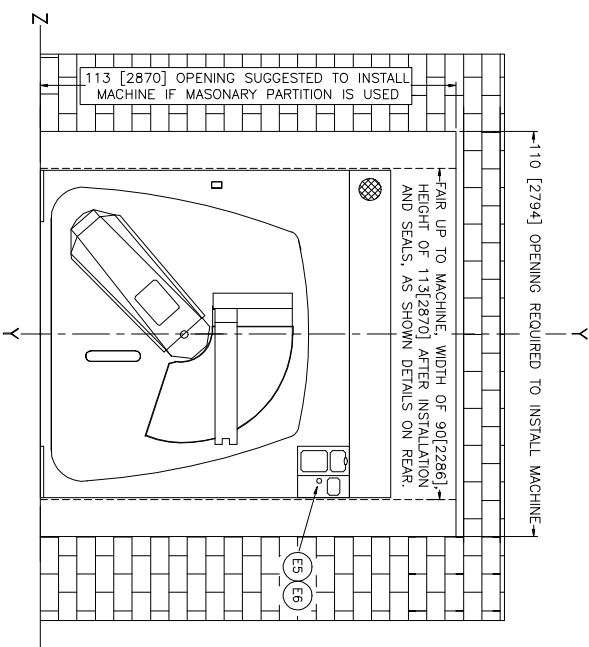
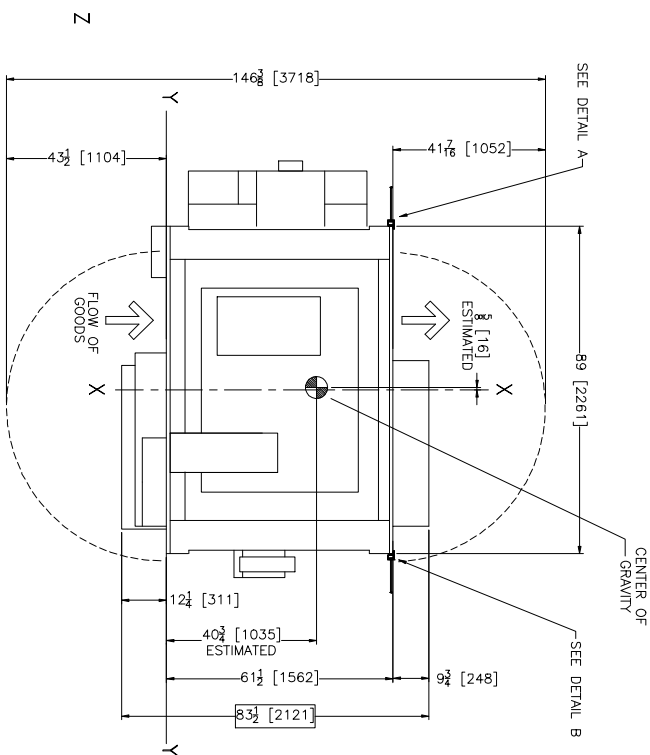


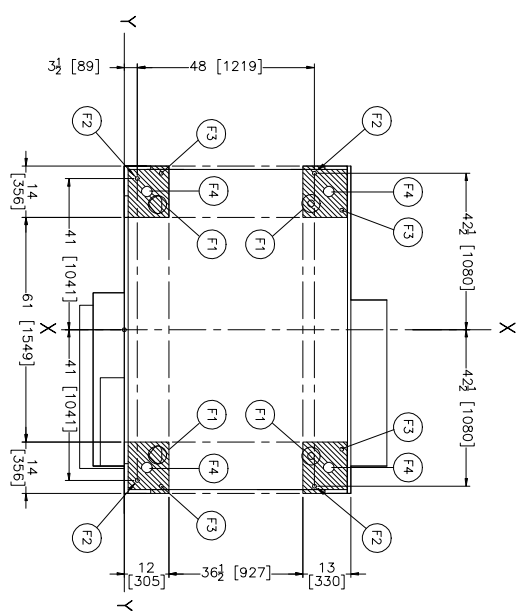
NOTES 11
THIS DRAWING UTILIZES THIRD ANGLE PROJECTION AS SHOWN.



