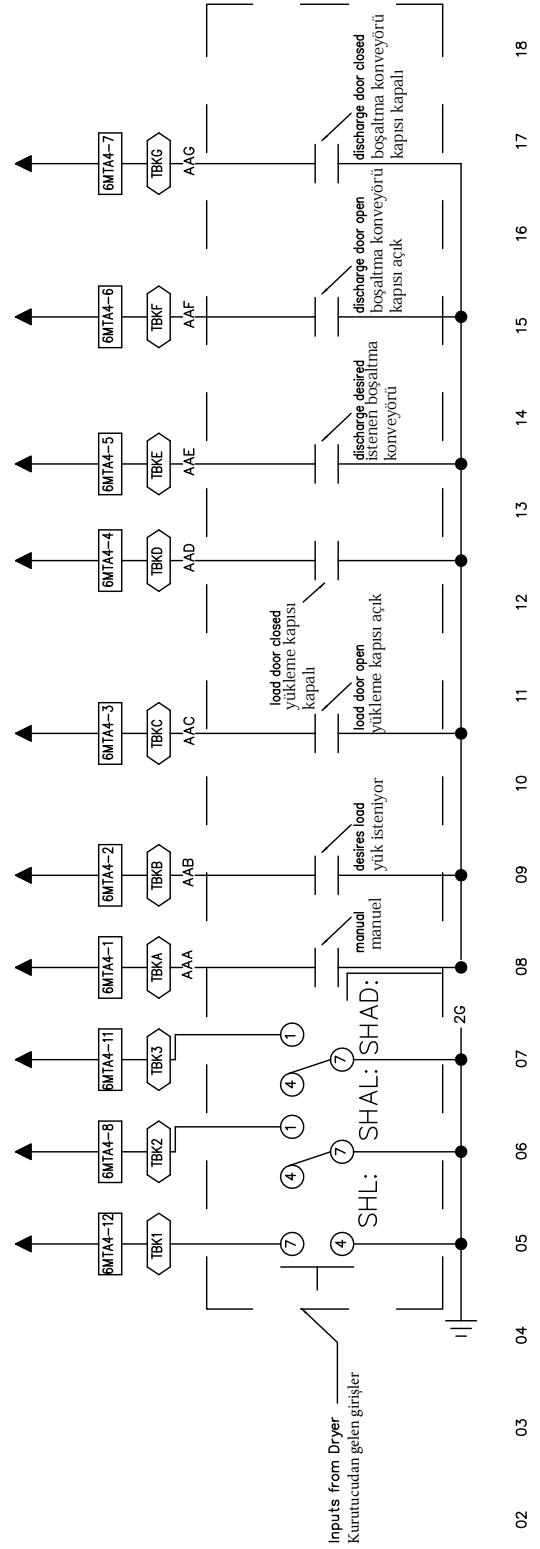
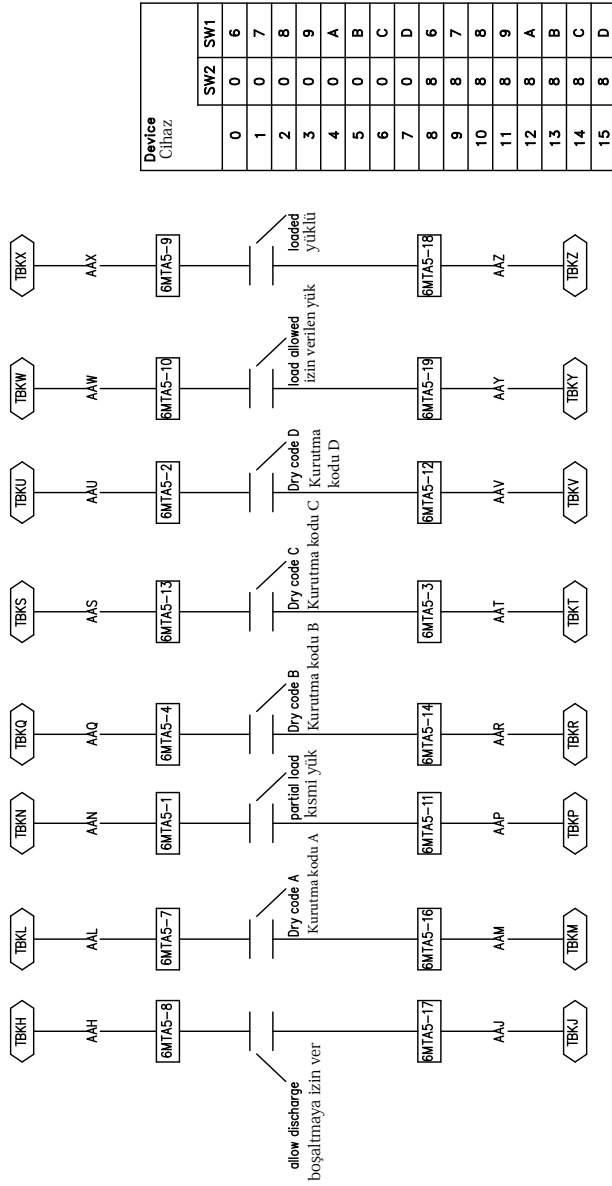
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DEVICE MASTER allied weight out  
DEVICE MASTER yardımcı ağırlık dışarı

# W6DM5DWT

PELLERIN MILNOR CORPORATION

2012152A



01 02 03 04 05 06 07 08 09 10 11 12 13 14 15 16 17 18