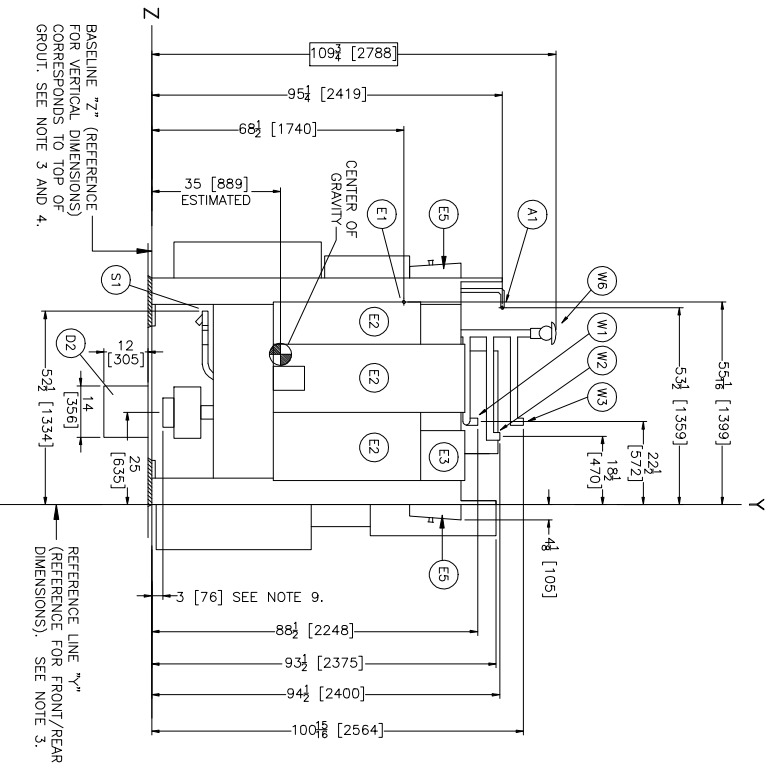
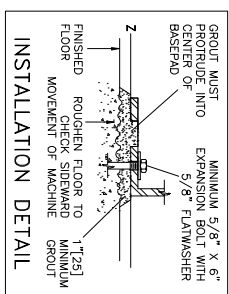
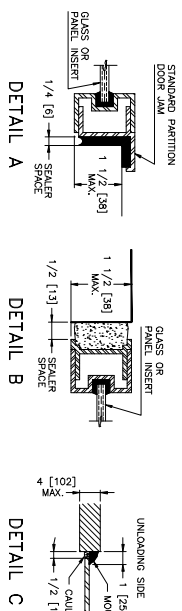
REAR VIEW
CLEAN SIDE



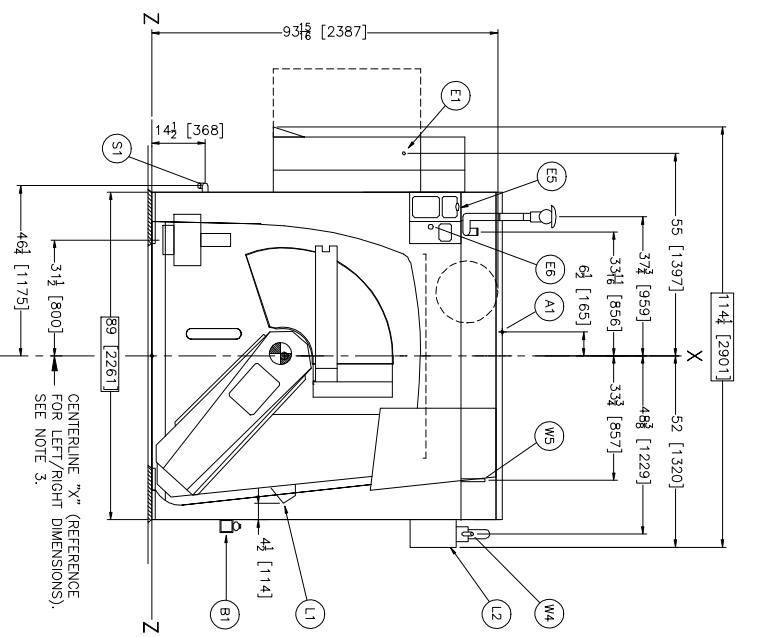
PLAN VIEW



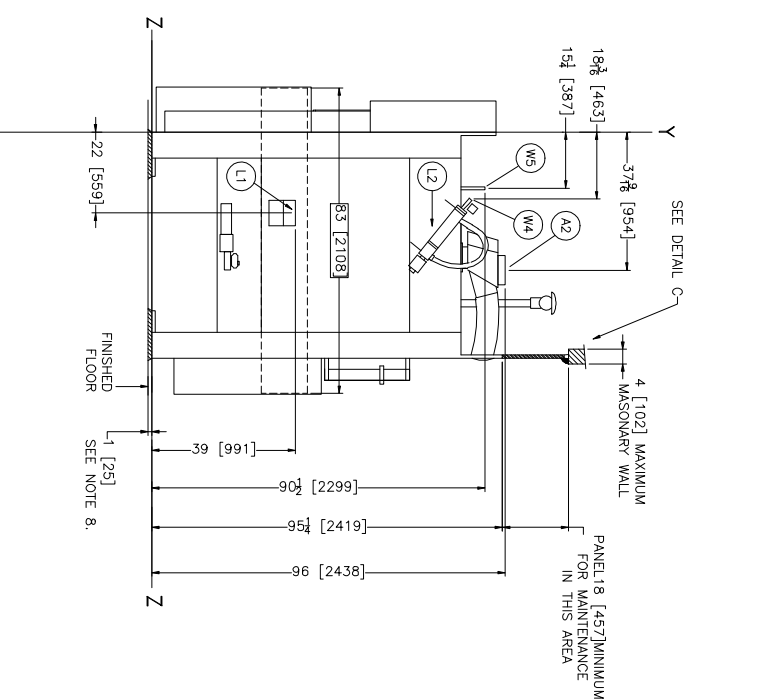
FOUNDATION PLAN



LEFT VIEW



FRONT VIEW
SOIL SIDE



RIGHT VIEW

W6	OPTIONAL VACUUM BREAKER
W5	COOL DOWN INLET 1 1/4" NPT
W4	HOT WATER INLET FOR PERISTALTIC 1/2" NPT
W3	THIRD WATER INLET CONNECTION 2" NPT
W2	COLD WATER INLET CONNECTION 2" NPT
W1	HOT WATER INLET CONNECTION 2" NPT
S1	1 1/4" NPT STEAM CONNECTION
L2	PERISTALTIC SUPPLY
L1	SOAP CHUTE
F4	GROUT HOLES
F3	1 1/16" DIAMETER ALTERNATE ANCHOR BOLT HOLES, IF (F2) IS INACCESSIBLE
F2	1 1/16" DIAMETER ANCHOR BOLT HOLES, USE MINIMUM 5/8" X 6" BOLTS MINIMUM. (1) BOLT PER PAD MINIMUM.
F1	FOUNDATION BASE PADS, 4 PLACES
E6	EMERGENCY STOP
E5	MICROPROCESSOR CONTROL PANEL
E3	MICROPROCESSOR BOX
E2	HIGH VOLTAGE CONTROL BOXES
E1	MAIN ELECTRICAL CONNECTION
D2	SINGLE DRAIN TROUGH
D1	DRAIN, 8" DIAMETER DRAIN VALVE
B1	BRAKE AIR CYLINDER
A2	STARPHARTROL
A1	COMPRESSED AIR INLET 1/4" NPT

LEGEND

NOTES

1. SHIM TO LEVEL THE MACHINE AND ALLOW FOR 1" [25] MINIMUM GROUT ANCHOR WITH ONE ANCHOR BOLT PER PAD. MINIMUM USE 5/8" X 6" BOLTS. MINIMUM. SEE INSTALLATION MAINTENANCE MANUAL FOR FURTHER INSTRUCTIONS.
2. "STEAM HAMMER" CAUSED BY WET STEAM OR CONDENSATION, MAY BE PREVENTED BY INSTALLING A TRAP IMMEDIATELY BEFORE THE STEAM VALVE.
3. DRAIN VALVE MAY MOVE ± 1-1/2 [38] IN ANY DIRECTION DURING OPERATION AND MUST NOT BE RIGIDLY CONNECTED TO DRAIN.
4. SHADY AREA ARE BASE PLATES WHICH MUST BE CONTINUOUSLY SUPPORTED ON 1" [25] THICK GROUT. ALSO, THIS 1" [25] OF GROUT IS NECESSARY TO INSURE THE STARPHARTROL BRAKE WILL NOT HIT THE FLOOR.
5. AS OF THIS WRITING, THE MINIMUM CLEARANCE REQUIRED BY U.S. NATIONAL ELECTRIC CODES, FROM ELECTRIC BOX TO ANY OBJECT IS:
 - 36 [914] IF OBJECT IS AN UNGROUNDED (INSULATED) WALL.
 - 42 [1067] IF OBJECT IS AN GROUNDED WALL (e.g. BARE CONCRETE, BRICK, ETC.).
 - 48 [1219] IF OBJECT IS AN LIVE PART.
6. CHECK LOCAL ELECTRIC CODES FOR FURTHER RESTRICTIONS.
7. DISCONNECT (SAFETY) SWITCHES WITH TYPE FUSES FROM POWER SOURCE TO MACHINE. A SEPARATE GROUND WIRE MUST BE CONNECTED FROM DISCONNECT TO EQUIPMENT.
8. BASELINE "Z" IS THE REFERENCE FOR ALL VERTICAL DIMENSIONS. ON MACHINES WITH FIXED BASE PADS, BASELINE "Z" CORRESPONDS TO THE BOTTOM OF THE BASE PADS. ON MACHINES WITH ADJUSTABLE FEET, BASELINE "Z" CORRESPONDS TO THE BOTTOM OF THE FEET. THE MINIMUM CLEARANCE REQUIRED TO THE ACCEPTABLE HEIGHT, ON TRAVELING SHUTTLES, BASELINE "Z" CORRESPONDS TO THE BOTTOM OF THE BOTTOM RAIL. THE DISTANCE BETWEEN BASELINE "Z" AND THE FINISHED FLOOR WILL VARY AS REQUIRED TO ENSURE BASELINE "Z" IS HORIZONTAL AND AROUND THE MACHINE. DIMENSIONS FOR THE SET ON A MINIMUM 1" [25] AND AROUND THE MACHINE.
9. USE REFERENCE LINES "X", "Y", AND "Z" TO LOCATE ALL SERVICE CONNECTIONS.
10. NUMBERS IN BRACKETS [] DENOTE DIMENSIONS IN MILLIMETERS.
11. MANUFACTURER'S SPECIFICATIONS SHALL TAKE PRECEDENCE OVER ANY DIMENSIONS TO THE RIGHT. DIMENSIONS TO THE RIGHT ARE FOR INFORMATION ONLY. MANUFACTURING TOLERANCES AND TO OCCASIONAL CHANGES WITHOUT NOTICE THROUGH DESIGN AND/OR RELOCATION OF COMPONENTS, ETC. DO NOT USE FOR CONSTRUCTION UNLESS CERTIFIED, AND IN NO EVENT PRE-PIPE CLOSER THAN FIVE FEET FROM MACHINE. FACTORY MUST BE CONSULTED FOR DIMENSIONS IF MACHINE IS TO BE MODIFIED THROUGH REVISIONS OR UPDATES.

ATTENTION

MOST REGULATORY AUTHORITIES (IN THE USA) HOLD THE OPERATOR/USER ULTIMATELY RESPONSIBLE TO MAINTAIN A SAFE WORKING ENVIRONMENT. ACCORDINGLY, THE OPERATOR/USER MUST RECOGNIZE ALL FORESEEABLE SAFETY HAZARDS, FURNISH SAFETY INSTRUCTIONS AND GUIDANCE TO ALL PERSONNEL WHO MAY COME IN CONTACT WITH THE INSTALLATION, AND PROVIDE ALL NECESSARY ADDITIONAL SAFETY WARNINGS/INSTRUCTIONS, DEVICES, ETC., NOT FURNISHED BY THE EQUIPMENT MANUFACTURER OR VENDOR.

ATTENTION

THE FLOOR AND/OR OTHER SUPPORT COMPONENTS MUST HAVE SUFFICIENT STRENGTH (AND RIGIDITY) TO WITHSTAND THE FULLY LOADED WEIGHT OF THE MACHINE INCLUDING THE GOODS, THE WATER AND ANY REPEATED SHOCKING (ROTATING) FORCES DURING OPERATION. CONSULT WITH THE STRUCTURAL ENGINEER FOR THE APPROPRIATE DESIGN AND CONSTRUCTION OF THE FLOOR AND/OR STRUCTURAL MACHINE SUPPORTS.

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